



REQUEST FOR PROPOSALS

FOR

Rancho Las Virgenes Composting Facility: Centrate
Treatment 24-inch Pump Suction Header and Valve
Replacement Design

PROPOSALS DUE by 3:00 p.m., March 26, 2020

LAS VIRGENES – TRIUNFO JOINT POWERS
AUTHORITY
4232 LAS VIRGENES ROAD
CALABASAS, CA 91302
818.251.2100

February 2020

REQUEST FOR PROPOSALS
Las Virgenes – Triunfo Joint Powers Authority

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ATTACHMENTS

- Drawings for the Centrate Treatment Project - 2009
- Photos of the valves and pipeline during construction
- Contractor's original valve submittal for 2009 Centrate Treatment Project
- Professional Services Agreement

I. BACKGROUND INFORMATION

The Las Virgenes Municipal Water District (LVMWD) is a special district established in 1958. The District's service area consists of 122-square miles in western Los Angeles County and includes the incorporated cities of Hidden Hills, Calabasas, Agoura Hills and Westlake Village, as well as unincorporated areas. The District provides potable water, recycled water and wastewater service to a population of approximately 70,000. The Triunfo Water and Sanitation District (TWSD), located within southeastern Ventura County, is a joint venture partner with LVMWD in wastewater and recycled water service. The TWSD service area encompasses 50 square miles and serves a population of approximately 30,000.

The joint venture operates the Tapia Water Reclamation Facility (Tapia) and The Rancho Las Virgenes Composting Facility (Rancho). Solids generated during wastewater treatment at Tapia are pumped to Rancho where they are processed by mesophilic anaerobic digestion and dewatering (centrifugation) producing Class B bio-solids. After being dewatered by a centrifuge, the biosolids are mixed with wood chips and composted to produce Class A "exceptional quality" product.

Centrate generated in the dewatering process has a high ammonia concentration and requires treatment before it is returned to Tapia via the sanitary sewer. In 2009, two existing Aquastore glass lined steel tanks (approximately 700,000 gallons each) were converted into centrate treatment tanks. Treatment with these tanks has proven to be very successful with a consistent nitrogen removal rate of over 80%. In 2018, to provide redundancy in centrate treatment, a third glass lined steel tank for centrate storage was constructed with a capacity of 480,000 gallons.

With the addition of the storage tank, operations staff would like to use both of the 700,000-gallon centrate treatment tanks simultaneously to allow for better nitrogen removal. For this to occur, the leaking valves in the 24-inch Pump Suction Header need to function. These valves are buried and encased in concrete and have proven difficult to access, and repair (see drawings C-3 through C-5 of the attached Centrate Treatment Project – 2009 drawings). The scope of this RFP is evaluate the existing valves and suction header and provide a recommendation for either re-routing the pipeline with new valves or replacement of the existing valves. The scope of work should include design and services during bidding and construction.

II. SCOPE OF WORK

The proposed scope of work includes the following tasks; however, the consultant should include additional tasks as necessary for the ultimate success of the project:

1. Evaluation of the existing centrate treatment systems pump suction header and valves:
 - o Review attached documentation and make recommendations on the improvements that would allow for the replacement of the existing valves and allow for better access for future repairs.
 - o The valves can be removed and replaced with new valves (not necessarily from the same manufacturer), or the suction header and valves can be brought above ground and the existing header can be abandoned.

2. After JPA staff approval of recommendations, produce plans and specifications for bidding the project.
 - o Centrate treatment operations should have minimal interruption during the project. Some items of work may need to be scheduled to occur during certain rigid timeframes to minimize impacts.
 - o Provide a digital copy of the plans and specifications. (Specifications shall be in MS Word format, drawings are to be in AutoCAD and Adobe Acrobat format).
3. Receive and incorporate JPA staff input/direction.
4. Perform site visits and meetings with District staff as necessary.
5. Provide support services during bidding and construction.
6. Other proposed services and tasks.

III. SERVICES OR DATA PROVIDED BY DISTRICT

The District will provide the following data, access, services or resources:

- Access to the facilities.
- Available records.
- District staff to answer questions.

IV. MINIMUM CONSULTANT QUALIFICATIONS

- The selected firm shall have staff registered as a State of California Professional Engineer.
- The District's standard Consultant Agreement is included as an attachment. The consultant shall have the ability to execute the agreement in this form Professional liability insurance in the amount of \$2 million.
- Proven experience on at least three recently completed projects of similar scope.

V. PROPOSAL REQUIREMENTS

- 1) Legal name of firm with address, telephone number and the name of at least one principal.
- 2) Project understanding and approach.
- 3) A recommended scope of work, which clearly displays an understanding of the project, including a proposed schedule.
- 4) List of assumptions or recommended services that are not a part of the proposal.
- 5) Names and résumés of individual(s) proposed to perform the services, including proof of professional registrations, as appropriate.
- 6) Names, qualifications and principals of any sub-consultants to be utilized in providing the service(s).
- 7) References for three recently completed projects of similar scope, including contact person and telephone number.
- 8) Description of the firm's internal quality control process.
- 9) Certificate of professional liability insurance.
- 10) Cost to perform the services, a schedule of rates and any anticipated rate changes.

VI. EVALUATION CRITERIA

Proposals will be evaluated based upon the following:

- 1) A comprehensive and understandable Scope of Work.
- 2) Expertise in performing the Scope of Work.
- 3) The quality of performance on similar past projects, including those on which the proposed team has worked together.
- 4) The ability to meet time schedules and complete the work within established budgets.
- 5) The firm's history and resource capacity to perform the requested service.
- 6) The experience and qualifications of assigned personnel.
- 7) The cost of proposal.

VII. REQUEST FOR PROPOSAL SCHEDULE

Request for Proposals
Pre-proposal Meetings
Proposal Due Date (3:00 p.m.)

February 24, 2020
If requested by consultant
March 26, 2020

Please submit a digital copy of your proposal no later than 3:00 p.m. on March 26, 2020 by e-mailing or delivering them to:

Attn: Brett Dingman, P.E.
Las Virgenes Municipal Water District
4232 Las Virgenes Road
Calabasas, CA 91302
bdingman@lvmwd.com

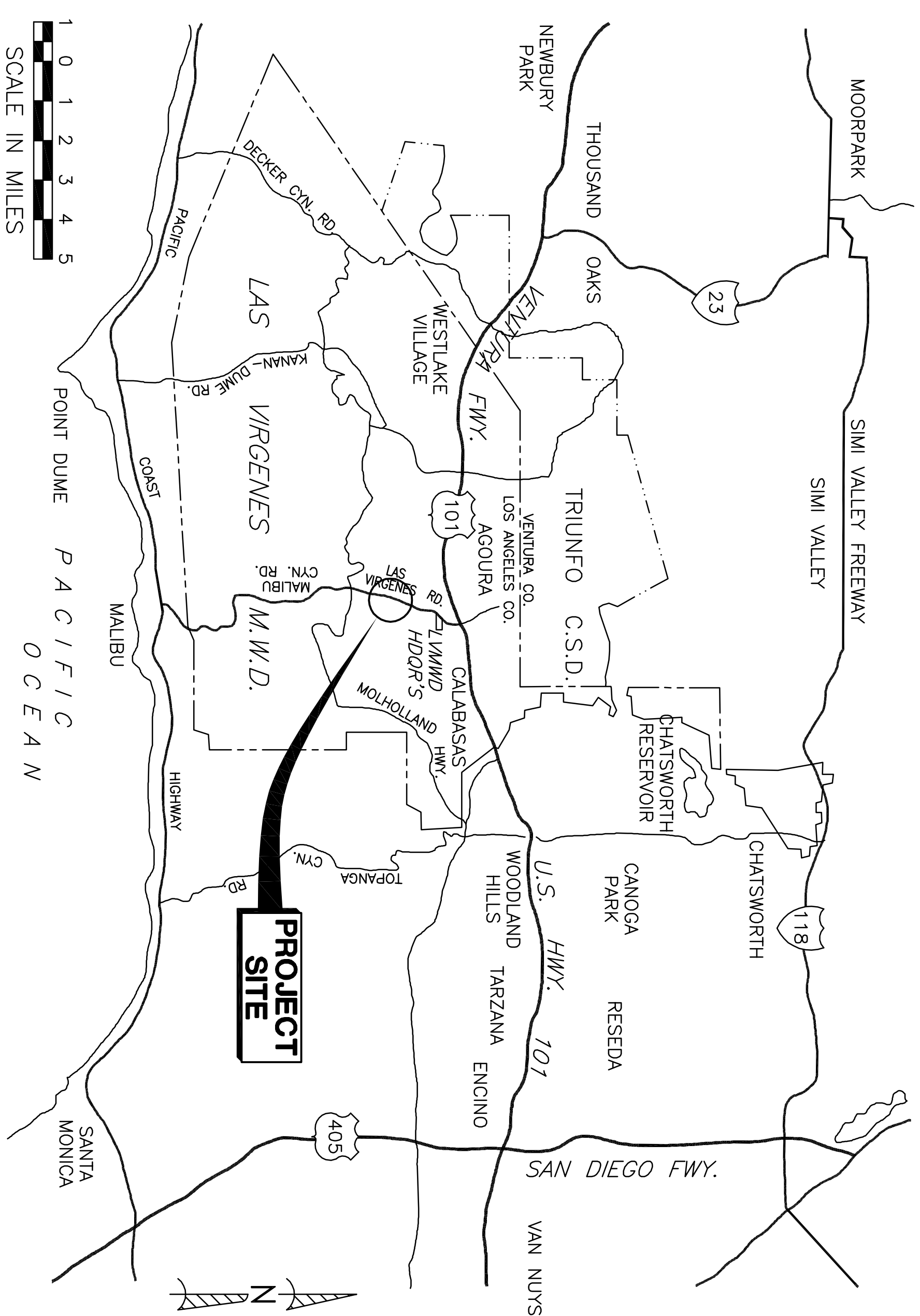
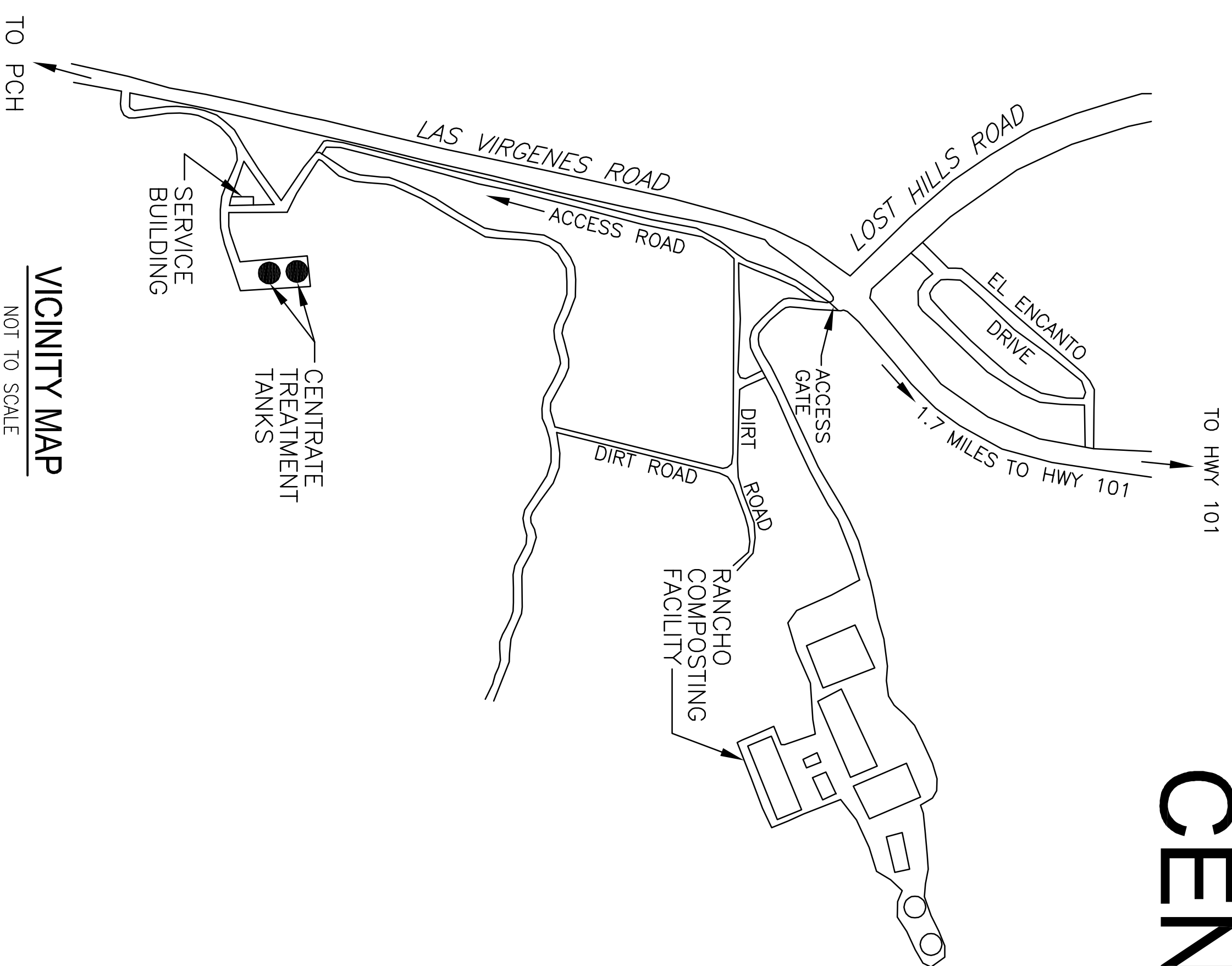
For questions, or to arrange a tour. Please contact Brett Dingman (818) 251-2330, bdingman@lvmwd.com.

Drawings for Centrate Treatment Project, 2009

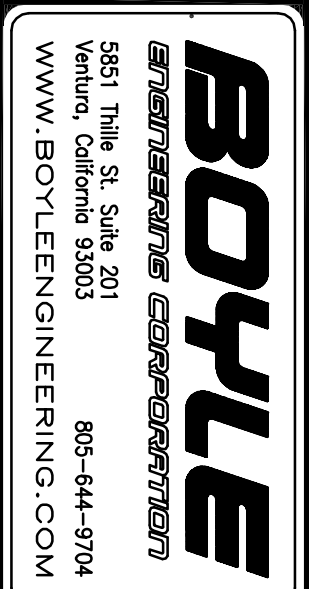
LAS VIRGENES MUNICIPAL WATER DISTRICT

LOS ANGELES COUNTY, CALIFORNIA

CONSTRUCTION PLANS FOR TAPIA BNR PROJECT CENTRATE TREATMENT



RECORD DRAWING
THIS RECORD DRAWING APPLIES ONLY TO THOSE FACILITIES CONSTRUCTED UNDER THE CONTRACT IDENTIFIED IN THE TITLE BLOCK. THIS DRAWING HAS BEEN PREPARED ON THE BASIS OF THE INFORMATION FURNISHED BY THE CONTRACTOR AND THE CONSTRUCTION INSPECTOR.



LAS VIRGENES MUNICIPAL WATER DISTRICT
TAPIA BNR PROJECT - CENTRATE TREATMENT
TITLE SHEET

DESIGNED BY RE ROBERT D. ELLISON EXP. DATE 3-31-09	PROJECT ENGINEER REG. NUMBER 38094	PROJECT NUMBER 16817.00
DRAWN BY KM	CHECKED BY RH	DATE 2/26/08
VERIFY SCALES BASE AS ONE INCH ON ORIGINAL DRAWING	IF NOT ONE INCH ON THIS SHEET, ADJUST SCALES ACCORDINGLY	APPROVED
REV	AS BUILT	DESCRIPTION
10-16-09	AS BUILT	

DRAWING G-1	SHEET 1	OF 32 SHEETS
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ABBREVIATIONS

ANSI	AMERICAN NATIONAL STANDARD INSTITUTE
APPROX	APPROXIMATELY
APWA	AMERICAN PUBLIC WORKS ASSOCIATION
AR	AIR RELEASE
ASSY	ASSEMBLY
ASTM	AMERICAN SOCIETY FOR TESTING AND MATERIALS
AV	AIR RELEASE VALVE
AWWA	AMERICAN WATER WORKS ASSOCIATION
BRV	BUTTERFLY VALVE
BDG	BUILDING
BO	BLOW OFF
BRKT	BRACKET
BUR CBL	BURIED CABLE
CL	CENTERLINE
CML & C	CEMENT MORTAR LINED & COATED
C.O.	CLEAN OUT
COL	COLUMN
CONC	CONCRETE
CONST	CONSTRUCT
CU	COPPER
DIA	DIAMETER
DIM	DIMENSION
DIP	DUCTILE IRON PIPE
DWG	DRAWING
(E)	EXISTING
EA	EACH
EL	ELEVATION
EXIST	EXISTING
FD	FOUND
FE	FLANGED END
FL	FLOOR
FT	FEET
FM	FORCE MAIN
FS	FAR SIDE
GA	GAUGE
GALV	GALVANIZED
GI	GALVANIZED IRON
GPM	GALLONS PER MINUTE
ID	INSIDE DIAMETER
JT	JOINT
L	LENGTH
LMMWD	LAS VIRGENES MUNICIPAL WATER DISTRICT
MAX	MAXIMUM
MGD	MILLION GALLONS PER DAY
MIN	MINIMUM
MJ	MECHANICAL JOINT
MTLS	MATERIALS
N&D	NORTH AMERICAN VERTICAL DATUM
NG&D	NATIONAL GEODETIC VERTICAL DATUM
NS	NEAR SIDE
NTS	NOT TO SCALE
OPER	OPERATION
PA	PRESSURIZED AIR
P&ID	PROCESS AND INSTRUMENTATION DIAGRAM
PP	POWER POLE
PROP	PROPOSED
PSI	POUNDS PER SQUARE INCH
R	RADIUS
RAS	RETURN ACTIVATED SLUDGE
RCE	REGISTERED CIVIL ENGINEER
REQ'D	REQUIRED
RS	RAW SLUDGE
RW	RECLAIMED WATER, RECYCLED WATER
SST	STAINLESS STEEL
SIL	STEEL
SID	STANDARD
SCH	SCHEDULE SPECS
SQ	SQUARE
TDH	TOTAL DYNAMIC HEAD
TYP	TYPICAL
WAS	WASTE ACTIVATED SLUDGE

GENERAL NOTES

1. THE EXISTING TOPOGRAPHICAL FEATURES SHOWN ON THE DRAWINGS WERE OBTAINED FROM THE LATEST RECORD DRAWING INFORMATION PROVIDED FROM LAS VIRGENES MUNICIPAL WATER DISTRICT (LMMWD) AS PART OF THE BID PROCESS, AND PRIOR TO CONSTRUCTION, THE CONTRACTOR SHALL EXAMINE THE SITE OF THE PROPOSED WORK AND MAKE ALL NECESSARY INVESTIGATIONS TO DEFINE THOROUGHLY ALL DIFFICULTIES INVOLVED IN THE COMPLETION OF ALL WORK REQUIRED PURSUANT TO THE REQUIREMENTS OF THE CONTRACT DOCUMENTS. ELEVATIONS OBTAINED FROM RECORD DRAWINGS ARE NGVD 29. ELEVATIONS ON DRAWING C-10 ARE FROM RECENT SURVEY AND ARE NAVD 88.
2. PROVIDE A MINIMUM OF 3.0 FEET OF COVER OVER ALL PIPE TO BE INSTALLED ON THE PROJECT UNLESS OTHERWISE SHOWN.
3. THE DRAWINGS DEPICT THE APPROXIMATE LOCATION OF UNDERGROUND UTILITIES, WHICH WERE DETERMINED FROM LMMWD RECORD DRAWINGS. THE CONTRACTOR SHALL VERIFY THE EXACT HORIZONTAL AND VERTICAL LOCATION OF UNDERGROUND UTILITIES IN THE AREA OF CONSTRUCTION PRIOR TO PROCEEDING WITH THE WORK. THE CONTRACTOR SHALL MAKE ALL NECESSARY ARRANGEMENTS AND PAY ALL COSTS ASSOCIATED WITH THE TEMPORARY RELOCATION, SUPPORT, MONITORING, PROTECTION, OR OTHER INTERACTION WITH UTILITY FEATURES WHICH MIGHT BE AFFECTED BY THE WORK. PROVIDE REQUIRED NOTICE TO OTHERS FOR SUCH WORK TO ALLOW THE PROJECT TO CONTINUE IN ACCORDANCE WITH THE CONTRACT SCHEDULE. THE COST OF SUCH WORK SHALL BE INCORPORATED INTO THE VARIOUS ITEMS OF WORK REQUIRING AND RELATED TO SUCH RELOCATION, SUPPORT THE CONTRACTOR SHALL BE RESPONSIBLE FOR ANY AND ALL MONITORING OR PROTECTION DAMAGE WHICH MIGHT RESULT FROM HIS FAILURE TO EXACTLY LOCATE AND PROTECT ANY AND ALL UTILITIES, WHETHER ABOVE OR BELOW GRADE. ANY DAMAGE SHALL BE REPAIRED AT NO ADDITIONAL COST TO OWNER.
4. RESTORE ALL PROPERTY AND INFRASTRUCTURE, INCLUDING UTILITIES DISTURBED BY CONSTRUCTION OPERATIONS TO THE CONDITIONS WHICH EXISTED PRIOR TO CONSTRUCTION, THE COST OF SUCH RESTORATION SHALL BE INCLUDED IN THE UNIT PRICES BID FOR THE VARIOUS ITEMS OF WORK REQUIRING SUCH RESTORATION.
5. THE CONTRACTOR SHALL NOT ADVERSELY IMPACT DRAINAGE SYSTEMS DURING CONSTRUCTION, TEMPORARILY RECONFIGURE THE DRAINAGE SYSTEMS, WHICH MIGHT BE IMPACTED BY CONSTRUCTION AS THE WORK PROCEEDS, TO NOT CAUSE ADVERSE IMPACTS TO SURFACE WATER DRAINAGE EFFICIENCY; DO NOT IMPAIR SURFACE WATER DRAINAGE CAPACITY. FOLLOW THE REQUIREMENTS OF THE APPROVED POLLUTION PREVENTION PLAN FOR THE PROJECT.
6. MAINTAIN ACCESS TO ALL EXISTING PLANT OPERATIONS UNTIL NEW OPERATIONS HAVE BEEN TESTED AND ACCEPTED BY THE DISTRICT.
7. ALL WORK TO BE IN ACCORDANCE WITH LMMWD STANDARD SPECIFICATIONS UNLESS OTHERWISE.
8. FURNISH, FABRICATE, AND INSTALL TANK PLC PANEL (ICP-2) AS SHOWN IN THE DRAWINGS. WIRE FIELD INSTRUMENTS AND DEVICES AS SHOWN IN THE DRAWINGS.
9. MODIFY EXISTING PUMP STATION PLC PANEL (ICP-1) AS SHOWN IN THE DRAWINGS. WIRE FIELD DEVICES AS SHOWN IN THE DRAWINGS.
10. PLC PROGRAM OR OPERATOR INTERFACE PROGRAMMING IS NOT PART OF THE CONTRACT AND IS PERFORMED BY OTHERS. DO NOT INCLUDE ANY PLC OR OPERATOR INTERFACE PROGRAMMING COSTS IN BID.

CONSTRUCTION WORK WITHIN OPERATING FACILITY

1. BEFORE PREPARING SHOP DRAWINGS OR ORDERING EQUIPMENT OR MATERIALS THAT CONNECT TO EXISTING PIPES AND FACILITIES, FIELD MEASURE DIAMETERS AND OTHER RELEVANT DIMENSIONS.
2. DAMAGE TO COATINGS, LININGS, AND FINISHES SHALL BE REPAIRED PER SPECIFICATIONS OR TO MATCH PRE-JOB CONDITIONS. OPERATIONS OF THE FACILITY, ANY WORK REQUIRING A TEMPORARY OUTAGE OF EQUIPMENT SHALL BE SCHEDULED WITH THE OWNER, WHO WILL DETERMINE THE MAXIMUM DURATION OF THE OUTAGE.
4. DO NOT OPERATE VALVES, SWITCHES, OR OTHER PLANT EQUIPMENT, EXCEPT WITH THE OWNER'S EXPLICIT PERMISSION.
5. ANY WORK INVOLVING AN OUTAGE OF BOTH TANKS SHALL OCCUR BETWEEN JULY 1 AND SEPTEMBER 1.

SHEET INDEX

BOYLE SHEET INDEX

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C-4	DETAILS
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E-11	ELECTRICAL SITE PLAN

MSO DRAWINGS

SHEETS 1 THROUGH 12

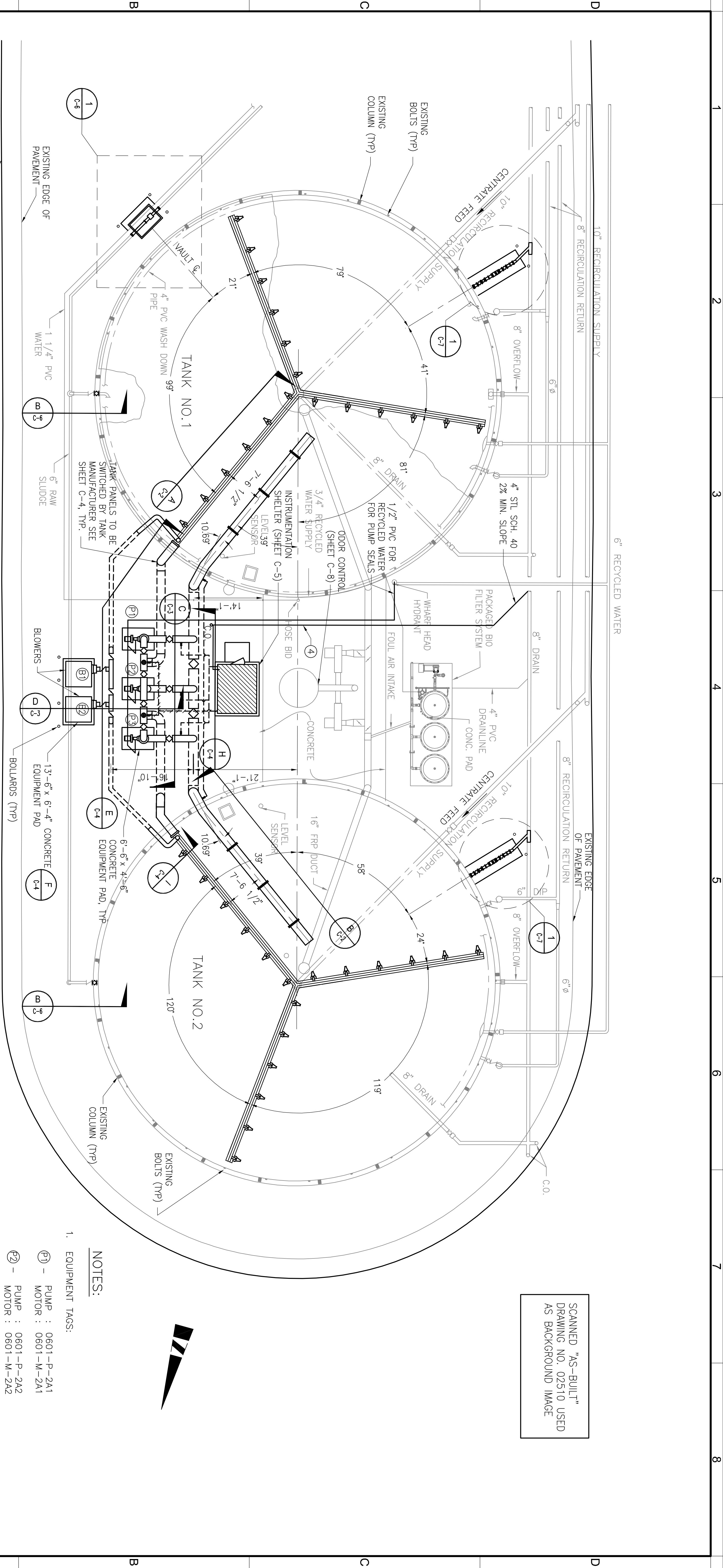
RECORD DRAWING

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LAS VIRGENES MUNICIPAL WATER DISTRICT
TAPIA BNR PROJECT - CENTRATE TREATMENT

GENERAL NOTES & ABBREVIATIONS

1	2	3	4	5	6	7	8										
10-16-09	AS BUILT	DESCRIPTION	APPR	REGISTERED BY RE BOYLE	PROJECT ENGINEER ROBERT D. ELLISON EXP. DATE 3-31-09	REG. NUMBER 38094	PROJECT NUMBER 16817.00	COND. STANDARDS BOYLE	VERIFY SCALES BAR IS ONE INCH ON ORIGINAL DRAWING IF NOT ONE INCH ON THIS SHEET, ADJUST SCALES ACCORDINGLY	CHECKED BY RH	DATE 2/26/08	BOYLE	BOYLE	TRIUNFO SANITATION DISTRICT	LAS VIRGENES MUNICIPAL WATER DISTRICT	DRAWINGS G-2	SHEET 2 OF 32 SHEETS



PLAN
SCALE: 1" = 10'

RECORD DRAWING
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- NOTES:**
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MOTOR : 0601-M-2A1
 - P2 - PUMP : 0601-P-2A2
MOTOR : 0601-M-2A2
 - P3 - PUMP : 0601-P-2B2
MOTOR : 0601-M-2B2
 - B1 - BLOWER: 0601-BLR-1A1
 - B2 - BLOWER: 0601-BLR-2A1
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 - ALL NEW OUT-OF-BASIN PIPE IS FBE STEEL STD. WEIGHT UNLESS LABELED OTHERWISE.
 - INSTALL PIPE UNDER CONCRETE PAD USING PIERCING, JETTING OR AUGERING

SCANNED "AS-BUILT"
 DRAWING NO. 02510 USED
 AS BACKGROUND IMAGE



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10-16-09	AS BUILT	DESCRIPTION	APP'D

DESIGNED BY	RE	ROBERT D. ELLISON
DRAWN BY	KM	
CHECKED BY	RH	
DATE	2/26/08	

PROJECT ENGINEER	REG. NUMBER	38094
EXP. DATE	3-31-09	
CODE STANDARDS	16817.00	
BOYLE		

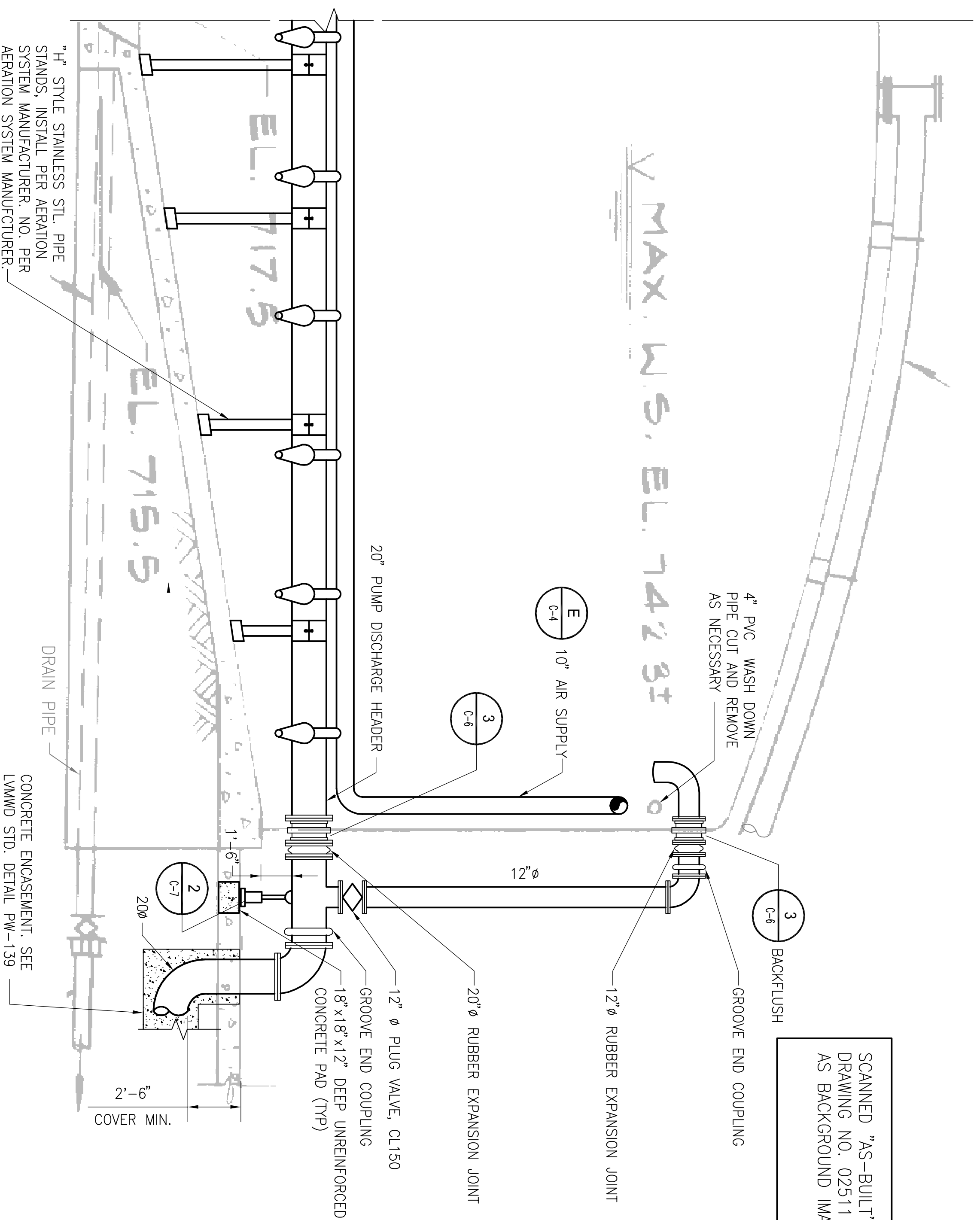
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	CHECKED BY	RH
	DATE	2/26/08

5851 Thibe St. Suite 201	805-644-9794
Ventura, California 93003	WWW.BOYLEENGINEERING.COM

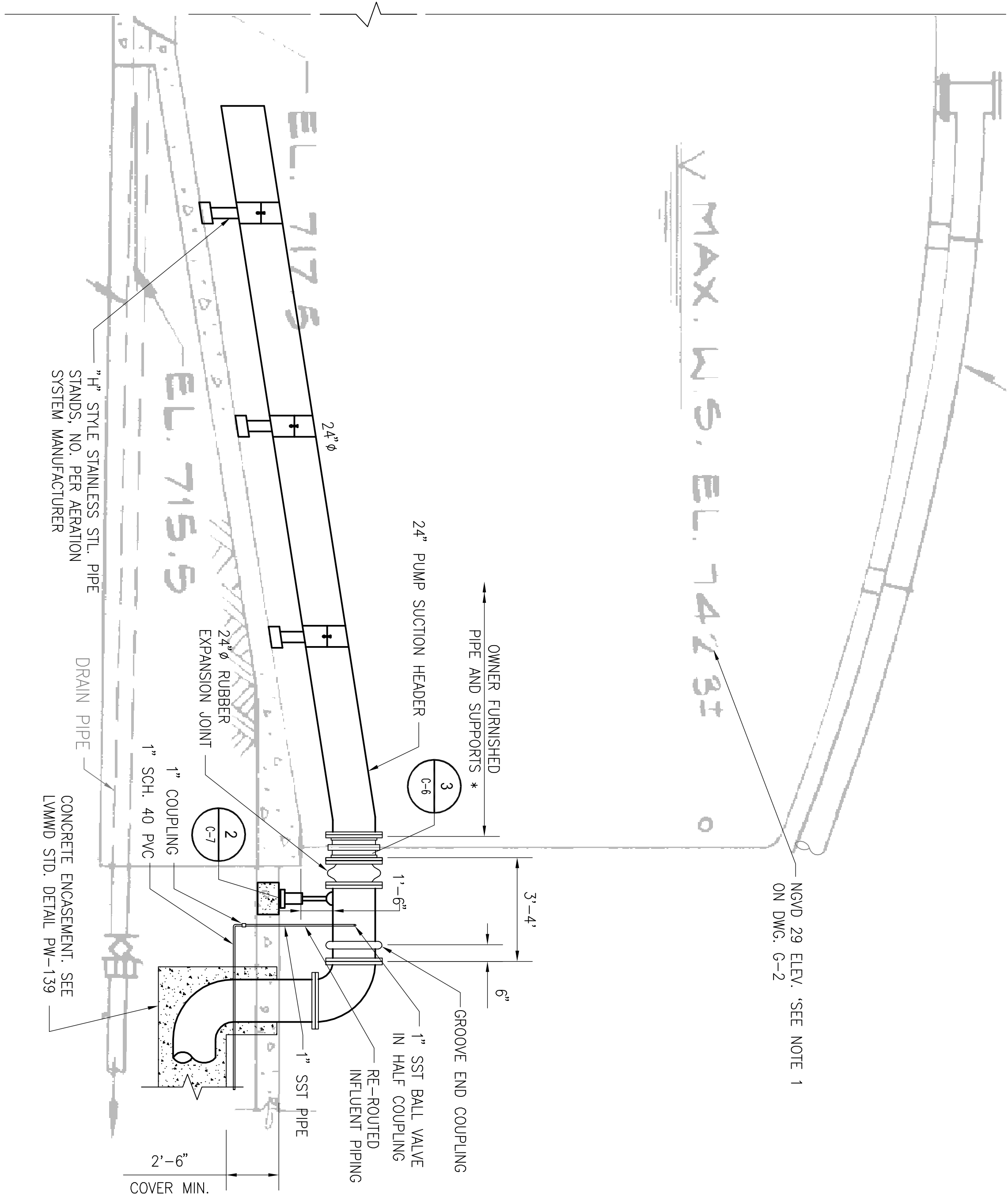
TRIUNFO SANITATION DISTRICT	LAS VIRGENES MUNICIPAL WATER DISTRICT
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LAS VIRGENES MUNICIPAL WATER DISTRICT	TAPIA BNR PROJECT - CENTRATE TREATMENT
TANK SITE PLAN	

DRAWING	SHEET	3
	OF 32 SHEETS	



SCANNED "AS-BUILT"
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SECTION A
 SCALE: 1/4" = 1'

SECTION B
 SCALE: 1/4" = 1'
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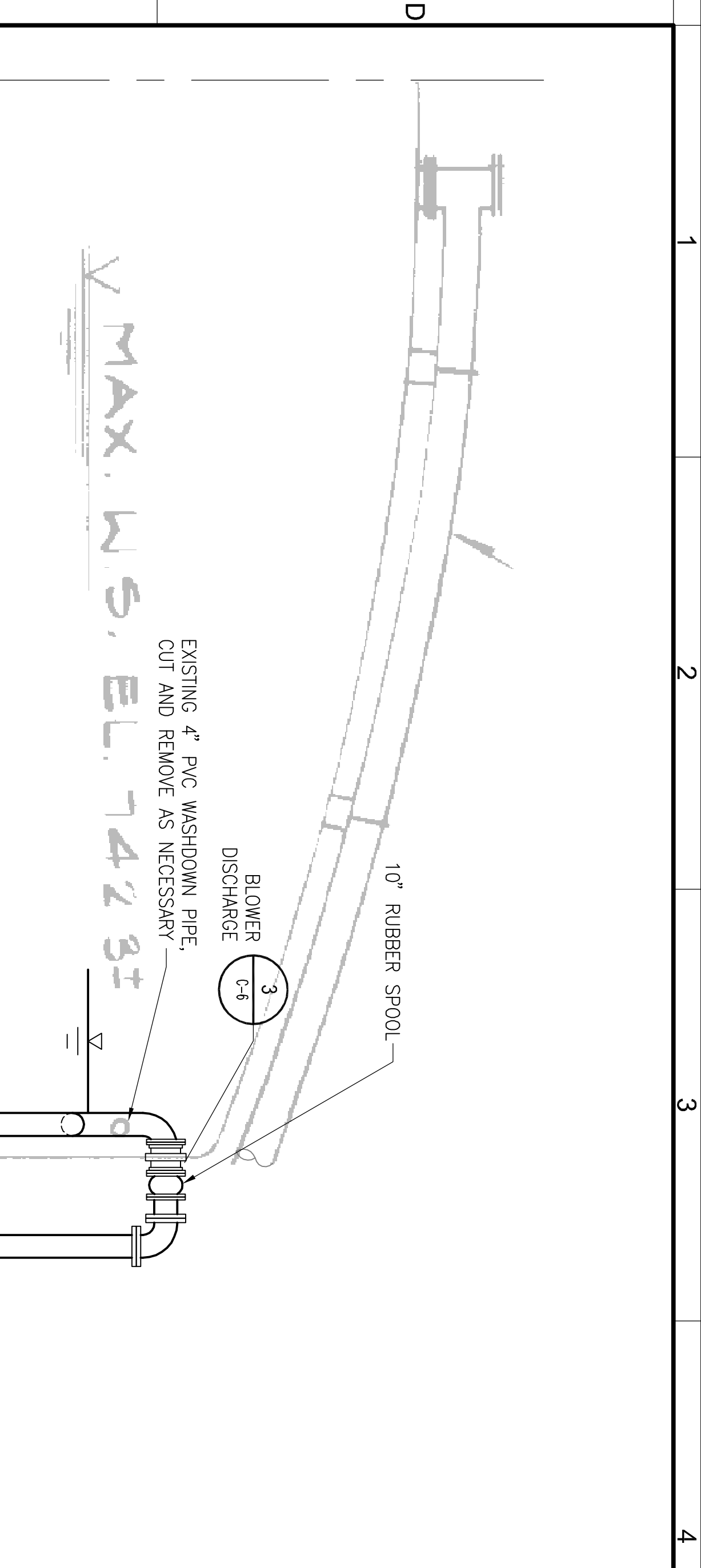
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DESIGNED BY RE	PROJECT ENGINEER ROBERT D. ELLISON
DRAWN BY KM	REG. NUMBER 38094
CHECKED BY RH	EXP. DATE 3-31-09
DATE 2/26/08	COND. STANDARDS BOYLE

BOYLE
 ENGINEERS & ARCHITECTS
 5851 Thibe St. Suite 201
 Ventura, California 93003
 WWW.BOYLEENGINEERING.COM
 805-644-9794

TRIUNFO SANITATION DISTRICT
LAS VIRGENES MUNICIPAL WATER DISTRICT

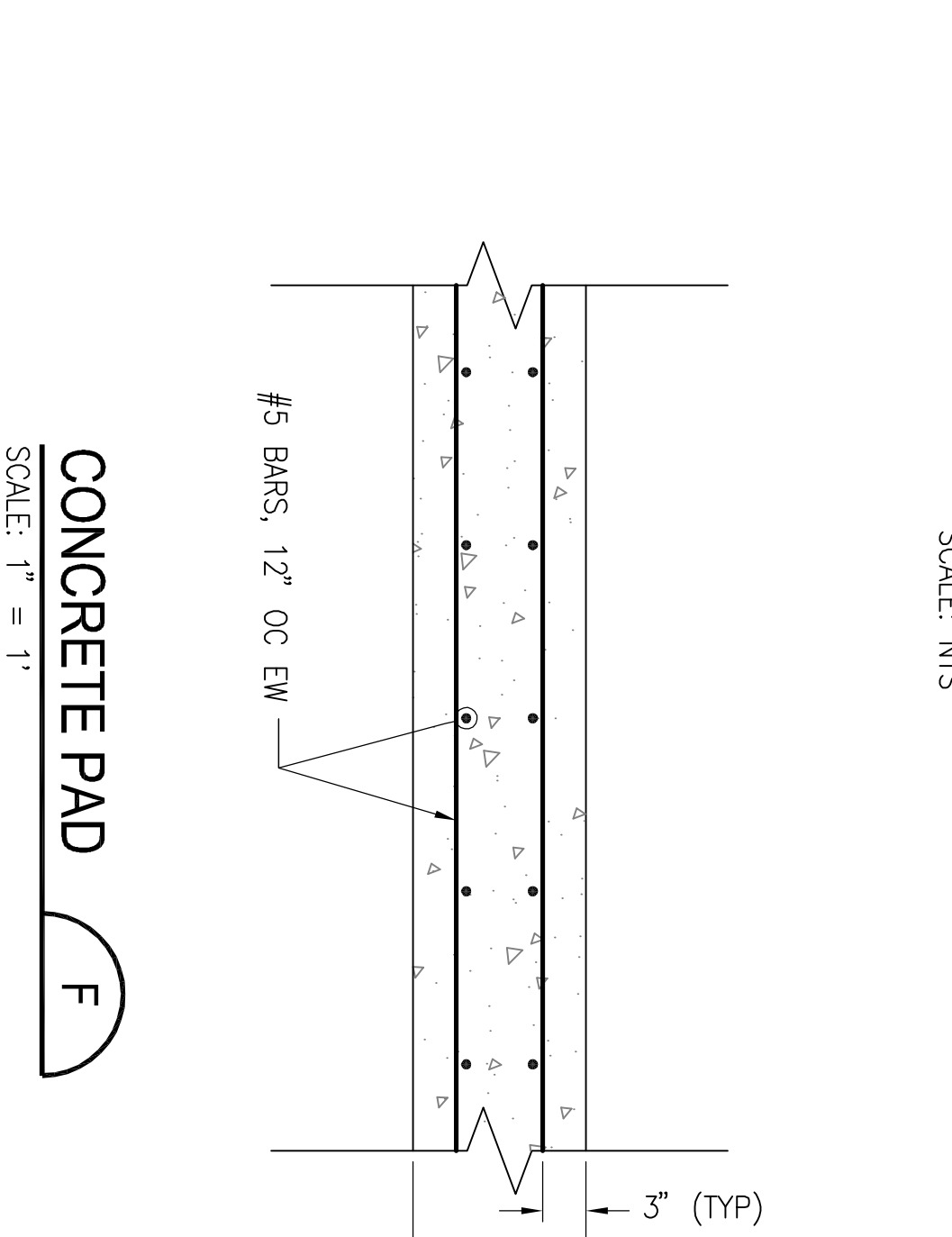
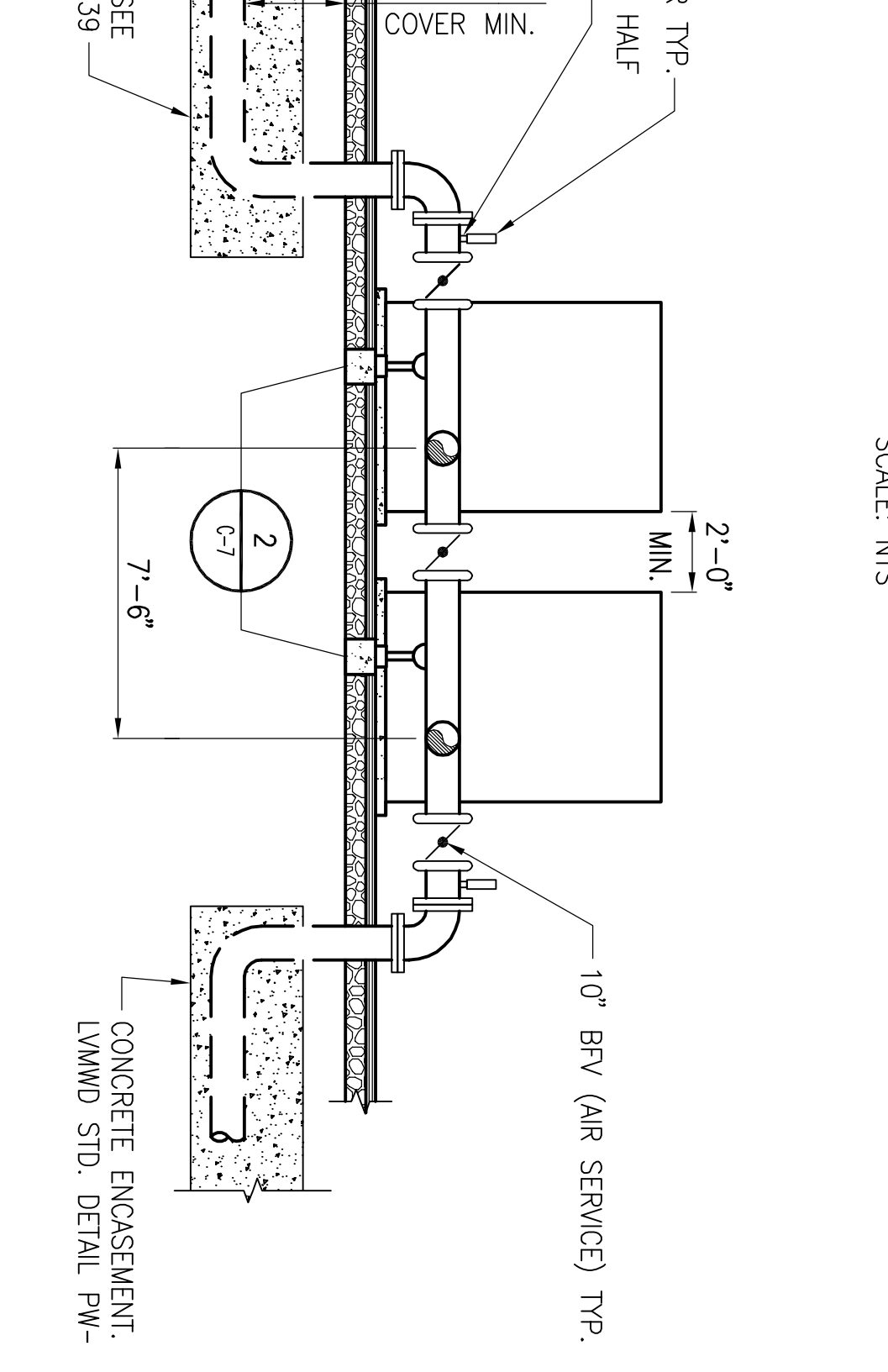
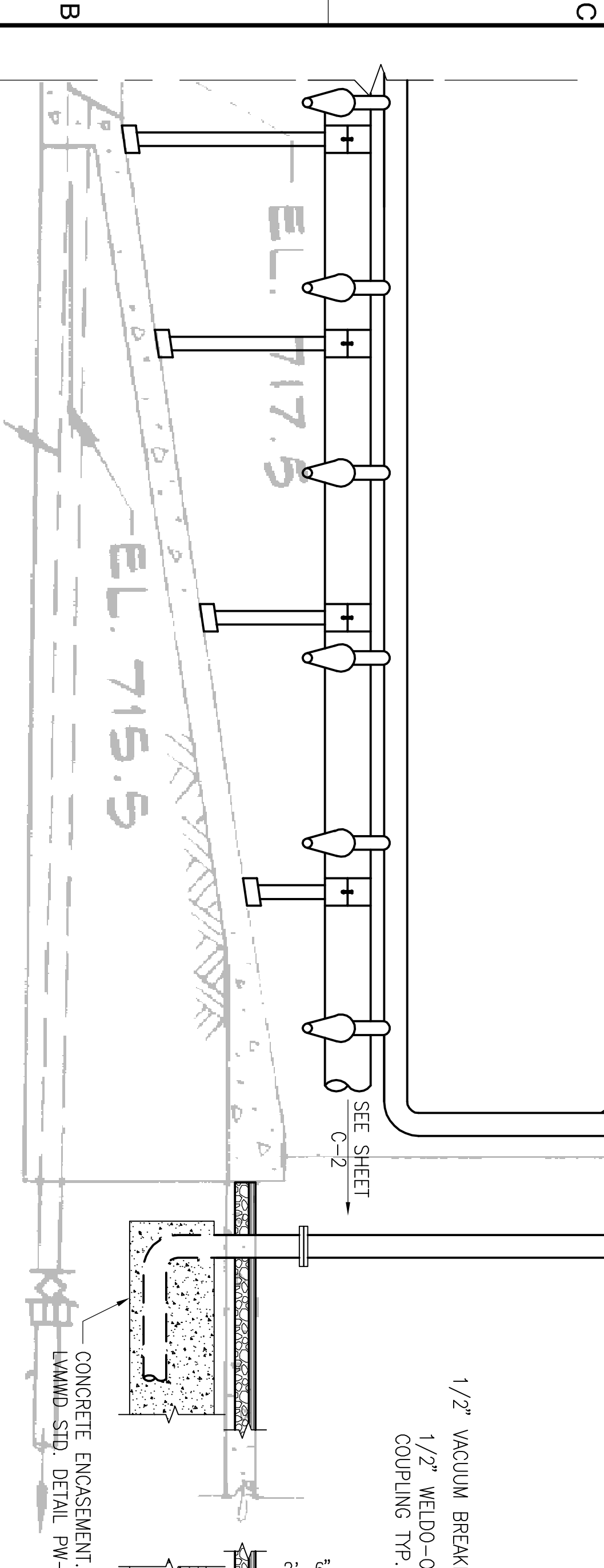
LAS VIRGENES MUNICIPAL WATER DISTRICT TAPIA BNR PROJECT - CENTRATE TREATMENT TANK AND PIPING DETAILS	
DRAWING SHEET C-2	OF 32 SHEETS 4



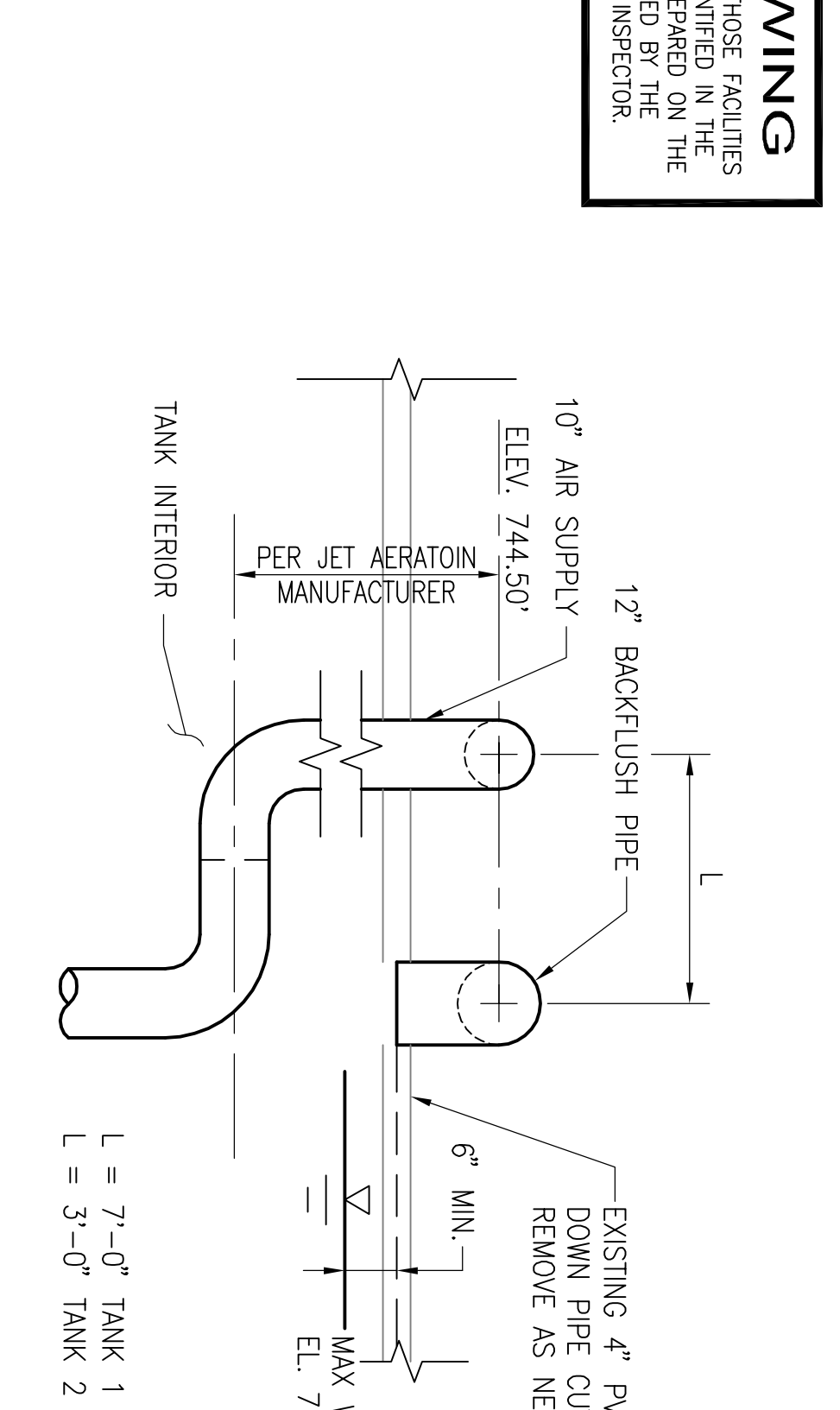
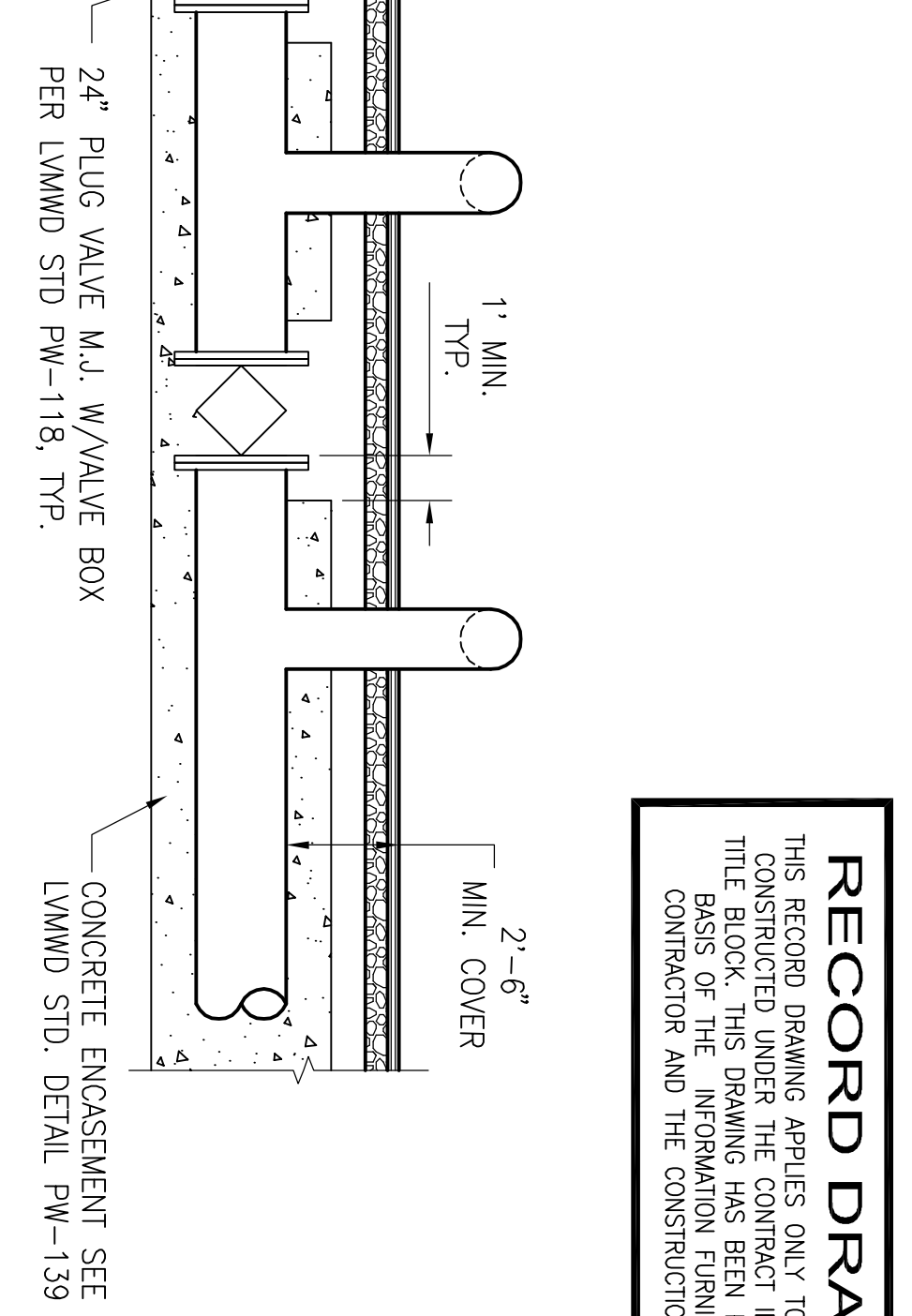
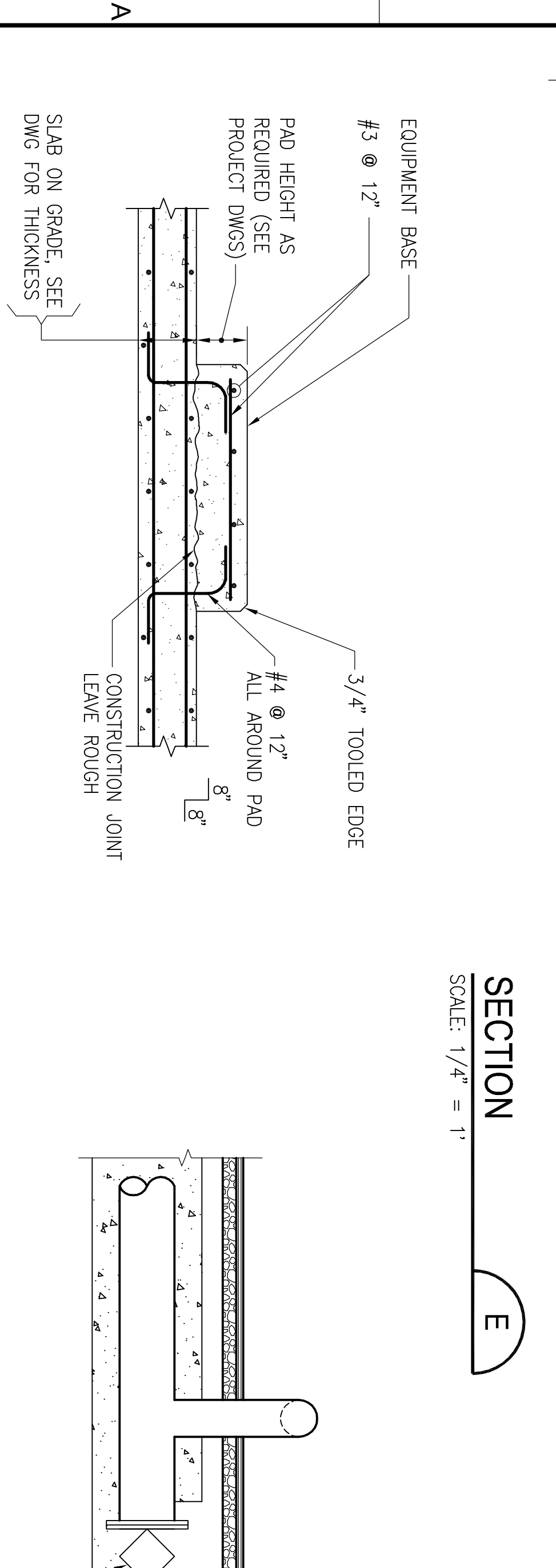
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TANK NO. 2 MODIFICATIONS
SCALE: NTS



CONCRETE PAD
SCALE: 1" = 1'



SECTION
SCALE: NONE

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EQUIPMENT PAD
SCALE: NONE

SECTION
SCALE: 1/4" = 1'

SECTION
SCALE: NONE

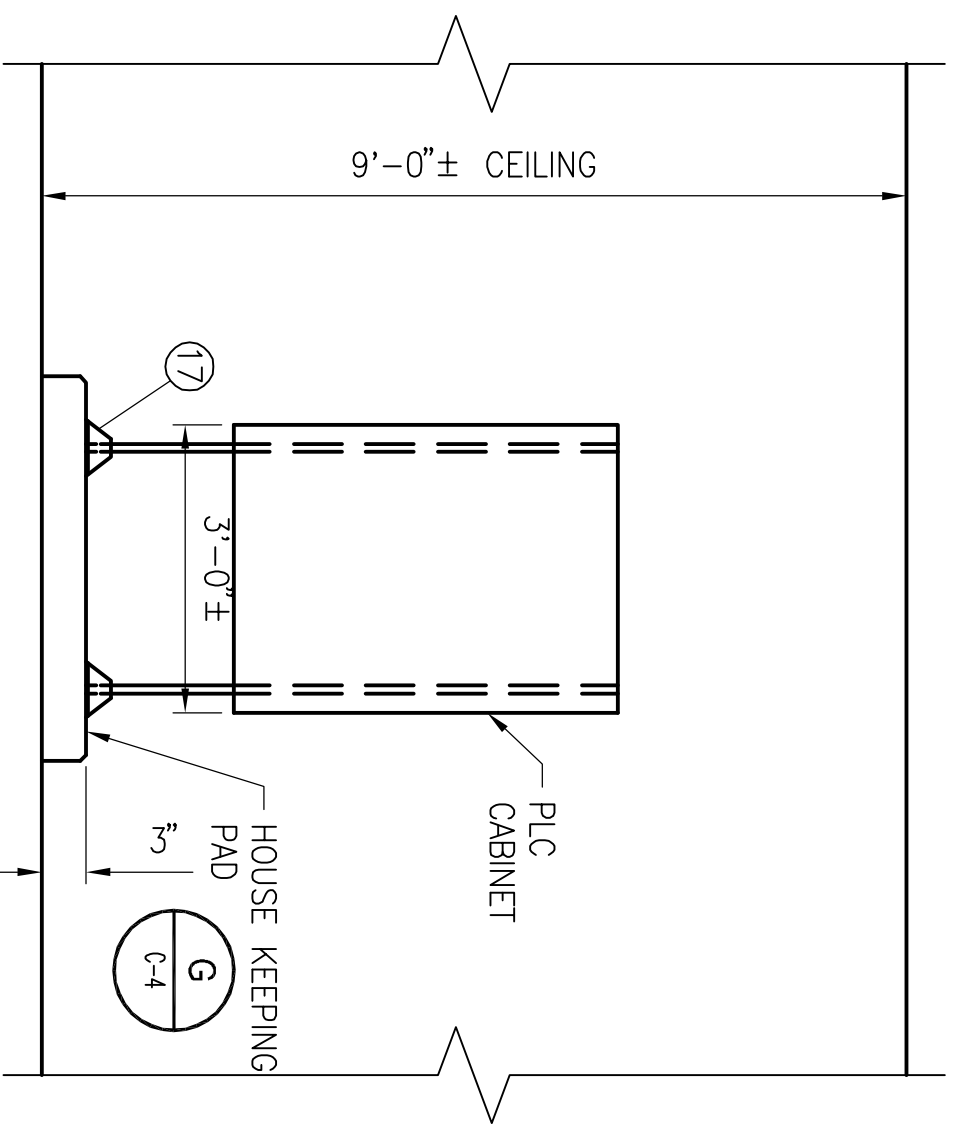
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10-16-09	AS BUILT		

DESIGNED BY	RE	PROJECT ENGINEER
ROBERT D. ELLISON		
DRAWN BY	KM	REG. NUMBER
		38094
CHECKED BY	RH	EXP. DATE
		3-31-09
DATE	2/26/08	PROJECT NUMBER
		16817.00
		CODE STANDARDS
		BOYLE

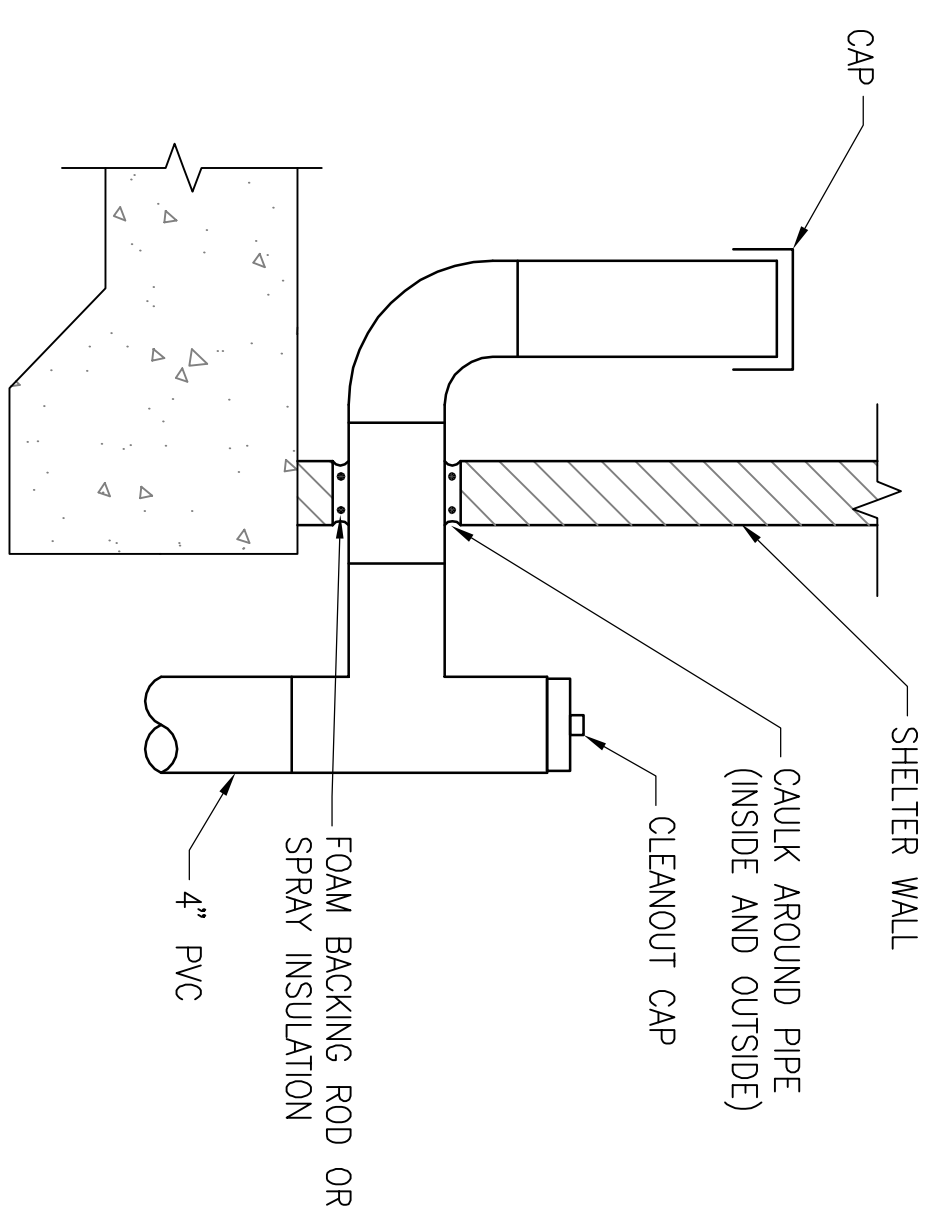
BOYLE
 ENGINEERS
 5651 Thibe St. Suite 201
 Ventura, California 93003
 WWW.BOYLEENGINEERING.COM

TRIUNFO SANITATION DISTRICT
 LAS VIRGENES MUNICIPAL WATER DISTRICT

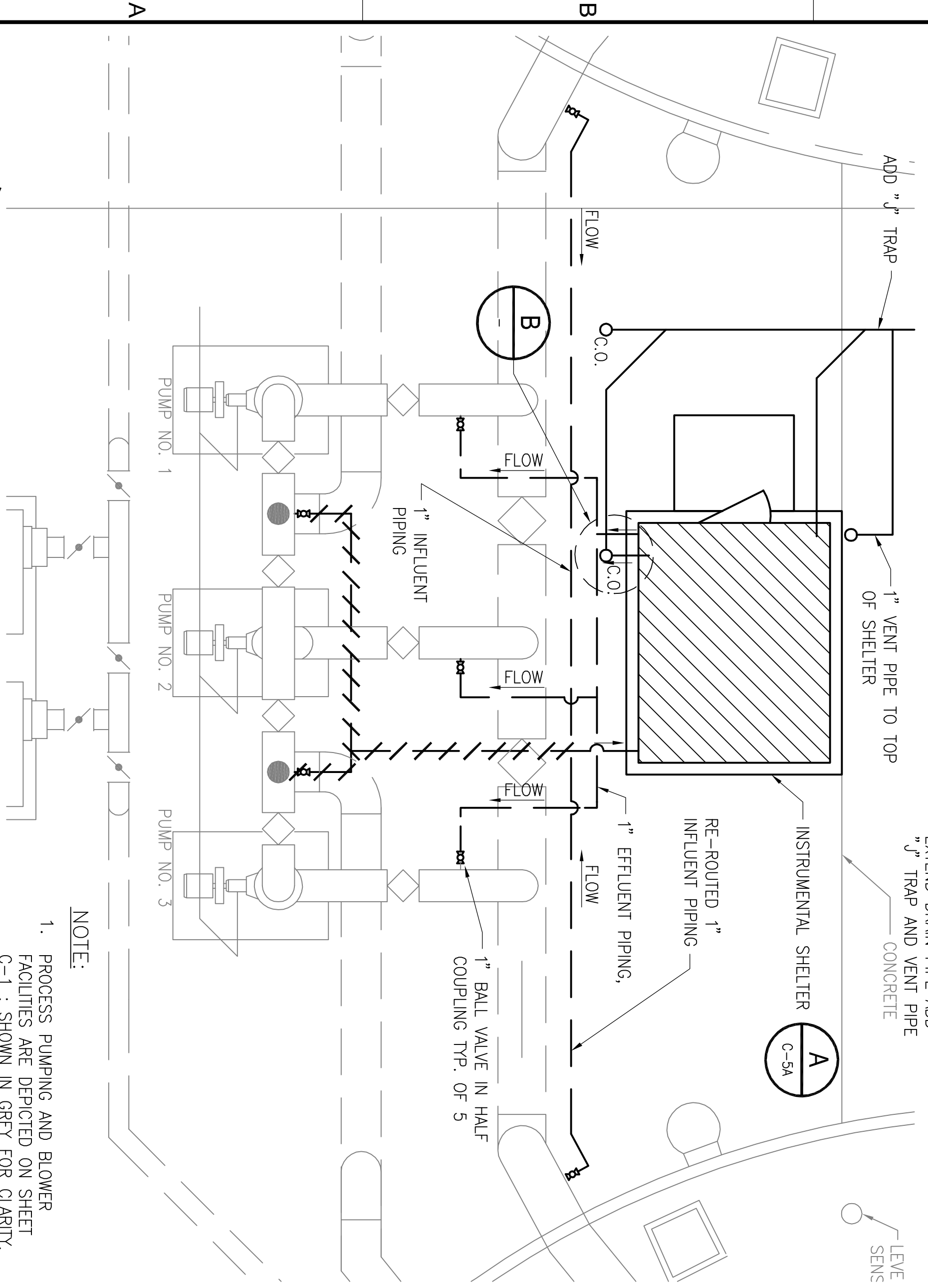
LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT
 SHEET 6 OF 32 SHEETS
 DRAWING C-4



PLC SUPPORT
SCALE: NTS



DRAIN PIPE PENETRATION
SCALE: NTS



SITE PLAN
SCALE: 1/4"=1'

NOTE:
1. PROCESS PUMPING AND BLOWER FACILITIES ARE DEPICTED ON SHEET C-1; SHOWN IN GREY FOR CLARITY.

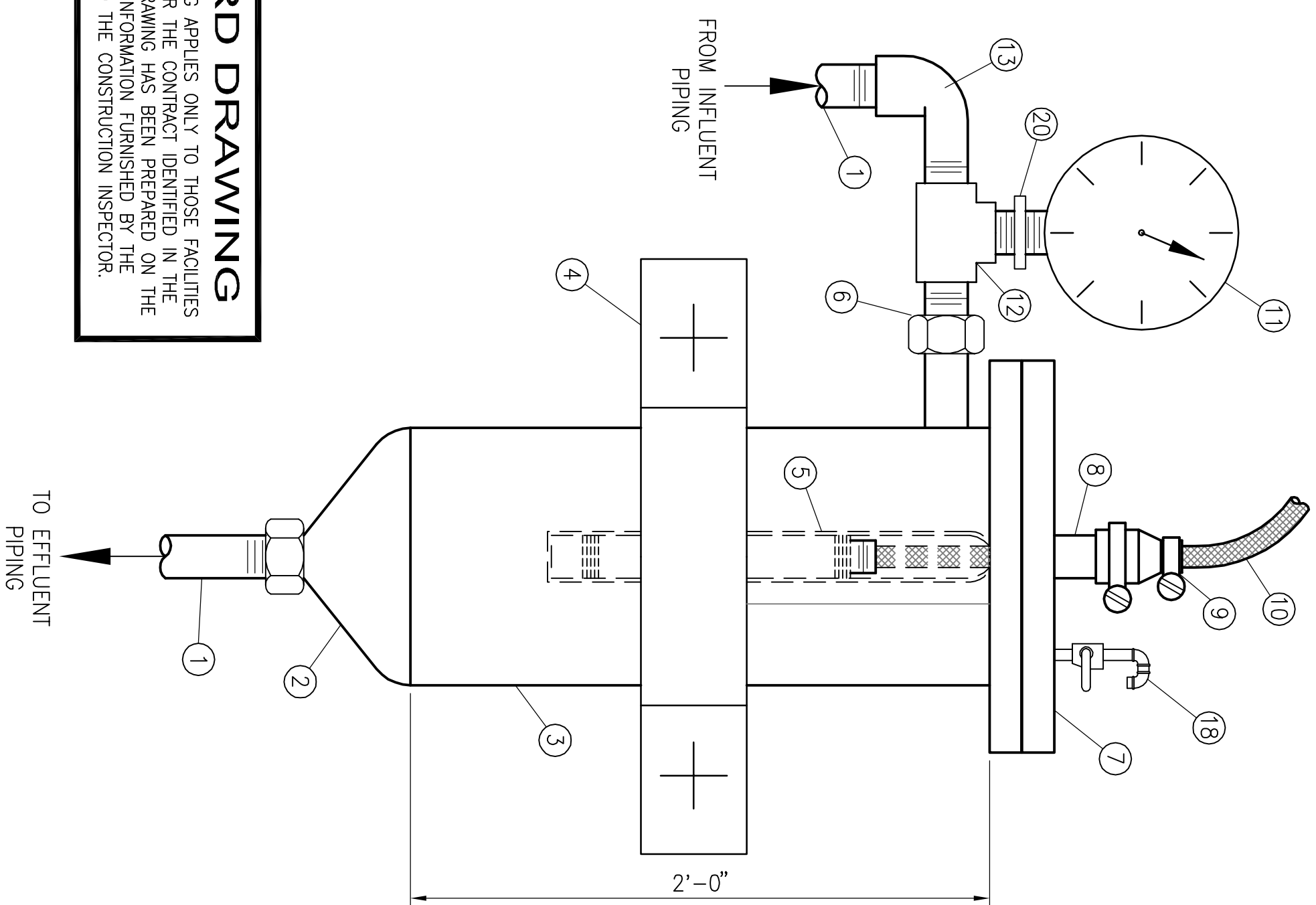
INSTRUMENTATION PARTS LIST

1. 1-INCH PIPE
2. 6-IN X 1-IN REDUCER, WITH FPT OUTLET
3. 6-INCH PIPE, FLANGE X BUTT WELD
4. 6-INCH PIPE CLAMP, FASTENED TO BACKBOARD
5. CHEMICAL PROBE, THREADED INTO (OR HUNG FROM) BLIND FLANGE
 a. DISSOLVED OXYGEN / TEMP.: HACH MODEL LDO PROBE
 b. pH: HACH MODEL DIGITAL ORP SENSOR PEEK PROBE OR APPROVED EQUAL
 c. AMMONIA: HACH MODEL KTO: NH4D SC100 PROBE OR APPROVED EQUAL
 d. NITRATE: HACH MODEL NITRATAX PLUS SC SENSOR OR APPROVED EQUAL
 e. ORP: HACH MODEL DIGITAL ORP SENSOR PEEK PROBE OR APPROVED EQUAL
6. 1-INCH UNION-COUPLED OUTLET
7. BLIND FLANGE WITH TAPPED HOLE
8. 1/2-INCH PIPE, PE X MPT (IF REQ'D)
9. HOSE CLAMP, REDUCING
10. DATA CABLE, ROUTE TO ANALYZER, CONTROLLER OR PLC
11. PRESSURE GAUGE, 0 TO 25 PSI DIAPHRAGM SEAL
12. TEE, 1-INCH X 3/8-INCH (OR AS REQ'D)
13. STREET ELBOW, 1-INCH
14. METER STRAP-ON, ULTRASONIC TYPE, WITH LOCAL READOUT, DATA CABLE TO REACH EACH PROBE. MODEL: SONIC PRO S3
 MODEL NO: SC-X-1-A1-010-SD-L-G-M-AL-E. MANUFACTURED BY BLU-WHITE IND. OR EQUAL.
15. UNISTRUT BRACKET, P2348, GALV.. CONNECT TO CEILING WITH 1/4-INCH SST (OR GALV) MOLLY ANCHORS (4 EACH). CONNECT TO CHANNEL WITH 3/8-INCH BOLT AND SPRING WASHER, GALV, 2 EACH.
16. UNISTRUT CHANNEL, P1000, GALV.
17. UNISTRUT BRACKET, P2348, GALV.. CONNECT TO FLOOR WITH 1/2-INCH SST WEDGE ANCHORS (2 EACH). CONNECT TO CHANNEL WITH 3/8-INCH BOLT AND SPRING WASHER, GALV, 2 EACH.
18. 1/4" MANUAL AIR RELEASE ASSEMBLY (BALL VALVE).
19. ANALYZER: HACH MODULE, SC1000 DISPLAY WITH GSM
20. DIAPHRAGM

INSTRUMENTATION NOTES

1. ALL PIPE MATERIALS TO BE TYPE 304 SST
2. MTS TO BE RATED / TESTED FOR 50 PSI
3. THROTTLE VALVE ON MANIFOLD INLET PIPE TO PROVIDE MAX. 5 PSI TOTAL FLOW
4. THROTTLE VALVE ON HEADER PIPE TO PROVIDE ABOUT 5 GPM
5. RELOCATE STRAP-ON METER TO VERIFY MINIMUM FLOW OF 1 GPM @ EACH PROBE
6. CROSS CHECK DIMENSIONS WITH PROBE MANUFACTURER BEFORE FABRICATION

RECORD DRAWING
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ASSEMBLY DETAIL
SCALE: NTS

REV	DATE	BY	DESCRIPTION	APP'D
10-16-09	AS BUILT			

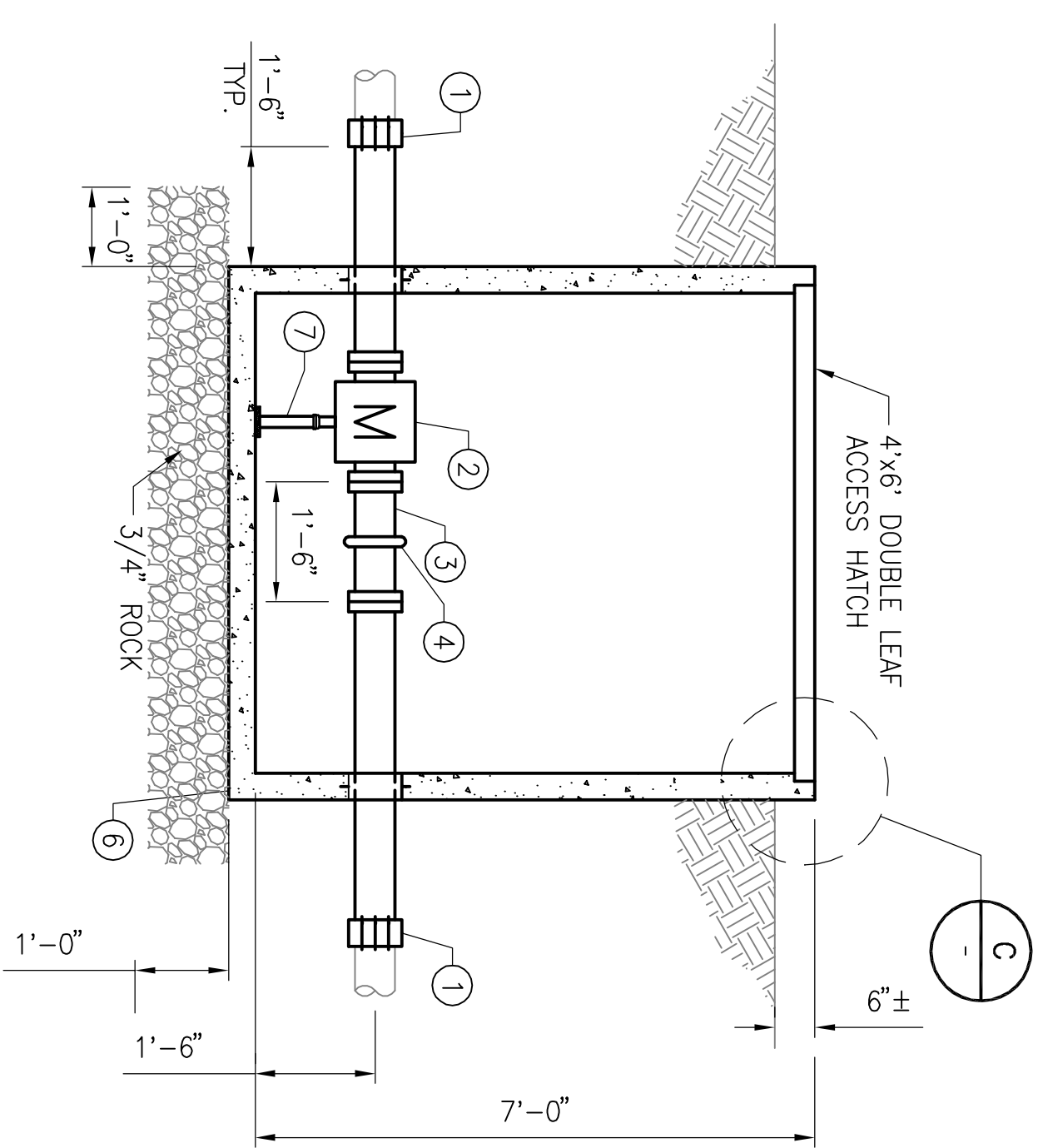
DESIGNED BY	PROJECT ENGINEER	ROBERT D. ELLISON
DRAWN BY	REG NUMBER	38094
CHECKED BY	DATE	2/26/08
DATE	PROJECT NUMBER	16817.00
DATE	CODE STANDARDS	BOYLE

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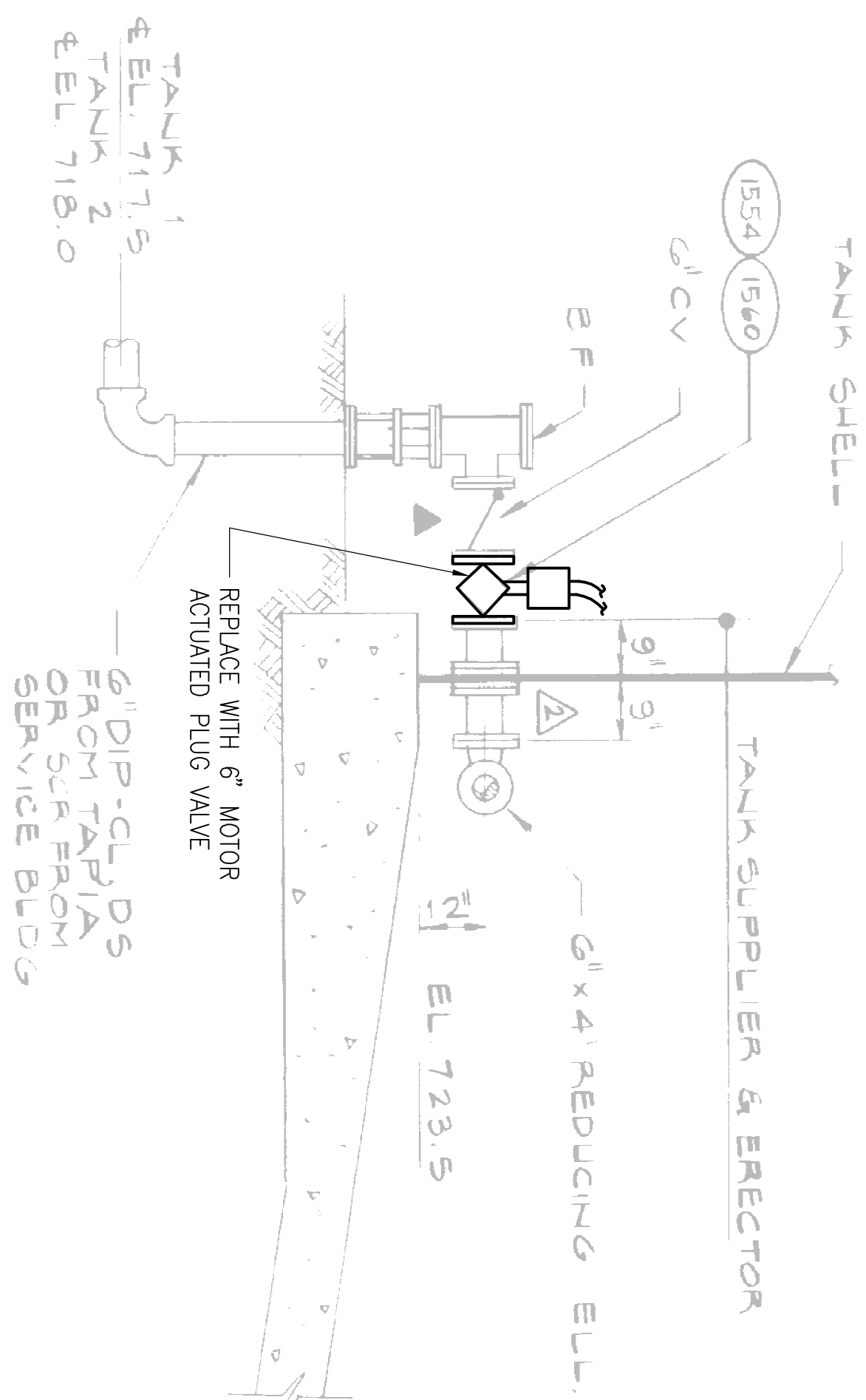
TRIUNFO SANITATION DISTRICT
MUNICIPAL WATER DISTRICT
 EST. 1988

LAS VIRGENES MUNICIPAL WATER DISTRICT
TAPIA BNR PROJECT - CENTRATE TREATMENT
INSTRUMENTATION EQUIPMENT AND DETAILS

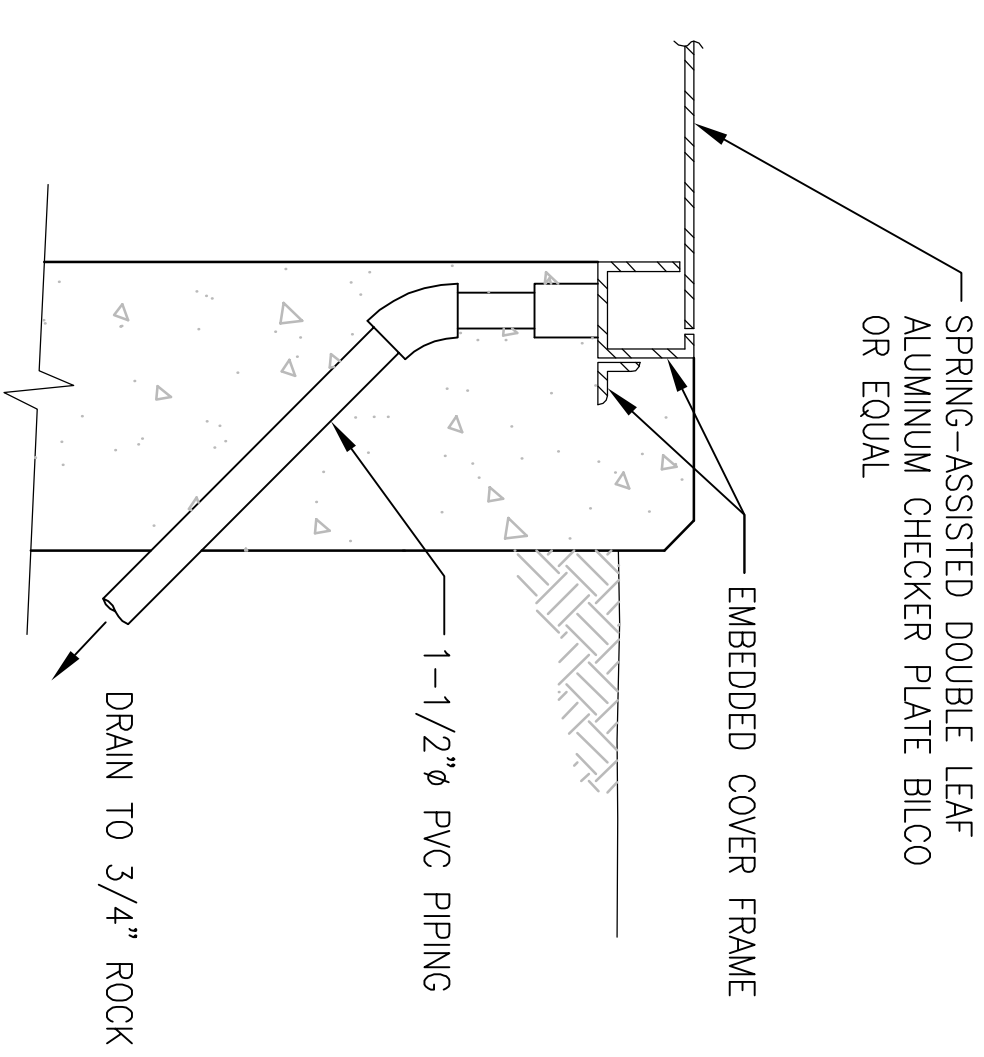
DRAWING	C-5
SHEET	7
OF 32 SHEETS	



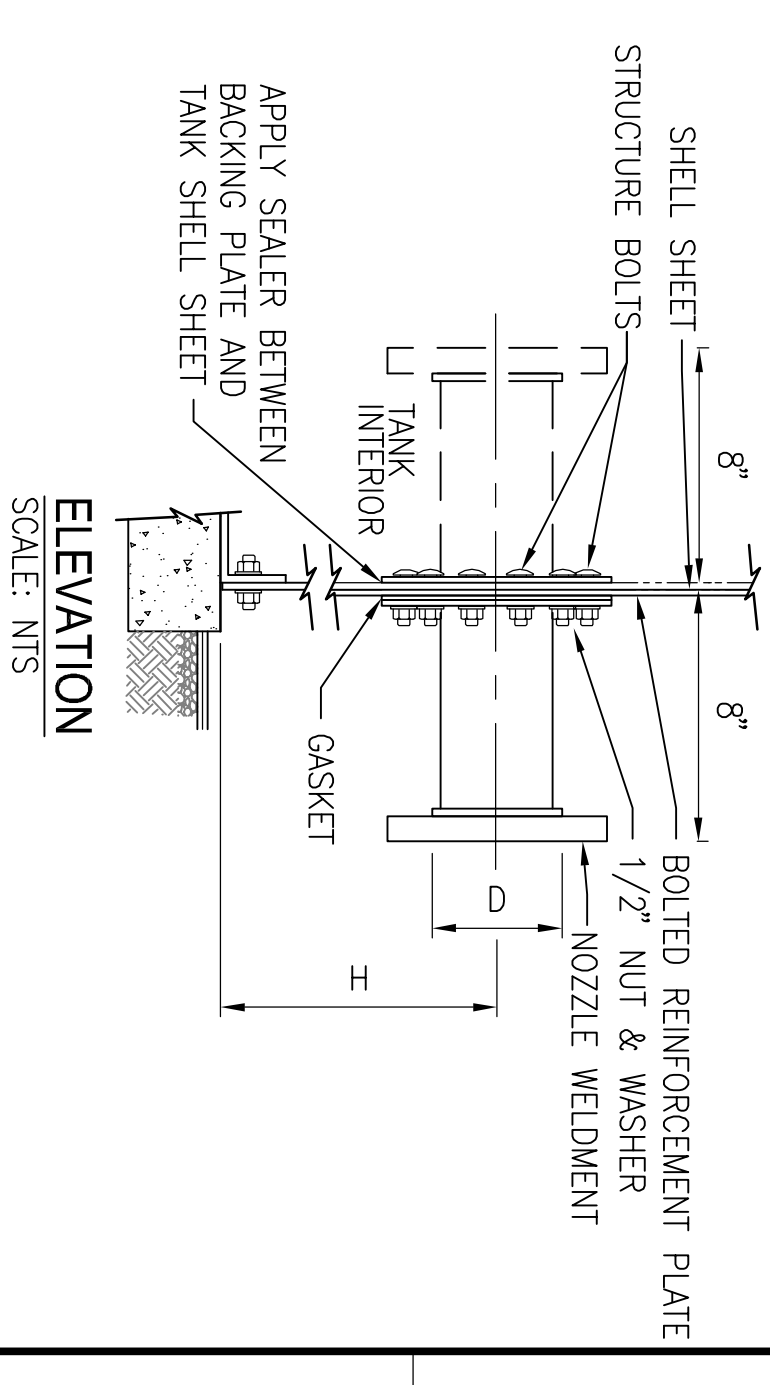
SECTION A
SCALE: 1/2" = 1'



SECTION B
SCALE: NTS



SECTION C
SCALE: 1/2" = 1'

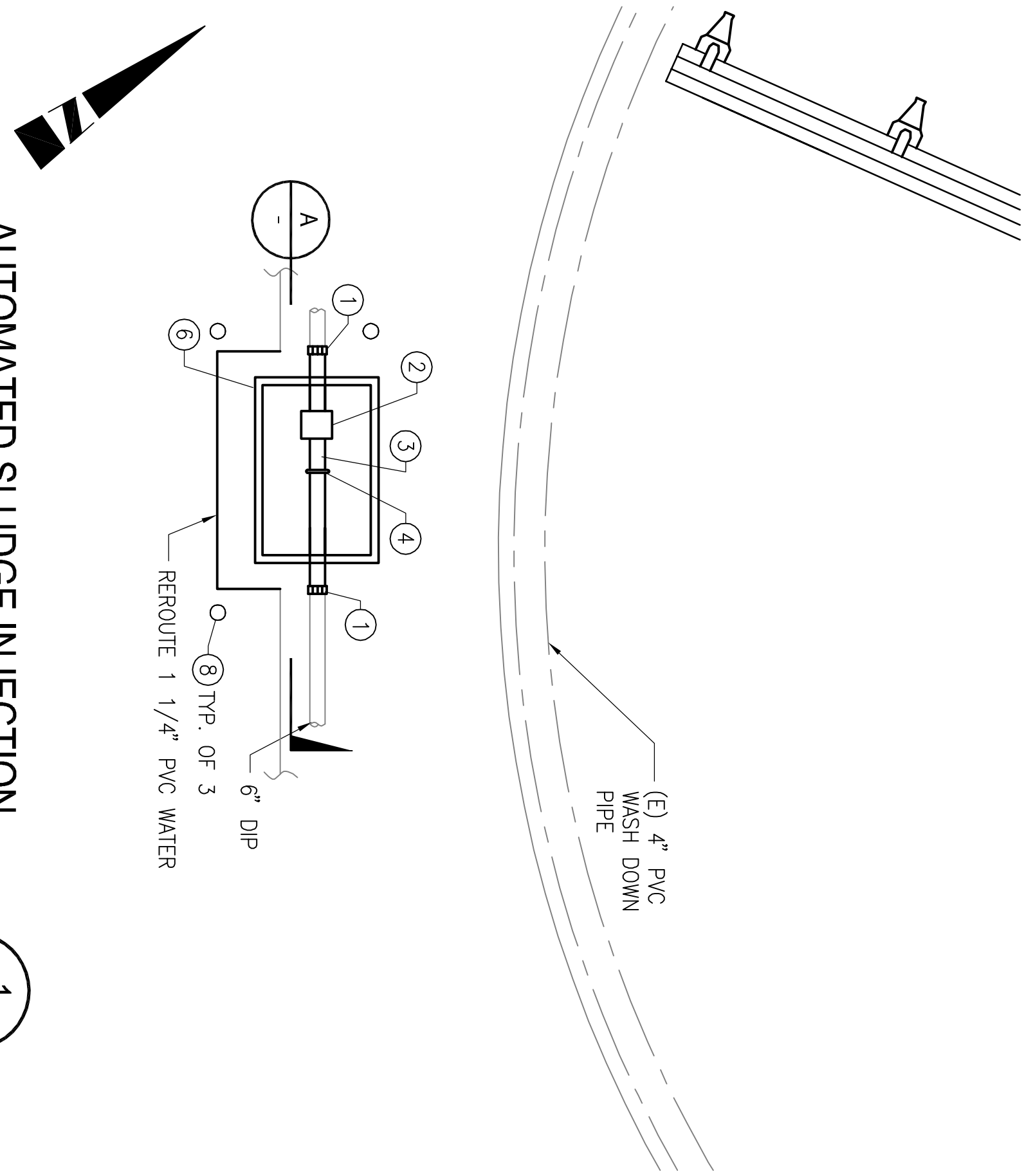


ELEVATION
SCALE: NTS

LOCATION	D	H	INTERIOR STUB	SHEET
PUMP SUCTION	24"	2'-4-1/2"	YES	C-2
PUMP DISCHARGE	20"	2'-4-1/2"	YES	C-2
BLOWER DISCHARGE	10"	21'-0"	YES	C-4
BACKFLUSH	12"	21'-0"	YES	C-2
AUTOMATED OUTLET 1	8"	2'-4-1/2"	NO	C-7
AUTOMATED OUTLET 2	8"	7'-1-1/2"	NO	C-7

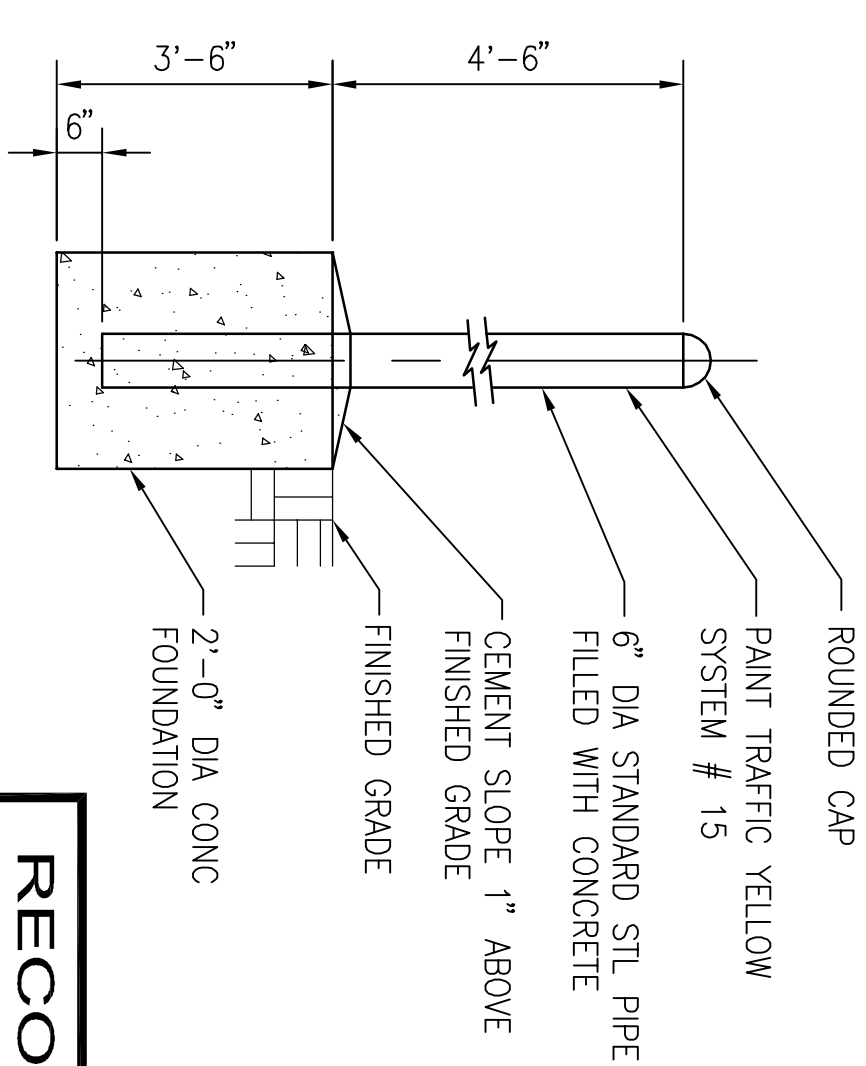
* FLANGES SHALL BE ANSI 150 BOLT PATTERN

SCANNED "AS-BUILT" DRAWING NO. 02511 USED AS BACKGROUND IMAGE



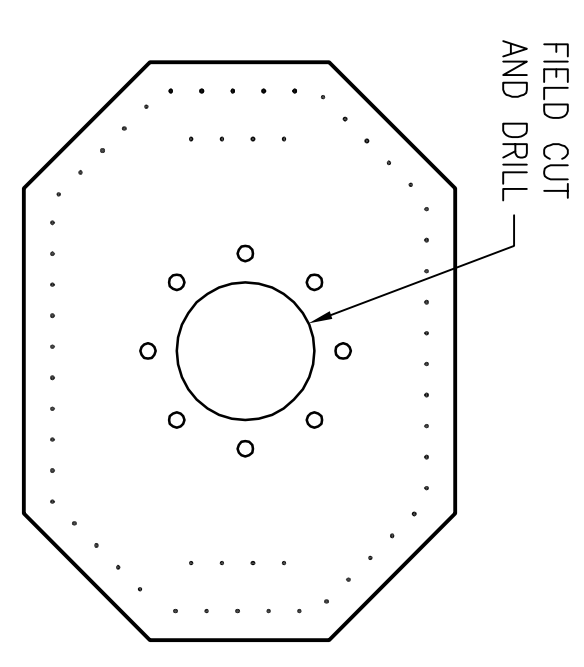
AUTOMATED SLUDGE INJECTION
SCALE: 1/4" = 1'

- REFERENCE NOTES**
- 1 FLEXIBLE COUPLING
 - 2 MAGNETIC FLOW METER
 - 3 6" DUCTILE IRON PIPE
 - 4 GROOVE END COUPLING
 - 5 6"x4" CONCRETE VAULT
 - 6 PIPE SUPPORT
 - 7 BOLLARD
 - 8 BOLLARD



BOLLARD
SCALE: NTS

RECORD DRAWING
THIS RECORD DRAWING APPLIES ONLY TO THOSE FACILITIES CONSTRUCTED UNDER THE CONTRACT IDENTIFIED IN THE TITLE BLOCK OF THIS DRAWING AND PENETRATED BY THE CONTRACTOR AND THE CONSTRUCTION INSPECTOR.



BOLTED REINFORCEMENT PLATE
SCALE: NTS

NOTES:
ALL TANK PENETRATIONS TO BE INSTALLED BY TANK MANUFACTURER. CONTACT BOB RUTLEDGE OF AQUA STORE TANKS (310) 972-3655

TANK PENETRATION DETAIL
SCALE: NTS

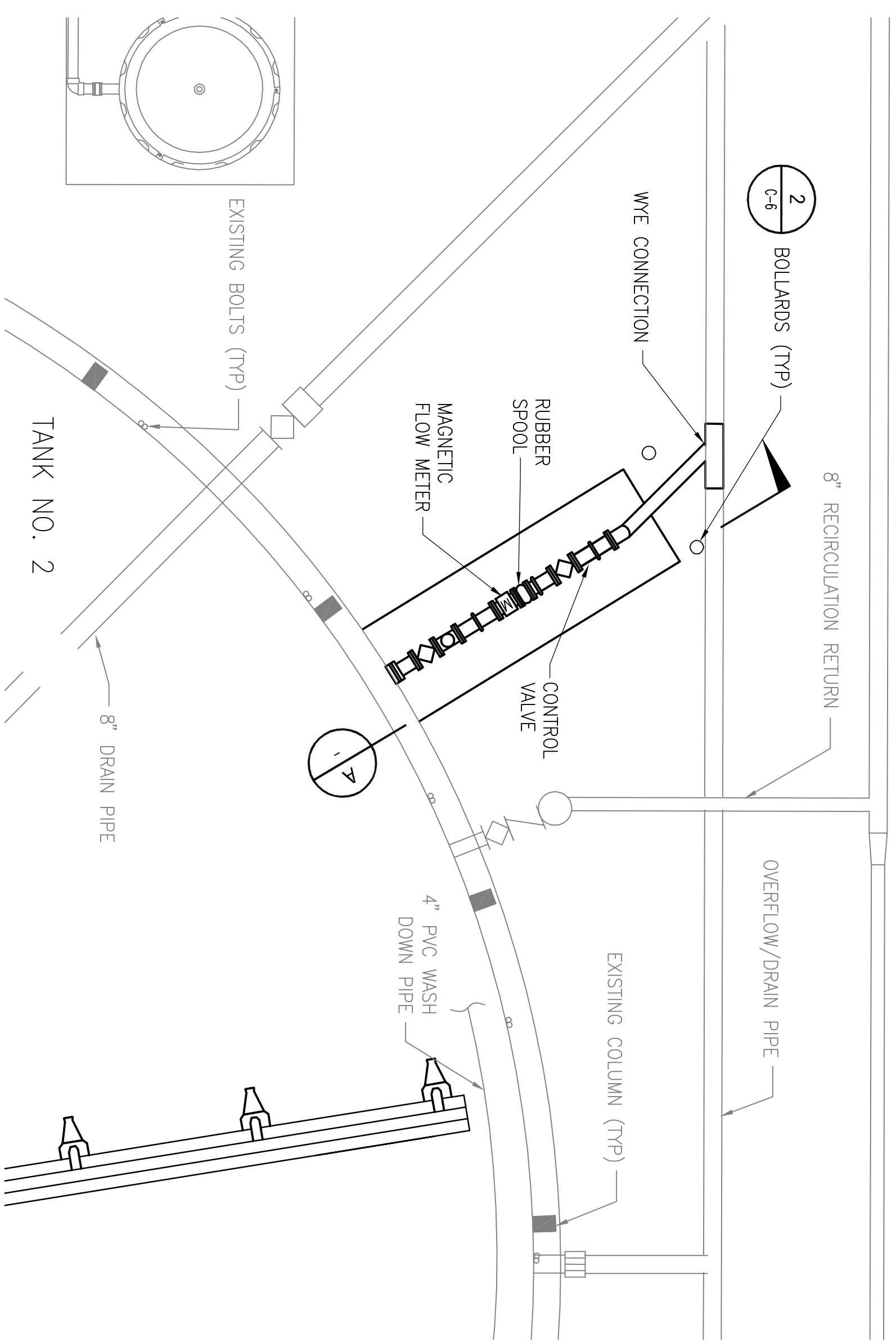
REV	DESCRIPTION	DATE	BY	APP'D
10-16-09	AS BUILT	2/26/08	RH	

VERIFY SCALES BASE IS ONE INCH ON ORIGINAL DRAWING IF NOT ONE INCH ON THIS SHEET, ADJUST SCALES ACCORDINGLY	DESIGNED BY RE KM	PROJECT ENGINEER ROBERT D. ELLISON EXP. DATE 3-31-09
CHECKED BY RH	PROJECT NUMBER 38094	COND. STANDARDS BOYLE
DATE 2/26/08	REG. NUMBER 16817.00	

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TRIUNFO SANITATION DISTRICT	LAS VIRGENES MUNICIPAL WATER DISTRICT
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LAS VIRGENES MUNICIPAL WATER DISTRICT TAPIA BNR PROJECT - CENTRATE TREATMENT VAULT AND VALVE DETAILS	DRAWING C-6 SHEET 9 OF 32 SHEETS
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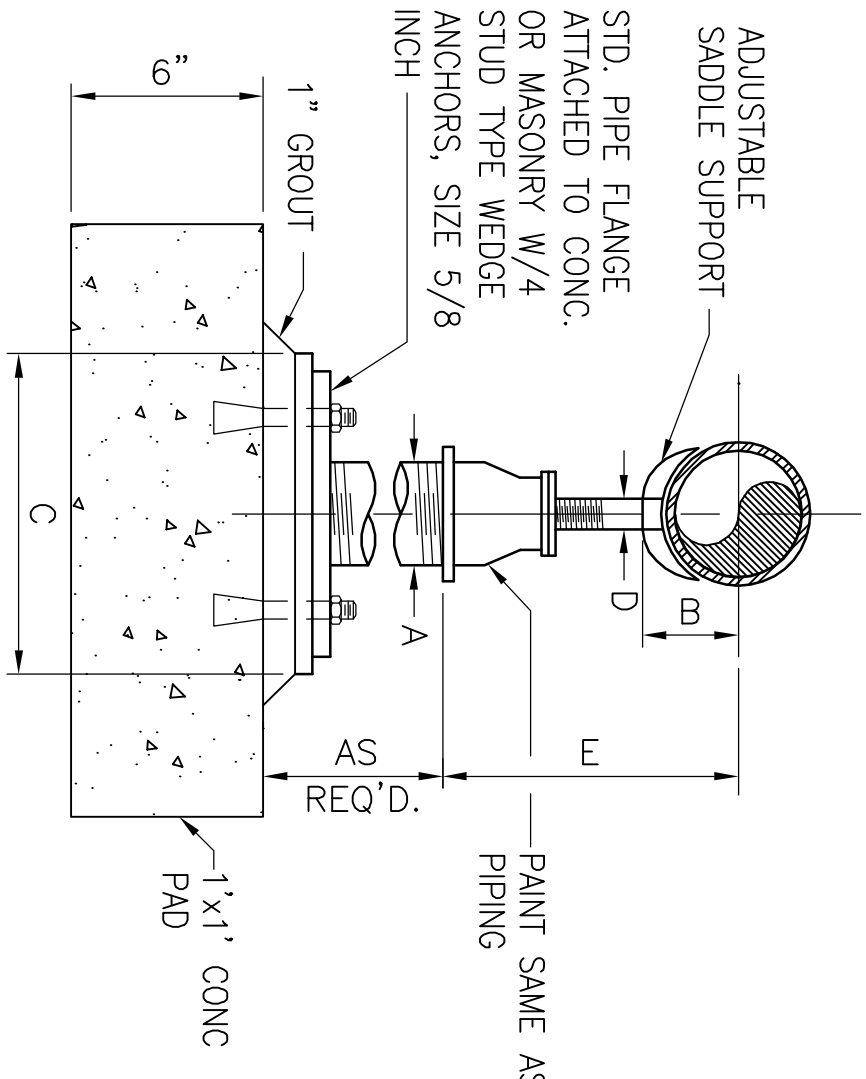


PLAN DETAIL
SCALE: 1/4" = 1'

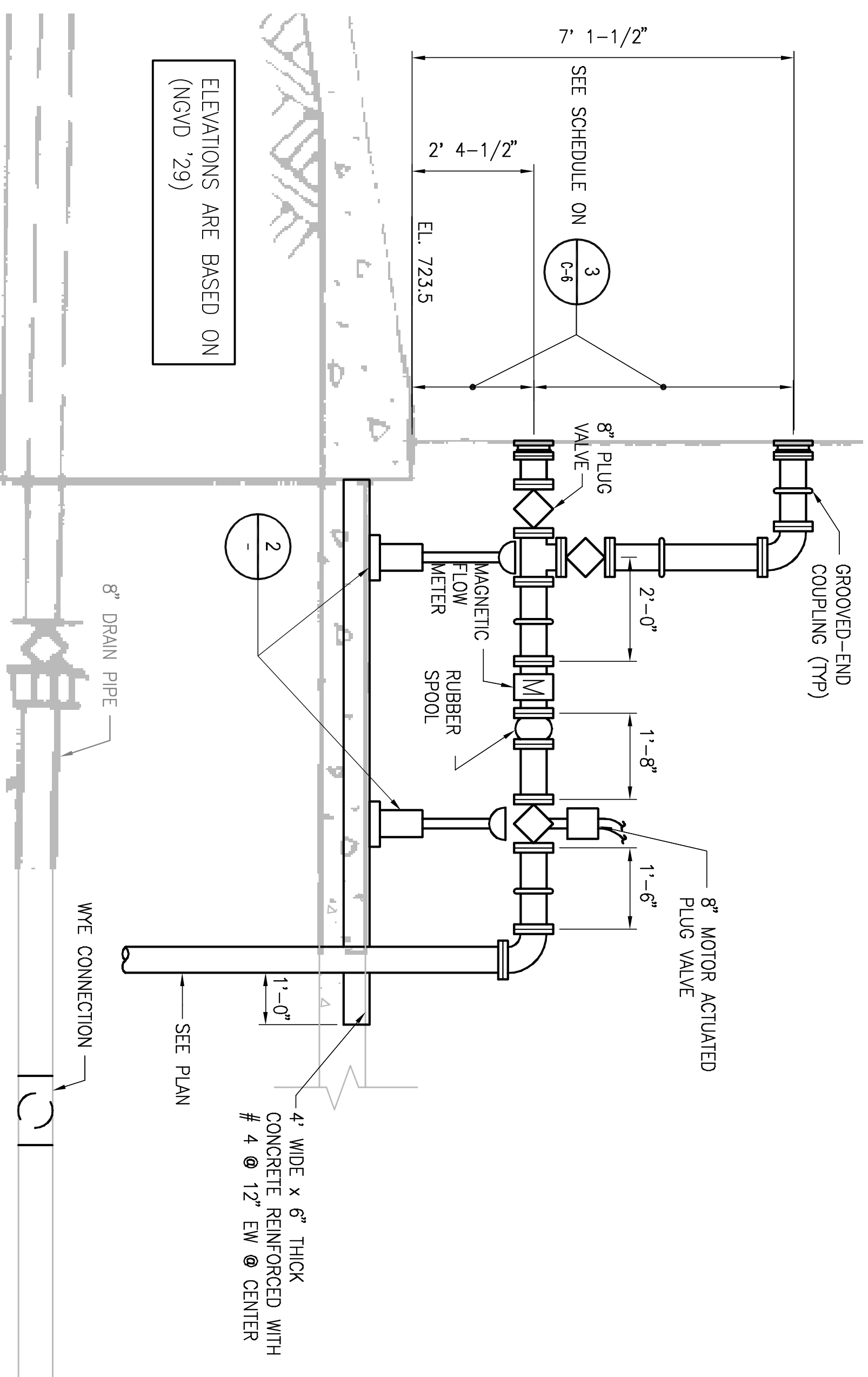
SCANNED "AS-BUILT"
DRAWING NO. 02511 USED
AS BACKGROUND IMAGE

PIPE SIZE	A	B	C	D	MIN.	MAX.
2-1/2	2-1/2	3-1/2	9	1-1/2	8	13
3	2-1/2	3-3/4	9	1-1/2	8-1/4	13-1/4
3-1/2	2-1/2	4	9	1-1/2	8-1/2	13-1/2
4	3	4-1/4	9	2-1/2	9-1/4	14
5	3	4-7/8	9	2-1/2	10	14-3/4
6	3	5-1/2	9	2-1/2	10-1/2	15-1/4
8	3	6-7/8	9	2-1/2	11-3/4	16-1/2
10	3	8-1/2	9	2-1/2	13-1/2	18-1/4
12	3	9-15/16	9	2-1/2	15	19-3/4
14	4	10-15/16	11	3	16-1/4	20-1/4
16	4	12-3/8	11	3	17-3/4	22-1/4
18	6	13-7/8	13-1/2	3-1/2	19-1/2	24
20	6	15-3/8	13-1/2	3-1/2	21	25-1/2
24	6	17-15/16	13-1/2	4	23-3/4	28-1/4

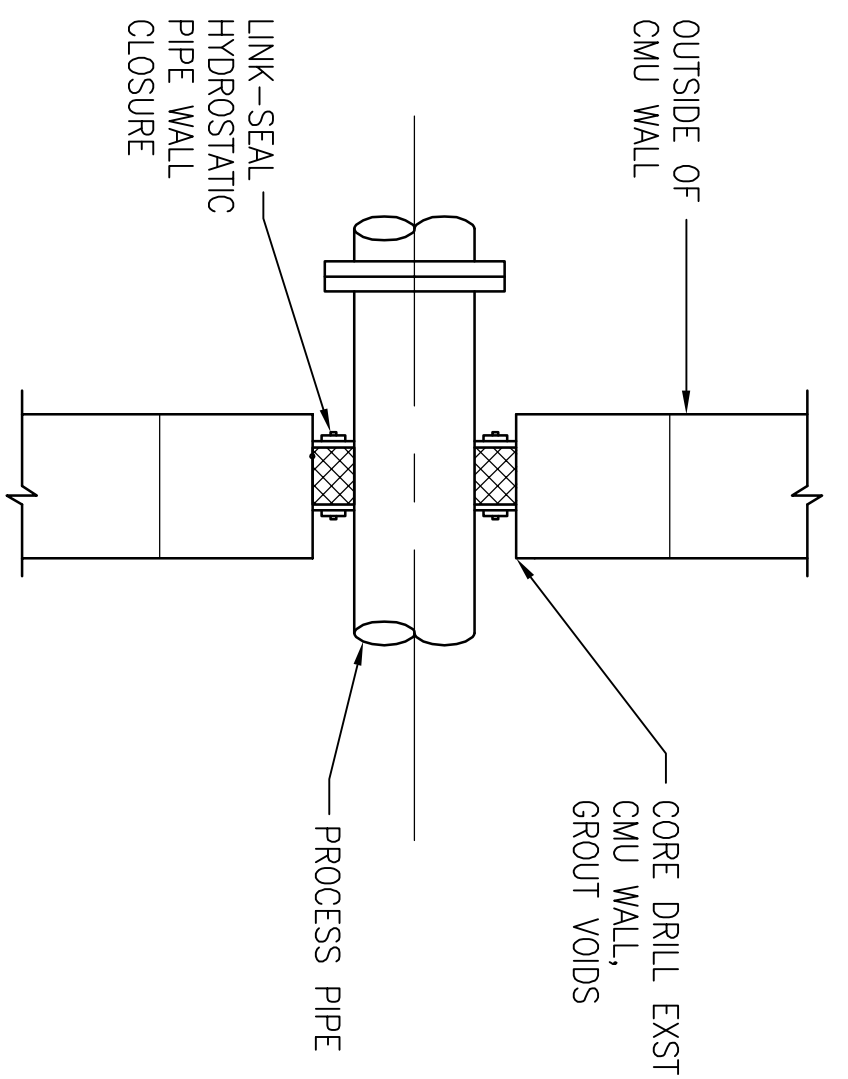
- NOTES:
1. PROVIDE NEOPRENE WAFFLE ISOLATION PAD SIMILAR TO MASON TYPE "W" OR KOREFUND KORPAD 40, UNDER SUPPORT FOOT WHEN PIPING IS ISOLATED OR SUPPORT IS ADJACENT TO MECHANICAL EQUIPMENT.
 2. FOR BASE, HEIGHT, & FLANGE DIMENSIONS, SEE TABLE AT RIGHT



PIPE SUPPORT
NTS



AUTOMATED OUTLET VALVE SECTION
SCALE: 1/2" = 1'



WALL PENETRATION DETAIL
SCALE: NONE

RECORD DRAWING
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REV	DATE	BY	DESCRIPTION	APPR
1	10-16-09	AS BUILT	DESCRIPTION	APPR

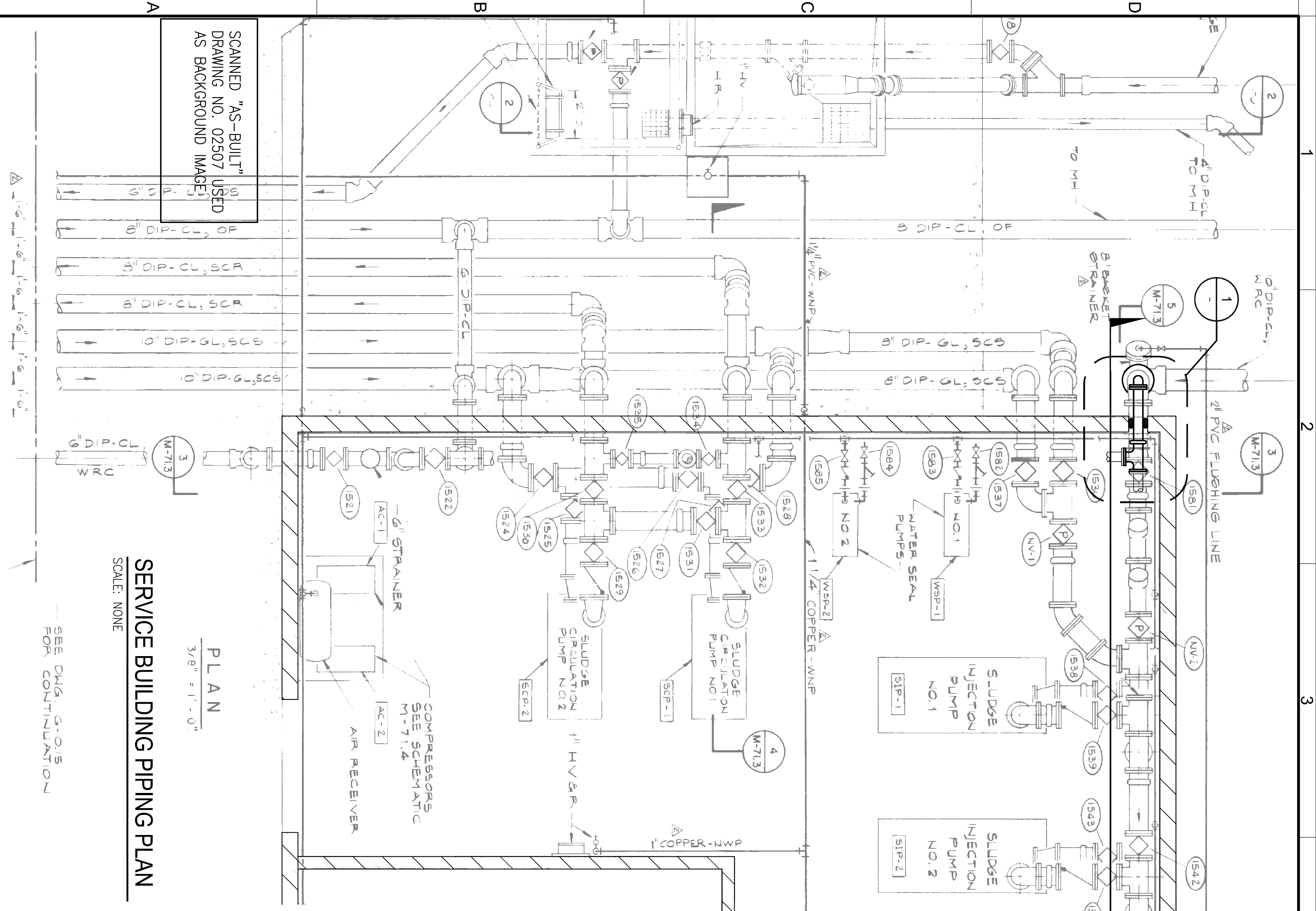
DESIGNED BY RE	PROJECT ENGINEER ROBERT D. ELLISON
DRAWN BY KM	REG. NUMBER 38094
CHECKED BY RH	EXP. DATE 3-31-09
DATE 2/26/08	CODE STANDARDS BOYLE

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 805-644-9794

TRIUNFO SANITATION DISTRICT
LAS VIRGENES MUNICIPAL WATER DISTRICT
 EST. 1999

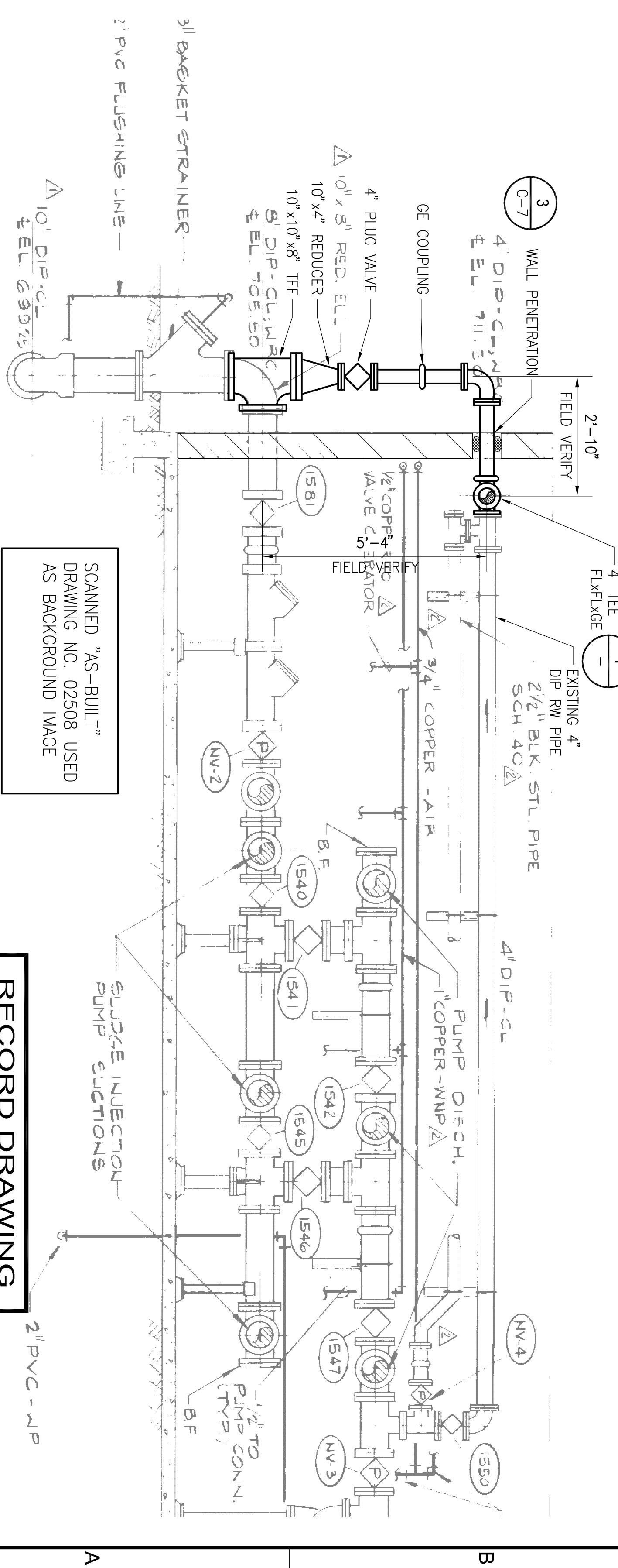
LAS VIRGENES MUNICIPAL WATER DISTRICT
TAPIA BNR PROJECT - CENTRATE TREATMENT
TANK AND PIPING DETAILS

DRAWING SHEET	C-7
OF 32 SHEETS	10



SERVICE BUILDING PIPING PLAN
 SCALE: NONE

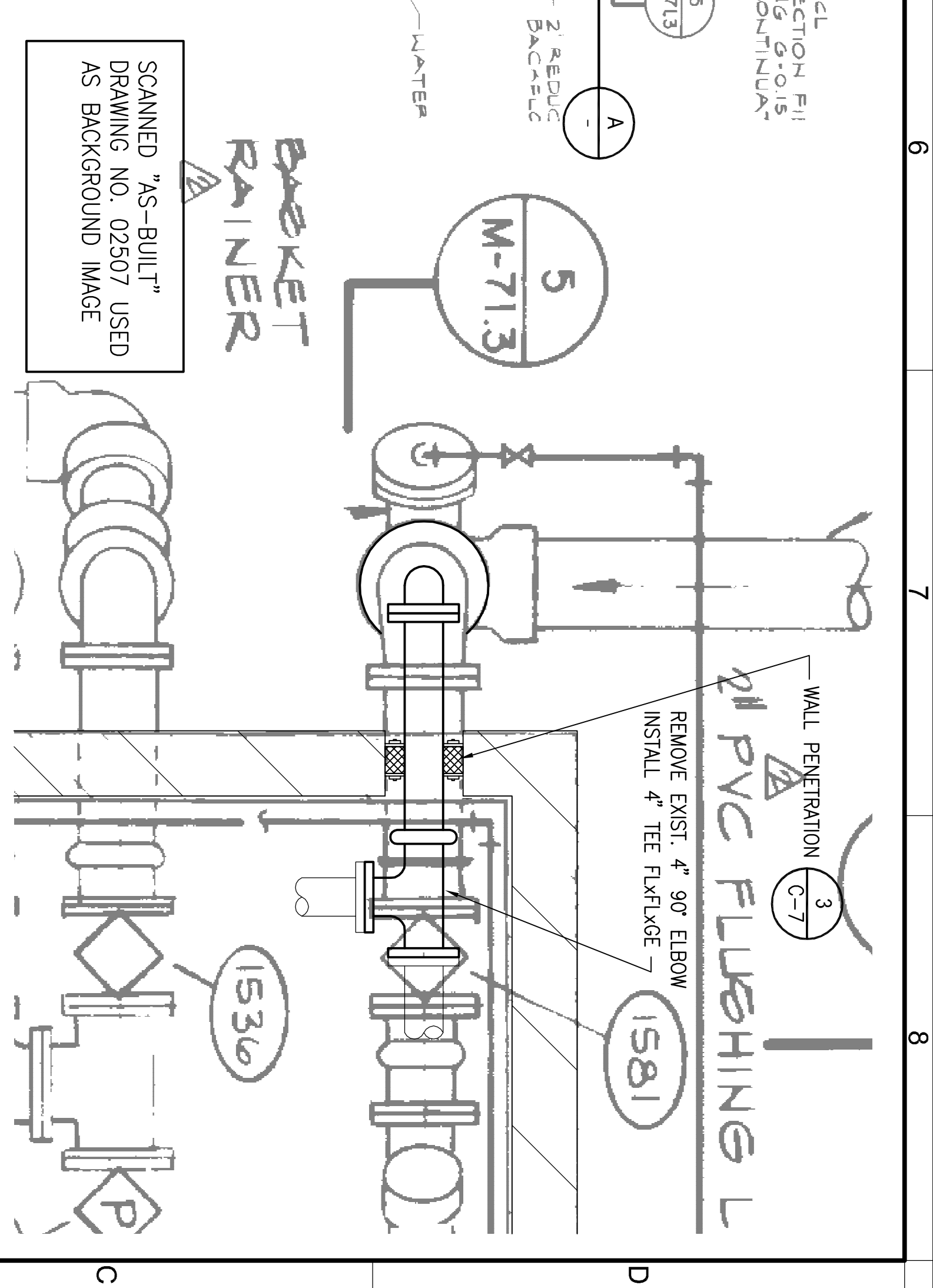
SEE DNG. G-015
 FOR CONTINUATION



SECTION
 SCALE: 1/2" = 1'

NOTE:
 DIP SHALL BE CL 53 CML AND EPOXY COATED PER SYSTEM XX PER SPECIFICATION 099000. TOP COAT TO MATCH ADJACENT PIPE.

PLAN DETAIL
 SCALE: NONE



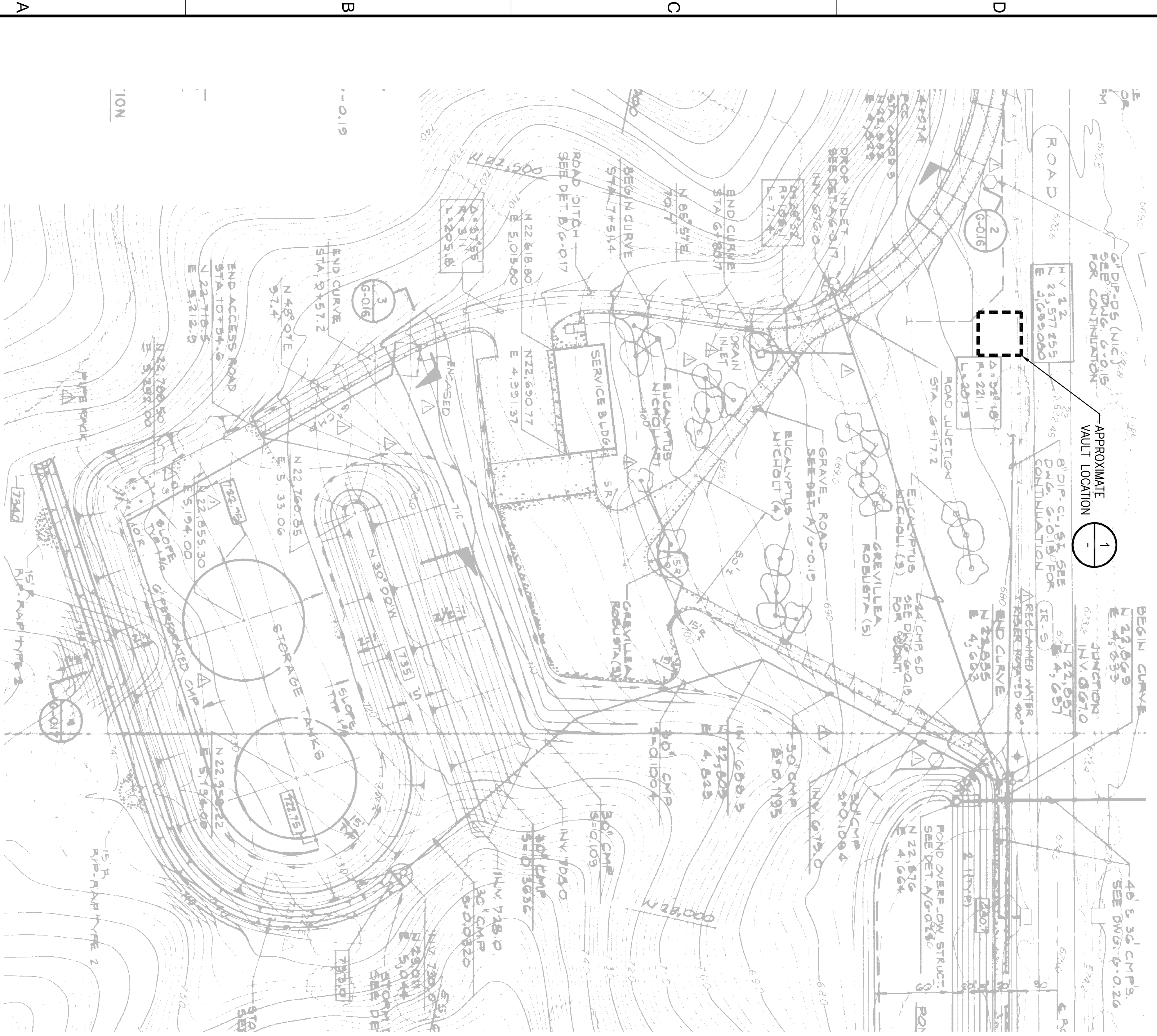
10-16-09 AS BUILT REVISION APPR	VERIFY SCALES 8/8 IS ONE INCH ON ORIGINAL DRAWING IF NOT ONE INCH ON THIS SHEET, ADJUST SCALES ACCORDINGLY	DESIGNED BY RE	PROJECT ENGINEER ROBERT D. ELLISON REG. NUMBER 38094 EXP. DATE 3-31-09
		DRAWN BY KM	PROJECT NUMBER 16817.00 CODE STANDARDS BOYLE
CHECKED BY RH	DATE 2/26/08	PROJECT ENGINEER ROBERT D. ELLISON REG. NUMBER 38094 EXP. DATE 3-31-09	PROJECT NUMBER 16817.00 CODE STANDARDS BOYLE

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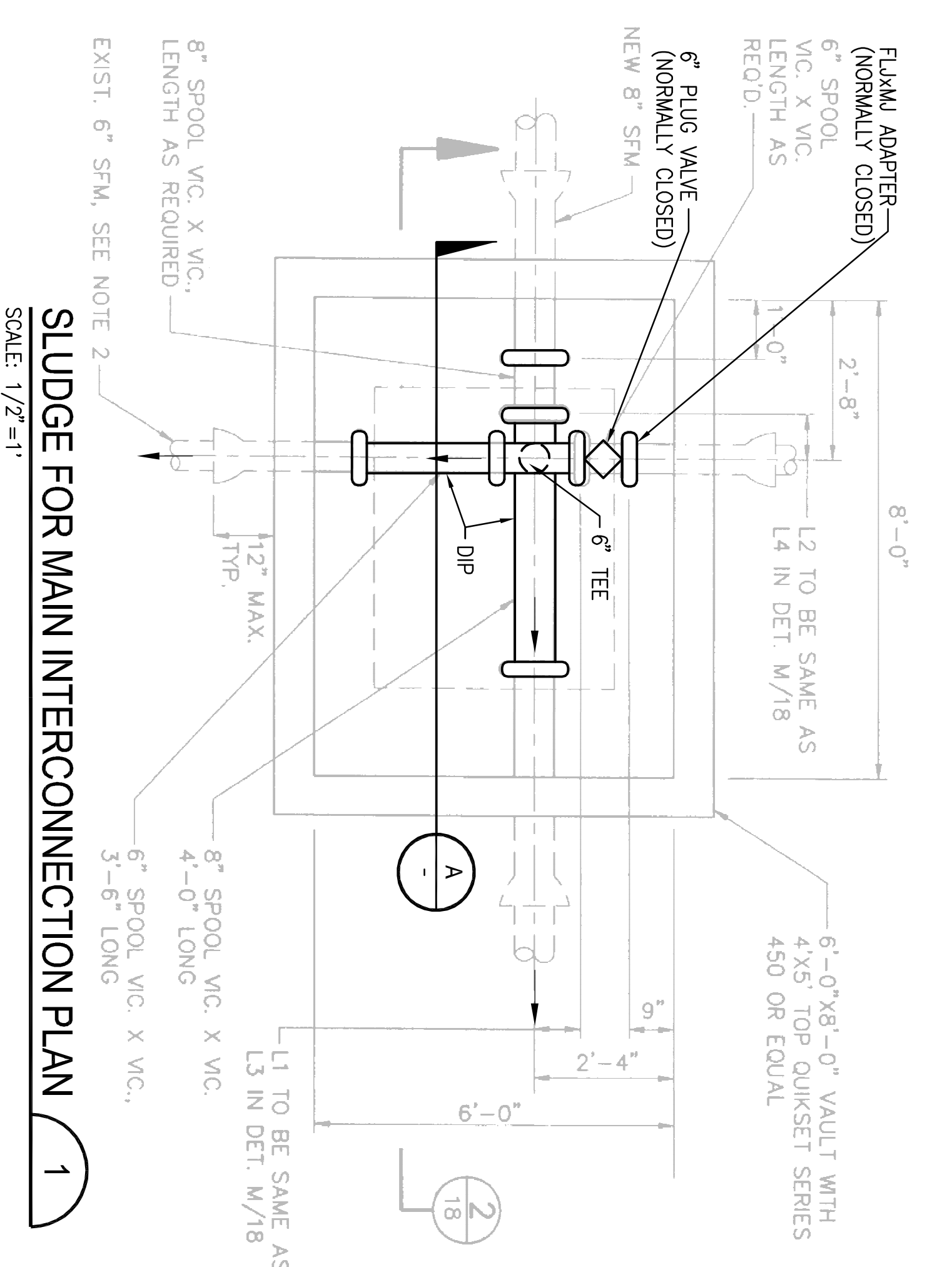
LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT
 RECYCLED WATER PIPE MODIFICATIONS AND DETAILS

SHEET 11 OF 32 SHEETS	DRAWING C-7A
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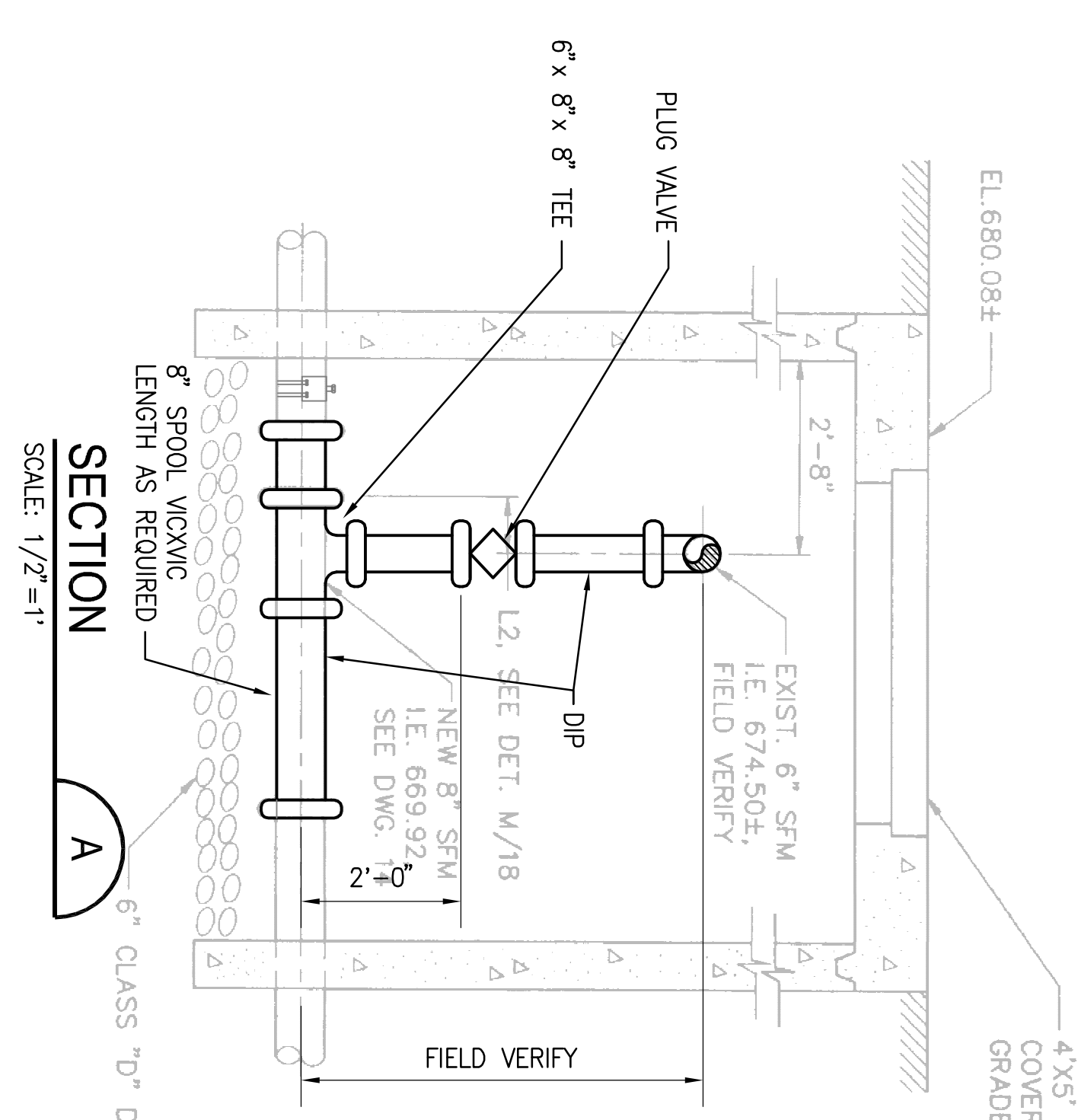


LOCATION PLAN
 SCALE: 1"=50'

SCANNED "AS-BUILT"
 DRAWING NO. 02472 USED
 AS BACKGROUND IMAGE



SLUDGE FOR MAIN INTERCONNECTION PLAN 1
 SCALE: 1/2"=1'



SECTION
 SCALE: 1/2"=1'

- NOTES:**
1. ALL NEW DIP TO BE CLASS WITH TYPE V CEMENT MORTAR LINING
 2. PROVIDE ASPHALTIC COATING ON ALL NEW DIP

RECORD DRAWING
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SCANNED "AS-BUILT"
 DRAWING NO. 02558 USED
 AS BACKGROUND IMAGE

REV	DATE	DESCRIPTION	APPR
10-16-09	AS BUILT	DESCRIPTION	APPR

DESIGNED BY	RE	PROJECT ENGINEER
ROBERT D. ELLISON	RE	ROBERT D. ELLISON
DRAWN BY	KM	REG. NUMBER
38094	KM	38094
CHECKED BY	RH	EXP. DATE
2/26/08	RH	3-31-09
DATE	2/26/08	ROAD STANDARDS
		BOYLE

LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT
RAW SLUDGE INTERCONNECTION PLAN

DRAWING NO. 02558 USED AS BACKGROUND IMAGE

SHEET 13 OF 32 SHEETS

EXISTING 3" AC PAVEMENT REMOVE

NEW AC PAVEMENT 3" AC ON 6" BASE AC PAVEMENT SHALL BE PG-64-10 PER SSPWC AND CRUSHED AGGREGATE BASE PER SSPWC 200-2.2

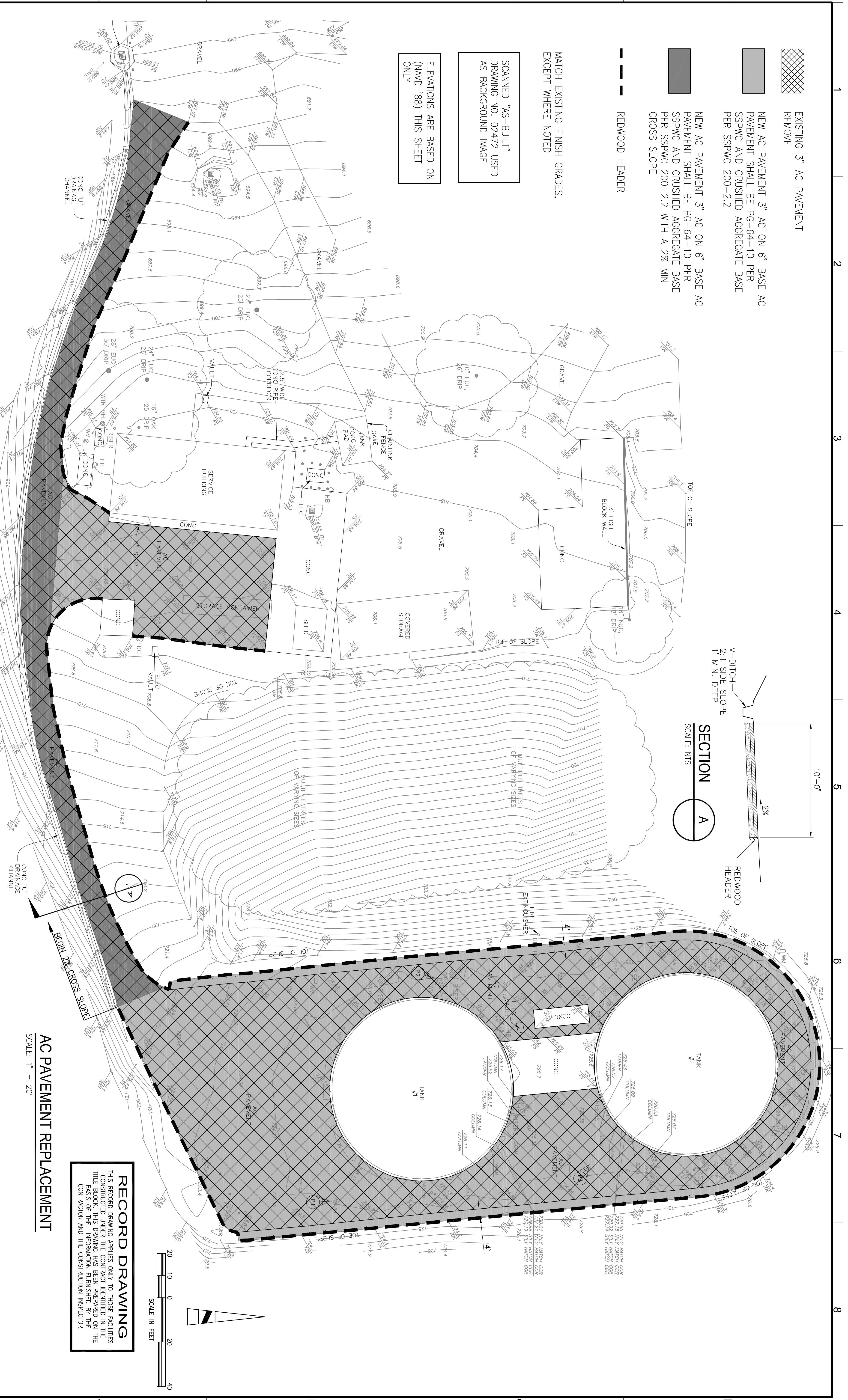
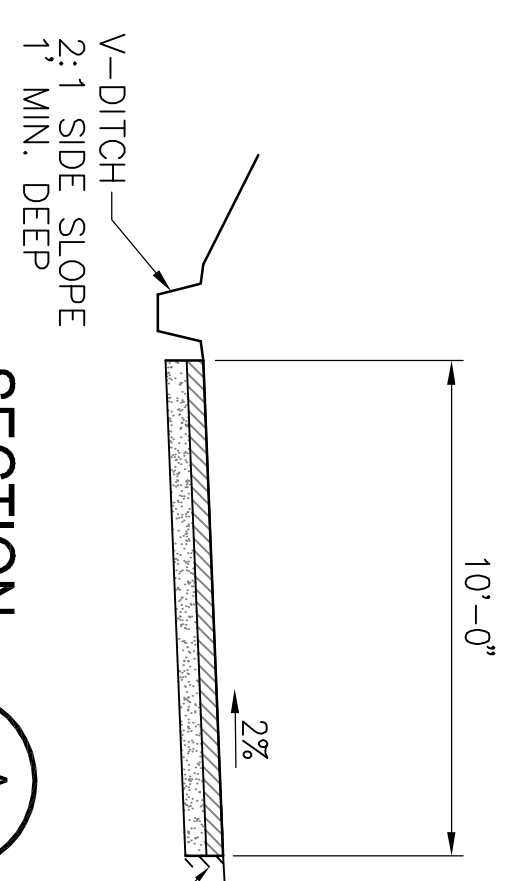
NEW AC PAVEMENT 3" AC ON 6" BASE AC PAVEMENT SHALL BE PG-64-10 PER SSPWC AND CRUSHED AGGREGATE BASE PER SSPWC 200-2.2 WITH A 2% MIN CROSS SLOPE

REDWOOD HEADER

MATCH EXISTING FINISH GRADES, EXCEPT WHERE NOTED

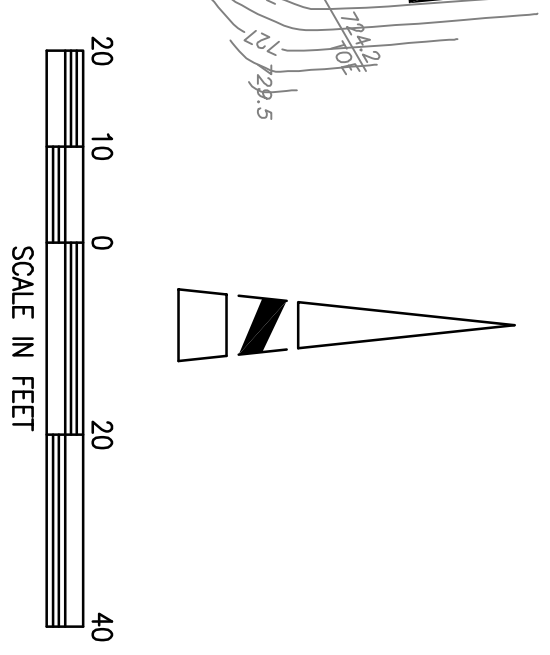
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ELEVATIONS ARE BASED ON (NAVD '88) THIS SHEET ONLY



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AC PAVEMENT REPLACEMENT
 SCALE: 1" = 20'



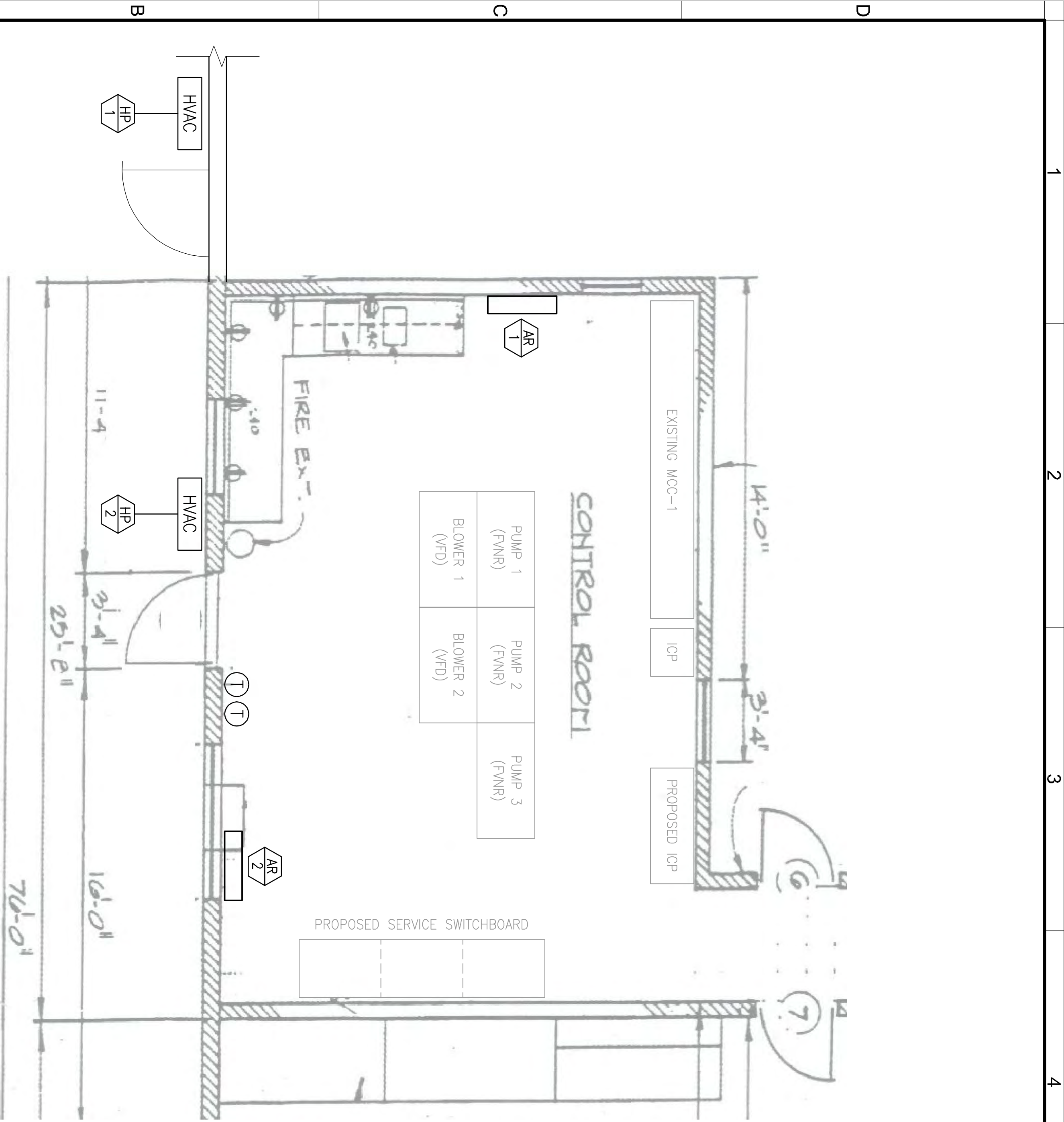
REV	DESCRIPTION	DATE	APP'D
10-16-09	AS BUILT		

DESIGNED BY	RE	REG. NUMBER	PROJECT ENGINEER
BOYLE	KM	38094	ROBERT D. ELLISON
CHECKED BY	RH	DATE	EXP. DATE
BOYLE		2/26/08	3-31-09
PROJECT NUMBER	COND. STANDARDS		
16817.00	BOYLE		



LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT
 AC PAVEMENT REPAIR

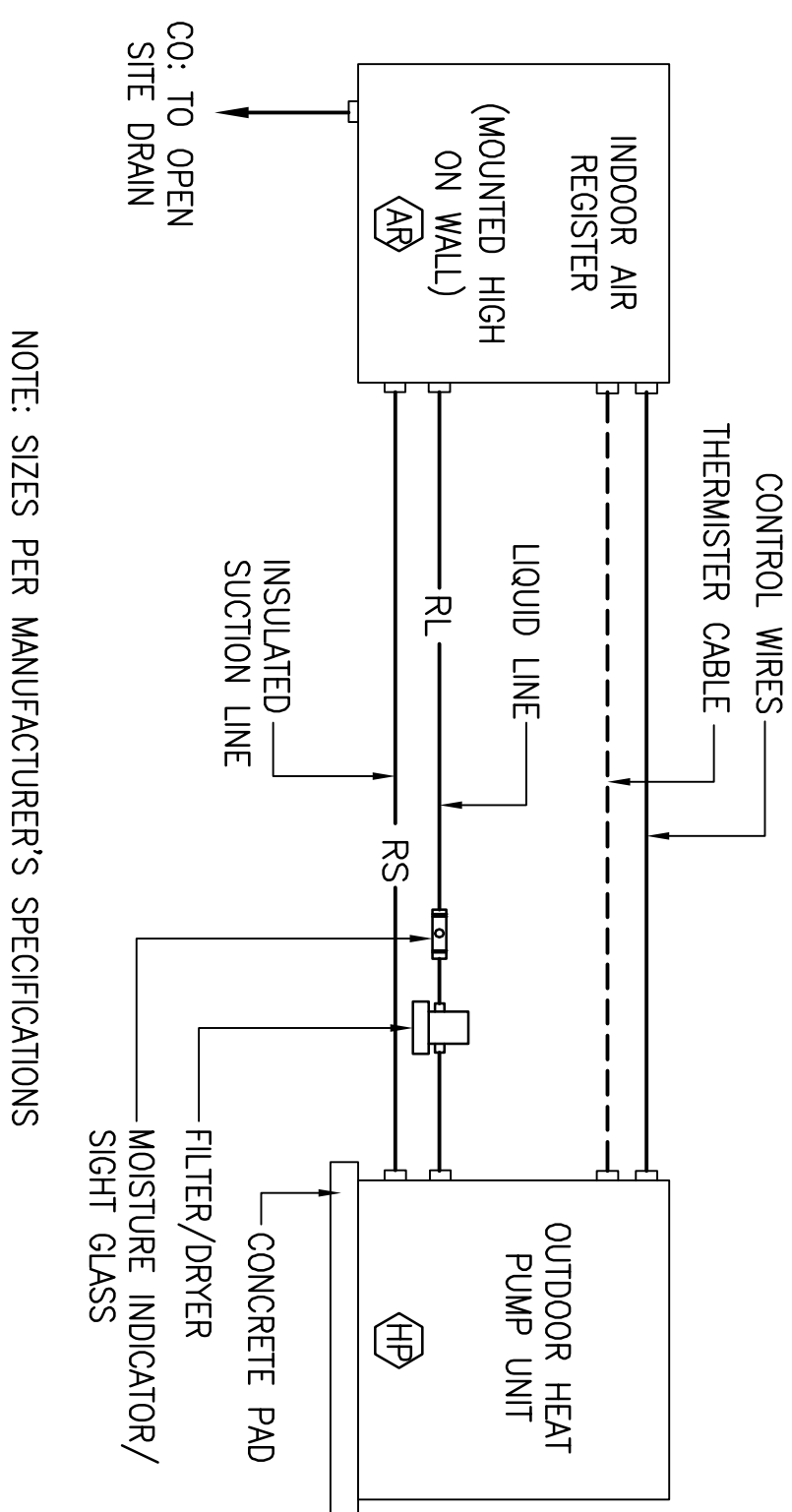
DRWING	SHEET
C-10	14
	OF 32 SHEETS



PUMP 1 (FVNR)	PUMP 2 (FVNR)	PUMP 3 (FVNR)
BLOWER 1 (VFD)	BLOWER 2 (VFD)	

CONTROL ROOM

PROPOSED SERVICE SWITCHBOARD



- HVAC NOTES:**
1. SEAL OPENINGS AROUND PIPING PENETRATIONS THROUGH WALLS AND FLOORS TO MAINTAIN RATING INTEGRITY.
 2. INSTALL EQUIPMENT IN ACCESSIBLE LOCATION.
 3. CORRELATE EXACT LOCATION OF CORE DRILLING, CUTTING OF FLOOR SLAB, OR WALLS OF THE BUILDING WITH THE ARCHITECTURAL AND STRUCTURAL DRAWINGS.
 4. CUTTING, BORING, SAW CUTTING, OR DRILLING THROUGH NEW OR EXISTING STRUCTURAL ELEMENTS TO BE DONE ONLY WHEN SO DETAILED ON THE DRAWINGS OR ACCEPTED BY THE OWNER'S REP.
 5. CORRELATE TEMPERATURE SENSOR AND THERMOSTAT LOCATION WITH FLOOR PLANS AND ELEVATION WITH LIGHT SWITCH. TEMPERATURE SENSOR AND THERMOSTAT ELEVATION TO BE INSTALLED BETWEEN 36" AND 48" ABOVE FINISHED FLOOR.
 6. PROTECT ALL MATERIALS INCLUDING PIPES FROM DUST AND DEBRIS AND KEEP OPEN END OF PIPES COVERED AT ALL TIMES UNTIL READY FOR INSTALLATION.
 7. INSTALL ALL EQUIPMENT ACCORDING TO MANUFACTURER'S RECOMMENDATION.
 8. AFTER COMPLETION OF WORK, CONTRACTOR SHALL ENSURE A COMPLETE AND FULLY FUNCTIONAL HVAC SYSTEM IN ACCORDANCE WITH THE SPECIFICATIONS, AND ALL LOCAL BUILDING CODES AND REGULATION.

TYPICAL INSTALLATION-HIGH WALL HEAT PUMP SYSTEMS

N.T.S.

ABBREVIATIONS

ABBREVI.	DESCRIPTION
CFM	CUBIC FEET PER MINUTE
CO	CONDENSATE
CU	CONDENSING UNIT - OUTDOORS
DB	DRY-BULB
DN	DOWN
DWG	DRAWING
EA	EXHAUST AIR or EACH (CONTEXT)
EF	EXHAUST FAN
ENT	ENTERING
A.	EQUIPMENT
FC	FAN COIL UNIT - INDOORS
FLA	FULL LOAD AMPS
FT	FEET
HP	HORSEPOWER OR HEAT PUMP (CONTEXT)
HZ	HERTZ
LBS	POUNDS
MAX	MAXIMUM
MBH	MINIMUM CIRCUIT AMPS
MIN	MINIMUM CIRCUIT AMPS
NO	NUMBER
NTS	NOT TO SCALE
PH	PHASE
RPM	REVOLUTIONS PER MINUTE
SA	SUPPLY AIR
SEER	SEASONAL ENERGY EFFICIENCY RATIO
SHT	SHEET
SP	STATIC PRESSURE
TYP	TYPICAL
WB	WET-BULB
WC	WATER COLUMN
WG	WATER GAUGE
WT	WEIGHT

HVAC EQUIPMENT SCHEDULE

EQUIPMENT NO.	DISCRPTION
HP 1	CARRIER MODEL # 38BK-024-3, OUTDOOR HEAT PUMP UNIT, SEER=11.0, FAN 1/8 HP 1720 CFM, 208-230V, 1PH, 60HZ. MCA=6.8, FLA=7.8, NET COOLING CAPACITY = 23,000 BTU/HR, NET HEATING CAPCTY = 21,000 BTU/HR. OPERATING WEIGHT = 43 LB EA.
HP 2	CARRIER MODEL # 40QNH-024-3, HIGH WALL AIR REGISTER UNIT, FAN 49 WATS 570 CFM, 208-230V, 1PH, 60HZ. MCA=6.8, FLA=7.8, NET COOLING CAPACITY = 23,000 BTU/HR, NET HEATING CAPCTY = 21,000 BTU/HR. OPERATING WEIGHT = 43 LB EA.
T	SET-BACK WIRELESS PROGRAMMABLE THERMOSTAT - PROVIDE BY UNIT MANUFACTURER WITH WALL MOUNTING BRACKET

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REV	DATE	DESCRIPTION	APP'D
10-16-09	AS BUILT		

VERIFY SCALES	DESIGNED BY	PROJECT ENGINEER
BAR IS ONE INCH ON ORIGINAL DRAWING	RE	ROBERT D. ELLISON
IF NOT ONE INCH ON THIS SHEET, ADJUST SCALES ACCORDINGLY	CKM	EXP. DATE
	2/26/08	3-31-09

BOYLE

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 Van Nuys, California 91411
 WWW.BOYLEENGINEERING.COM

805-644-9704

TRIUNFO SANITATION DISTRICT

LAS VIRGENES MUNICIPAL WATER DISTRICT

EST. 1958

LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT

MECHANICAL EQUIPMENT LAYOUT

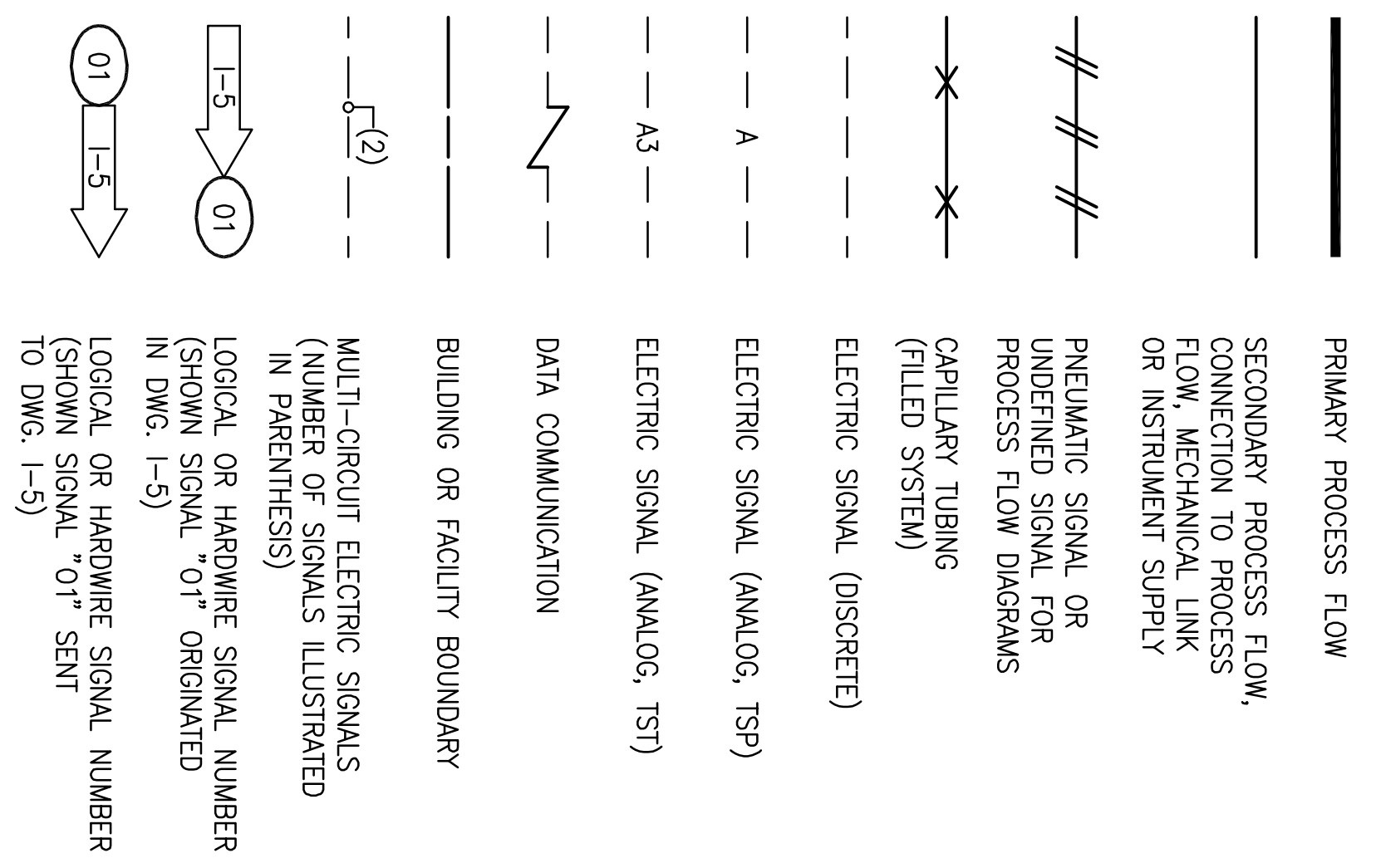
DRAWING SHEET M-1
 OF 32 SHEETS

INSTRUMENTATION, SYSTEMS, & AUTOMATION SOCIETY TABLE

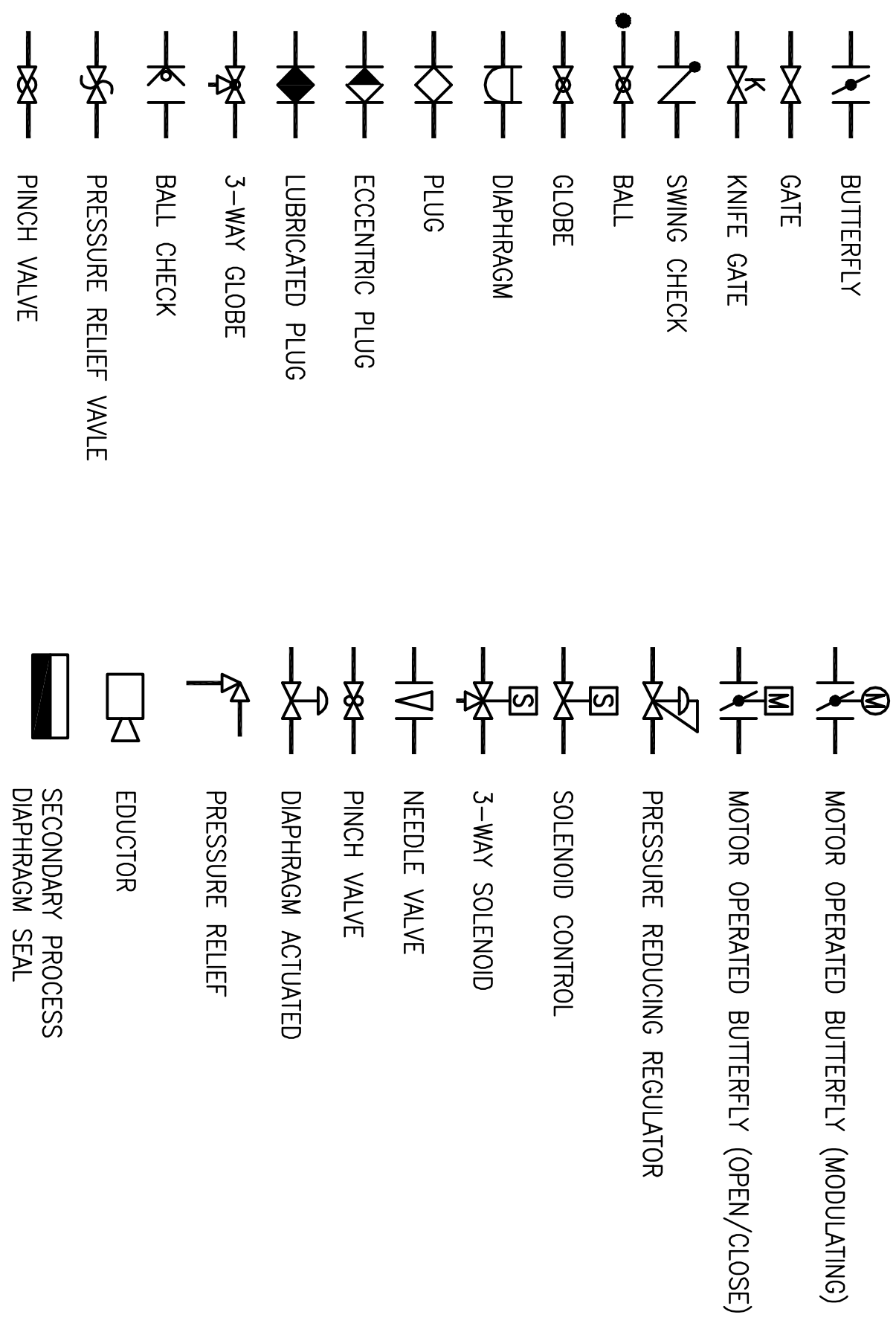
IDENTIFICATION LETTERS

FIRST-LETTER	MODIFIER	READOUT OR PASSIVE FUNCTION	SUCCESSING-LETTERS	OUTPUT FUNCTION	MODIFIER
A	ANALYSIS	ALARM	ALARM	USER'S CHOICE	USER'S CHOICE
B	BURNER, COMBUSTION	USER'S CHOICE	USER'S CHOICE	CONTROL	USER'S CHOICE
C	CONDUCTIVITY				
D	USER'S CHOICE				
E	VOLTAGE				
F	FLOW RATE				
G	USER'S CHOICE	GLASS, VIEWING DEVICE			
H	HAND				
I	CURRENT (ELECTRICAL)		INDICATE		HIGH
J	POWER				
K	TIME, TIME SCHEDULE			CONTROL STATION	
L	LEVEL		LIGHT		LOW
M	USER'S CHOICE				MIDDLE, INTERMEDIATE
N	USER'S CHOICE			USER'S CHOICE	NORMAL
O	USER'S CHOICE	PLC/RU INPUT ORIFICE, RESTRICTION			
P	PRESSURE, VACUUM	POINT (TEST) CONNECTION			
Q	QUANTITY				
R	RADIATION		RECORD		
S	SPEED, FREQUENCY				
T	TEMPERATURE			SWITCH	
U	MULTIVARIABLE			TRANSMIT	
V	VIBRATION, MECHANICAL ANALYSIS			MULTIFUNCTION	MULTIFUNCTION
W	WEIGHT, FORCE			VALVE/DAMPER LOUVER	
X	UNCLASSIFIED		WELL		
Y	EVENT, STATE OR PRESENCE		UNCLASSIFIED(+)		UNCLASSIFIED(+)
Z	POSITION, DIMENSION				UNCLASSIFIED(+)

INSTRUMENT LINE SYMBOLS



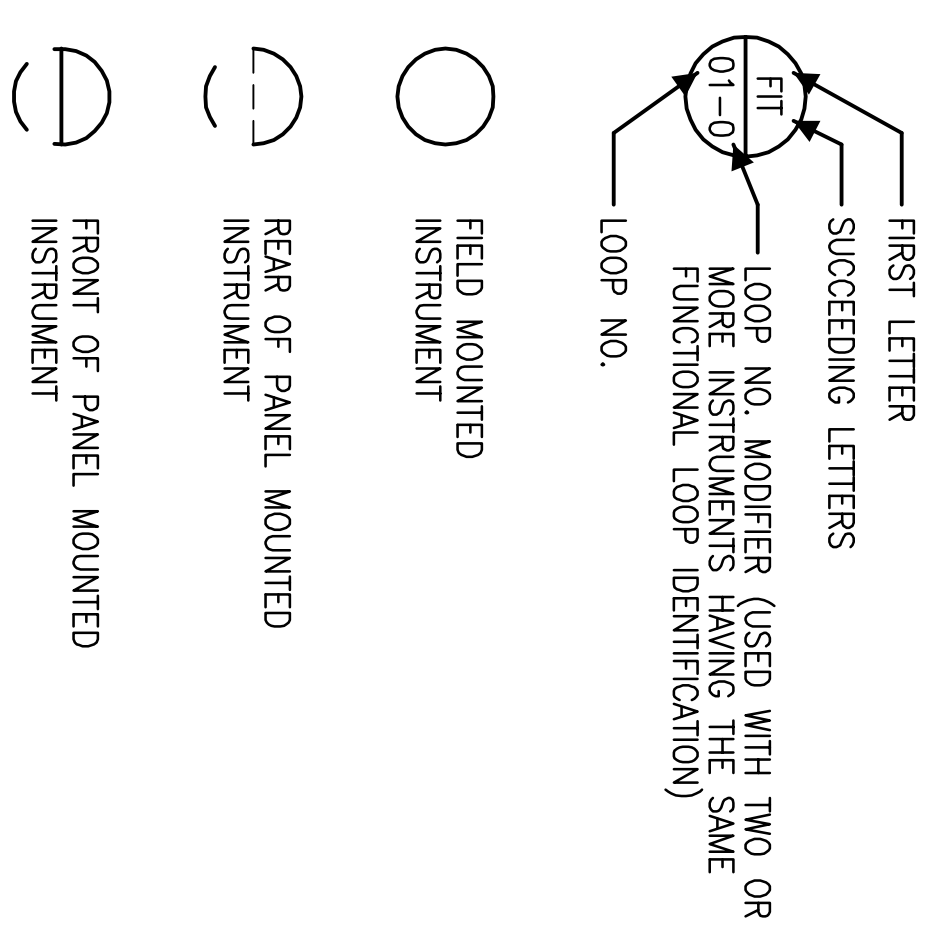
VALVES & GATES



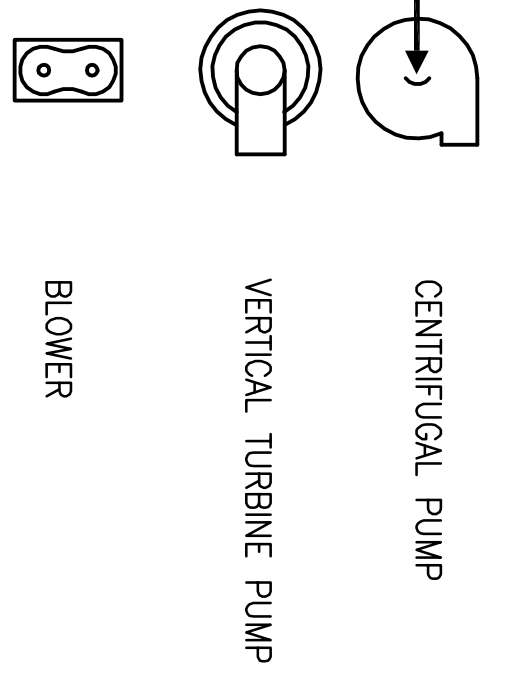
INSTRUMENT ABBREVIATIONS

AC	ALTERNATING CURRENT	0	OPEN
AI	ANALOG INPUT	OC	OPEN-CLOSE
AL	ALARM	OCA	OPEN-CLOSE-AUTO
AO	ANALOG OUTPUT	OIC	OPEN-INTERMEDIATE-CLOSED
AM	AUTO-MANUAL	OO	ON-OFF
AMR	AUTO-MANUAL-REMOTE	OOA	ON-OFF-AUTO
AVG	AVERAGE	OOR	ON-OFF-REMOTE
BW	BACKWASH	ORO	OFF-RESET-ON
CA	COMMON ALARM	OSC	OPEN-STOP-CLOSE
C	CLOSE	OSCA	OPEN-STOP-CLOSE-AUTO
CCC	CENTRAL CONTROL CENTER	OSCR	OPEN-STOP-CLOSE-REMOTE
CCP	CENTRIFUGE CONTROL PANEL		
DC	DIRECT CURRENT	P/A	PULSE TO ANALOG
DI	DISCRETE INPUT	P&ID	PROCESS & INSTRUMENTATION DIAGRAM
DO	DISCRETE OUTPUT	PD	PULSE DURATION
ETM	ELAPSED TIME METER	PF	PULSE FREQUENCY
HL	HIGH-LOW	PID	PROPORTIONAL-INTEGRAL-DERIVATIVE
HLO	HIGH-LOW-OFF	PRPV	PRESSURE REDUCING-PRESSURE RELIEF VALVE
HLOA	HIGH-LOW-OFF-REMOTE	PRV	PRESSURE RELIEF VALVE
HOA	HAND-OFF-AUTO	PS	DC POWER SUPPLY
I/O	INPUT/OUTPUT	RIOP	REMOTE I/O PANEL
LCP	LOCAL CONTROL PANEL	RSP	REMOTE SET POINT
LL	LOCAL LEVEL	RTD	RESISTANCE TEMPERATURE DETECTOR
LP	LOCAL PRESSURE	RTDI	REMOTE INPUT MODULE
LOS	LOCAL-OUT-STOP	RTU	REMOTE TERMINAL UNIT
LOR	LOCAL-OFF-REMOTE	SCC	SYSTEM CONTROL CENTER (LV)
LPU	LINE PROTECTION UNIT	SCS	SUPERVISORY CONTROL STATION
LR	LOCAL-REMOTE	SP	SET POINT
MCC	MOTOR CONTROL CENTER	SS	START-STOP
MCS	MASTER CONTROL STATION	TEMP	TEMPERATURE
MODDM	MODULATE-DEMODULATE	TOT	TOTALIZATION
NOT IN CONTRACT		TPC	TIME PROPORTIONAL CONTROL
		TSP	TWISTED SHIELDED PAIR
		TST	TWISTED SHIELDED TRIAD
		TURB	TURBIDITY

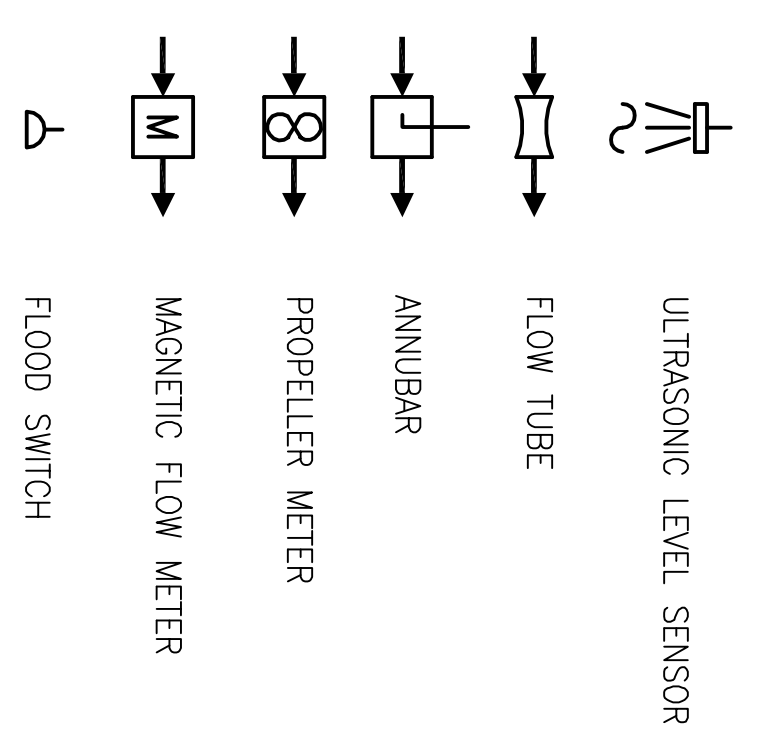
INSTRUMENT IDENTIFICATION



PUMPS & COMPRESSORS



PRIMARY ELEMENTS



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 THIS RECORD DRAWING APPLIES ONLY TO THOSE FACILITIES CONSTRUCTED UNDER THE CONTRACT IDENTIFIED IN THE TITLE BLOCK. THIS DRAWING HAS BEEN PREPARED ON THE BASIS OF THE INFORMATION FURNISHED BY THE CONTRACTOR AND THE CONSTRUCTION INSPECTOR.

REV	DATE	DESCRIPTION	APP'D
1	10-16-09	AS BUILT	

REGISTERED BY	REGISTERED ENGINEER
ES	ERRM S. SORKIN
MG	14555
GY	18817.00

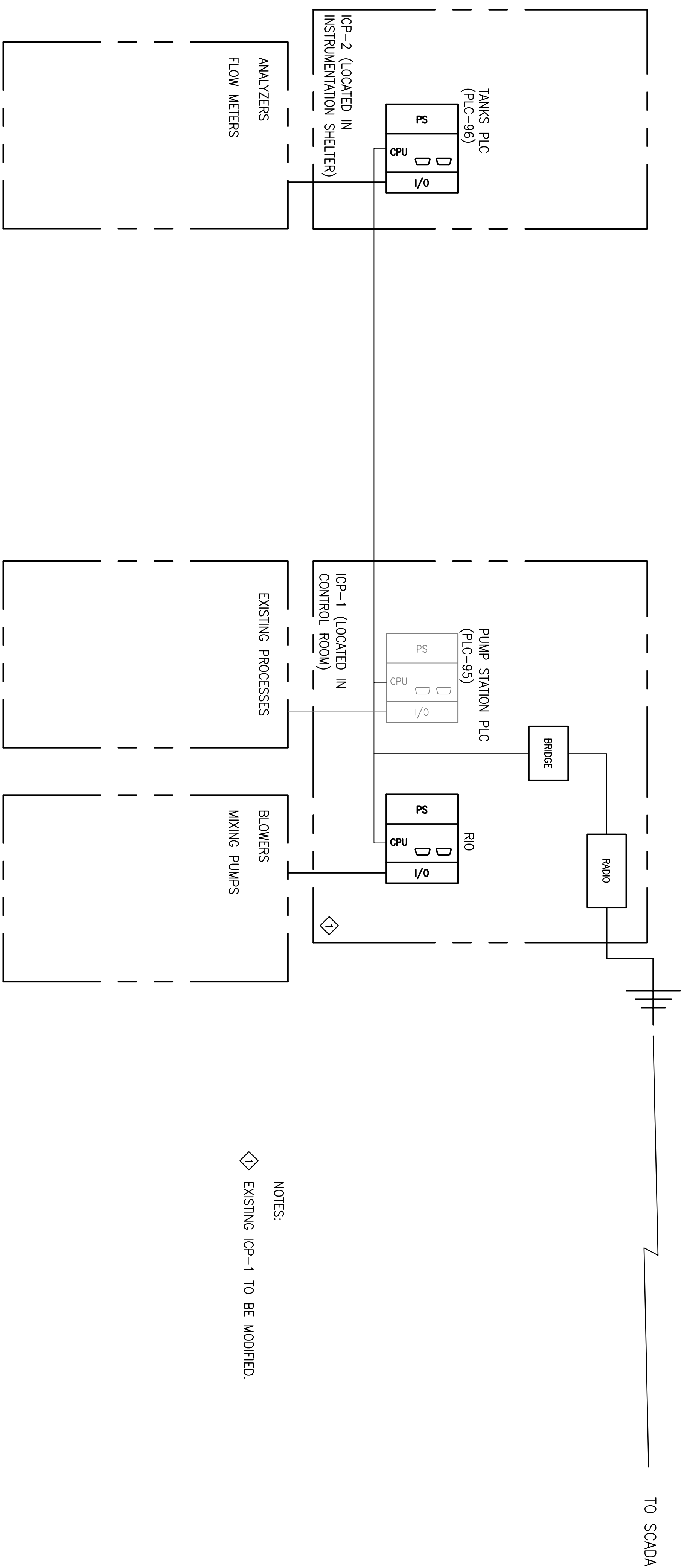
BOYLE
 ENGINEERING
 5851 Thille St, Suite 201
 Ventura, California 93003
 www.boyleengineering.com

TRIUNFO SANITATION DISTRICT

LAS VIRGENES MUNICIPAL WATER DISTRICT
 EST. 1998

LAS VIRGENES MUNICIPAL WATER DISTRICT
TAPIA BNR PROJECT - CENTRATE TREATMENT
INSTRUMENTATION LEGEND AND SYMBOLS

DRWING	SHEET
N-1	16

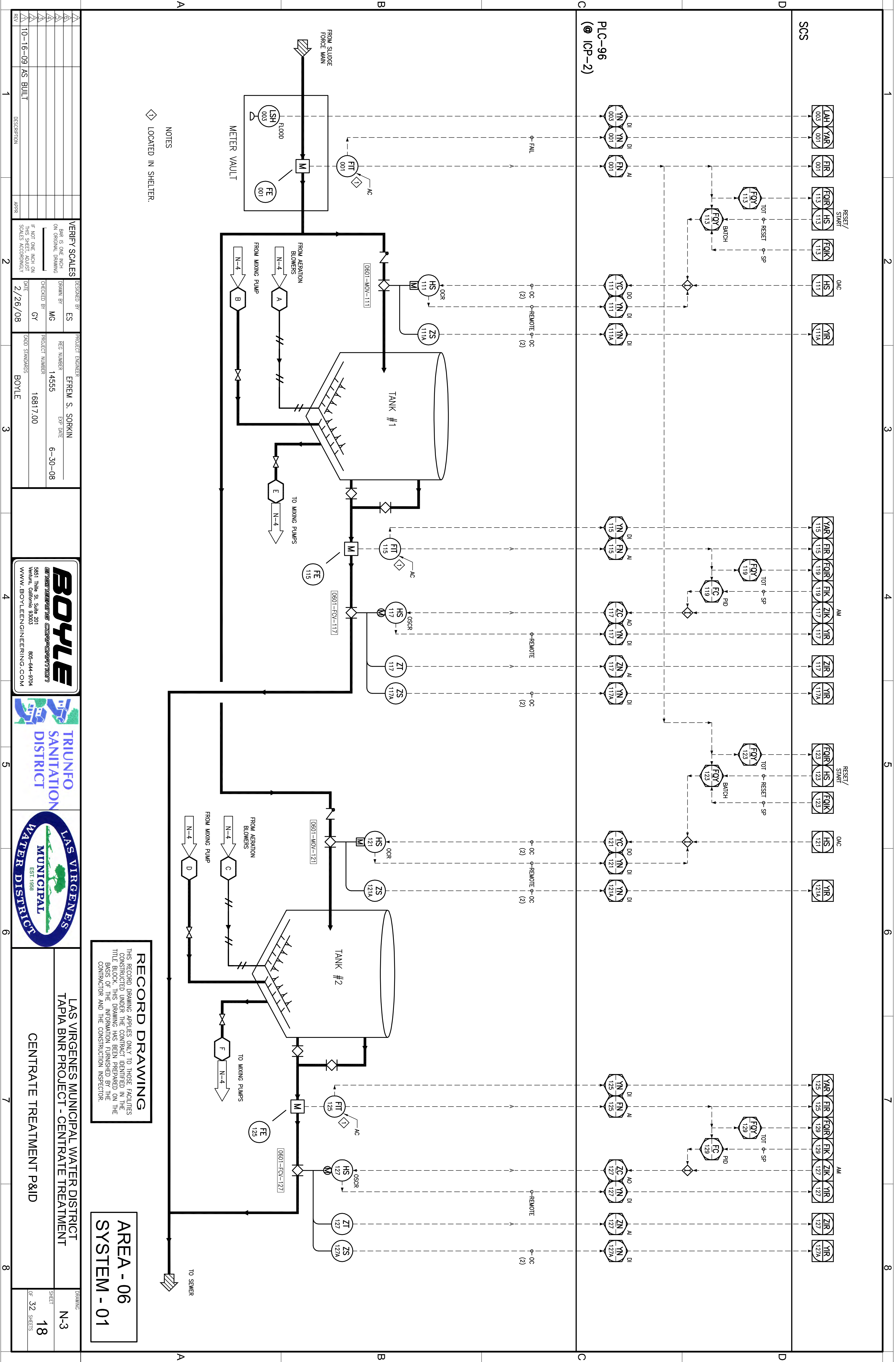


NOTES:
 ◇ EXISTING ICP-1 TO BE MODIFIED.

TO SCADA

RECORD DRAWING
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REV	DATE	DESCRIPTION	APP'D
10-16-09	AS BUILT		
REGISTERED BY: ES DRAWN BY: MG CHECKED BY: CY DATE: 2/26/08			
PROJECT ENGINEER: EREM S. SORKIN REG NUMBER: 14555 EXP DATE: 6-30-08			
PROJECT NUMBER: 16817.00 COND STANDARDS: BOYLE			
LAS VIRGENES MUNICIPAL WATER DISTRICT TAPIA BNR PROJECT - CENTRATE TREATMENT COMMUNICATION BLOCK PROGRAM			DRAWING SHEET N-2 17 OF 32 SHEETS



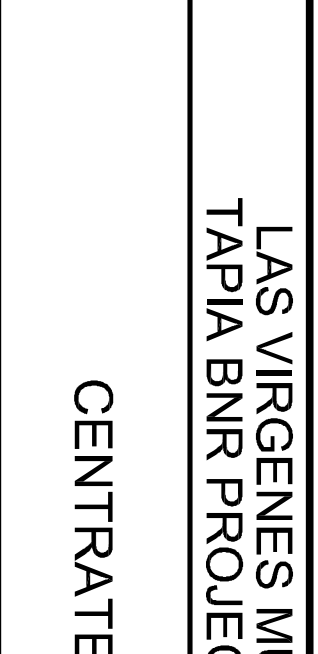
NOTES
 ◇ LOCATED IN SHELTER.

RECORD DRAWING
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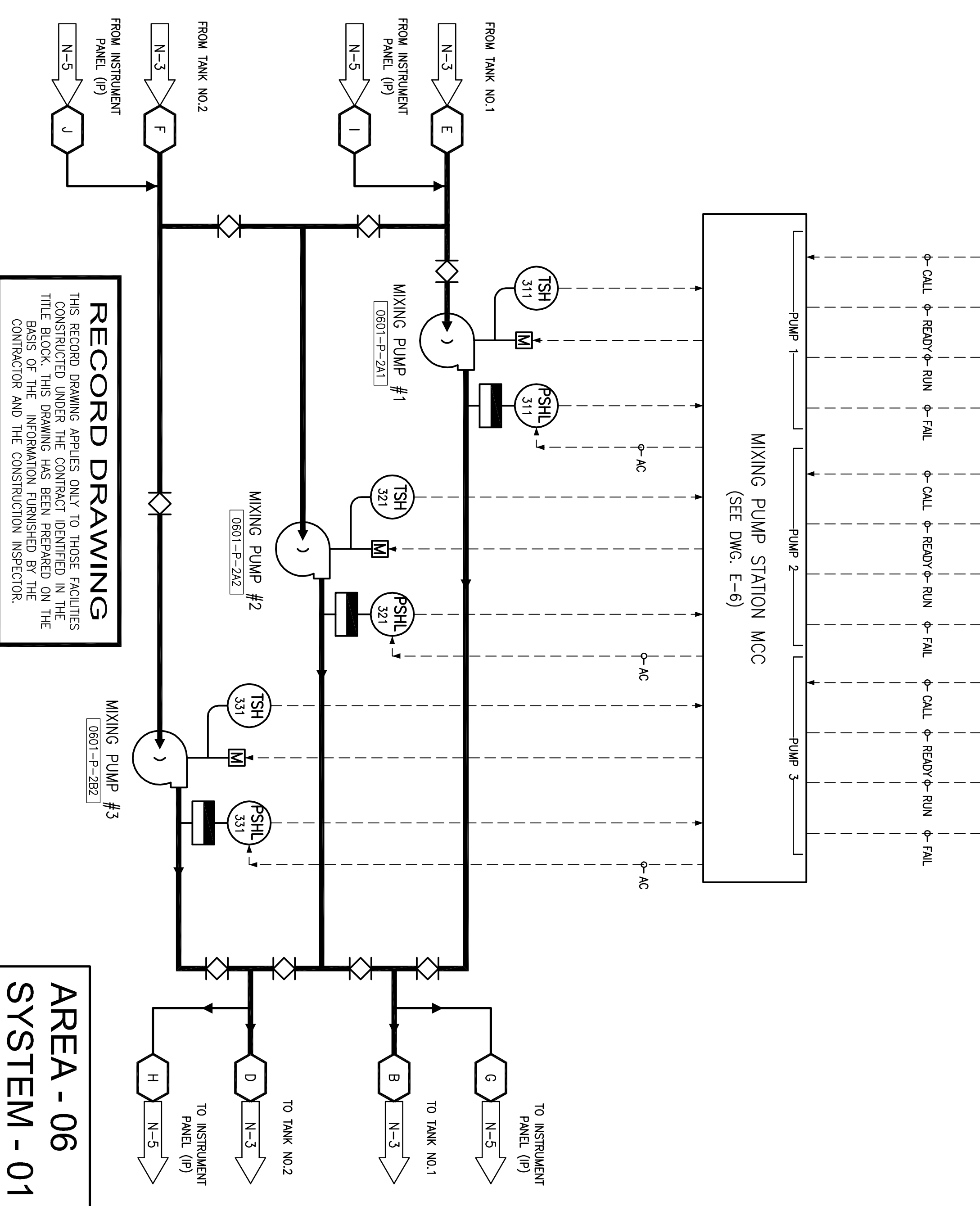
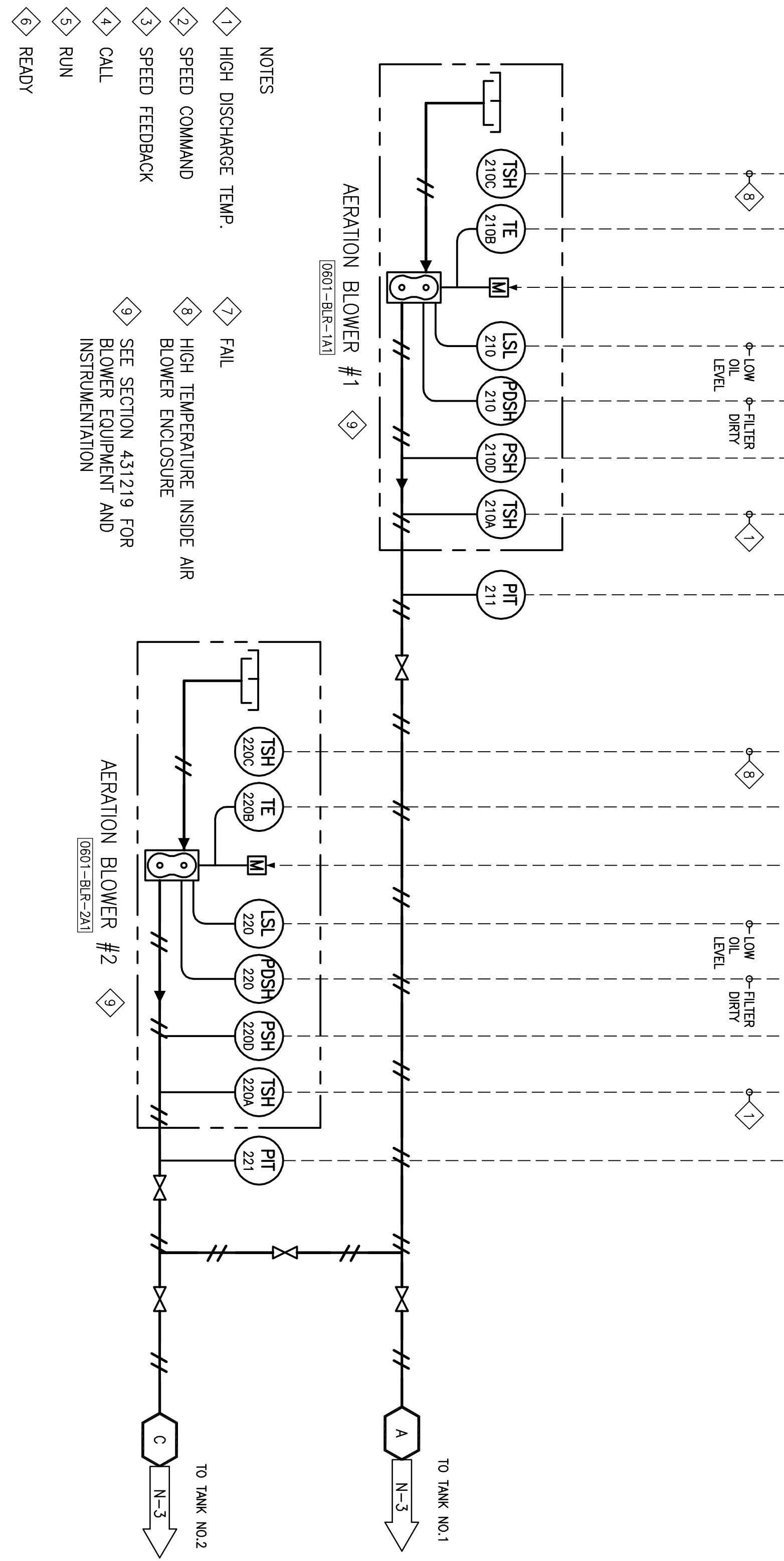
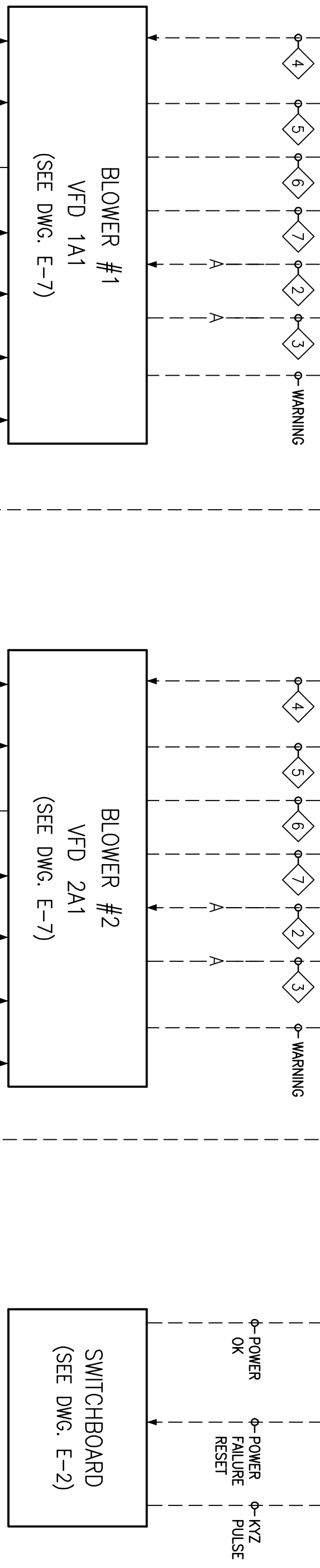
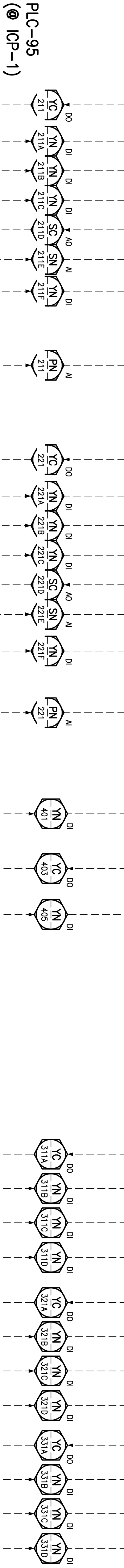
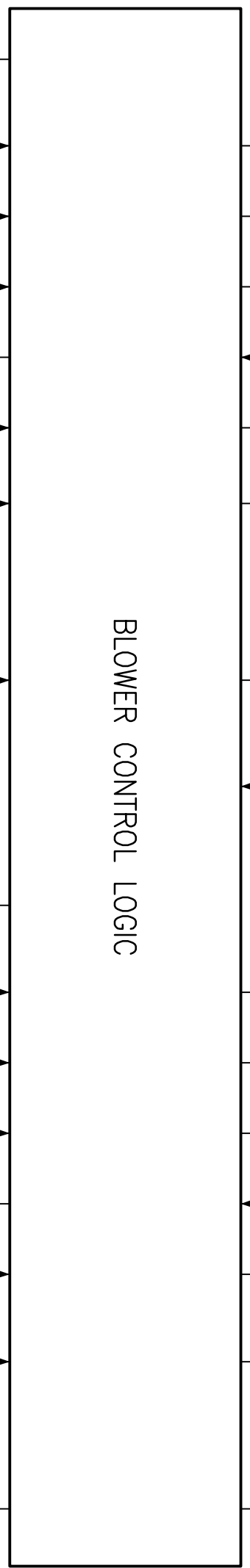
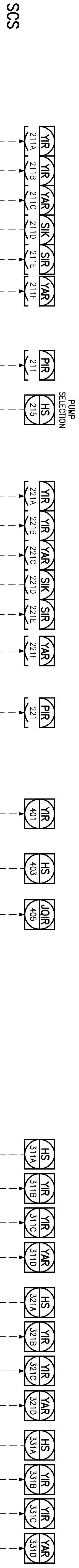
AREA - 06
SYSTEM - 01

REV	DATE	BY	DESCRIPTION
10-16-09	AS BUILT		REDESCRIPTION

DESIGNED BY ES	PROJECT ENGINEER ERREM S. SORKIN
DRAWN BY MG	REG NUMBER 14555
CHECKED BY CY	EXP DATE 6-30-08
DATE 2/26/08	PROJECT NUMBER 16817.00
	CODE STANDARDS BOYLE



LAS VIRGENES MUNICIPAL WATER DISTRICT TAPIA BNR PROJECT - CENTRATE TREATMENT	DRAWING N-3
CENTRATE TREATMENT P&ID	SHEET 18
	OF 32 SHEETS



RECORD DRAWING
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AREA - 06
SYSTEM - 01

- NOTES**
- HIGH DISCHARGE TEMP.
 - SPEED COMMAND
 - SPEED FEEDBACK
 - CALL
 - RUN
 - READY
 - FAIL
 - HIGH TEMPERATURE INSIDE AIR
 - BLOWER ENCLOSURE
 - SEE SECTION 431219 FOR BLOWER EQUIPMENT AND INSTRUMENTATION

REGISTERED BY: ES
 PROJECT ENGINEER: EFREM S. SORKIN
 EXP. DATE: 6-30-08

DESIGNED BY: MG
 REG. NUMBER: 14555
 CHECKED BY: GY
 DATE: 2/26/08
 PROJECT NUMBER: 16817.00
 BOYLE

LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT
 CENTRATE AERATION BLOWERS & MIXING PUMPS P&ID

DRAWING: N-4
 SHEET: 19
 OF 32 SHEETS

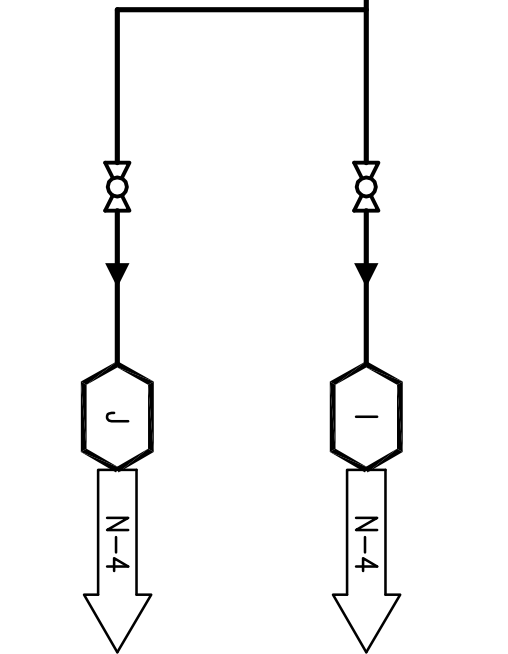
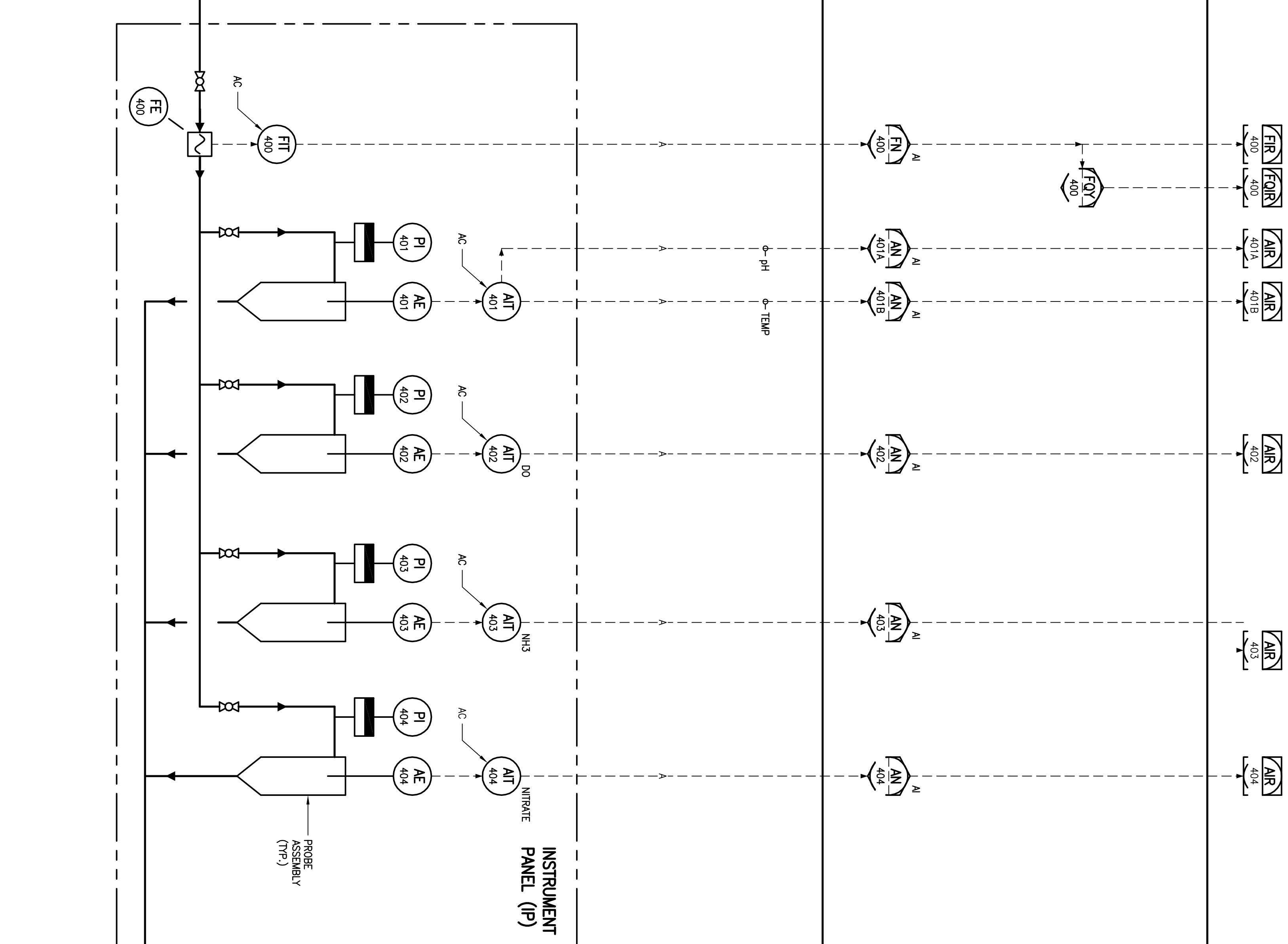
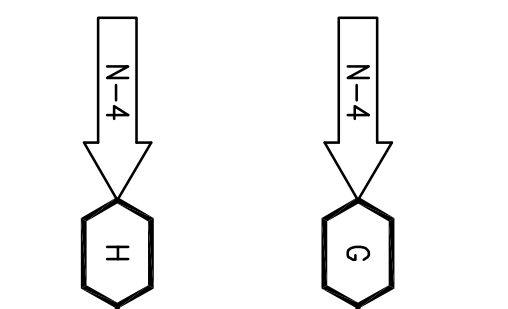
REV	DATE	BY	DESCRIPTION
10-16-09	AS BUILT		REVISION

SCS

PLC-96
 (@ ICP-2)

NOTES
 ◇ LOCATED IN ICP-2.

FROM MIXING PUMPS



TO MIXING PUMPS

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**AREA - 06
 SYSTEM - 01**

REV	DATE	BY	DESCRIPTION
10-16-09	AS BUILT		

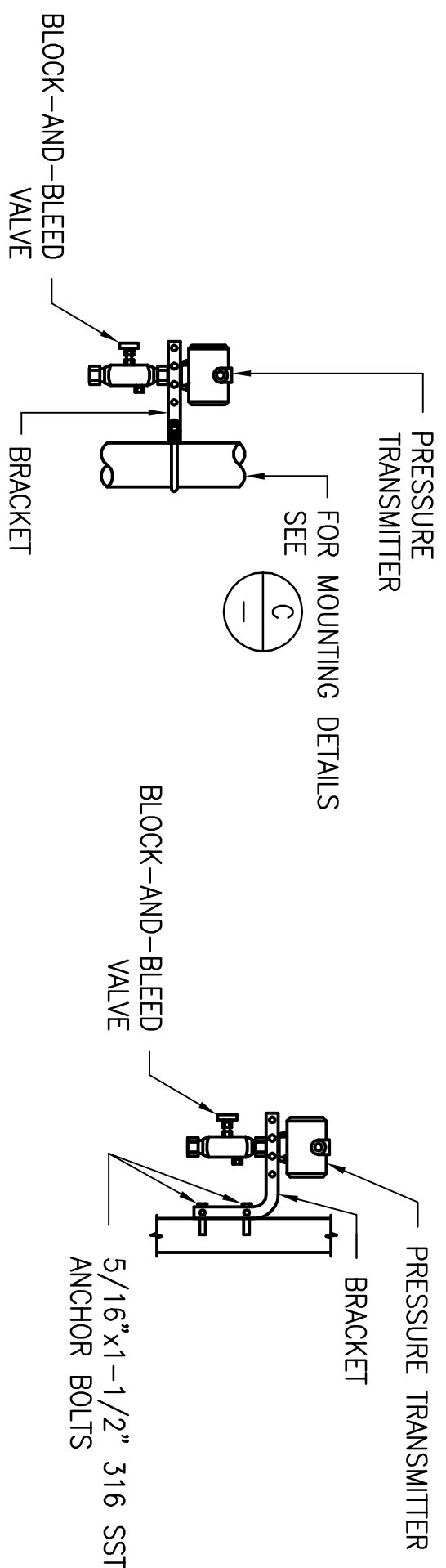
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<p>PROJECT ENGINEER: ERREM S. SORKIN REG NUMBER: 14555 EXP. DATE: 6-30-08</p>	<p>PROJECT NUMBER: 16817.00 CODE STANDARDS: BOYLE</p>
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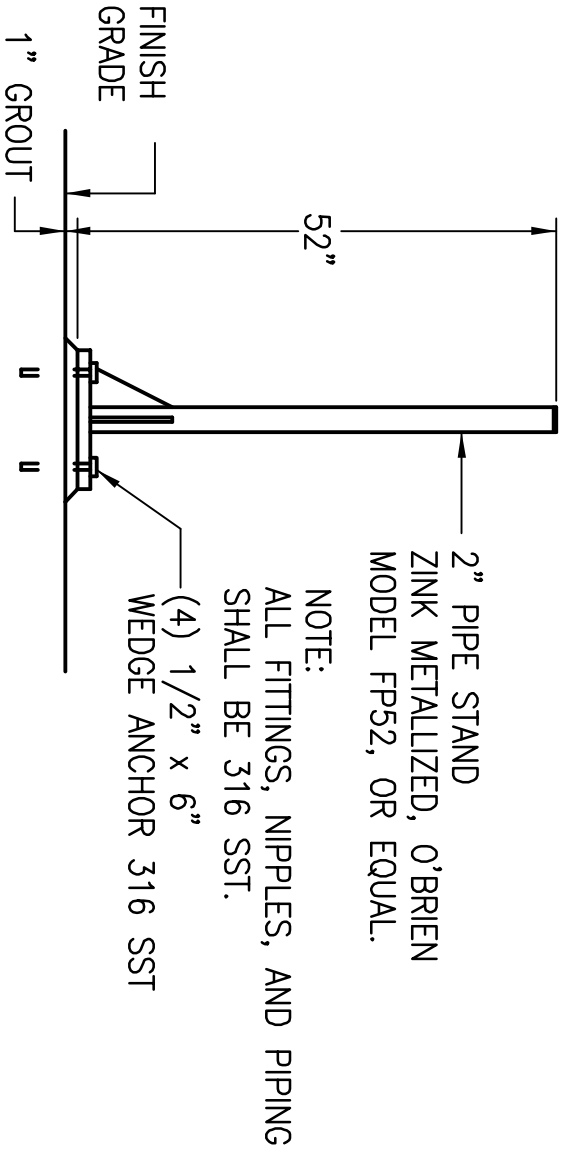


LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT
 INSTRUMENTATION PANEL P&ID

<p>DRAWING: N-5 SHEET: 20 OF 32 SHEETS</p>
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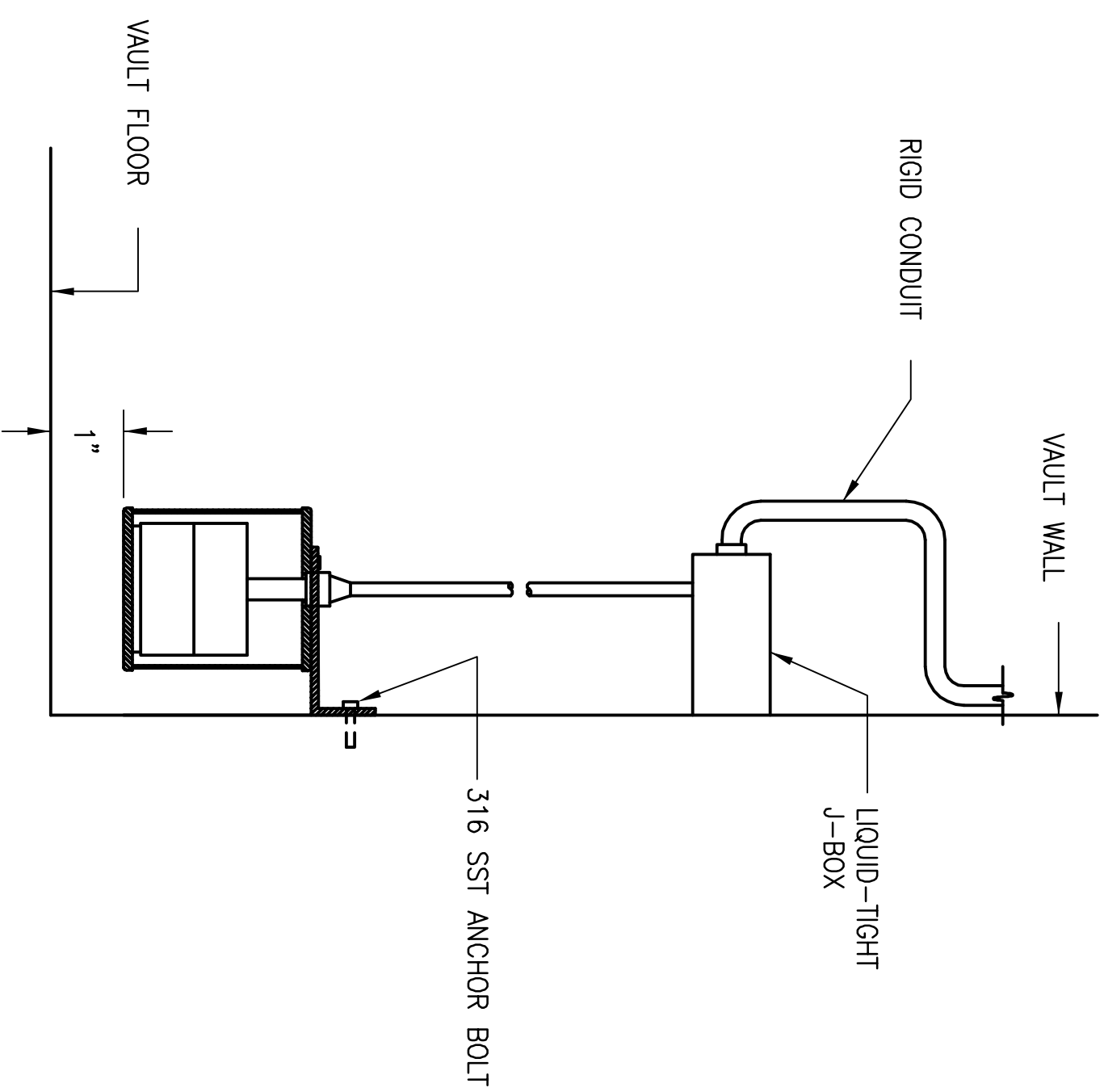


PIPE MOUNTING BRACKET (A) WALL MOUNTING BRACKET (B)



INSTRUMENT PIPE STAND MOUNTING (C)

PRESSURE TRANSMITTER MOUNTING
 SCALE: NONE (1)



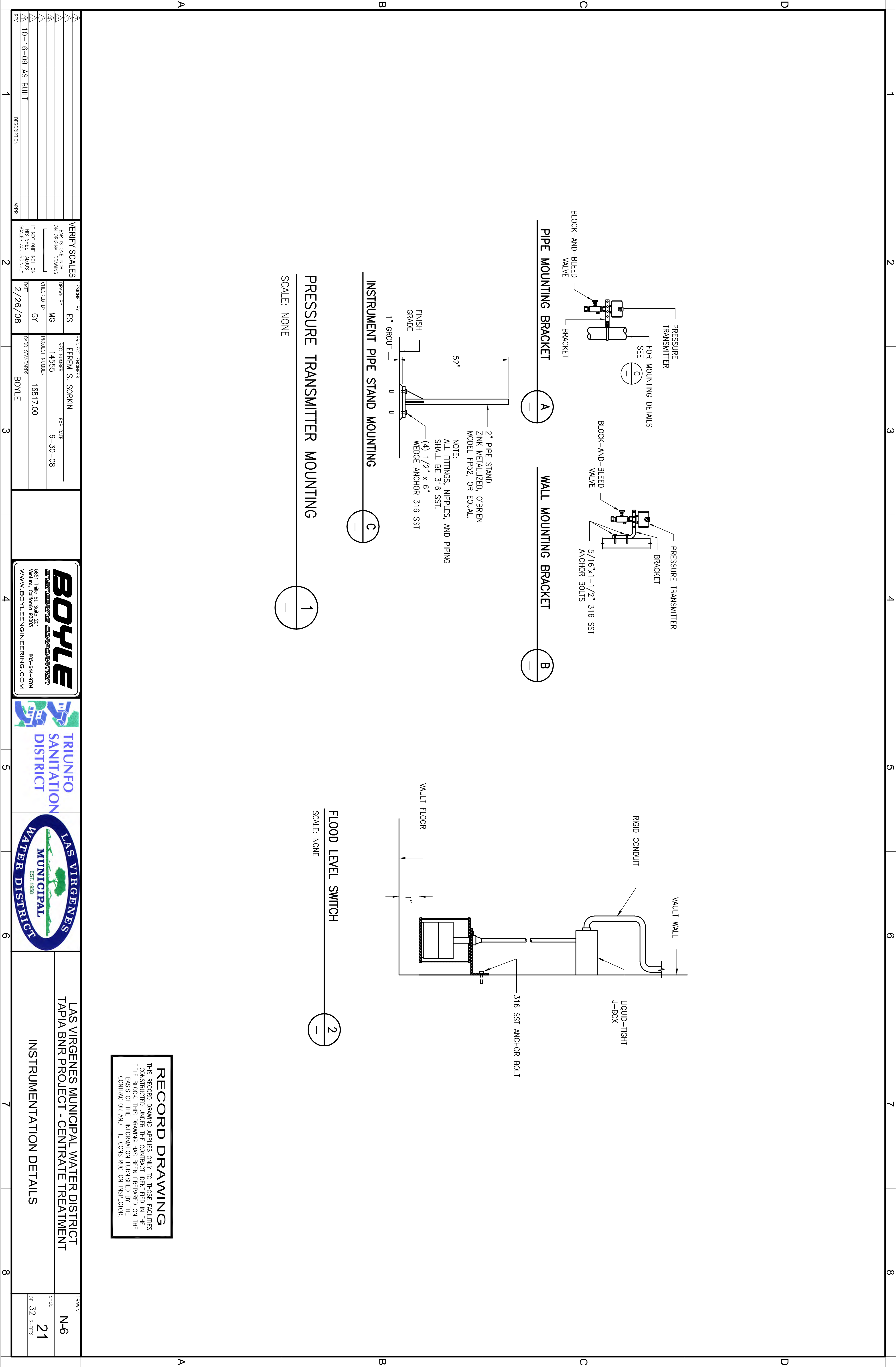
FLOOD LEVEL SWITCH
 SCALE: NONE (2)

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REGISTERED BY ES	PROJECT ENGINEER EFFREM S. SORKIN	EXP. DATE 6-30-08
DRAWN BY MG	REG. NUMBER 14555	
CHECKED BY CY	PROJECT NUMBER 16817.00	
DATE 2/26/08	CODE STANDARDS BOYLE	

LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT
 INSTRUMENTATION DETAILS

DRAWING N-6	SHEET 21
	OF 32 SHEETS



CLG	WALL	SYMBOL DESCRIPTION
		DUPLEX RECEPTACLE, GFI TYPE, WP
	JUNCTION BOX	
	LIGHTING SWITCH, WP	
	LIGHTING FIXTURE, TYPE A	
	CONDUIT REFERENCE	
	120/240V CIRCUITS IN ONE OR MORE CONDUITS, AS REQUIRED	
	RIGID CONDUIT IN SLAB OR UNDER GROUND	
	RIGID CONDUIT CONCEALED	
	GROUNDING CONDUCTOR 30' BELOW GRADE	
	HOMERUN TO PANEL A, CIRCUITS 1 & 3	
	CONDUIT BENDS TOWARD OBSERVER	
	CONDUIT BENDS AWAY FROM OBSERVER	
	FLEXIBLE CONDUIT CONNECTION	
	PANELBOARD	
	DISCONNECT SWITCH	
	MANUAL STARTER	
	HOMERUN PER CONDUIT SCHEDULE	

NORMALLY OPEN	NORMALLY CLOSED	SYMBOL DESCRIPTION
		CONTACT
		TIMED CONTACT ACTION RETARDED ON ENERGIZATION TIMED CONTACT ACTION RETARDED ON DE-ENERGIZATION
		LEVEL SWITCH
		PRESSURE SWITCH
		PUSH BUTTON SINGLE CIRCUIT MOMENTARY CONTACT
		TEMPERATURE SWITCH
		LIMIT SWITCH
		SELECTOR SWITCH
		MOTOR OVERLOAD HEATER CONTACTS
		MOTOR OVERLOAD HEATER
		PILOT LIGHT R = RED, W = WHITE, G = GREEN, A = AMBER
		RELAY, 120VAC
		TIME DELAY RELAY
		TIME DELAY RELAY ON ENERGIZATION
		TIME DELAY RELAY ON DE-ENERGIZATION
		STARTER COIL
		SOLENOID OPERATED VALVE
		ELAPSED TIME METER
		FUSE
		CONTROL POWER TRANSFORMER
		GROUND
		MOTOR SPACE HEATER
		WIRING WITHIN MCC, FURNISHED BY MCC MANUFACTURER, UN
		FIELD WIRING
		WIRE TERMINAL IN MOTOR STARTER

DEVICE	SYMBOL DESCRIPTION
	UTILITY METER
	DRY-TYPE TRANSFORMER
	POTENTIAL TRANSFORMER
	CURRENT TRANSFORMER
	FUSE
	CIRCUIT BREAKER, 3P - 3 POLE, MCP - MOTOR CIRCUIT PROTECTOR
	MOTOR, 40 HORSEPOWER
	GROUND
	FUSED DISCONNECT SWITCH WITH CURRENT LIMITING FUSES
	PHASE FAILURE MONITOR
	VARIABLE FREQUENCY DRIVE
	ENERGY MONITOR
	TRANSIENT VOLTAGE SURGE SUPPRESSOR

UTILITY CONTACTS

SCC
 PETER DANCEL
 3589 FOOTHILL DR.
 THOUSAND OAKS, CA. 91361

TEL: 805-494-7056
 FAX: 805-494-5612
 EMAIL: peter.dancel@sccc.com

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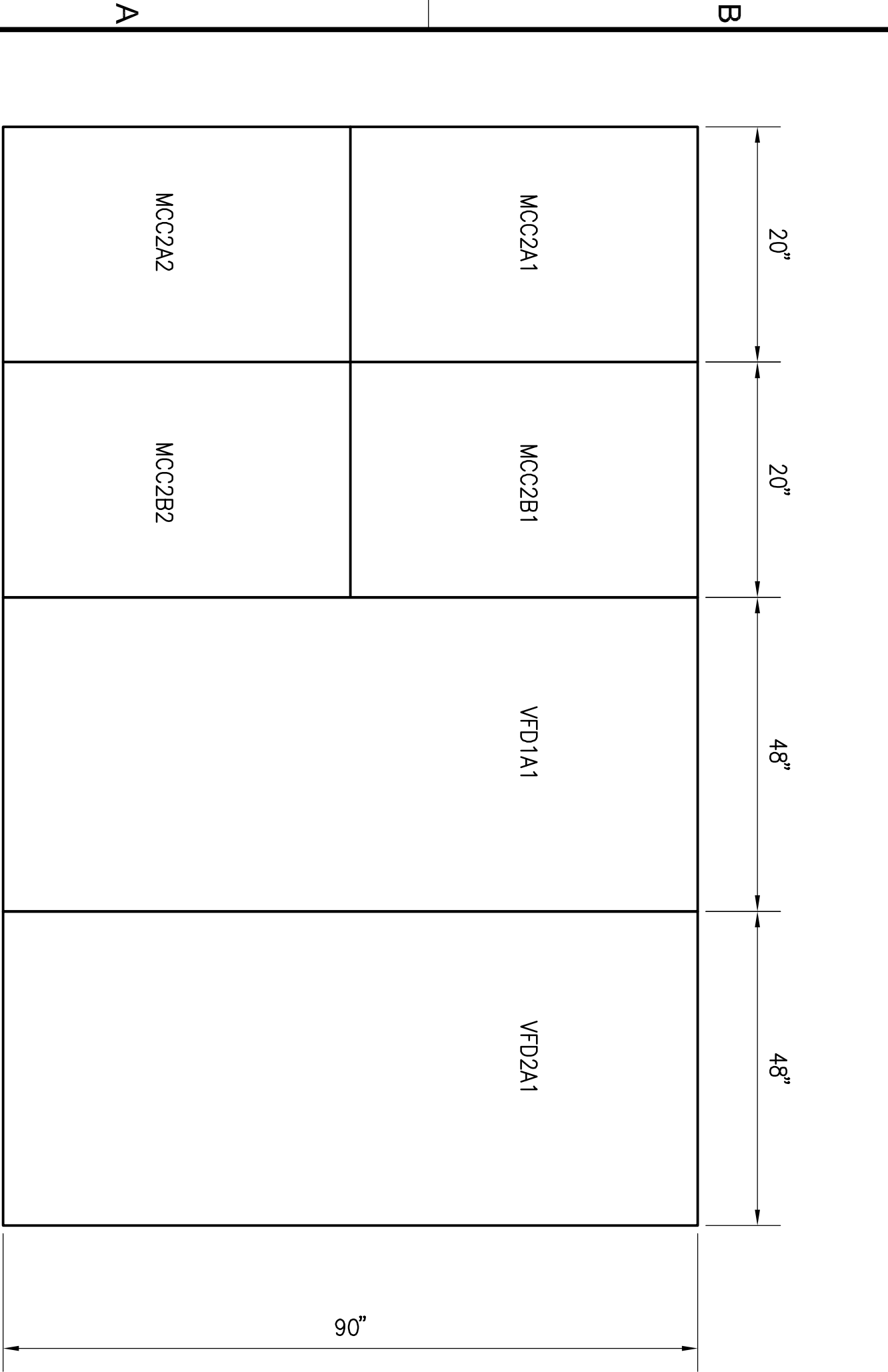
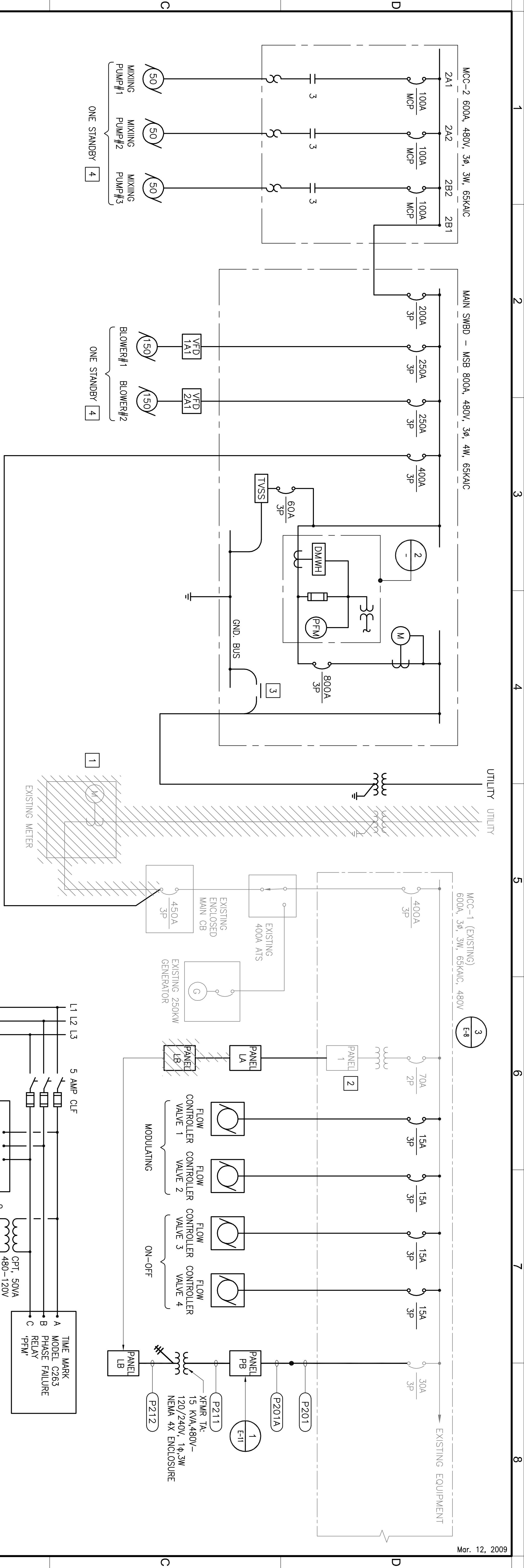
ABBREVIATION	DESCRIPTION
A	AMPERES, ANALOG
AC	ALTERNATING CURRENT
AICS	AMPERES INTERRUPTING CAPACITY, SYMMETRICAL
BC	BARE COPPER
C	CONDUIT
CB	CIRCUIT BREAKER
CO	CONDUIT ONLY
CPT	CONTROL POWER TRANSFORMER
CW	COOL WHITE
DC	DIRECT CURRENT
ELEV	ELEVATION
ETM	ELAPSED TIME METER
EXIST	EXISTING
F	FLUORESCENT
FIT	FLOW TRANSMITTER
FLEX	FLEXIBLE
G, GND	GROUND
GFI	GROUND FAULT INTERRUPTER
H	HALOGEN
HOA	HAND OFF AUTOMATIC
HP	HORSEPOWER
HPS	HIGH PRESSURE SODIUM
ICP	INSTRUMENTATION CONTROL PANEL
KVA	KILOVOLT-AMPERE
KW	KILOWATT
LIT	LEVEL INDICATOR TRANSMITTER
MCC	MOTOR CONTROL CENTER
MIN	MINIMUM
N	NEUTRAL
NC	NORMALLY CLOSED
NIC	NOT IN CONTRACT
NL	NIGHT LIGHT
NO	NORMALLY OPEN
NO.	NUMBER
NTS	NOT TO SCALE
OL'S	MOTOR OVERLOAD CONTACTS
P	POLE
PB	PUSHBUTTON, PULLBOX
PFM	PHASE FAILURE MONITOR
PH	PHASE
PSHL	PRESSURE SWITCH HIGH/LOW
PSL	PRESSURE SWITCH LOW
PT	PRESSURE TRANSMITTER
SN	SOLID NEUTRAL
SWBD	SWITCHBOARD
T	TELEPHONE
TEL	TELEMETRY
TSP	TWISTED SHIELDED PAIR
TYP	TYPICAL
UN	UNLESS OTHERWISE NOTED
V	VOLT
VFD	VARIABLE FREQUENCY DRIVE
W	WATT, WIRE
WP	WEATHERPROOF
XFMR	TRANSFORMER
ZS	LIMIT SWITCH



LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT

ELECTRICAL SYMBOLS AND ABBREVIATIONS

1	2	3	4	5	6	7	8								
<table border="1"> <tr> <th>REV</th> <th>DATE</th> <th>DESCRIPTION</th> <th>APP'D</th> </tr> <tr> <td>10-16-09</td> <td>AS BUILT</td> <td></td> <td></td> </tr> </table>	REV	DATE	DESCRIPTION	APP'D	10-16-09	AS BUILT			<p>REGISTERED BY: AH</p> <p>DESIGNED BY: DD</p> <p>CHECKED BY: PT</p> <p>DATE: 2/26/08</p>	<p>PROJECT ENGINEER: PARSEKH L. TOPJIAN</p> <p>REG NUMBER: 012845</p> <p>EXP DATE: 9-30-08</p>	<p>5651 Thibe St. Suite 201 Van Nuys, California 91410 WWW.BOYLEENGINEERING.COM</p>			<p>LAS VIRGENES MUNICIPAL WATER DISTRICT TAPIA BNR PROJECT - CENTRATE TREATMENT</p>	<p>DRAWING SHEET: E-1 OF 32 SHEETS: 22</p>
REV	DATE	DESCRIPTION	APP'D												
10-16-09	AS BUILT														

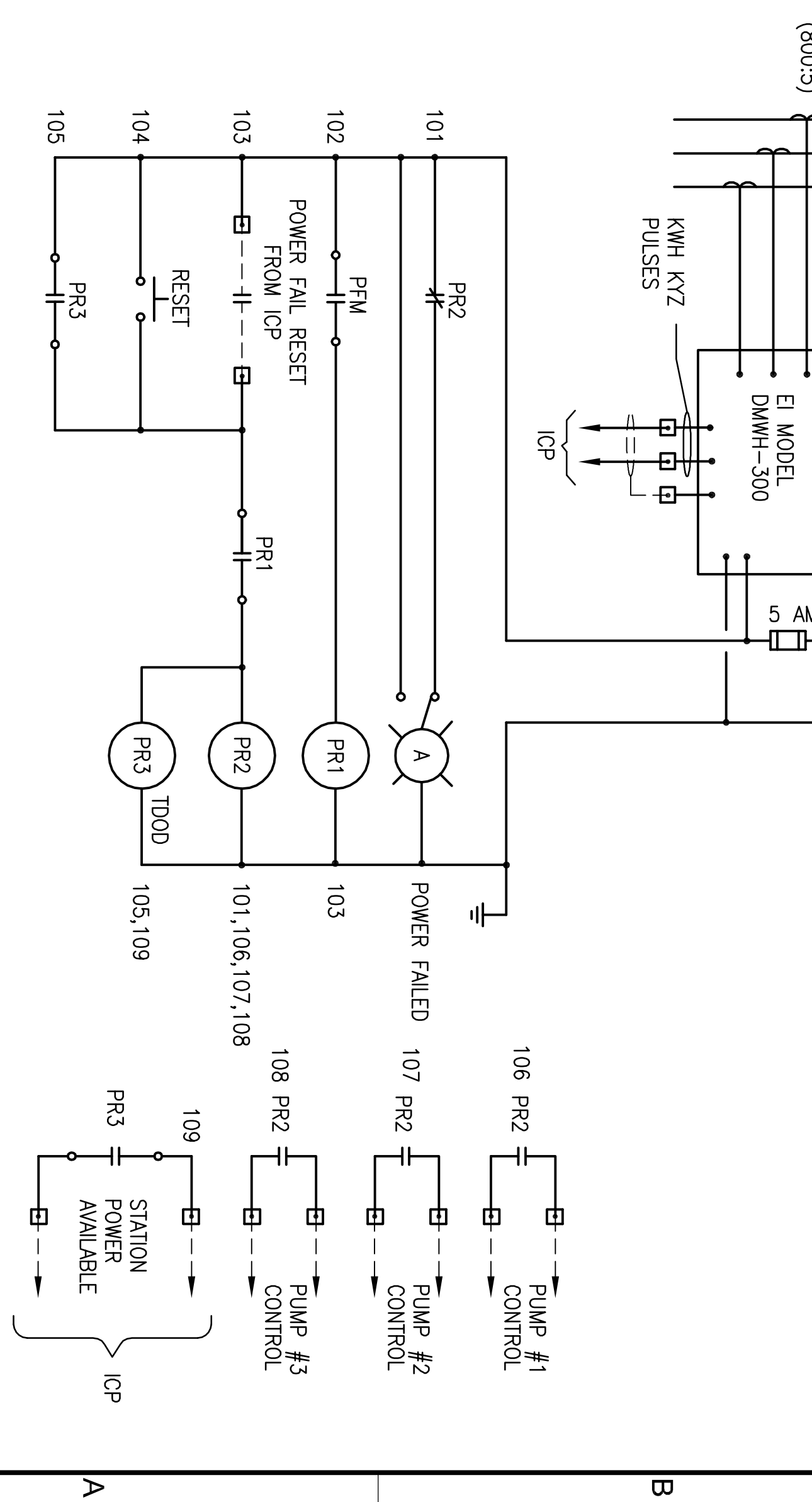


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- NOTES:
- 1 REMOVE EXISTING SERVICE SWITCHBOARD.
 - 2 REPLACE EXISTING CIRCUIT BREAKER AT CKT 23,25 WITH A 70A/2P BREAKER TO FEED NEW PANEL '1A'.
 - 3 NEUTRAL LINK.
 - 4 NOT BACKED UP BY EXISTING STANDBY GENERATOR.

STATION POWER METER AND MONITORING SCHEMATIC DIAGRAM



REV	DATE	BY	DESCRIPTION
10-16-09	AS BUILT		REDESCRIPTION

REGISTERED BY	REGISTERED ENGINEER
AH	PARSEKH L. TOPPIAN
DRAWN BY	REG. NUMBER
DD	012845
CHECKED BY	PROJECT NUMBER
PT	18817.00
DATE	COND. STANDARDS
2/26/08	BOYLE

VERIFY SCALES

BASE IS ONE INCH ON ORIGINAL DRAWING

IF NOT ONE INCH ON THIS SHEET, ADJUST SCALES ACCORDINGLY

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5851 Thibe St. Suite 201
 Ventura, California 93003
 WWW.BOYLEENGINEERING.COM

805-644-9794

TRIUNFO SANITATION DISTRICT

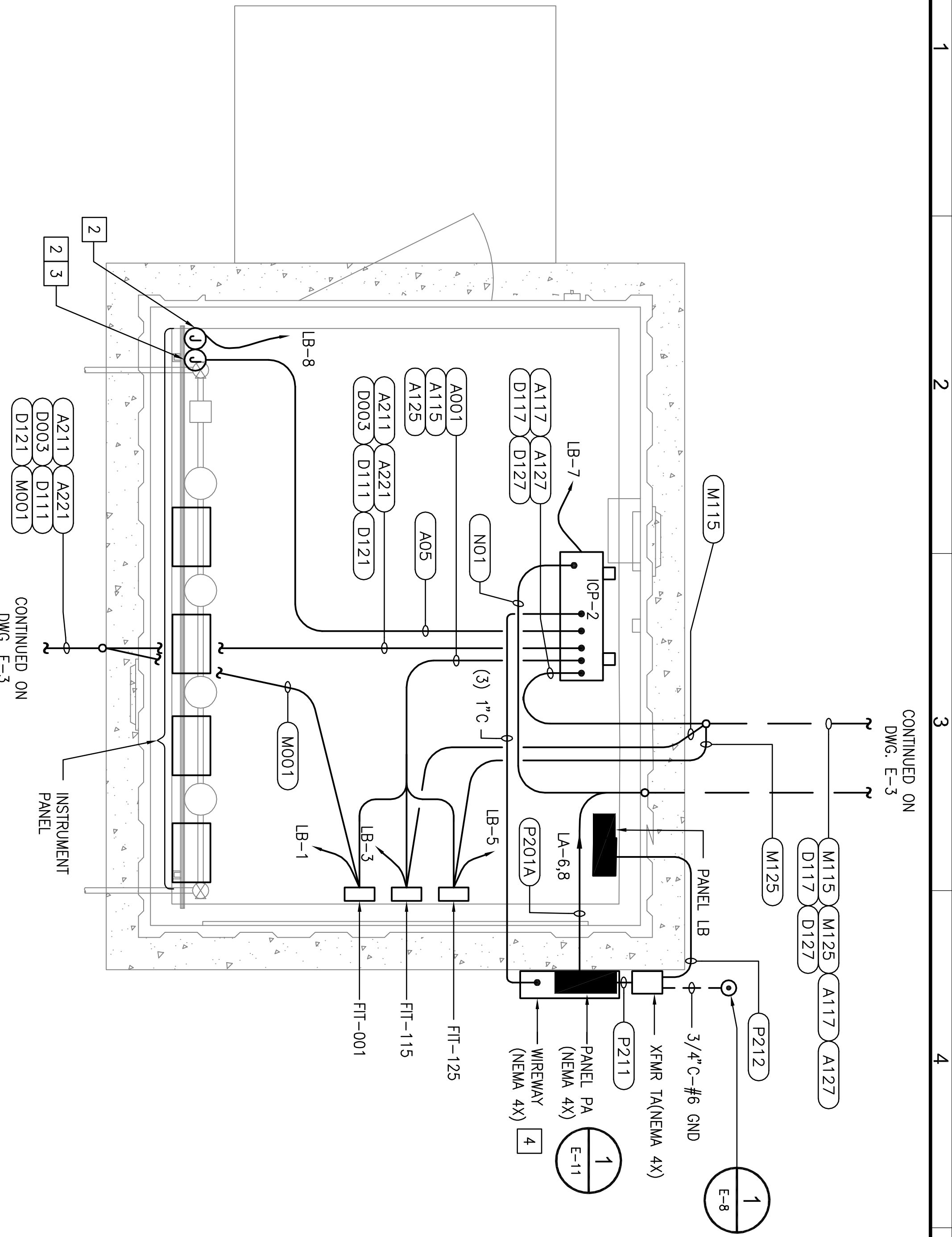
LAS VIRGENES MUNICIPAL WATER DISTRICT

EST. 1898

LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT

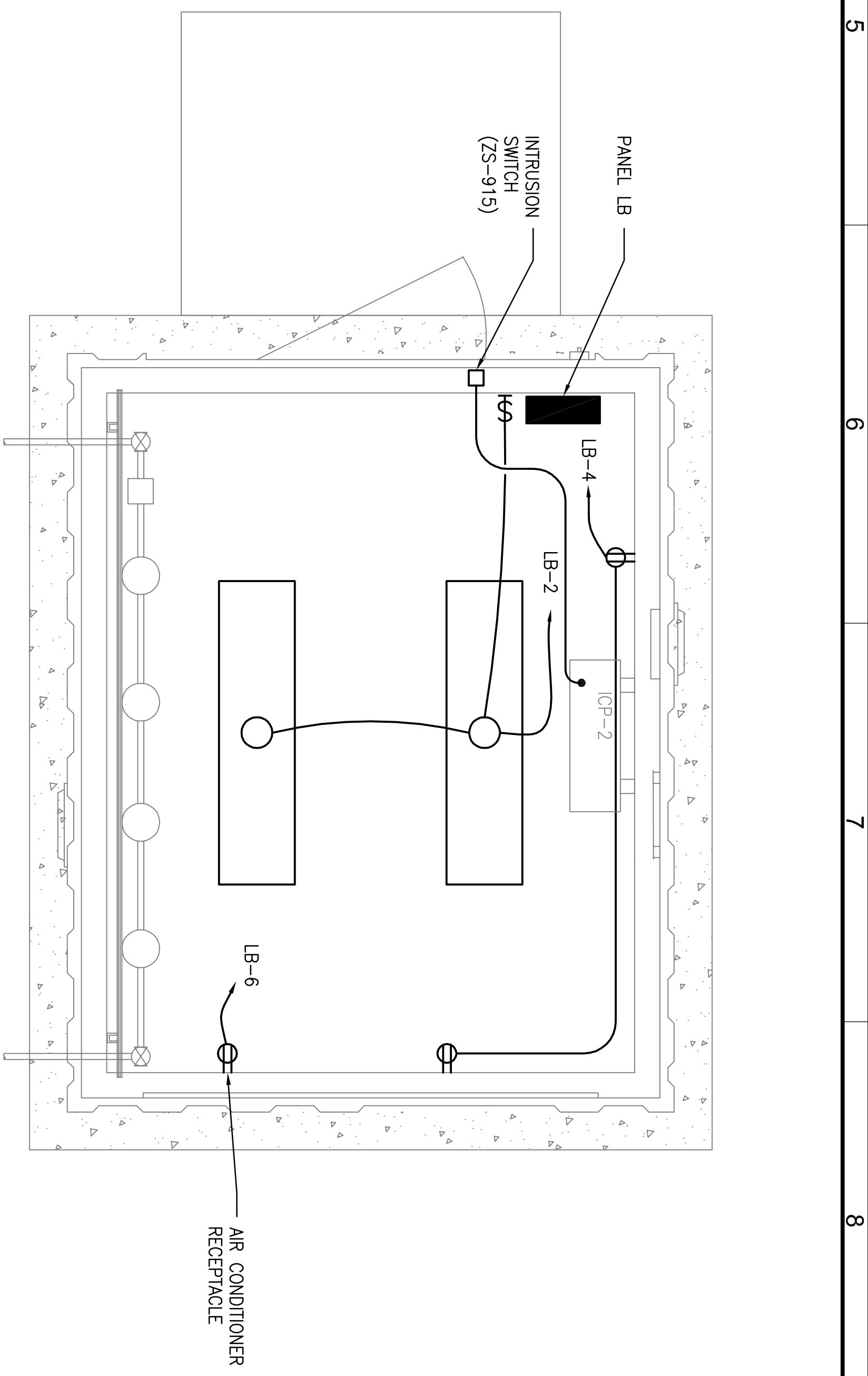
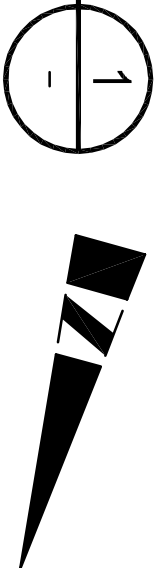
SINGLE LINE DIAGRAM

DRWING E-2
 SHEET 23 OF 32 SHEETS



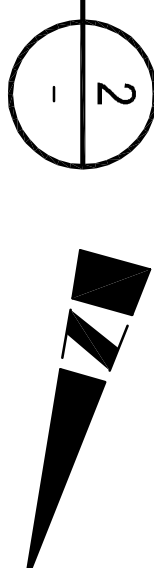
INSTRUMENTATION SHELTER POWER PLAN

SCALE: 3/4" = 1'-0"



INSTRUMENTATION SHELTER LIGHTING PLAN 1

SCALE: 3/4" = 1'-0"



DESCRIPTION	LOAD VA	BRKR	TRIP	REF	PKT	TRIP	REF	PKT	TRIP	REF	LOAD VA	DESCRIPTION
FT-001	100	1	15	1	1	2	1	15	2		128	LIGHTING
FT-115	100	1	15	1	3	4	1	20	2		360	RECEPTACLE
FT-125	100	1	15	1	5	6	1	15	1		180	AIR COND. RECEPTACLE
ICP-2	300	1	15	1	7	8	1	15	1		200	INSTRUMENT PANEL
SPARE			15	1	9	10	1	15				SPARE
SPARE			15	1	11	12	1	20				SPARE
TOTAL VA (All Chks) / PH	200										310	TOTAL VA (Even Chks) / PH
TOTAL VA (All Chks) / PH	510										980	TOTAL VA (Even Chks) / PH
TOTALS = 1,470 VA, AVERAGE AMPS/PH= 6.1 A											AVERAGE VA / PH= 740 VA	

NOTES:
 - VA SUMS AND AVERAGES ARE ROUNDED TO THE NEAREST: 10 VA.
 - QUANTITIES IN OTY. COLUMN, IF ANY, INDICATE NUMBER OF POWER CONSUMING OUTLETS CONNECTED TO THE RELEVANT CIRCUIT.
 - THIS IS A MAIN-BREAKER TYPE PANEL. A BRANCH BREAKER SHALL NOT BE USED AS A MAIN BREAKER.
 - THERE ARE NO CONTINUOUS LOADS OF SIGNIFICANCE FED FROM THIS PANELBOARD.

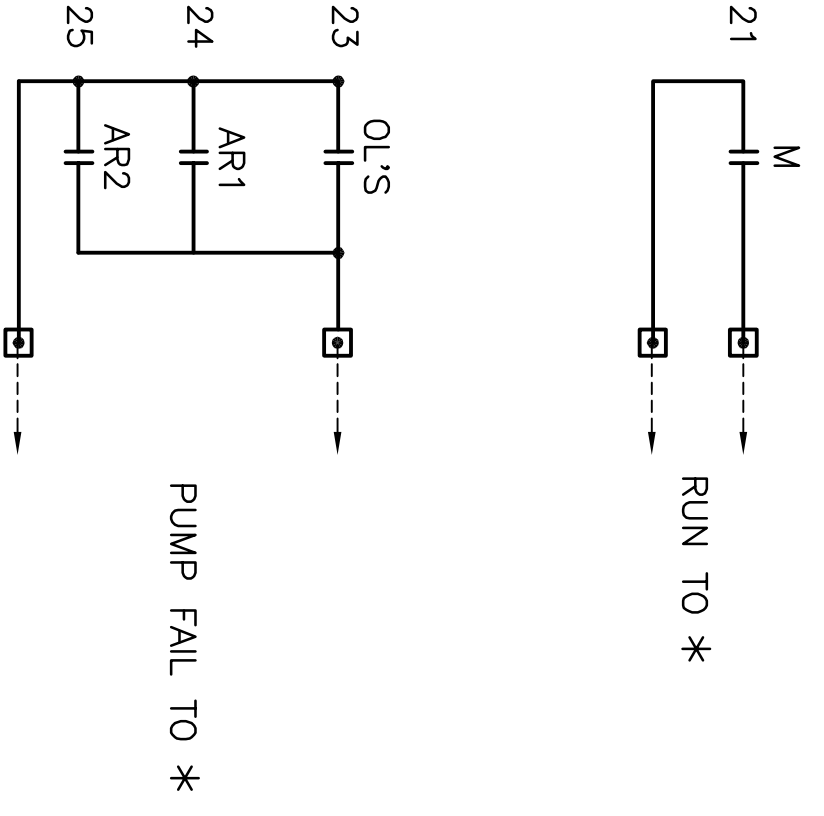
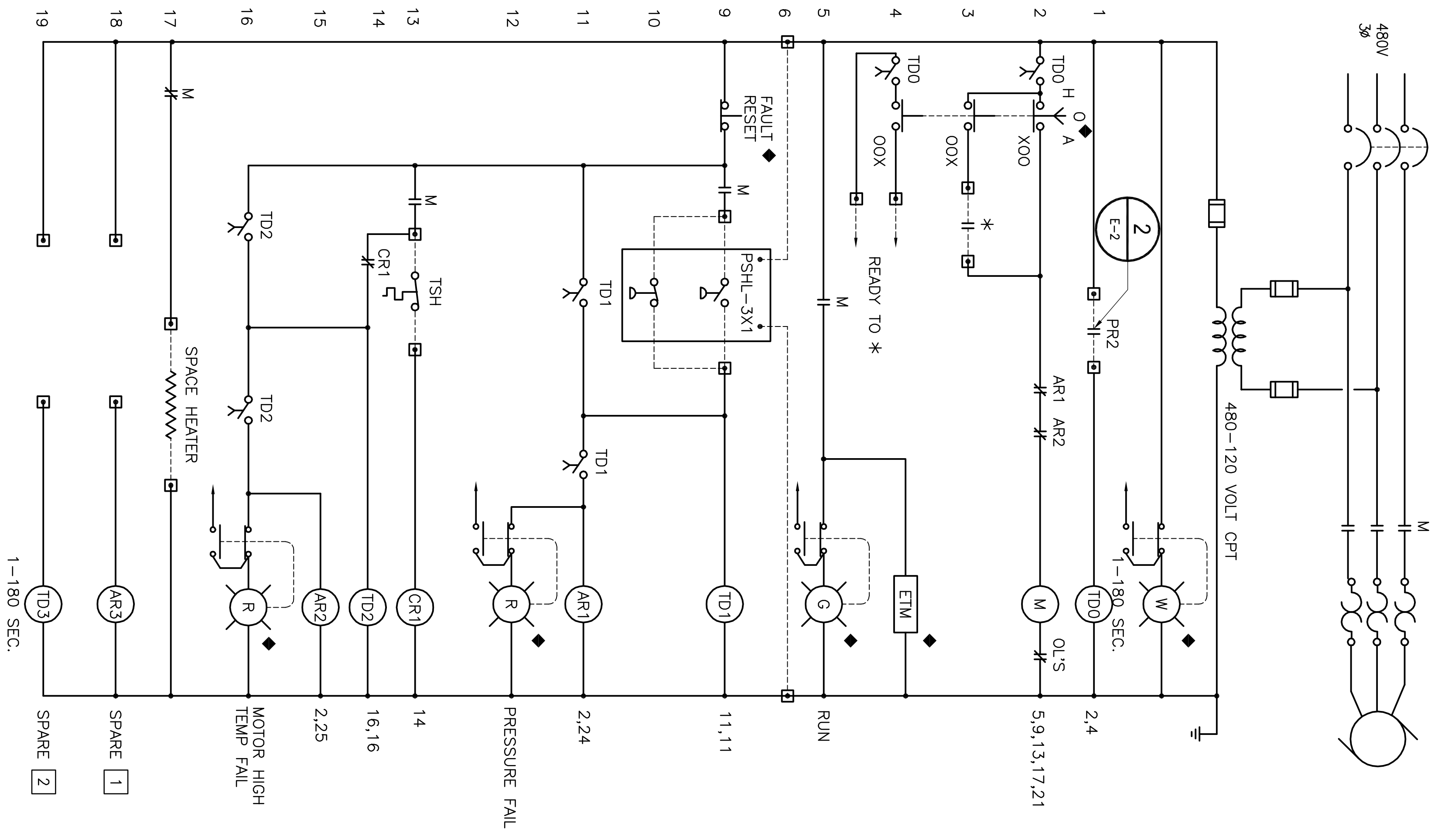
NUMBERED NOTES (NOT USED)

CONDUIT RUN REF.	CONDUIT SIZE	CONDUCTORS PER CONDUIT		FROM	TO	REMARKS
		QTY	SIZE			
P201	3/4"	3	# 8	MCC-1 (EXIST.)	J-BOX	
P201A	3/4"	3	# 8	J-BOX	PANEL PB	TO REPLACE CONDUCTORS OF PANEL LB IN EXISTING 3/4" CONDUIT
P211	1"	2	# 6	PANEL PB	XFMR - TB	
P212	1-1/4"	3	# 4	XFMR - TB	PANEL LB	

NOTES:
 1 ELECTRICAL WORK WITHIN THIS DETAIL (DETAIL 2) SHALL BE PROVIDED AS PART OF WORK DESCRIBED IN SPEC. 1.3.34.19.
 2 PROVIDED WITH INSTRUMENT PANEL.
 3 EXTEND TWISTED SHIELDED CABLE IN FLEXIBLE CONDUIT TO INSTRUMENTS & TERMINATE.
 4 RUN (3) 1" CONDUITS FROM WIREWAY TO PANEL PA

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<p>TRUINFO SANITATION DISTRICT LAS VIRGENES MUNICIPAL WATER DISTRICT</p>		<p>LAS VIRGENES MUNICIPAL WATER DISTRICT TAPIA BNR PROJECT - CENTRATE TREATMENT INSTRUMENTATION SHELTER ELECTRICAL PLANS</p>																																			
<p>BOYLE ENGINEERING 5651 Thibe St. Suite 201 Ventura, California 93003 WWW.BOYLEENGINEERING.COM</p>		<p>BOYLE ENGINEERING 805-644-9704 WWW.BOYLEENGINEERING.COM</p>																																			
<p>DRAWING: E-5</p>		<p>SHEET: 26 OF 32 SHEETS</p>																																			



- NOTES:
- 1 SPARE RELAYS TO HAVE 2 NC AND 2 NO CONTACTS. ALL CONTACTS SHALL BE WIRED TO TERMINALS.
 - 2 SPARE RELAY TO HAVE 1 NC AND 1 NO CONTACT. ALL CONTACTS SHALL BE WIRED TO TERMINALS.

SYMBOLS (THIS DWG. ONLY)

- * ICP
- ◆ DOOR MOUNTED

RECORD DRAWING
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PUMP CONTROL SCHEMATIC
 TYPICAL

REV	AS BUILT	DESCRIPTION	DATE
10-16-09	AS BUILT	DESCRIPTION	2/26/08

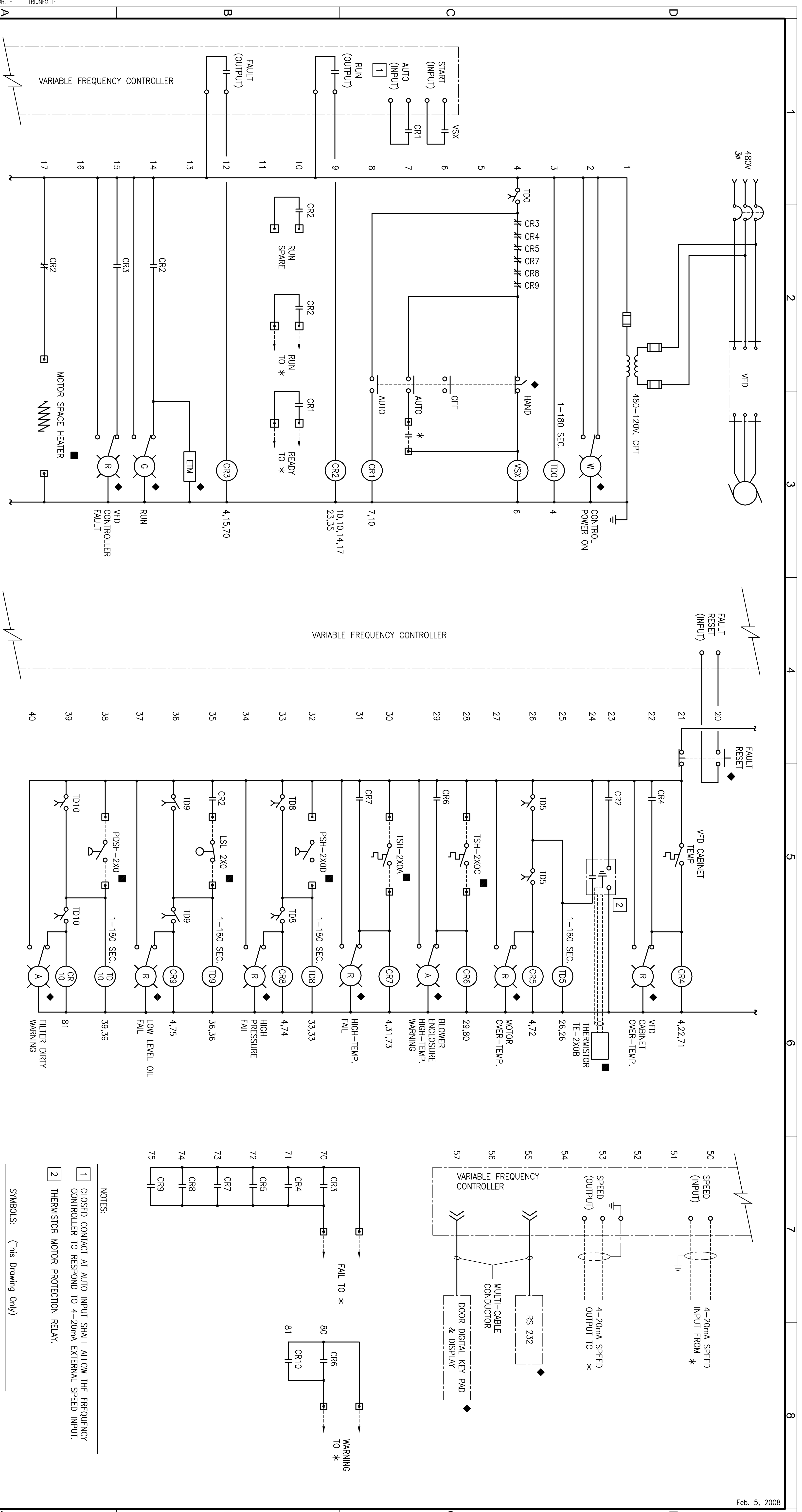
DESIGNED BY	REGISTERED ENGINEER	PROJECT NUMBER	EXP. DATE
AH	PARSEKH L. TOPPIAN	012845	9-30-08
DRAWN BY	REG. NUMBER	PROJECT NUMBER	CODE STANDARDS
DD	012845	18817.00	BOYLE
CHECKED BY	DATE		
PT	2/26/08		

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TRIUNFO SANITATION DISTRICT

LAS VIRGENES MUNICIPAL WATER DISTRICT
 EST. 1998

LAS VIRGENES MUNICIPAL WATER DISTRICT	DRAWING
TAPIA BNR PROJECT - CENTRATE TREATMENT	E-6
PUMP CONTROL SCHEMATIC DIAGRAM	27
	OF 32 SHEETS



BLOWER CONTROL SCHEMATIC
(TYPICAL OF 2)

- NOTES:
- 1 CLOSED CONTACT AT AUTO INPUT SHALL ALLOW THE FREQUENCY CONTROLLER TO RESPOND TO 4-20mA EXTERNAL SPEED INPUT.
 - 2 THERMISTOR MOTOR PROTECTION RELAY.

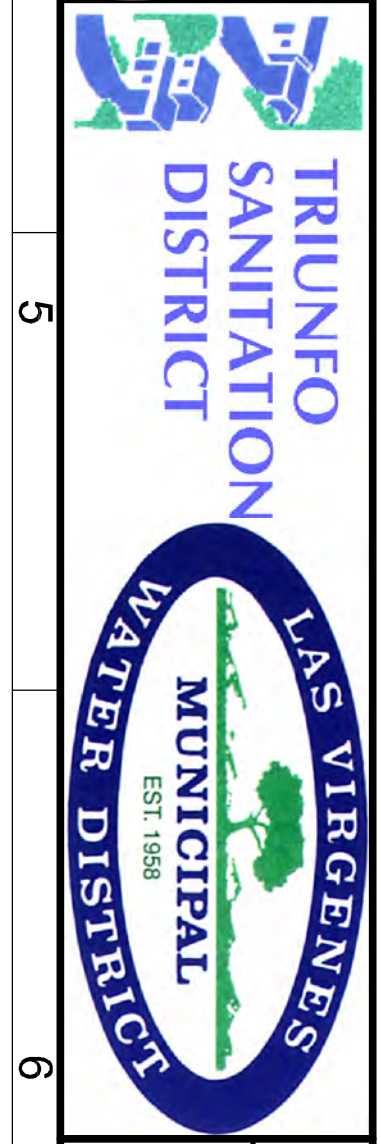
SYMBOLS: (This Drawing Only)

- * ICP-1
- FIELD MOUNTED
- ◆ DOOR MOUNTED

RECORD DRAWING

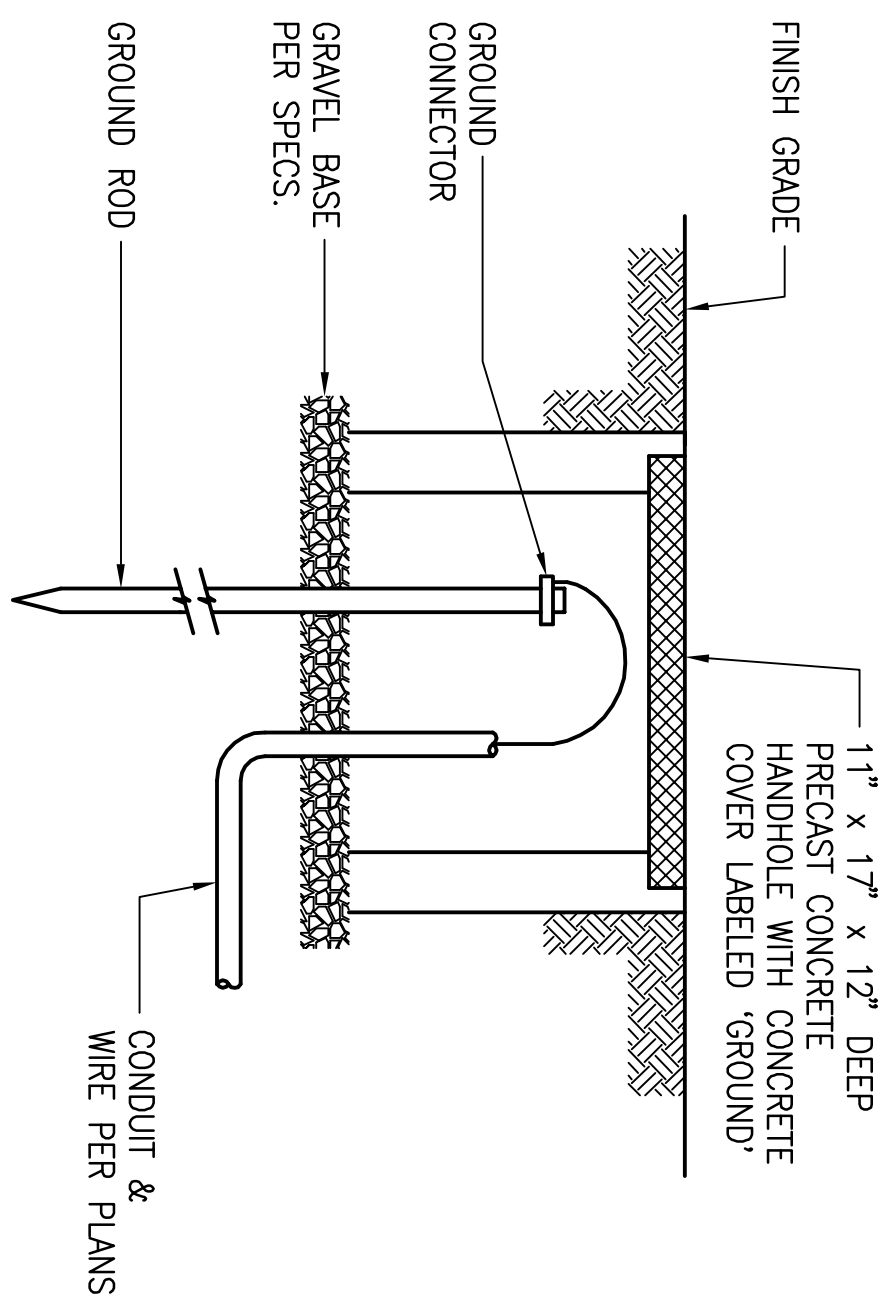
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		CHECKED BY PT	REG. NUMBER 16817.00		
DATE 2/26/08		PROJECT NUMBER BOYLE		BOYLE	

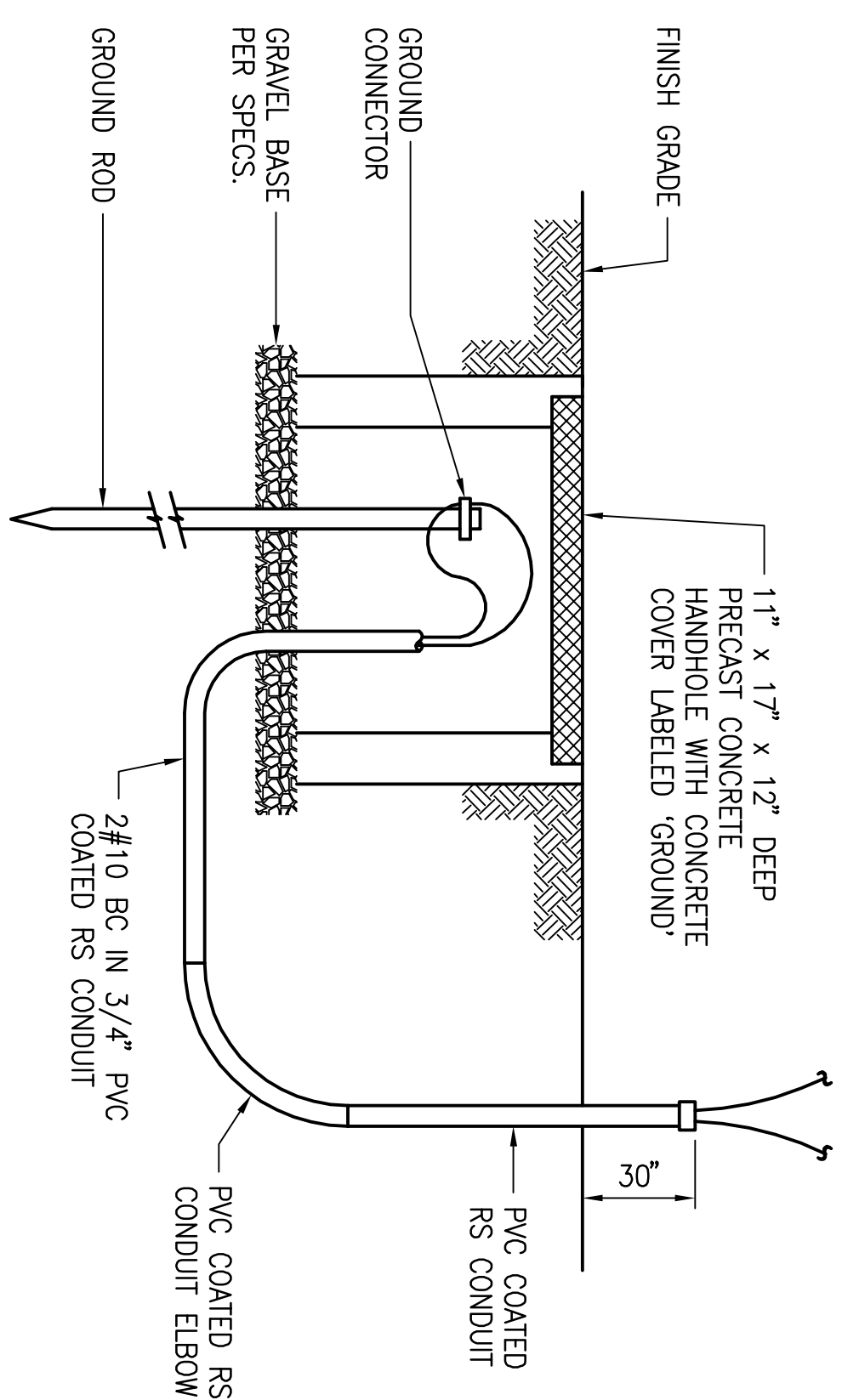


LAS VIRGENES MUNICIPAL WATER DISTRICT
TAPIA BNR PROJECT - CENTRATE TREATMENT
BLOWER CONTROL SCHEMATIC DIAGRAM

DRAWING SHEET E-7 OF 32 SHEETS

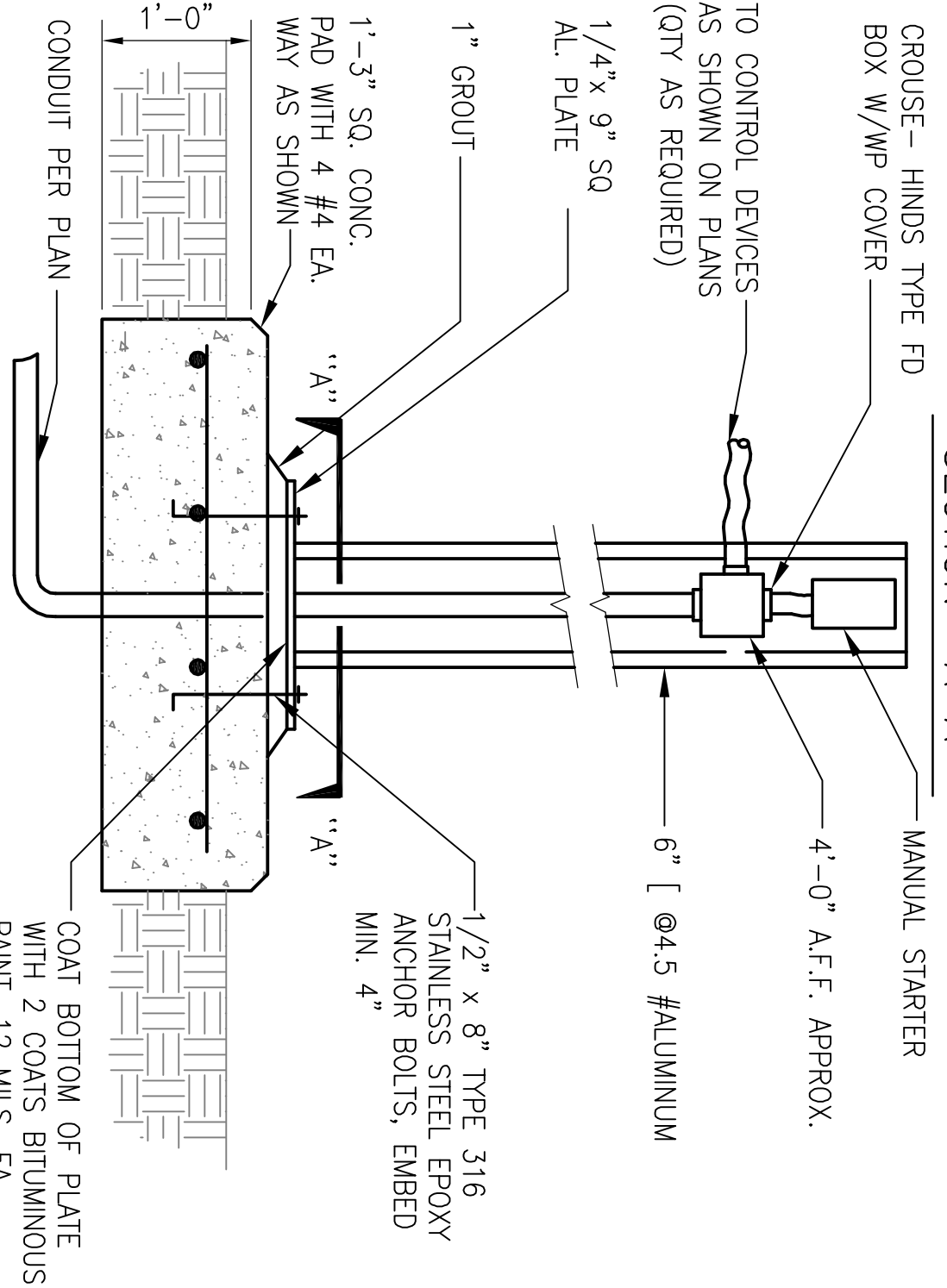


GROUND WELL DETAIL
 NTS 1



GROUNDING FLOW TRANSMITTER DETAIL
 NTS 2

TO TRANSMITTER GROUNDING RING, BOND TRANSMITTER AND ADJOINING PIPES PER MANUFACTURERS' RECOMMENDED METHOD, BASED ON PIPE TYPE AND CATHODIC PROTECTION OF PIPES WHERE APPLICABLE.



JBOX MOUNTING
 NTS 4

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EXISTING MCC 1 3

- NOTES:
- 1 WESTINGHOUSE FIVE STARTER MOTOR CONTROL CENTER.
 - 2 ADD TWO CIRCUIT BREAKERS PER SINGLE LINE DIAGRAM IN EACH BLANK SPARE. (TOTAL OF 4 CIRCUIT BREAKERS)

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TRIUNFO SANITATION DISTRICT

LAS VIRGENES MUNICIPAL WATER DISTRICT
 EST. 1959

**LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT
 ELECTRICAL DETAILS**

NAME: PANEL 1A	FED FROM: EXST. LIGHTING PANEL	MOUNTING: SURFACE	ENCLOSURE: NEMA 1		
BUS (amps): 100	VOLTAGE: Ph. W: 120/240, 1-Ph. 3-W	MAIN (amps): MLO / 2 P	KAIC: 10		
LOCATION: OPERATION ROOM	ADDITIONAL FEATURE:	TOP OF BOTTOM FEED:	TOP		
DESCRIPTION	LOAD VA		LOAD VA		DESCRIPTION
	A	B	A	B	
SPARE					MAIN INCOMING
SPARE					PANEL LB
AIR REGISTER UNIT 1					SPARE
HEAT PUMP 1					SPARE
SPARE					SPARE
SPARE					HEAT PUMP 2
SPARE					SPARE
SPARE					SPARE
SPARE					SPARE
SPARE					SPARE
TOTAL VA (Odd Ckts)/ PH	2,000	2,000	2,510	2,980	TOTAL VA (Even Ckts)/ PH
TOTAL VA (All Ckts)/ PH	4,510	4,980			
TOTALS = 9,470 VA, AVERAGE AMPS/PH = 39 A					

NOTES
 - VA SUMS AND AVERAGES ARE ROUNDED TO THE NEAREST 10 VA.
 - QUANTITIES IN QTY COLUMN, IF ANY, INDICATE NUMBER OF POWER CONSUMING OUTLETS CONNECTED TO THE RELEVANT CIRCUIT.
 - 'M' IN THE NOTES / COLUMN INDICATES THAT RELEVANT BRANCH BREAKER IS USED AS THE MAIN BREAKER OF THIS PANEL.
 - THERE ARE NO CONTINUOUS LOADS OF SIGNIFICANCE FED FROM THIS PANELBOARD.

NUMBERED NOTES
 1- USE #10 #10 GND CONDUCTORS
 2- USE #10 #10 GND CONDUCTORS

LOAD DESCRIPTION	HP or KVA	VOLTAGE	PHASE	CONNECTED LOADS (KVA)	MAXIMUM DEMAND (KVA)	MAXIMUM DEMAND (AMPS)	DEMAND FACTOR
MCC-1 (EXIST)	(SUM)		3	282	282	340	
BLOWER 1	150 HP	480	3	150	150	180	
(25% of Blower 1)		480	3	37	37	45	
BLOWER 2	150 HP	480	3	0.0	0.0	0.0	
PUMP 1	50 HP	480	3	54	54	65	
PUMP 2	50 HP	480	3	54	54	65	
PUMP 3	50 HP	480	3	0.0	0.0	0.0	
MAIN SWBRD	(SUM)	480	3	577	519	624	0.9

NOTES:
 (mc) SUPPLIED UNDER ANOTHER DISCIPLINE, OR SUPPLIED WITH EQUIPMENT BY MANUFACTURER.
 INSTALLED BY CONTRACTOR.

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PROJECT ENGINEER: PARSEKH L. TOPJIAN
 REG. NUMBER: 012845
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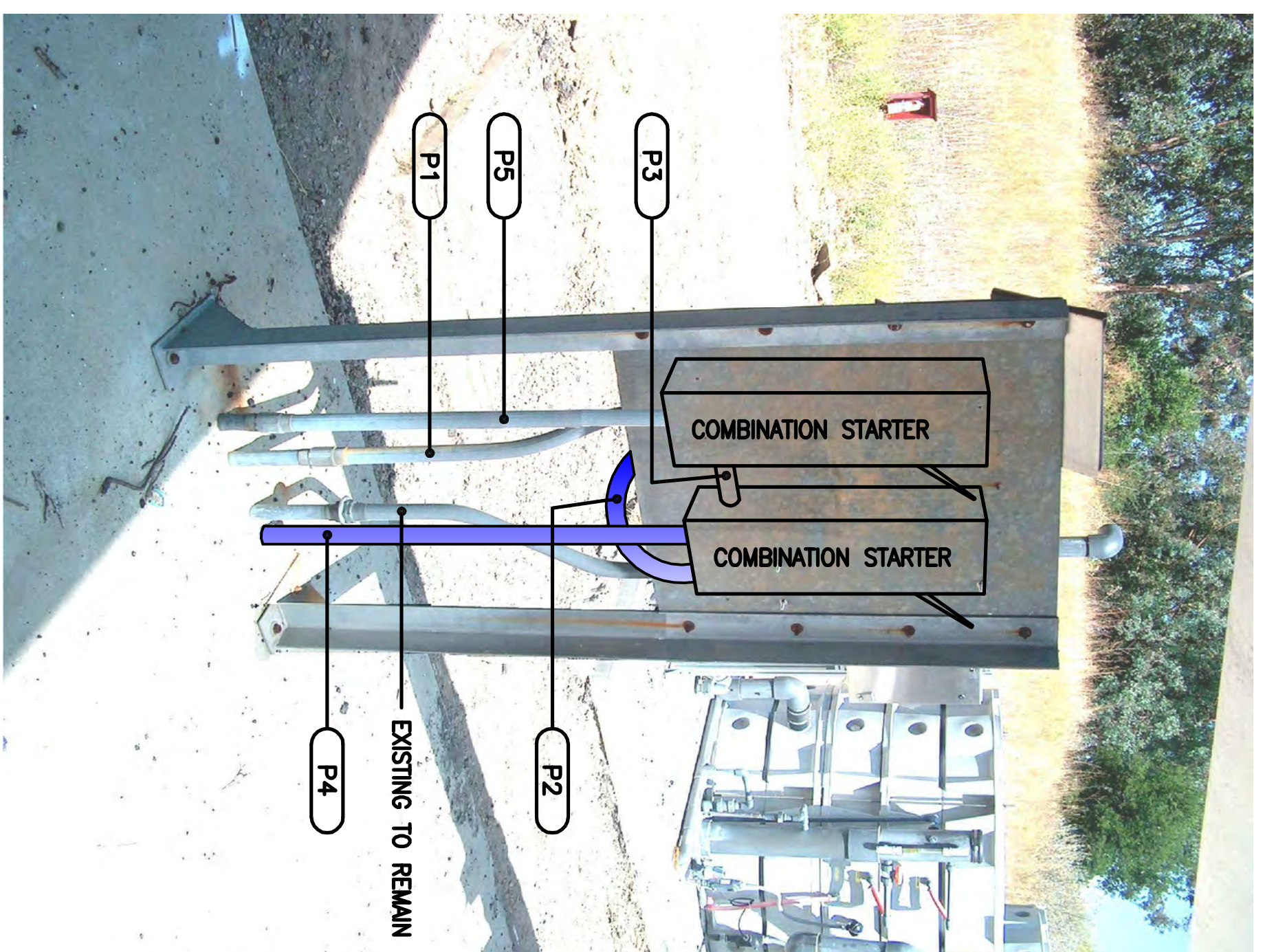
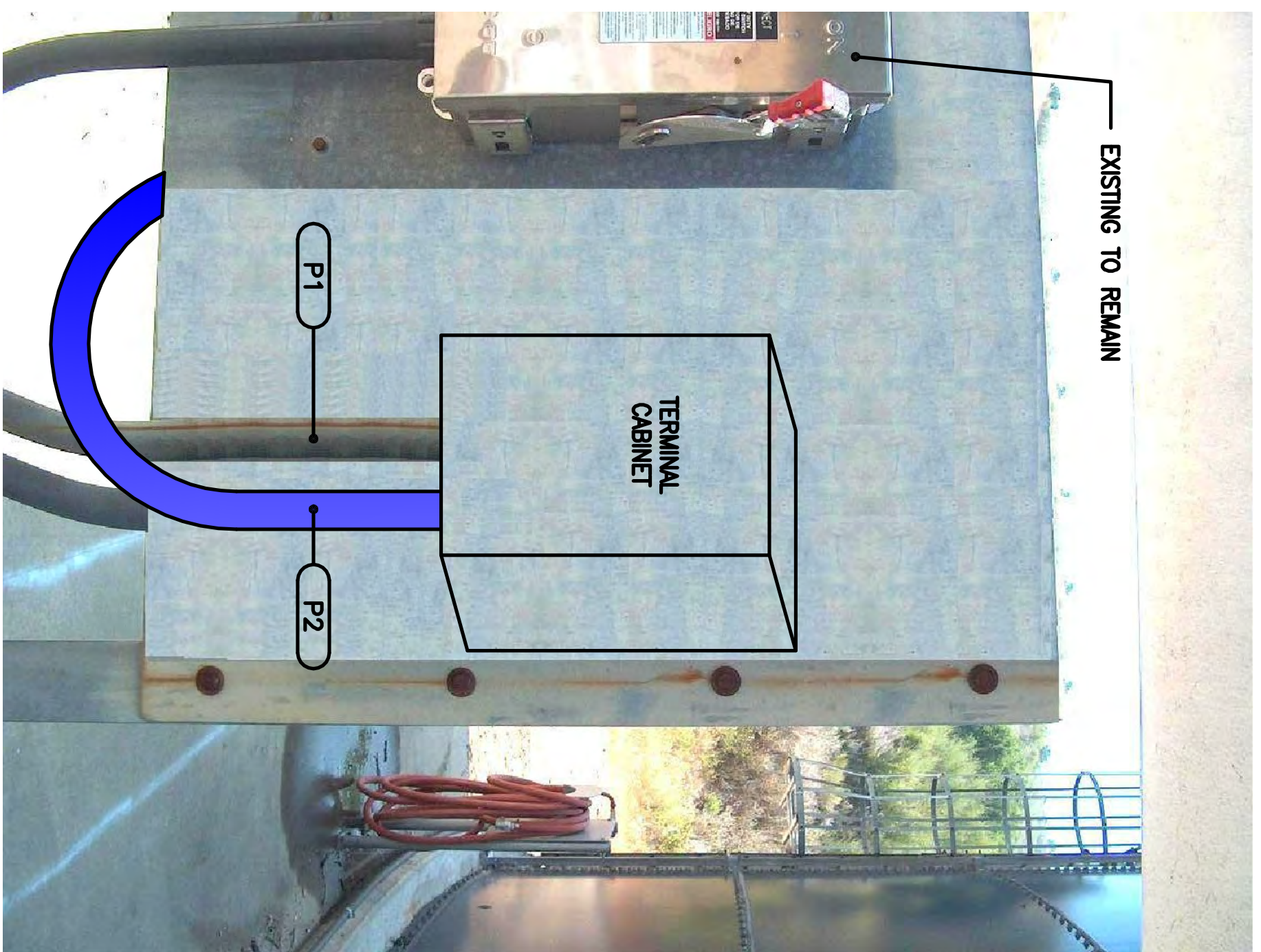
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REV 10-1



**EXISTING EQUIPMENT SUPPORT -
DEMOLITION**

NOT TO SCALE

1

NEW TERMINAL CABINET DETAIL

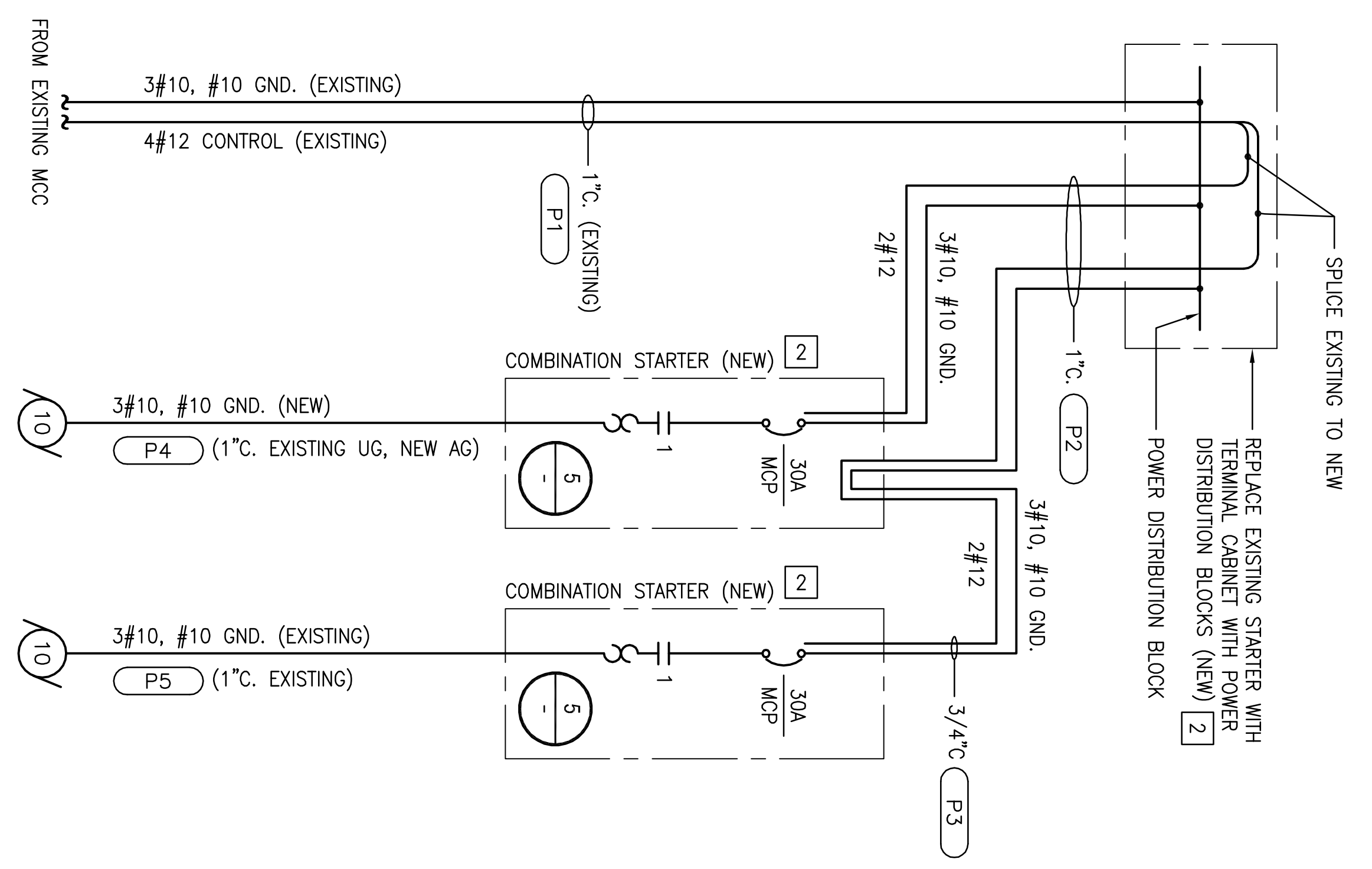
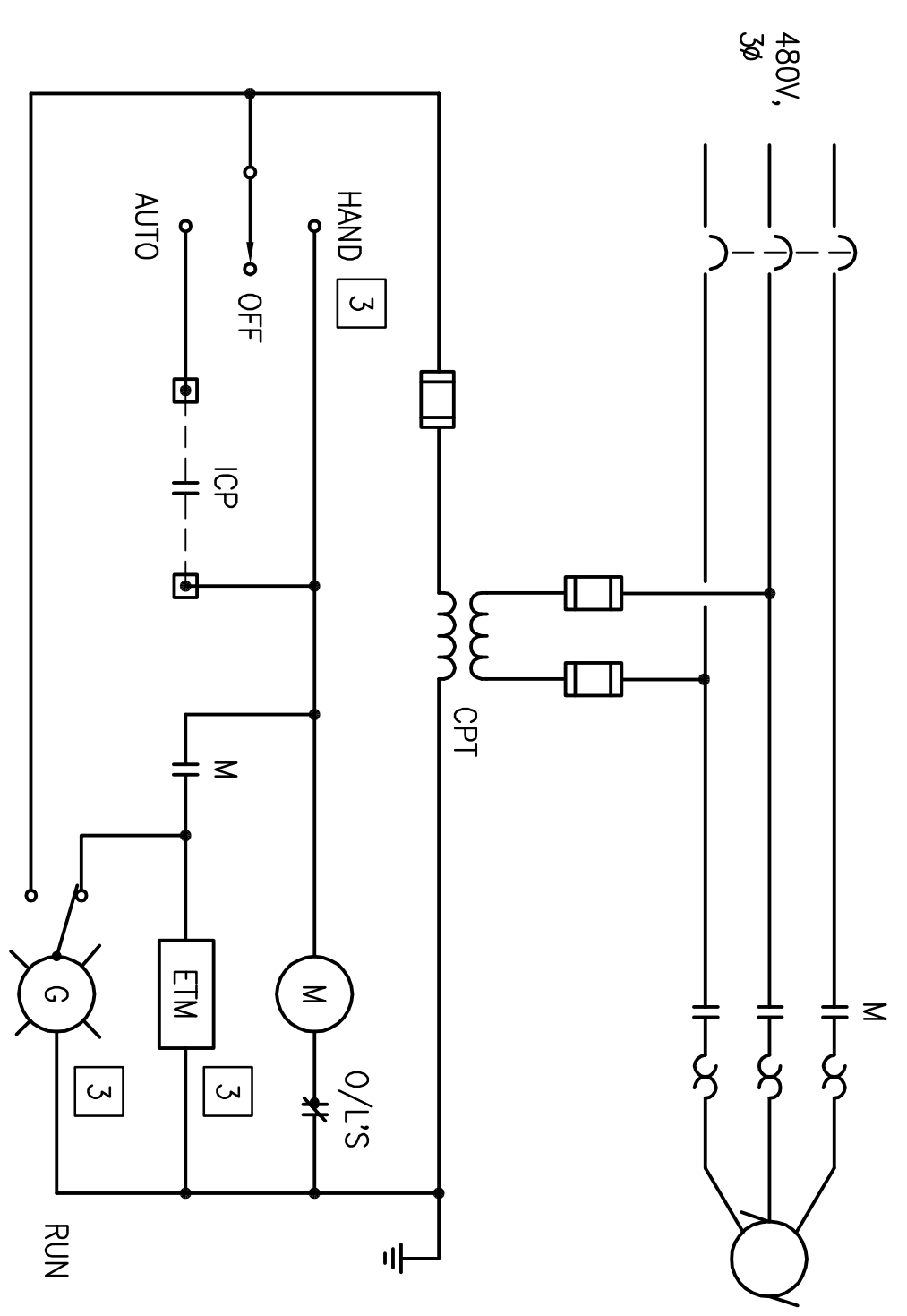
NOT TO SCALE

2

NEW COMBINATION STARTER DETAIL

NOT TO SCALE

3



ODOR CONTROL PUMP SCHEMATIC DIAGRAM

5

SINGLE LINE DIAGRAM

4

- NOTES:
- 1 REROUTE.
 - 2 NEMA 4X ENCLOSURE.
 - 3 DOOR MOUNTED.

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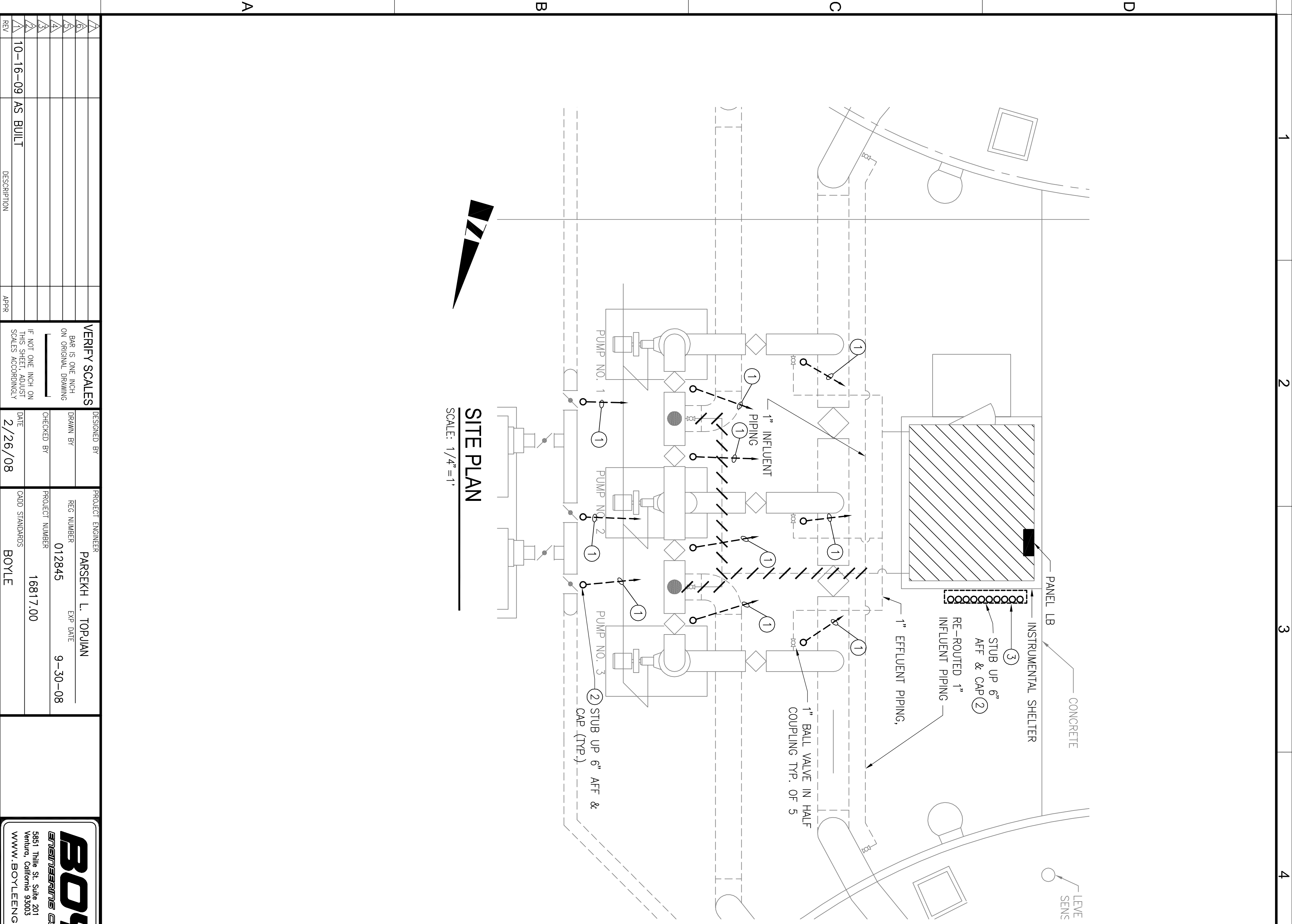
REGISTERED BY	PROJECT ENGINEER
AH	PARSEKH L. TOPPIAN
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2/26/08	DATE

VERIFY SCALES	PROJECT NUMBER
8/8 IS ONE INCH ON ORIGINAL DRAWING	16817.00
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TRIUNFO SANITATION DISTRICT
 LAS VIRGENES MUNICIPAL WATER DISTRICT

DRAWING	SHEET
LAS VIRGENES MUNICIPAL WATER DISTRICT TAPIA BNR PROJECT - CENTRATE TREATMENT ELECTRICAL DETAILS	E-10 31 OF 32 SHEETS



REV	DESCRIPTION	DATE	APP'D
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PARSEKH L. TOPJIAN

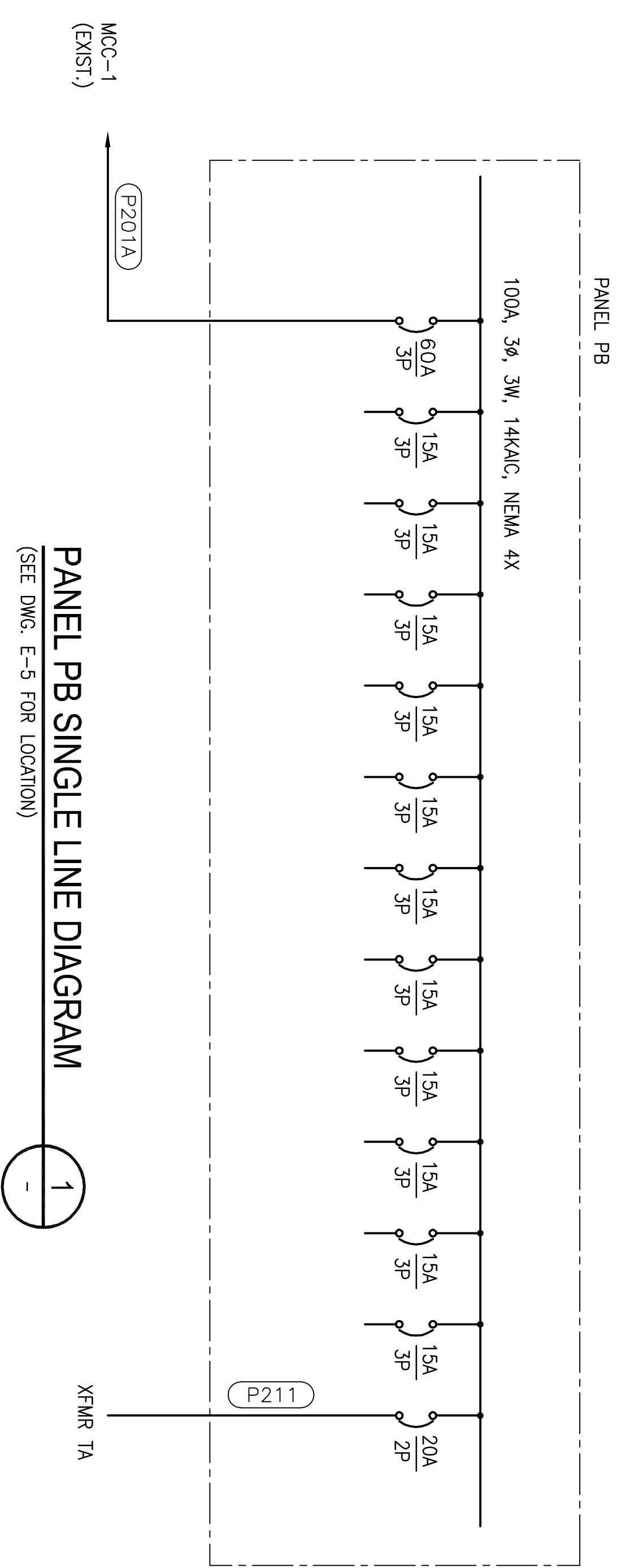
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LAS VIRGENES MUNICIPAL WATER DISTRICT
 EST. 1989

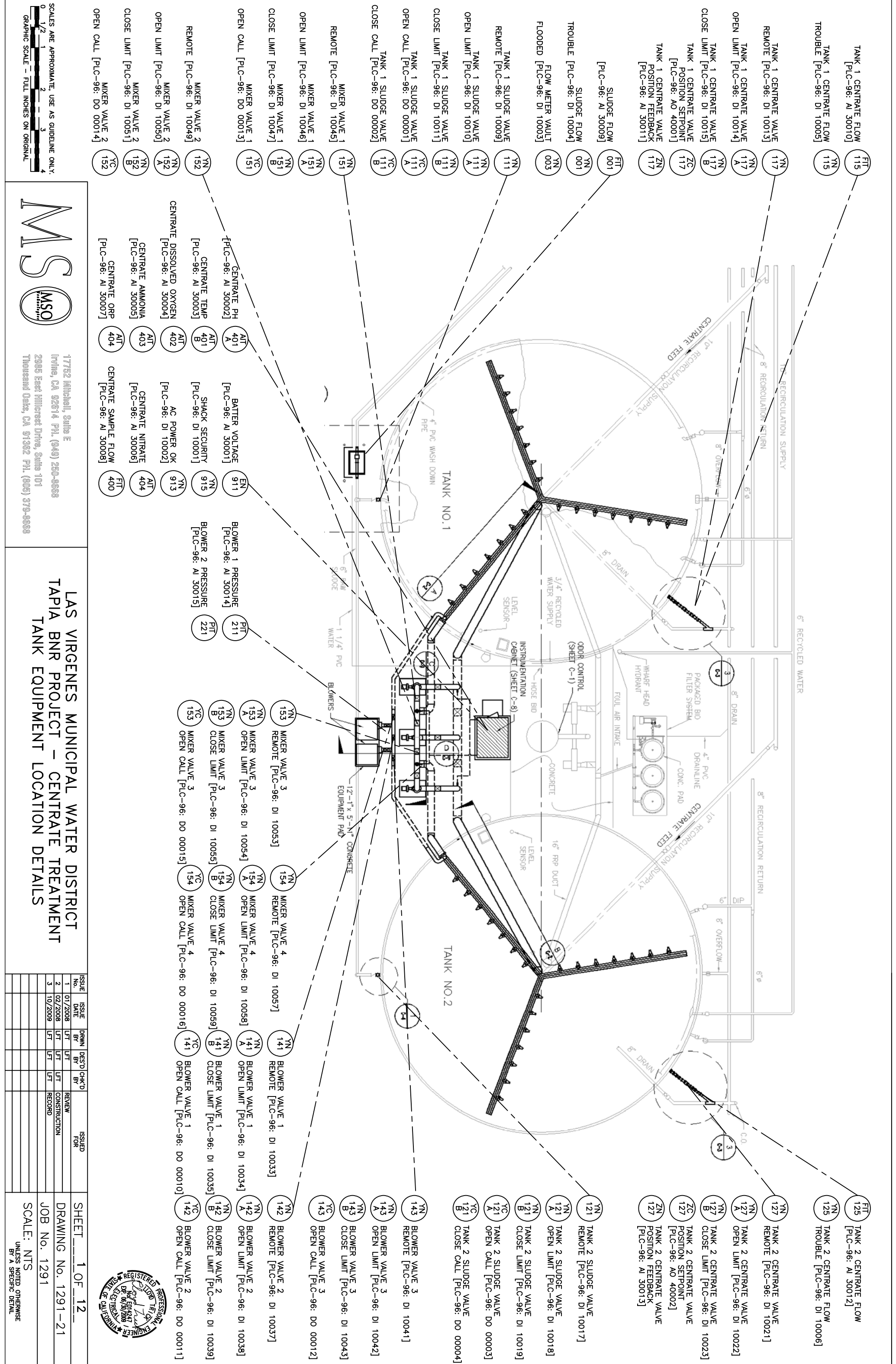
LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT
 ELECTRICAL SITE PLAN

DRAWING SHEET
 E-11
 32 OF 32 SHEETS

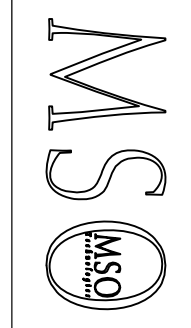
- NOTES**
- 3/4" C RUN UNDERGROUND & STUB UP NEAR INSTRUMENT SHELTER. CONDUIT TO BE USED FOR FUTURE POWER & CONTROL WIRES (TYP).
 - STUBS ABOVE GRADE AND ASSOCIATED ELBOWS BELOW GRADE SHALL BE PVC COATED RIGID STEEL.
 - WIREWAY. SEE E-5



RECORD DRAWING
 THIS RECORD DRAWING APPLIES ONLY TO THOSE FACILITIES CONSTRUCTED UNDER THE CONTRACT IDENTIFIED IN THE TITLE BLOCK. THIS DRAWING HAS BEEN PREPARED ON THE BASIS OF THE INFORMATION FURNISHED BY THE CONTRACTOR AND THE CONSTRUCTION INSPECTOR.



TANK 1 CENTRATE FLOW [PLC-96: AI 30010]
 TROUBLE [PLC-96: DI 10005]
 TANK 1 CENTRATE VALVE REMOTE [PLC-96: DI 10013]
 TANK 1 CENTRATE VALVE OPEN LIMIT [PLC-96: DI 10014]
 TANK 1 CENTRATE VALVE CLOSE LIMIT [PLC-96: DI 10015]
 TANK 1 CENTRATE VALVE POSITION SETPOINT [PLC-96: AO 40001]
 TANK 1 CENTRATE VALVE POSITION FEEDBACK [PLC-96: AI 30011]
 SLUDGE FLOW [PLC-96: AI 30009]
 TROUBLE [PLC-96: DI 10004]
 FLOW METER VAULT FLOODED [PLC-96: DI 10003]
 TANK 1 SLUDGE VALVE REMOTE [PLC-96: DI 10009]
 TANK 1 SLUDGE VALVE OPEN LIMIT [PLC-96: DI 10010]
 TANK 1 SLUDGE VALVE CLOSE LIMIT [PLC-96: DI 10011]
 TANK 1 SLUDGE VALVE OPEN CALL [PLC-96: DO 00001]
 TANK 1 SLUDGE VALVE CLOSE CALL [PLC-96: DO 00002]
 MIXER VALVE 1 REMOTE [PLC-96: DI 10045]
 MIXER VALVE 1 OPEN LIMIT [PLC-96: DI 10046]
 MIXER VALVE 1 CLOSE LIMIT [PLC-96: DI 10047]
 MIXER VALVE 1 OPEN CALL [PLC-96: DO 00013]
 MIXER VALVE 2 REMOTE [PLC-96: DI 10049]
 MIXER VALVE 2 OPEN LIMIT [PLC-96: DI 10050]
 MIXER VALVE 2 CLOSE LIMIT [PLC-96: DI 10051]
 MIXER VALVE 2 OPEN CALL [PLC-96: DO 00014]

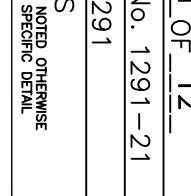


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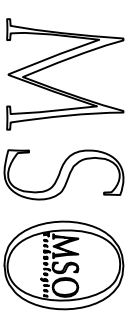
LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT
 TANK EQUIPMENT LOCATION DETAILS

ISSUE No.	ISSUE DATE	DRWN BY	DES'D BY	CHK'D BY	ISSUED FOR	SHEET
1	01/2008	LFT	LFT	LFT	REVIEW	1 OF 12
2	02/2008	LFT	LFT	LFT	CONSTRUCTION	DRAWING No. 1291-21
3	10/2008	LFT	LFT	LFT	RECORD	JOB No. 1291

SCALE: NTS
 UNLESS NOTED OTHERWISE BY A SPECIFIC DETAIL



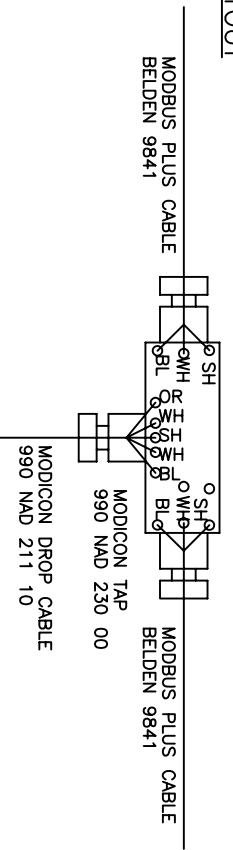
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 GRAPHIC SCALE - FULL INCHES ON ORIGINAL



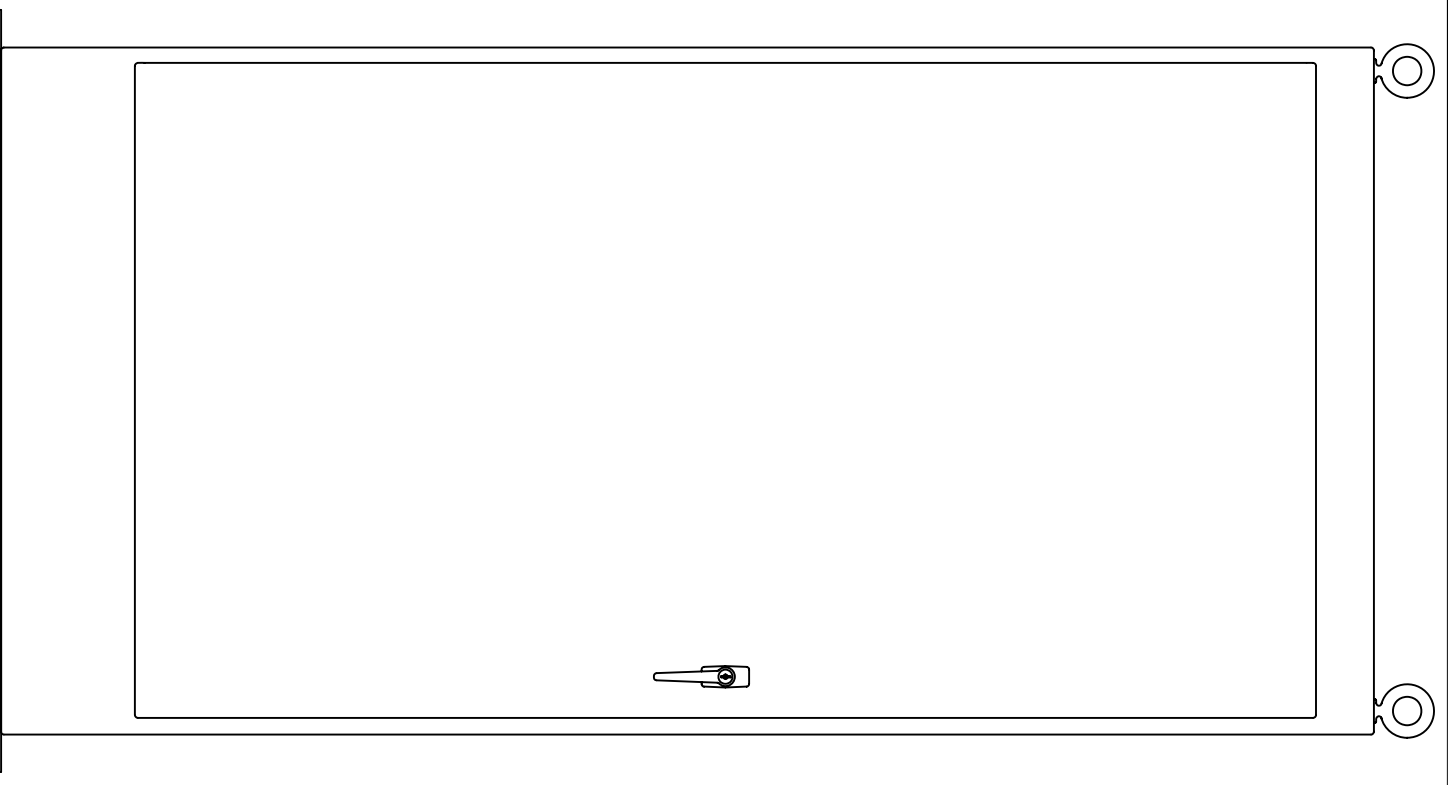
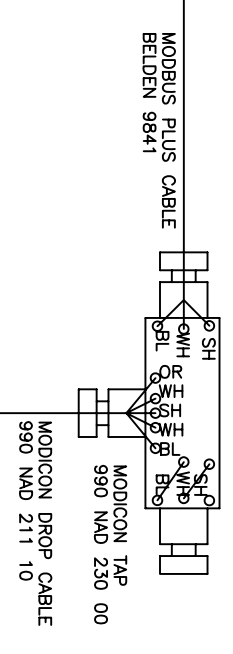
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LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT
 PLC (ICP-2) PANEL LAYOUT, PARTS LIST,
 AND COMMUNICATION SCHEMATIC

MODBUS PLUS INLINE TAP WIRING SCHEMATIC

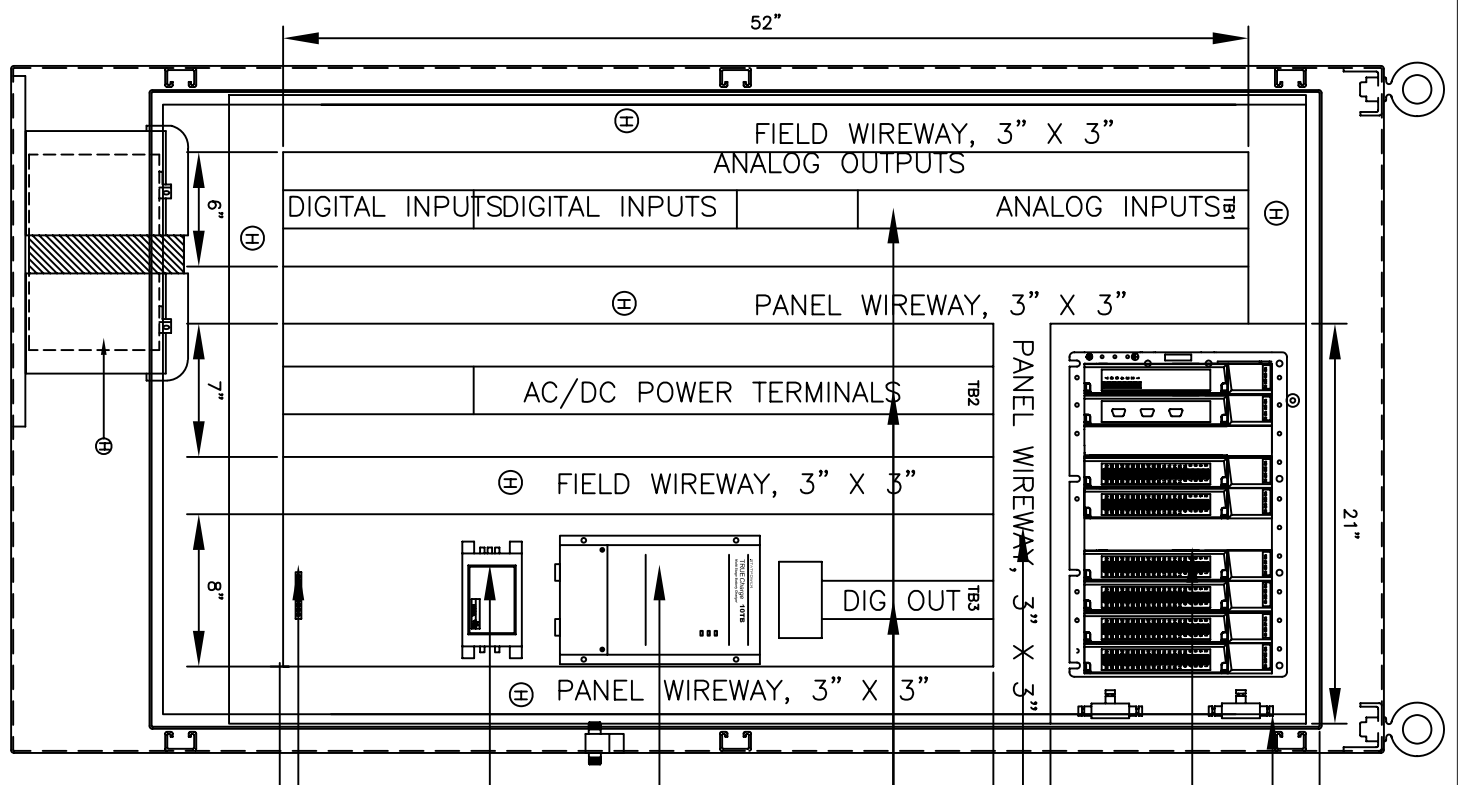


MODBUS PLUS TERMINATOR TAP WIRING SCHEMATIC



NOTE: CREATE A 42" X 27" X 4" HOUSEKEEPING PAD FOR PLC ENCLOSURE. USE 2000 PSI CONCRETE AND #4 REBARS AT 6" INTERVALS.

ENCLOSURE LAYOUT



NOTE: SECURE 3/4" PLYWOOD TO BASE AND THEN ATTACH BATTERY ENCLOSURE STRAP TO PLYWOOD TO SECURELY HOLD BATTERY ENCLOSURE IN PLACE AND ALLOW EASY REPLACEMENT OF BATTERY.

ITEM QUANTITY	DESCRIPTION	MANUFACTURER PART NUMBER
A 1	PROGRAMMABLE LOGIC CONTROLLER	MODICON 140 CPU 434 12A
1	POWER SUPPLY 24 VDC, 8 AMP	MODICON 140 CPS 224 00
1	DIGITAL INPUT MODULE, 24 VDC	MODICON 140 DDI 353 00
1	RELAY OUTPUT MODULE, 24 VDC	MODICON 140 DRA 840 00
1	ANALOG INPUT MODULE, 8 PT.	MODICON 140 AAI 030 00
1	ANALOG OUTPUT MODULE, 8 PT.	MODICON 140 AAO 040 00
1	COMMUNICATIONS CARD	MODICON 170 BNI 111 20
B 1	POWER SUPPLY, 24 VDC, 120W	DEG PSSR-SF24
C 1	DC/DC CONVERTER, 12/24 VDC, 100W	VICOR VI-103-CW
D 1	BATTERY CHARGER, 12 VDC	XANTREX TRUICHARGE 101B

- PANEL CONSTRUCTION NOTES:
- UNLESS OTHERWISE SPECIFIED, ALL INTERIOR CONTROL PANEL WIRING (SHOWN SOLID) SHALL BE #18 AWG THHN OR HM, COLOR AS INDICATED.
 - ALL FIELD WIRING (SHOWN IN DASHED LINES) SHALL BE #14 AWG w/ TYPE THHN/THWN INSULATION, COLOR AS INDICATED, UNLESS SIZE INDICATED.
 - ALL WIRES UNDER 12 AWG SHALL USE WIRE FERRULES IN PANEL TERMINAL WHERE APPROPRIATE.
 - ALL WIRES SHALL HAVE HEAT SHRINK WIRE LABELS AS INDICATED; BRADY PS-187-150W. DRAWINGS.
 - ALL WIRES SHALL HAVE LABELS ON BOTH ENDS OF THE WIRE AS SHOWN ON THE DRAWINGS.
 - TERMINAL SUPPORTS SHALL BE PLACED AT 8" INTERVALS FOR ALL TERMINAL RAILS.
 - ALL EQUIPMENT, TERMINAL RAILS, AND WIRE DUCT SHALL BE MOUNTED WITH 10-32 SCREWS TO THE BACK PLATE WILL BE DRILLED AND TAPPED FOR THE SCREWS.
 - NO SELF TAPPING SCREWS SHALL BE ALLOWED FOR ANY MOUNTING.
 - MOUNT A CHART FOR FUSE SIZE AND FUNCTION ON INSIDE OF PANEL.
 - AFTER PANEL IS COMPLETED CONSTRUCTION, A FACTORY INSPECTION WILL BE PERFORMED AT THE CONTRACTORS SITE TO TEST ALL FUNCTIONS OF THE PANELS OPERATION.

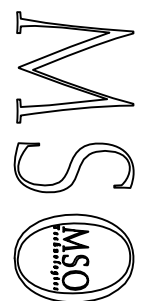
ITEM QUANTITY	DESCRIPTION	MANUFACTURER PART NUMBER
A 1	ENEMA 4.172 ENCLOSURE 72 X36 X24"	HOFFMAN A-723624TS
B 1	ENCLOSURE BACK PLATE	HOFFMAN A-7236T1
1	PROGRAMMABLE LOGIC CONTROLLER	MODICON 140 CPU 434 12A
1	TEN SLOT BACKPLANE	MODICON 140 XBP 010 00
1	POWER SUPPLY 24 VDC, 8 AMP	MODICON 140 CPS 224 00
2	DIGITAL INPUT MODULE, 24 VDC	MODICON 140 DDI 353 00
2	RELAY OUTPUT MODULE, 24 VDC	MODICON 140 DRA 840 00
1	ANALOG INPUT MODULE, 8 PT.	MODICON 140 AAI 030 00
1	ANALOG OUTPUT MODULE, 8 PT.	MODICON 140 AAO 040 00
6	MODULE TERMINAL STRIP, 40 PT	MODICON 140 XTS 002 00
2	MODICON PLUS TAP	MODICON 990 NAD 230 00
1	MODICON DROP CABLE	MODICON 990 NAD 211 10
C 1	POWER SUPPLY, 24 VDC, 120W	DEG PSSR-SF24
D 1	DC/DC CONVERTER 12/24 VDC, 100W	VICOR VI-103-CW
E 1	BATTERY CHARGER, 12 VDC	XANTREX TRUICHARGE 101B
F 1	BATTERY 12 VDC, 75 AMP HOUR	C&D MFS-12-75
1	BATTERY CASE w/ HOLD DOWN STRAP	
2	BATTERY CONNECTORS	
G 45	FUSE TERMINALS END PLATES	MCMASTER-CARR 7043K21
3	FUSE TERMINALS JUMPER BARS	ALLEN BRADLEY 1492-H6
3	FUSE TERMINALS JUMPER BARS	ALLEN BRADLEY 1492-H16
260	FEED THRU TERMINALS	ALLEN BRADLEY 1492-N49, SJS
6	FEED THRU TERMINALS ENDPLATES	ALLEN BRADLEY 1492-J3
9	FEED THRU TERMINALS JUMPER BARS	ALLEN BRADLEY 1492-EBU3
32	FEED THRU TERMINALS JUMPER BARS	ALLEN BRADLEY 1492-CU510
24	DISCONNECT TERMINALS	ALLEN BRADLEY 1492-CU52
30	GROUND TERMINALS	ALLEN BRADLEY 1492-JK03
6	TERMINAL STRIP END BARRIER	ALLEN BRADLEY 1492-J63
3	TERMINAL STRIP	WEIDMULLER 4948Z
24	TERMINAL STRIP SUPPORTS	ALLEN BRADLEY 1492-ER35
50	TERMINAL MARKER CARDS	ALLEN BRADLEY 1492-J SERIES
H 1	ACC FUSES, 1A, 2A, 5A, 10A	TAYLOR HIGH DENSITY
1	WIREWAY 3 X 3/8" WHITE	TAYLOR HIGH DENSITY
J 1	GROUND BAR	TAYLOR HIGH DENSITY
K 15	PRECISION RESISTORS, 250 OHM 3 WATT	VISHAY DALE RS-2B 250
1	PRECISION RESISTORS, 30K OHM 3 WATT	VISHAY DALE RS-2B 30K
L 1	PRECISION RESISTORS, 10K OHM 3 WATT	VISHAY DALE RS-2B 10K
AS REQ'D	FERRULES, 18 AWG	FERRULESDIRECT.COM

RANCHO CENTRATE TANKS PANEL PARTS LIST

ISSUE No.	ISSUE DATE	DRWN BY	CHK'D BY	ISSUED FOR	SHEET	OF
1	01/2008	LFT	LFT	REVIEW	2	OF 12
2	02/2008	LFT	LFT	CONSTRUCTION	DRAWING No. 1291-022	
3	10/2009	LFT	LFT	RECORD	JOB No. 1291	

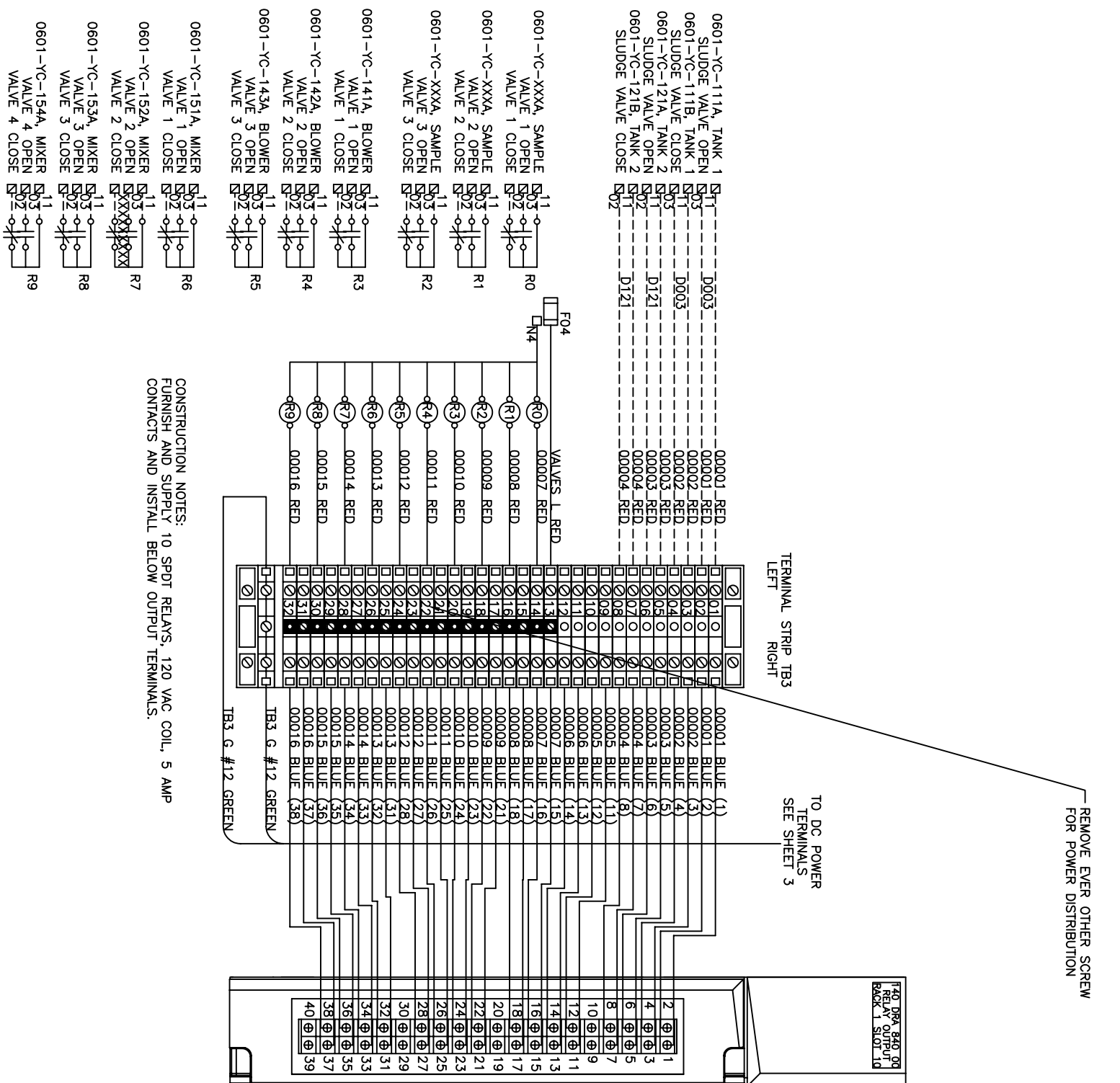
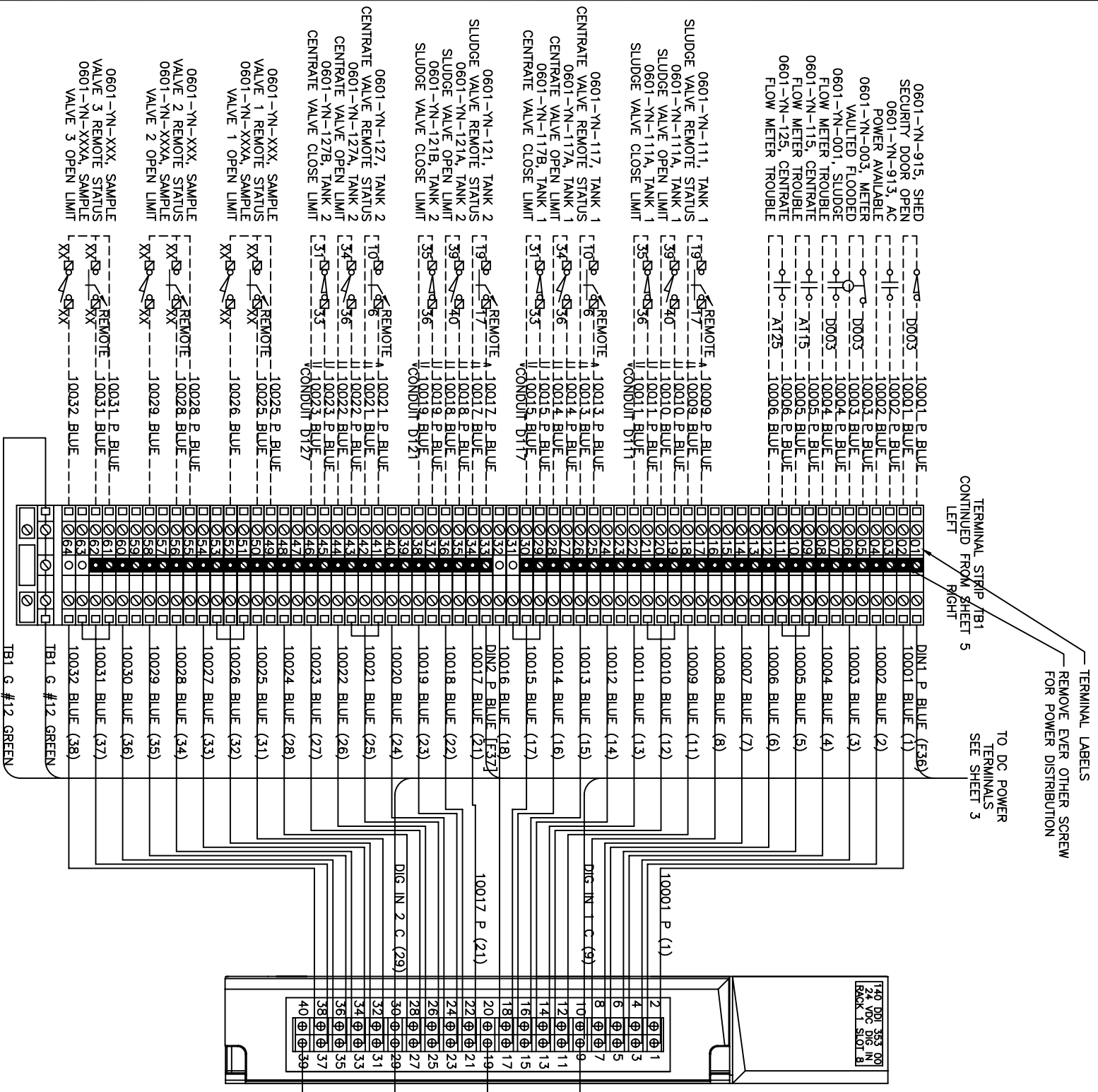
SCALE: 1" = 5"
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0 1/2 1 2 3 4
GRAPHIC SCALE - FULL INCHES ON ORIGINAL



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LAS VIRGENES MUNICIPAL WATER DISTRICT TAPIA BNR PROJECT - CENTRATE TREATMENT PLC (ICP-2) PANEL DIGITAL INPUT AND OUTPUT WIRING DETAILS



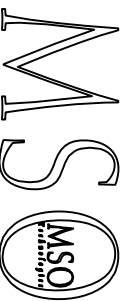
CONSTRUCTION NOTES:
FURNISH AND SUPPLY 10 SPDT RELAYS, 120 VAC COIL, 5 AMP
CONTACTS AND INSTALL BELOW OUTPUT TERMINALS.

ISSUE No.	ISSUE DATE	DRWN BY	CHK'D BY	ISSUED FOR	SHEET	OF
1	01/2008	LFT	LFT	REVIEW	6	12
2	02/2008	LFT	LFT	CONSTRUCTION	DRAWING No. 1291-026	
3	10/2009	LFT	LFT	RECORD	JOB No. 1291	

SCALE: FULL SIZE
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BY A SPECIFIC DETAIL



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GRAPHIC SCALE - FULL INCHES ON ORIGINAL

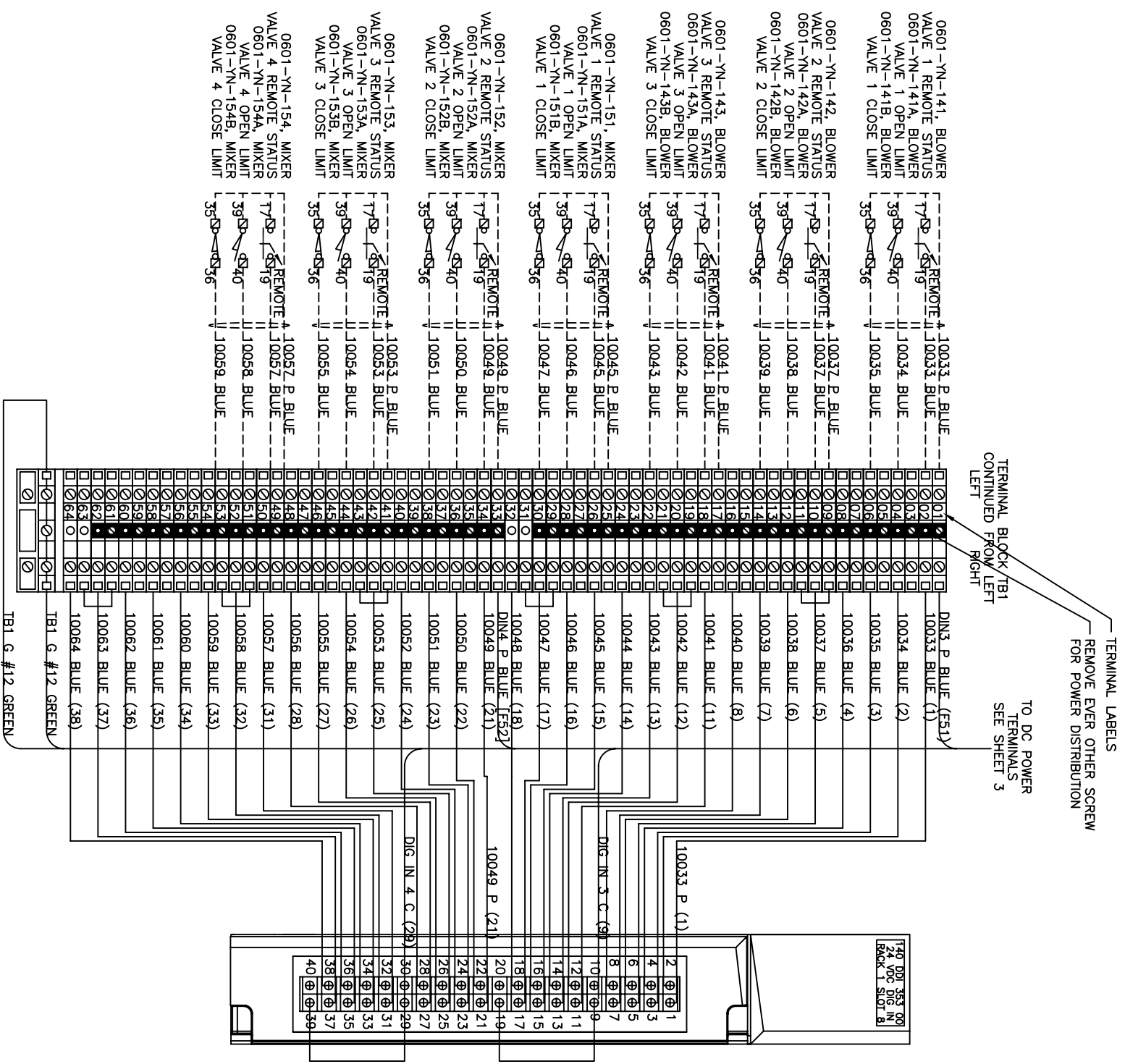


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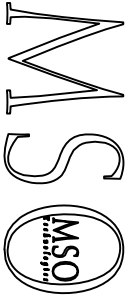
LAS VIRGENES MUNICIPAL WATER DISTRICT
TAPIA BNR PROJECT - CENTRATE TREATMENT
PLC (ICP-2) PANEL DIGITAL INPUT AND
OUTPUT WIRING DETAILS

ISSUE No.	ISSUE DATE	DRWN BY	DES'D BY	CHK'D BY	ISSUED FOR
1	01/20/08	LFT	LFT	LFT	REVIEW
2	02/20/08	LFT	LFT	LFT	CONSTRUCTION
3	10/20/09	LFT	LFT	LFT	RECORD

SHEET 6a OF 12
DRAWING No. 1291-026
JOB No. 1291
SCALE: FULL SIZE
UNLESS NOTED OTHERWISE
BY A SPECIFIC DETAIL



SCALES ARE APPROXIMATE. USE AS GUIDELINE ONLY.
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 GRAPHIC SCALE - FULL INCHES ON ORIGINAL



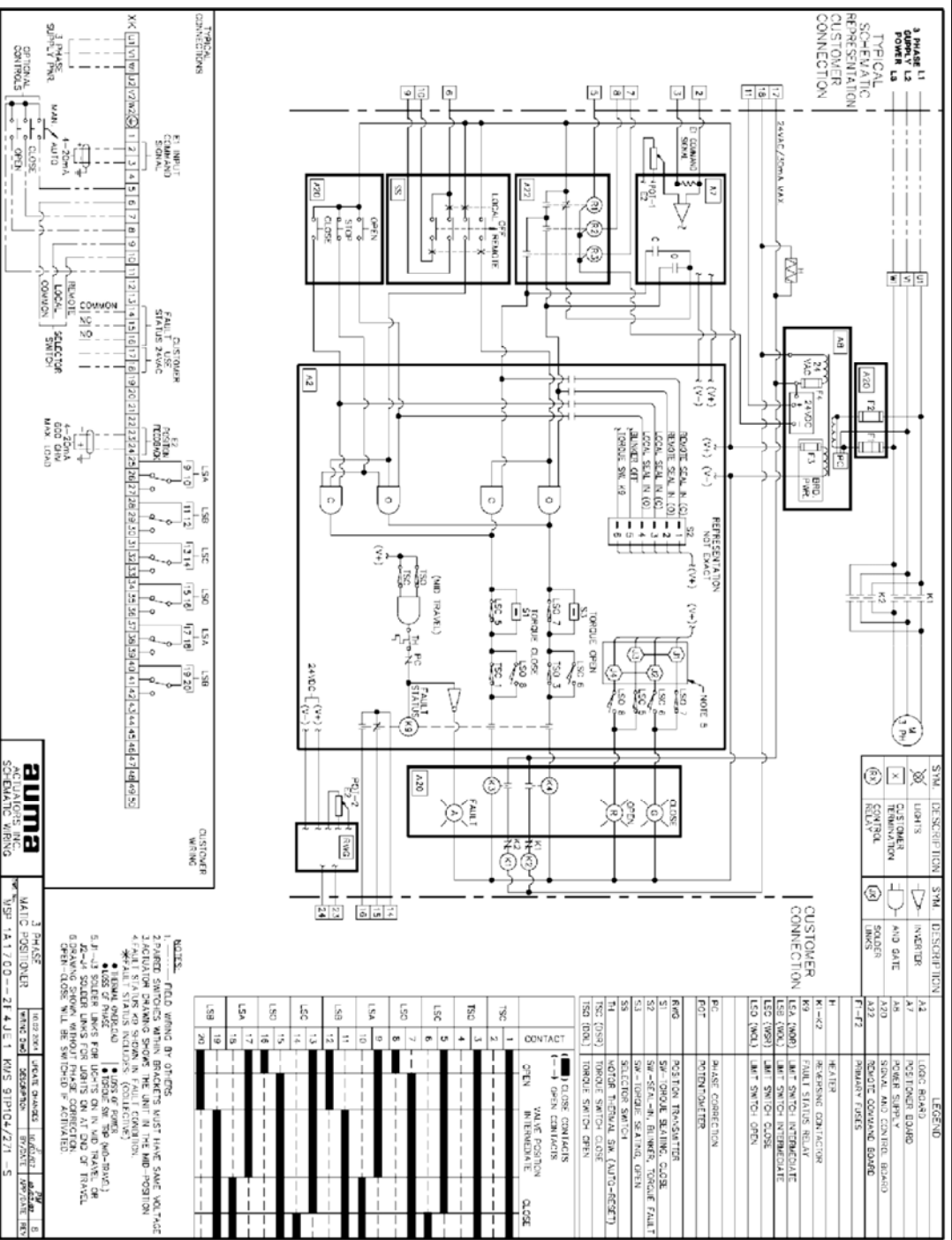
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LAS VIRGENES MUNICIPAL WATER DISTRICT
 TAPIA BNR PROJECT - CENTRATE TREATMENT
 VALVE WIRING DETAILS

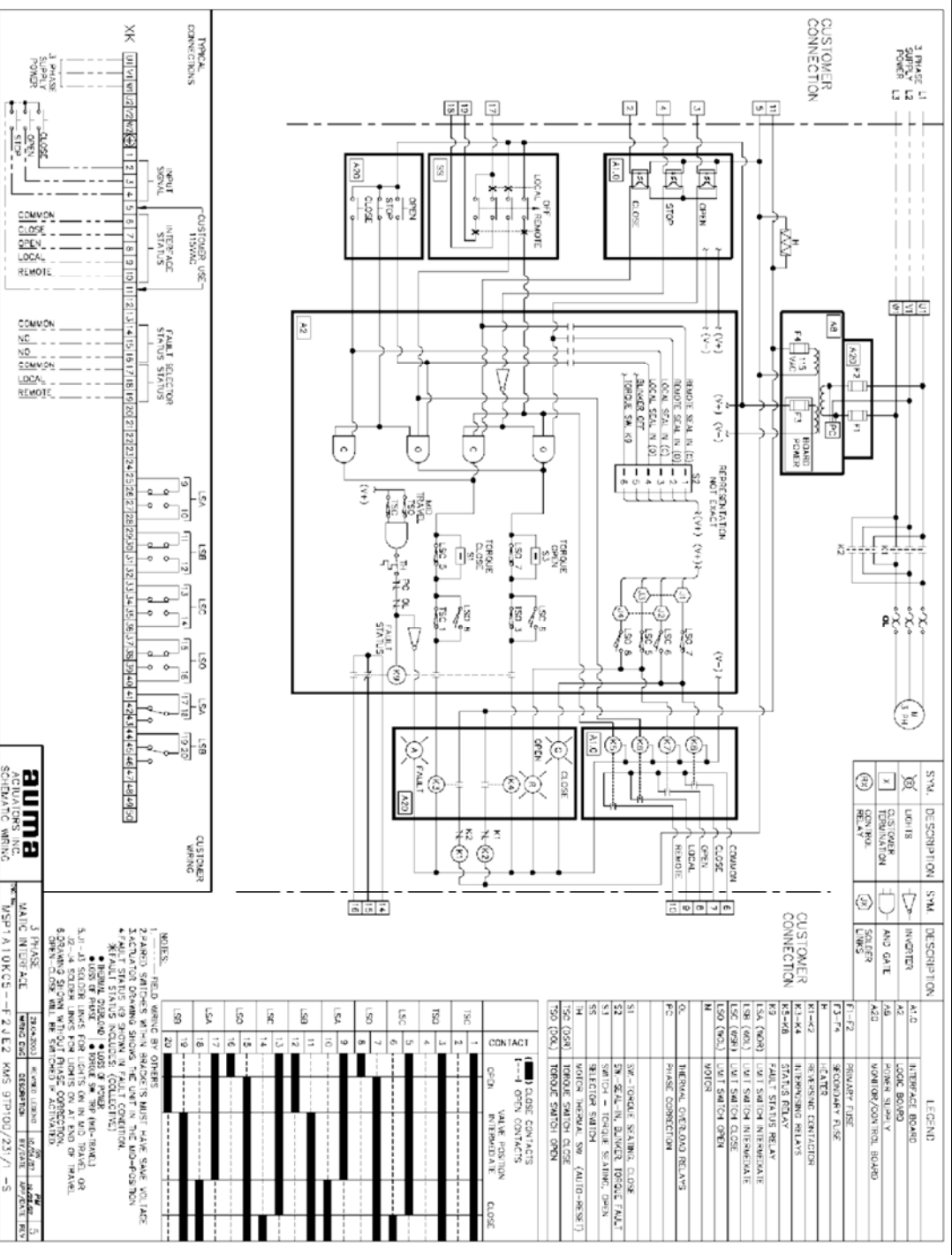
ISSUE NO.	ISSUE DATE	DRWN BY	DES'D BY	CHK'D BY	ISSUED FOR
1	01/2008	LFT	LFT	LFT	REVIEW
2	02/2008	LFT	LFT	LFT	CONSTRUCTION
3	10/2008	LFT	LFT	LFT	RECORD



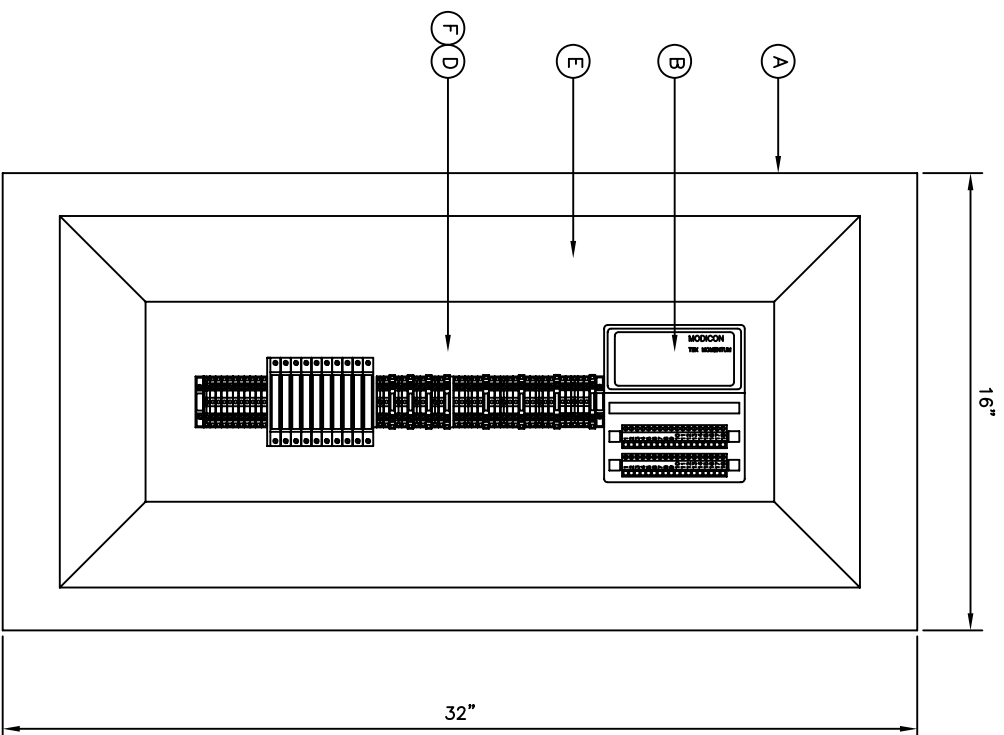
SHEET **6B** OF **12**
 DRAWING No. 1291-026
 JOB No. 1291
 SCALE: FULL SIZE
 UNLESS NOTED OTHERWISE BY A SPECIFIC DETAIL



MODULATING VALVE WIRING SCHEMATIC
 TYPICAL FOR VALVES 0601-YN-117 (TANK 1 OUTLET)
 AND 0601-YN-127 (TANK 2 OUTLET)



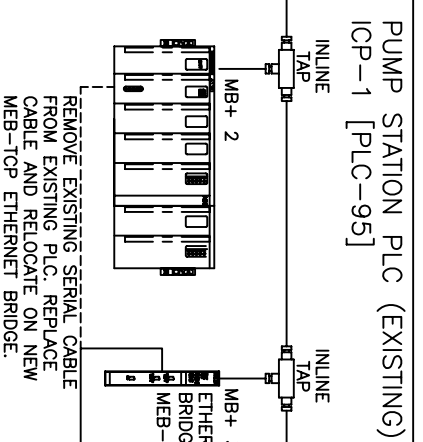
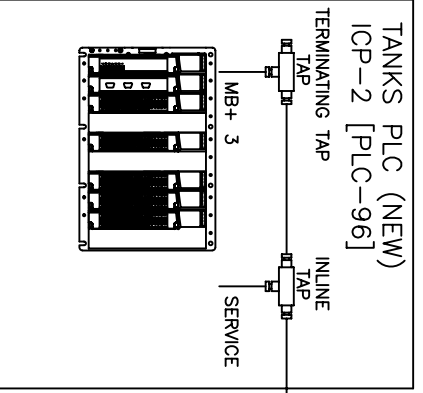
OPEN/CLOSE VALVE WIRING SCHEMATIC
 TYPICAL FOR VALVES 0601-YN-111 (TANK 1 SLUDGE)
 AND 0601-YN-121 (TANK 2 SLUDGE)
 AND MIXER ISOLATION VALVES (0601-YN-151 TO 0601-YN-154)
 AND BLOWER ISOLATION VALVES (0601-YN-141 TO 0601-YN-143)
 AUMA #MSP1A10KCS--F2JED KMS-9TP100/201-S



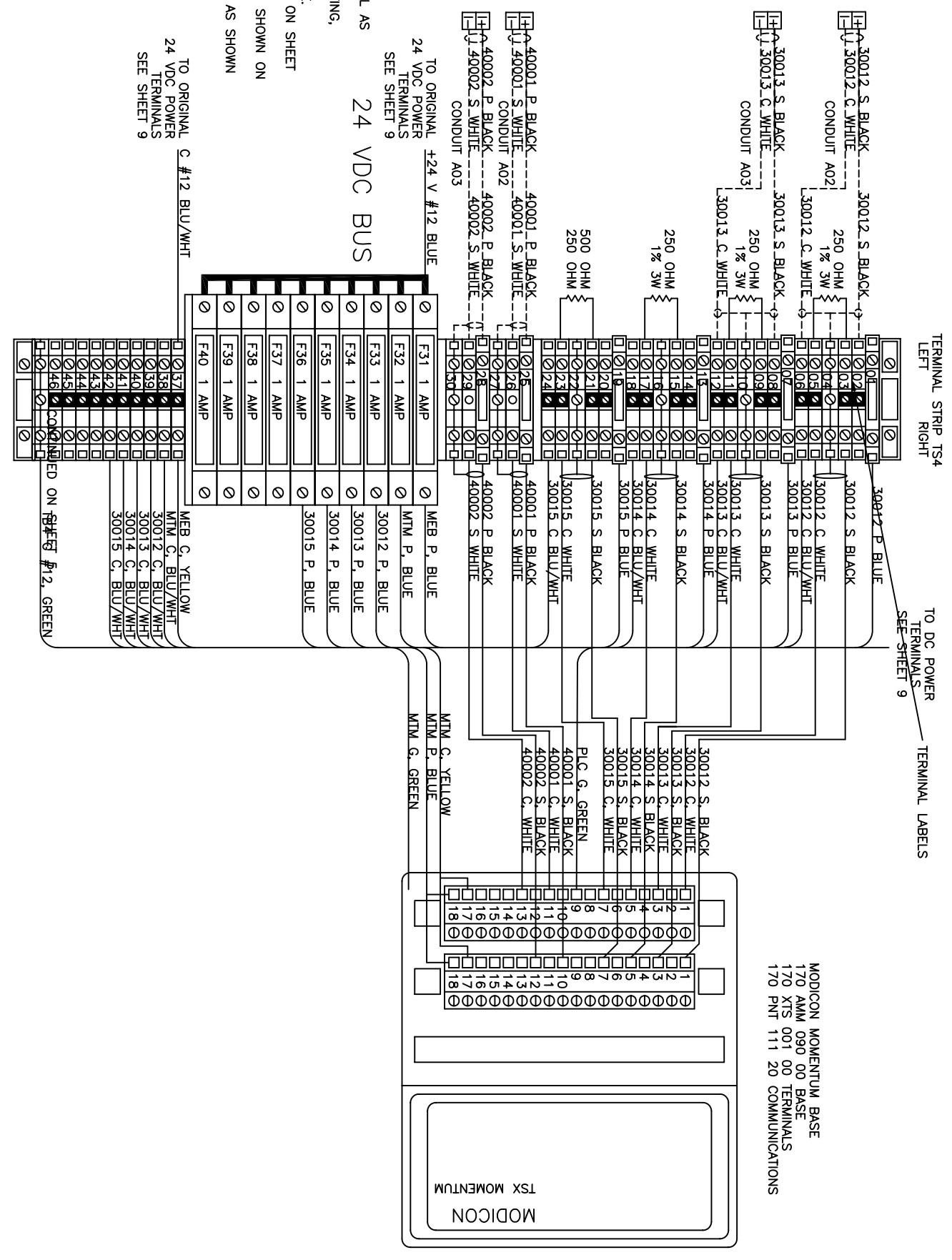
SIDE PANEL LAYOUT
SCALE 1 = 5"

ITEM	QUANTITY	DESCRIPTION	MANUFACTURER	PART NUMBER
A	1	ENCLOSURE SIDE MOUNT PANEL, 32" X 16"	HOFFMAN	A-32P16
B	1	ANALOG INPUT/OUTPUT BASE	MODICON	170 AMM 090 00
C	1	ANALOG INPUT/OUTPUT TERMINALS	MODICON	170 X1S 001 00
D	1	COMMUNICATIONS CARD	MODICON	170 PNT 111 20
E	4	MODBUS PLUS TAP	MODICON	990 NAD 230 00
F	4	MODBUS PLUS TAP CABLE	MODICON	990 NAD 211 10
G	1	MODBUS ETHERNET BRIDGE	NR&D	MEB-TOP
H	1	MODBUS ETHERNET BRIDGE CHASSIS	NR&D	NRK2-N1
I	1	MODBUS ETHERNET RS422 SERIAL CABLES	NR&D	NRK2-N1
J	10	FUSE TERMINALS	ALLEN BRADLEY	1492-H6
K	1	FUSE TERMINALS JUMPER BARS	ALLEN BRADLEY	1492-N49. SIS
L	1	FUSE TERMINALS END PLATE	ALLEN BRADLEY	1492-37
M	30	FEEED THROUGH TERMINALS	ALLEN BRADLEY	1492-33
N	4	FEEED THROUGH TERMINALS ENDPDATES	ALLEN BRADLEY	1492-EBJ3
O	8	FEEED THROUGH TERMINALS JUMPER BARS, 2 POLE	ALLEN BRADLEY	1492-CJL5-2
P	1	FEEED THROUGH TERMINALS JUMPER BARS, 10 POLE	ALLEN BRADLEY	1492-CJL5-10
Q	6	DISCONNECT TERMINALS	ALLEN BRADLEY	1492-JK03
R	7	GROUND TERMINALS	ALLEN BRADLEY	1492-JG03
S	2	TERMINAL STRIP END BARRIER	ALLEN BRADLEY	1492-ERL35
T	1	TERMINAL STRIP END NUMBERS	ALLEN BRADLEY	1492-J SERIES
U	1	TERMINAL STRIP	WEIDMULLER	996497
V	1	TERMINAL STRIP SUPPORT BLOCKS	WEIDMULLER	049292
W	1	WIRE WAY 2 X3 X6, WHITE, HIGH DENSITY	YAYOR	HIGH DENSITY
X	1	WIRE WAY COVER 2 X6, WHITE	TAYLOR	2B 250 1.0
Y	4	RESISTOR 250 OHMS, 3W 1.0%	DALE	RS-28 250 1.0
Z	4	FERRULE, 18 AWG	FERRULESDIRECT.COM	

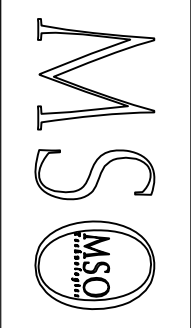
- CONSTRUCTION NOTE:
- 1) FURNISH AND FABRICATE SIDE PANEL AS SHOWN ON THIS DRAWING.
 - 2) WHEN SIDE PANEL COMPLETES TESTING, INSTALL ON SITE WITH MANUFACTURERS RECOMMENDED INSTALLATION HARDWARE.
 - 3) CONNECT POWER LEADS AS SHOWN ON SHEET 9.
 - 4) INSTALL COMMUNICATION CABLES AS SHOWN ON SHEET 4.
 - 5) INSTALL MODBUS ETHERNET BRIDGE AS SHOWN ON SHEET 8 AND SHEET 12.



COMMUNICATIONS SCHEMATIC (MODBUS PLUS)



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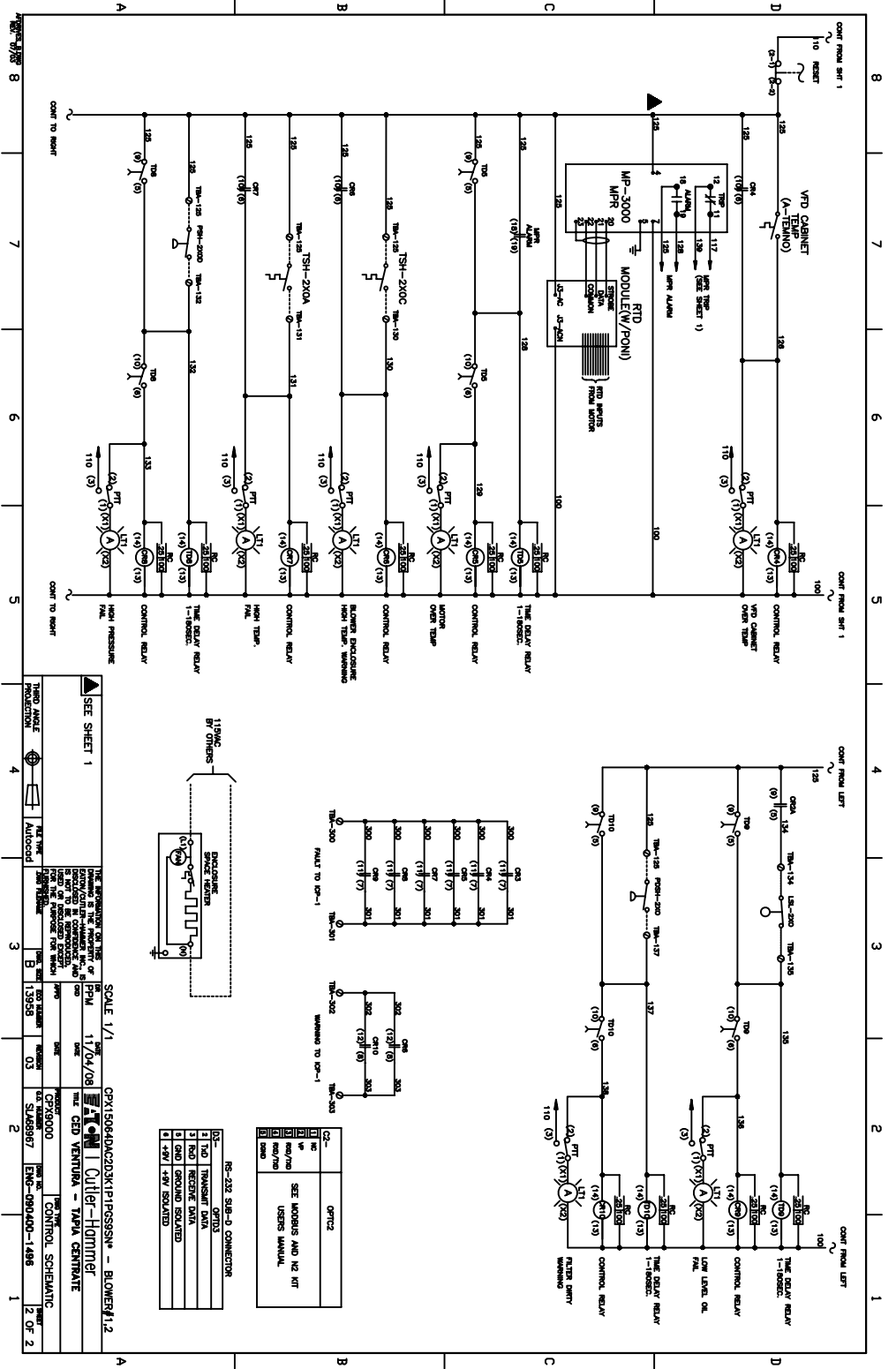
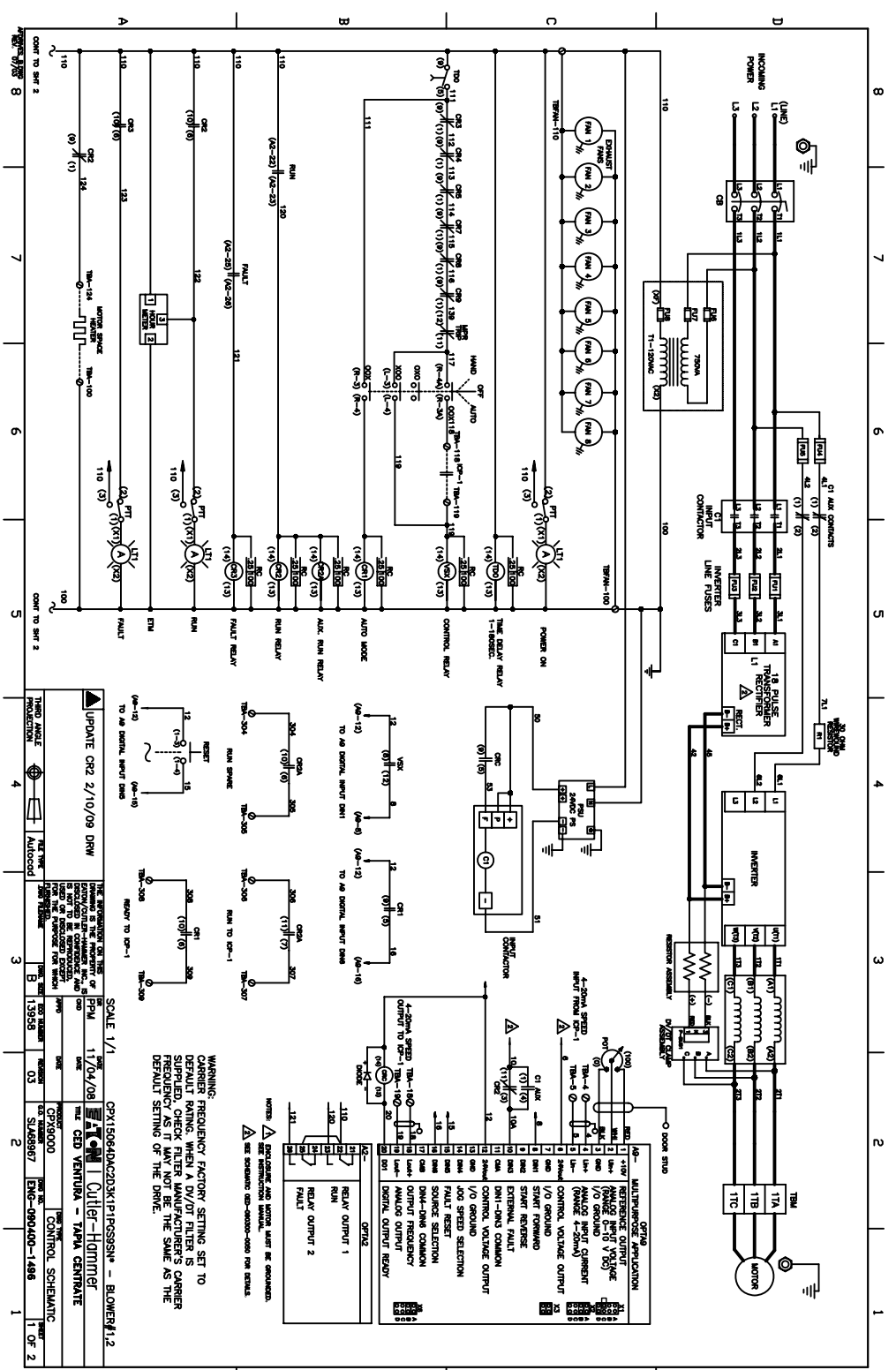
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LAS VIRGENES MUNICIPAL WATER DISTRICT
TAPIA BNR PROJECT - CENTRATE TREATMENT
PLC (ICP-1) PANEL ANALOG INPUT AND
COMMUNICATION WIRING DETAILS

ISSUE NO.	ISSUE DATE	DRWN BY	DES'D BY	CHK'D BY	ISSUED FOR
1	01/2008	LFT	LFT	LFT	CONSTRUCTION
2	02/2008	LFT	LFT	LFT	RECORD
3	10/2009	LFT	LFT	LFT	RECORD

SHEET 12 OF 12
DRAWING No. 1291-032
JOB No. 1291
SCALE: FULL SIZE
UNLESS NOTED OTHERWISE
BY A SPECIFIC DETAIL





1	115V FAN	115V
2	115V FAN LAMP	115V
3	115V MOTOR	115V
4	115V NEUTRAL	115V
5	115V PHASE	115V
6	115V RESERVE	115V
7	115V SIGNAL	115V
8	115V TEST	115V
9	115V UNDEFINED	115V
10	115V VOLTAGE	115V
11	115V WIRE	115V
12	115V X-RAY	115V
13	115V YIELD	115V
14	115V ZINC	115V

1	115V FAN	115V
2	115V FAN LAMP	115V
3	115V MOTOR	115V
4	115V NEUTRAL	115V
5	115V PHASE	115V
6	115V RESERVE	115V
7	115V SIGNAL	115V
8	115V TEST	115V
9	115V UNDEFINED	115V
10	115V VOLTAGE	115V
11	115V WIRE	115V
12	115V X-RAY	115V
13	115V YIELD	115V
14	115V ZINC	115V

PROJECT INFORMATION:
 PROJECT NO: 1291-032
 SHEET NO: 1291-032
 DATE: 11/04/08
 DRAWN BY: LFT
 CHECKED BY: LFT

REVISIONS:

NO.	DATE	BY	DESCRIPTION
1	01/20/08	LFT	ISSUED FOR CONSTRUCTION
2	02/20/08	LFT	RECORD
3	10/20/08	LFT	RECORD

SCALE: FULL SIZE
 UNLESS NOTED OTHERWISE BY A SPECIFIC DETAIL

PROJECT INFORMATION:
 PROJECT NO: 1291-032
 SHEET NO: 1291-032
 DATE: 11/04/08
 DRAWN BY: LFT
 CHECKED BY: LFT

REVISIONS:

NO.	DATE	BY	DESCRIPTION
1	01/20/08	LFT	ISSUED FOR CONSTRUCTION
2	02/20/08	LFT	RECORD
3	10/20/08	LFT	RECORD

SCALE: FULL SIZE
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MSO 10/2009 1291-032

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LAS VIRGENES MUNICIPAL WATER DISTRICT
TAPIA BNR PROJECT - CENTRATE TREATMENT
MCC WIRING SCHEMATICS
BLOWER WIRING DETAILS

REGISTERED PROFESSIONAL ENGINEER
 STATE OF CALIFORNIA
 No. 60947
 Exp. 06/30/2009

Photos of Suction Header and Valves



10.22.2008



EXTEND TO HERE →



11.03.2008



EXTEND TO HERE →

CAUTION

10.22.2008



Centrate Treatment Valve Submittal

BOYLE

Engineering Excellence Since 1942

5851 Thille Street, Suite 201
Ventura, CA 93003
TEL: (805)644-9704
FAX: (805)642-8277
www.boyleengineering.com

Employee Owned

April 29, 2008
16817.01

Brett Dingman
Las Virgenes Municipal Water District
4232 Las Virgenes Road
Calabasas, CA 91302

**Las Virgenes Municipal Water District
Construction Submittal Review
Tapia BNR Project – Centrate Treatment
Submittal 08: Plug Valves/ Electric Actuators 400520, 409210**

We are returning three (3) copies of the noted submittal with the following comments:

Spec. No.	Sub.	Action	Description	Comments
		1	Cover Sheet (2 pages)	No comments
400520		2	Plug Valve Drawings/ Description (9 pages)	Provide bi-directional valves per specification for reverse flow shutoff.
409210		3	Actuator Data sheet Dimensions/Electrical Schematics/Proof of Design Test (22 pages)	Identify protective coating on actuators. Submittal says KN protection. Provide explanation of KN coating.

The submittals reviewed by Boyle Engineering Corporation are only for general conformance with the design concept of the project and general compliance with the plans and specifications and shall not be construed as relieving the Contractor of the full responsibility for: providing materials, equipment, and work required by the contract; the proper fitting and construction of the work; the accuracy and completeness of the submittal; selecting fabrication processes and techniques of construction; and performing the work in a safe manner.

ACTION

- "1": No exceptions taken.
- "2": Make corrections noted/No other exceptions taken. Please submit revised copy for file.
- "3": Make corrections noted/Resubmit.
- "4": Rejected/Revise and resubmit.
- "5": Accepted for information only or not required.

Please call me if you have any questions.

Boyle Engineering Corporation

A handwritten signature in black ink, appearing to read "Dan Ellison". The signature is fluid and cursive, with the first name "Dan" being larger and more prominent than the last name "Ellison".

Dan Ellison, PE
Project Manager

MILLIKEN VALVE COMPANY. INC.

2625 Brodhead Road, Suite 100
Bethlehem, PA 18020-9081

Phone (610) 861-8803
FAX (610) 861-8094

Transmittal Form

To: HD Supply
3155 N. Indian Avenue
Perris, CA 92571-3208
Attn: Chase Stallings

Date: 4/14/08
Milliken Order #: 1103632ML

Project: Tapia BNR, Las Virgenes MWD

Your P.O. #: LOI

As requested, we are forwarding the following information:

For Approval XX Number of Sets _____

For Records _____

Item	Qty	Description	Document Number
1	2	½" 603 Threaded eccentric plug valve, epoxy seat, Buna coated plug, with lever, with 10-12 mils exterior Ameron 400 blue epoxy	S 49063
2	2	8" 606D grooved for ductile pipe, welded Nickel Seat, Buna coated plug, with Above ground Indicating Gear & ¹⁶ Handwheel (M5 Gear), with 316SS Bolting, with 10-12 mils interior Ameron 400 black epoxy, & 10-12 mils exterior Ameron 400 blue epoxy	S 49318
3	1	4" 601 Flanged plug valve, welded Nickel Seat, Buna coated plug, with Above ground Indicating Gear & ¹⁶ Handwheel (M3 Gear), with 316SS bolting, with 10-12 mils interior Ameron 400 black epoxy, & 10-12 mils exterior Ameron 400 blue epoxy	S 49110
4	4	8" 601 Flanged plug valve, welded Nickel Seat, Buna coated plug, with Above ground Indicating Gear & ¹⁶ Handwheel (M5 Gear), with 316SS Bolting, with 10-12 mils interior Ameron 400 black epoxy, & 10-12 mils exterior Ameron 400 blue epoxy	S 49110
5	2	12" 601 Flanged plug valve, welded Nickel Seat, Buna coated plug, with Above ground Indicating Gear & ¹⁶ Handwheel (M8 Gear), with 316SS bolting, with 10-12 mils interior Ameron 400 black epoxy, & 10-12 mils exterior Ameron 400 blue epoxy	S 49110

Agent: Kelly Brians/SW Valve

Name: Angela S. Jackson
Title: Sales Coordinator

MILLIKEN VALVE COMPANY

2625 Brodhead Road, Suite 100
Bethlehem, PA 18020-9081

Phone (610) 861-8803
FAX (610) 861-8094

Transmittal Form

To: HD Supply

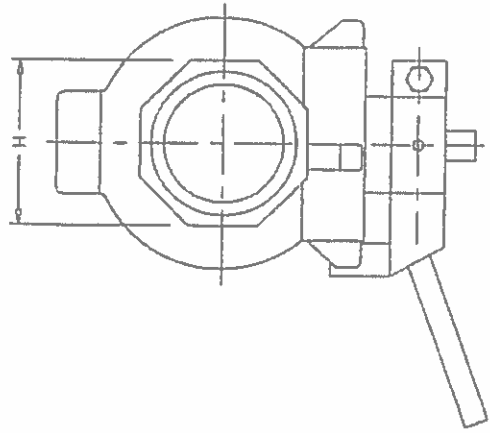
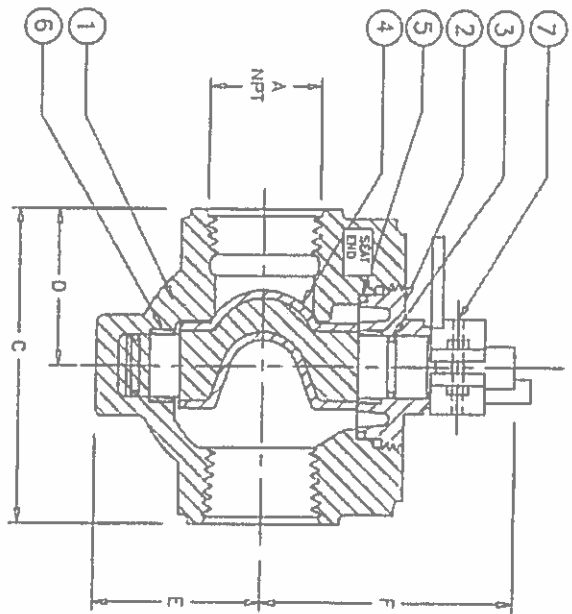
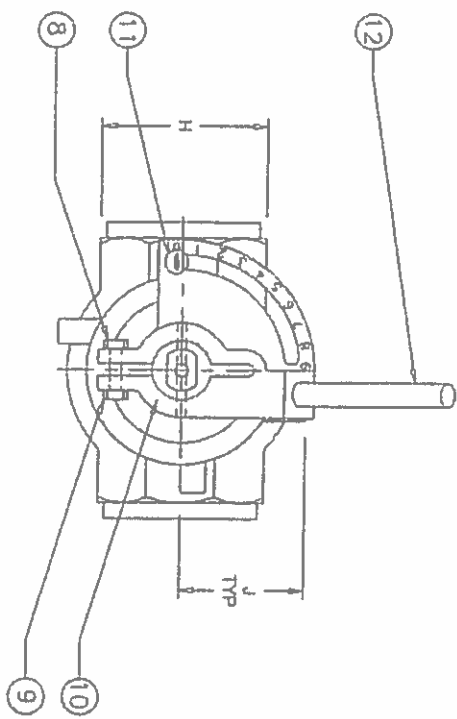
Date: 4/14/08

Project: Las Virgenes MWD

Milliken Order #: 1103632ML

Page: 2

Item	Qty	Description	Document Number
6	7	16" Flanged plug valve, welded Nickel Seat, Buna coated plug, with Above ground Indicating Gear & Handwheel (M8 Gear) , with 316SS Bolting, with 10-12 ¹⁶ mils interior Ameron 400 black epoxy & 10-12 mils exterior Ameron 400 blue epoxy	S 49036
7	4	24" 601 Flanged plug valve, welded Nickel Seat, Buna coated plug, with Above ground Indicating Gear & Handwheel (Mastergear MJF50/S5) with 316SS Bolting with 10-12 ¹⁶ mils interior Ameron 400 black epoxy, & 10-12 mils exterior Ameron 400 blue epoxy	S 49859
8	2	6" 601 Flanged plug valve, welded Nickel Seat, Buna coated plug, with 316SS Bolting, with 10-12 ¹⁶ mils interior Ameron 400 black epoxy & 10-12 mils exterior Ameron 400 blue epoxy, with AUMA SA07.5-13B/GS63.3 Electric Motor for open/close service, 480V/3PH/60Hz, NEMA 4X enclosure, with reversing starters, transformer, 110VAC interface board, overload relays for the MATIC, O/S/C pushbuttons, 3 lights, L/O/R selector switch, special conduit entries (Qty 2-1/2")	S 49698I
9	2	8" 601 Flanged plug valve, welded Nickel Seat, Buna coated plug, with 316SS Bolting, with 10-12 ¹⁶ mils interior Ameron 400 black epoxy, & 10-12 mils exterior Ameron 400 blue epoxy, with AUMA SAR07.5-13B/GS80.3 Electric Motor for Modulating service, 480V/3PH/60Hz, NEMA 4X enclosure, with reversing starters, transformer, 4-20ma positioner, dual precision potentiometer (5K/5K ohms), RWG position transmitter (4-20ma DC output), solid state starters, O/S/C pushbuttons, 3 lights, L/O/R selector switch, special conduit entries (Qty 2-1/2")	S 49698I
10		AUMA Actuator Wiring Diagrams/data sheets	
11		Ameron 400 epoxy paint data sheet	
12		CV chart	
13		Proof of Design Tests	
14		Gearbox detail drawing for 20" & smaller valves	S 49624
15		Mastergear MJF50/S5 detail drawings	Catalog Cuts
16		Millcentric plug valve brochure	

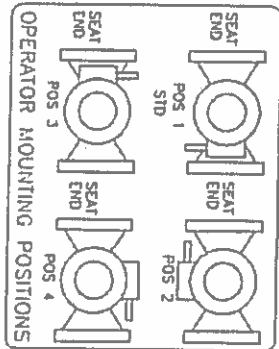
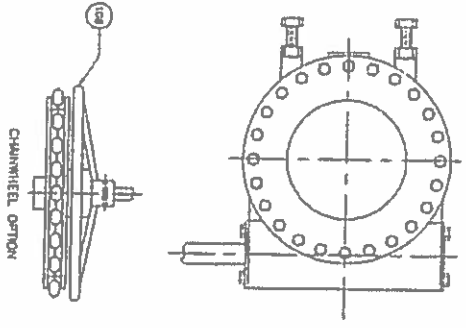
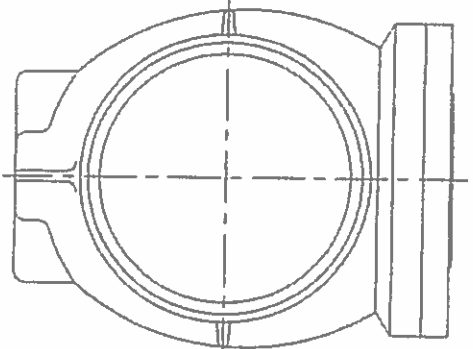
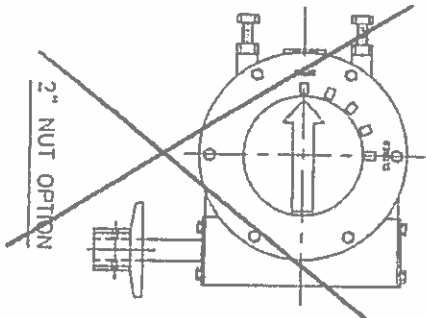
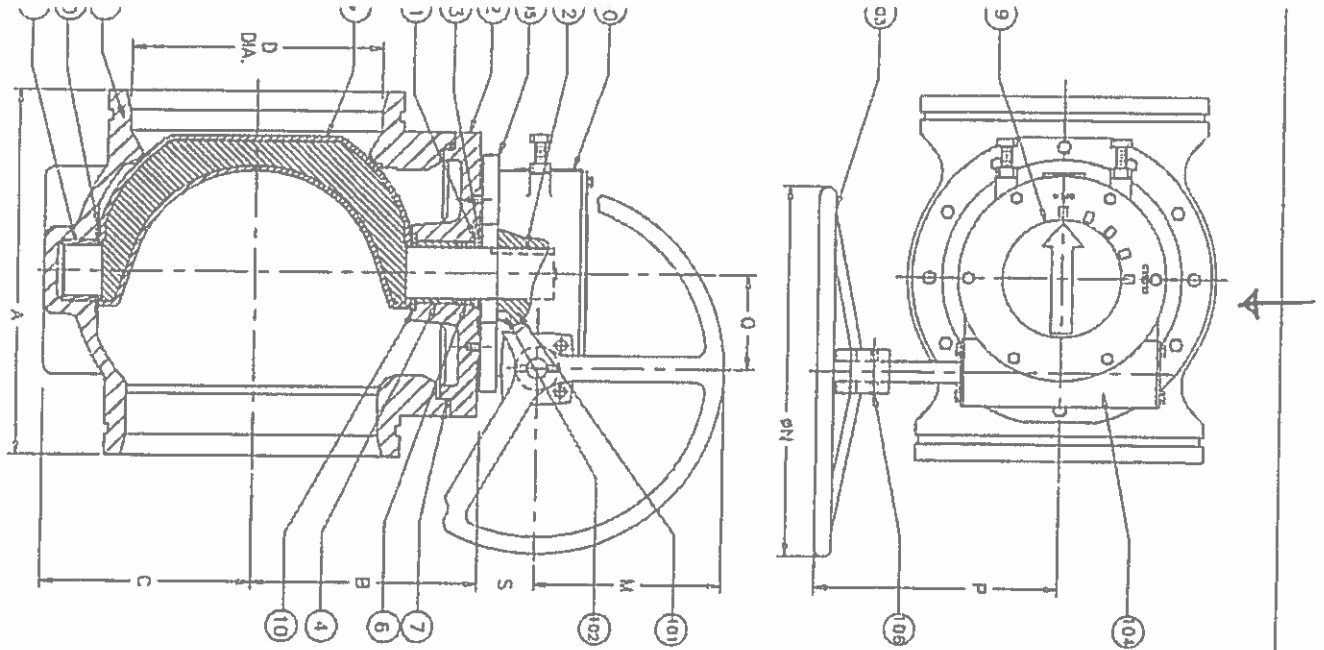


VALVE SIZE	A	C	D	E	F	H	J	WEIGHT
1/2	0.50	3.75	2.10	2.00	3.75	1.88	2.0	4
3/4	0.75	3.80	2.00	2.00	3.75	2.00	2.0	4
1	1.00	3.75	2.01	2.00	3.75	1.88	2.0	4
1-1/4	1.25	4.75	2.63	2.38	4.45	2.75	2.3	7
1-1/2	1.50	4.90	2.63	2.38	4.30	2.75	2.3	7
2	2.00	5.25	2.90	3.30	5.30	3.25	2.5	12

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ITEM	QTY	DESCRIPTION	MATERIAL
12	1	HANDLE	STEEL
11	1	MEMORY STOP	ALUMINUM
10	1	TORQUE COLLAR	ALUMINUM
9	1	MACHINE SCREW	STEEL/ZINC
8	1	LOCKNUT	STEEL/ZINC
7	1	SPRING PIN	SPRING STEEL
6	2	BUSHING	BRONZE
5	1	O-RING	ELASTOMER AS SPEC.
4	1	PLUG	DUCTILE IRON
3	3	O-RING	ELASTOMER AS SPEC.
2	1	CAP	A 126 CL B
1	1	BODY	A 126 CL B

DATE: 12/99		BY: [Signature]	
DRAWN: [Signature]		CHECKED: [Signature]	
MILLIKEN VALVE CO		SCALE: NONE	
1/2" TO 2" FIG. 603		DIMENSIONS IN INCHES	
MILLCENTRIC PLUG VALVE, W/ SCREWED ENDS TORQUE COLLAR & WRENCH		DWG. NO. S-19063	



VALVE SIZE	DUCT. PIPE	A	STEEL PIPE	B	C	D	M	N	P	O	S
3	9.06	8.5	3.34	3.75	3	3	6	6	9.5	2.56	2.25
4	10.25	10.13	4.31	4.5	4	3	6	6	9.5	2.56	2.5
5	N/A	12.38	5.56	5.75	5	3	6	6	9.5	2.56	2.5
6	12.5	12.38	5.56	5.75	6	3	6	6	9.5	2.56	2.5
8	14	13.88	7.39	7.63	8	6	12	12	9.5	3.16	2.25
10	16.56	16.44	9.13	8.88	10	6	12	12	11.25	4.63	2.5
12	18	18	10.81	10.81	10	12	12	12	11.25	4.63	2.5
14	21.63	21.5	10.81	10.81	10	14	6	12	11.25	4.63	2.0

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ITEM	QTY	DESCRIPTION	MATERIAL
108	1	CHAINWHEEL	DUCTILE IRON
106	1	SPRING PIN	STEEL
105	1	RISER PLATE	CAST IRON
104	1	WORMGEAR	STEEL
103	1	HANDWHEEL	DUCTILE IRON
102	2	SLEEVE BEARING	BRONZE
101	1	QUAD GEAR	DUCTILE IRON
50	1	HOUSING	CAST IRON
13	1	RETAINING RING	SPRING STEEL
12	1	KEY	STEEL
11	1	WASHER	BRASS
10	2	WASHER	PTFE
9	1	INDICATOR CAP	PLASTIC
7	1	O' RING	ELAS. AS SPEC.
6	2	U' CUP SEALS	ELAS. AS SPEC.
4	2	SLEEVE BEARING	316 STN. STEEL
3	1	PLUG	DUCTILE IRON
2	1	BONNET	CAST IRON
1	1	BODY	DUCTILE IRON

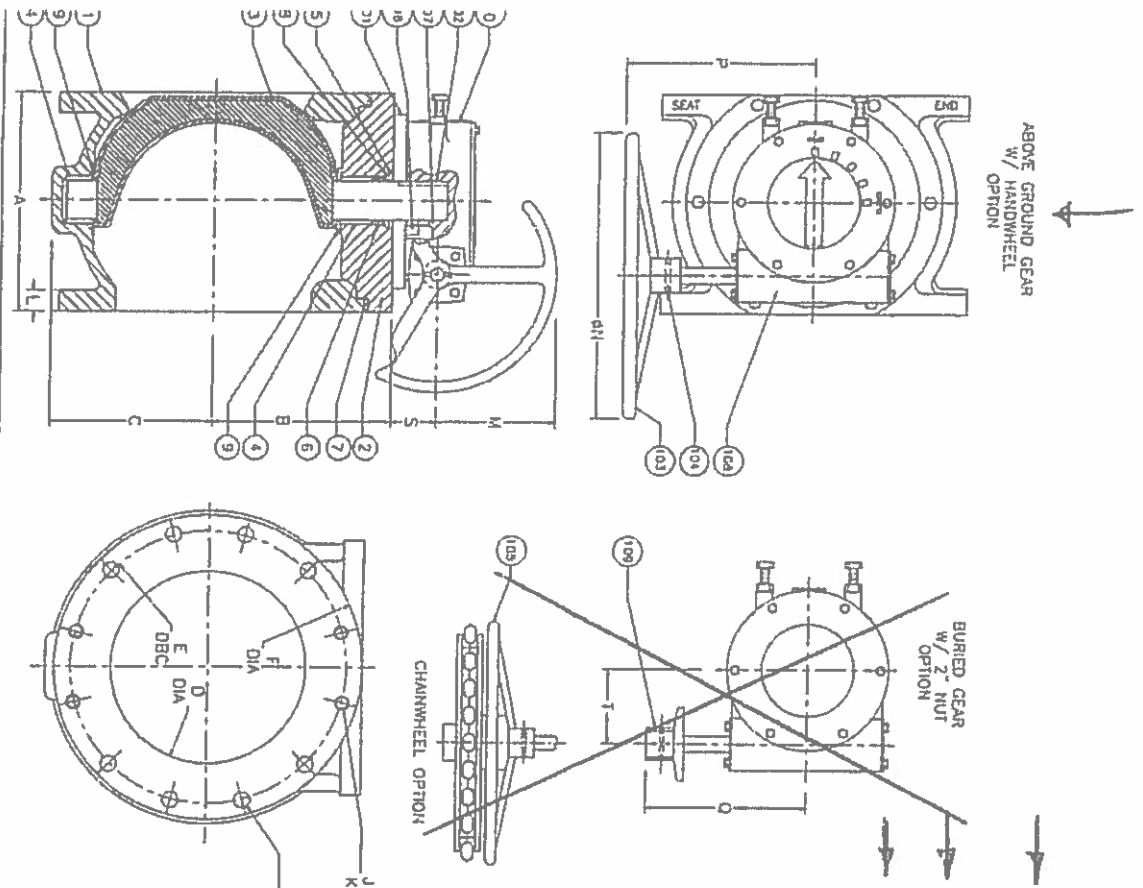
MILLIKEN
VALVE CO.

DATE: 11/09
DRAWN BY: J. W. S.
CHECKED BY: J. W. S.
DATE: 6/96

SCALE: NONE

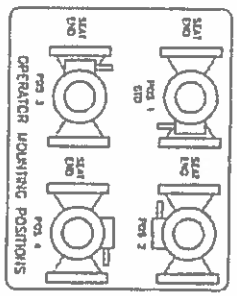
FIG. 806
MILLENNIUM VALVE
VALVE, GROOVED END,
GEAR OPERATED, W/
HANDWHEEL OR 2" NUT
MEMORY GEAR OPT.

QMC, Inc. 549318



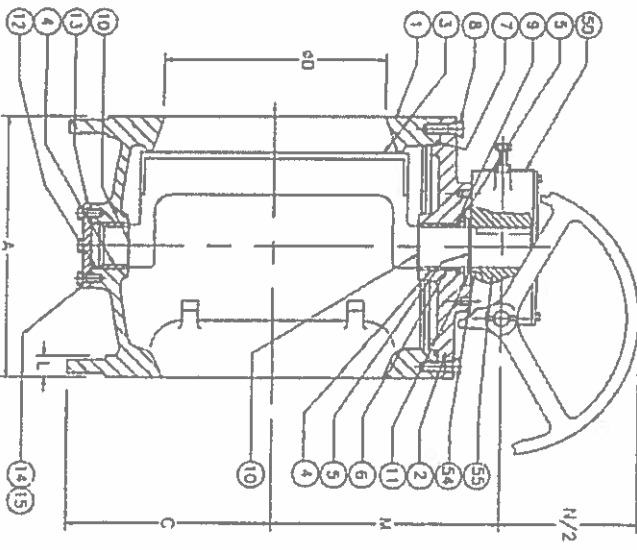
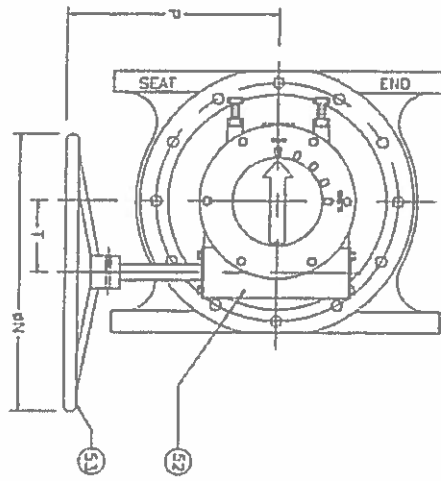
VALVE SIZE	GEAR SIZE & RATIO	A	B	C	D	E	F	G	H	J	K	L	M	N	P	O	S	T
2.5	252-07 (20:1)	7.5	1.25	3.50	2.5	5.50	7.00	0.75	4	--	--	0.89	2.5	5	4.75	4.75	2.0	2.00
3	232-07 (20:1)	8	3.34	3.75	3	6.00	7.50	0.75	4	--	--	0.75	2.5	5	4.75	4.75	2.0	2.00
4	M3 (30:1)	9	4.31	4.50	4	7.50	9	0.75	6	0.63	2	0.94	3	6	9.50	8	2	2.56
5	M3 (30:1)	10	5.56	5.75	5	8.50	10	0.88	6	0.75	2	0.94	3	6	9.50	8	2	2.56
6	M3 (30:1)	10.50	5.56	5.75	6	9.50	11	0.88	6	0.75	2	1	3	6	9.50	8	2	2.56
8	M5 (50:1)	11.50	7.38	7.63	8	11.75	13.50	0.88	6	0.75	2	1.13	6	12	11.25	8	2.3	3.16
10	M8 (80:1)	13	9.13	8.88	10	14.25	16	1	8	0.88	4	1.19	6	12	11.63	10	2.5	4.63
12	M8 (80:1)	14	10.81	10	12	17.00	19	1	8	0.88	4	1.25	6	12	11.63	10	2.5	4.63
14	M8 (80:1)	17	12.75	13	14	18.75	21	1.13	8	1	4	1.38	6	12	11.63	10	2.5	4.63

SIZE	GEAR	# OF TURNS
2.5"	20:1	5
3"	20:1	5
4"	30:1	7 1/2
5"	30:1	7 1/2
6"	30:1	7 1/2
8"	50:1	12 1/2
10"	80:1	20
12"	80:1	20
14"	80:1	20



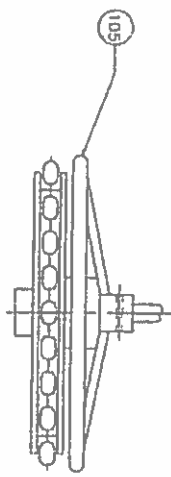
ITEM	QTY	DESCRIPTION	MATERIAL	SCALE
1	1	BODY	A 126 CL B	NONE
2	1	CAP	A 126 CL B	NONE
3	1	PLUG	DUCTILE IRON	NONE
4	2	SLEEVE BEARING	316 STN. STEEL	NONE
5	1	RETAINING RING	ELAS AS SPEC.	NONE
6	2	V CUP SEAL	ELAS AS SPEC.	NONE
7	1	O RING	ELAS AS SPEC.	NONE
8	1	WASHER	BRASS	NONE
9	2	HOUSING	CAST IRON	NONE
10	1	RISE RING	A536 DI	NONE
11	1	KEY	1018 STEEL	NONE
12	1	HANDWHEEL	DUCTILE IRON	NONE
13	1	SPRING PIN	1093 STEEL	NONE
14	1	SLEEVE BEARING	DUCTILE IRON	NONE
15	2	CHAINWHEEL	DUCTILE IRON	NONE
16	1	QUAD GEAR	DUCTILE IRON	NONE
17	1	WORM GEAR	ASA 4140 STEEL	NONE
18	1	2" NUT	DUCTILE IRON	NONE
19	1	WASHER	BRASS	NONE
20	1	CHAINWHEEL	DUCTILE IRON	NONE
21	1	KEY	1018 STEEL	NONE
22	1	HANDWHEEL	DUCTILE IRON	NONE
23	1	SPRING PIN	1093 STEEL	NONE
24	1	SLEEVE BEARING	DUCTILE IRON	NONE
25	2	CHAINWHEEL	DUCTILE IRON	NONE
26	1	QUAD GEAR	DUCTILE IRON	NONE
27	1	WORM GEAR	ASA 4140 STEEL	NONE
28	1	2" NUT	DUCTILE IRON	NONE
29	1	WASHER	BRASS	NONE
30	1	HOUSING	CAST IRON	NONE
31	1	RISE RING	A536 DI	NONE
32	1	KEY	1018 STEEL	NONE
33	1	HANDWHEEL	DUCTILE IRON	NONE
34	1	SPRING PIN	1093 STEEL	NONE
35	1	SLEEVE BEARING	DUCTILE IRON	NONE
36	2	CHAINWHEEL	DUCTILE IRON	NONE
37	1	QUAD GEAR	DUCTILE IRON	NONE
38	1	WORM GEAR	ASA 4140 STEEL	NONE
39	1	2" NUT	DUCTILE IRON	NONE
40	1	WASHER	BRASS	NONE
41	1	HOUSING	CAST IRON	NONE
42	1	RISE RING	A536 DI	NONE
43	1	KEY	1018 STEEL	NONE
44	1	HANDWHEEL	DUCTILE IRON	NONE
45	1	SPRING PIN	1093 STEEL	NONE
46	1	SLEEVE BEARING	DUCTILE IRON	NONE
47	2	CHAINWHEEL	DUCTILE IRON	NONE
48	1	QUAD GEAR	DUCTILE IRON	NONE
49	1	WORM GEAR	ASA 4140 STEEL	NONE
50	1	2" NUT	DUCTILE IRON	NONE
51	1	WASHER	BRASS	NONE
52	1	HOUSING	CAST IRON	NONE
53	1	RISE RING	A536 DI	NONE
54	1	KEY	1018 STEEL	NONE
55	1	HANDWHEEL	DUCTILE IRON	NONE
56	1	SPRING PIN	1093 STEEL	NONE
57	1	SLEEVE BEARING	DUCTILE IRON	NONE
58	2	CHAINWHEEL	DUCTILE IRON	NONE
59	1	QUAD GEAR	DUCTILE IRON	NONE
60	1	WORM GEAR	ASA 4140 STEEL	NONE
61	1	2" NUT	DUCTILE IRON	NONE
62	1	WASHER	BRASS	NONE
63	1	HOUSING	CAST IRON	NONE
64	1	RISE RING	A536 DI	NONE
65	1	KEY	1018 STEEL	NONE
66	1	HANDWHEEL	DUCTILE IRON	NONE
67	1	SPRING PIN	1093 STEEL	NONE
68	1	SLEEVE BEARING	DUCTILE IRON	NONE
69	2	CHAINWHEEL	DUCTILE IRON	NONE
70	1	QUAD GEAR	DUCTILE IRON	NONE
71	1	WORM GEAR	ASA 4140 STEEL	NONE
72	1	2" NUT	DUCTILE IRON	NONE
73	1	WASHER	BRASS	NONE
74	1	HOUSING	CAST IRON	NONE
75	1	RISE RING	A536 DI	NONE
76	1	KEY	1018 STEEL	NONE
77	1	HANDWHEEL	DUCTILE IRON	NONE
78	1	SPRING PIN	1093 STEEL	NONE
79	1	SLEEVE BEARING	DUCTILE IRON	NONE
80	2	CHAINWHEEL	DUCTILE IRON	NONE
81	1	QUAD GEAR	DUCTILE IRON	NONE
82	1	WORM GEAR	ASA 4140 STEEL	NONE
83	1	2" NUT	DUCTILE IRON	NONE
84	1	WASHER	BRASS	NONE
85	1	HOUSING	CAST IRON	NONE
86	1	RISE RING	A536 DI	NONE
87	1	KEY	1018 STEEL	NONE
88	1	HANDWHEEL	DUCTILE IRON	NONE
89	1	SPRING PIN	1093 STEEL	NONE
90	1	SLEEVE BEARING	DUCTILE IRON	NONE
91	2	CHAINWHEEL	DUCTILE IRON	NONE
92	1	QUAD GEAR	DUCTILE IRON	NONE
93	1	WORM GEAR	ASA 4140 STEEL	NONE
94	1	2" NUT	DUCTILE IRON	NONE
95	1	WASHER	BRASS	NONE
96	1	HOUSING	CAST IRON	NONE
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101	1	SLEEVE BEARING	DUCTILE IRON	NONE
102	2	CHAINWHEEL	DUCTILE IRON	NONE
103	1	QUAD GEAR	DUCTILE IRON	NONE
104	1	WORM GEAR	ASA 4140 STEEL	NONE
105	1	2" NUT	DUCTILE IRON	NONE
106	1	WASHER	BRASS	NONE
107	1	HOUSING	CAST IRON	NONE
108	1	RISE RING	A536 DI	NONE
109	1	KEY	1018 STEEL	NONE
110	1	HANDWHEEL	DUCTILE IRON	NONE
111	1	SPRING PIN	1093 STEEL	NONE
112	1	SLEEVE BEARING	DUCTILE IRON	NONE
113	2	CHAINWHEEL	DUCTILE IRON	NONE
114	1	QUAD GEAR	DUCTILE IRON	NONE
115	1	WORM GEAR	ASA 4140 STEEL	NONE
116	1	2" NUT	DUCTILE IRON	NONE
117	1	WASHER	BRASS	NONE
118	1	HOUSING	CAST IRON	NONE
119	1	RISE RING	A536 DI	NONE
120	1	KEY	1018 STEEL	NONE
121	1	HANDWHEEL	DUCTILE IRON	NONE
122	1	SPRING PIN	1093 STEEL	NONE
123	1	SLEEVE BEARING	DUCTILE IRON	NONE
124	2	CHAINWHEEL	DUCTILE IRON	NONE
125	1	QUAD GEAR	DUCTILE IRON	NONE
126	1	WORM GEAR	ASA 4140 STEEL	NONE
127	1	2" NUT	DUCTILE IRON	NONE
128	1	WASHER	BRASS	NONE
129	1	HOUSING	CAST IRON	NONE
130	1	RISE RING	A536 DI	NONE
131	1	KEY	1018 STEEL	NONE
132	1	HANDWHEEL	DUCTILE IRON	NONE
133	1	SPRING PIN	1093 STEEL	NONE
134	1	SLEEVE BEARING	DUCTILE IRON	NONE
135	2	CHAINWHEEL	DUCTILE IRON	NONE
136	1	QUAD GEAR	DUCTILE IRON	NONE
137	1	WORM GEAR	ASA 4140 STEEL	NONE
138	1	2" NUT	DUCTILE IRON	NONE
139	1	WASHER	BRASS	NONE
140	1	HOUSING	CAST IRON	NONE
141	1	RISE RING	A536 DI	NONE
142	1	KEY	1018 STEEL	NONE
143	1	HANDWHEEL	DUCTILE IRON	NONE
144	1	SPRING PIN	1093 STEEL	NONE
145	1	SLEEVE BEARING	DUCTILE IRON	NONE
146	2	CHAINWHEEL	DUCTILE IRON	NONE
147	1	QUAD GEAR	DUCTILE IRON	NONE
148	1	WORM GEAR	ASA 4140 STEEL	NONE
149	1	2" NUT	DUCTILE IRON	NONE
150	1	WASHER	BRASS	NONE
151	1	HOUSING	CAST IRON	NONE
152	1	RISE RING	A536 DI	NONE
153	1	KEY	1018 STEEL	NONE
154	1	HANDWHEEL	DUCTILE IRON	NONE
155	1	SPRING PIN	1093 STEEL	NONE
156	1	SLEEVE BEARING	DUCTILE IRON	NONE
157	2	CHAINWHEEL	DUCTILE IRON	NONE
158	1	QUAD GEAR	DUCTILE IRON	NONE
159	1	WORM GEAR	ASA 4140 STEEL	NONE

ABOVE GROUND GEAR
W/ HANDWHEEL
OPN ON

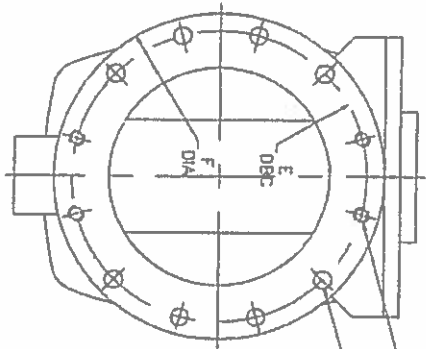


VALVE SIZE	A	C	D	E	F	G	H	J	K	L	M	N	P	T	FLANGE STYLE	GEAR SIZE
14	17	13	14	18.75	21	1.13	8	1	4	1.13	15.06	18	11.63	4.75	CL125	M80
16	17.75	14	16	21.25	23.25	1.13	8	1	8	1.44	15.81	18	11.63	4.75	CL125	M80
18	21.50	15	18	22.75	25	1.25	8	1.13	8	1.56	17	18	11.63	4.75	CL125	M80
20	23.50	16	20	25	27.50	1.25	12	1.13	8	1.69	20.44	18	11.63	4.75	CL125	M80

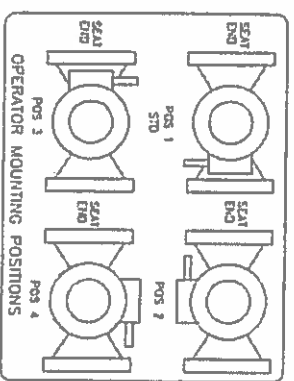
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CHAINWHEEL OPTION



J SIZE OF TAPPED HOLES
K NO. OF TAPPED HOLES
H NO. OF HOLES



** OPTIONAL

ITEM	QTY.	DESCRIPTION	MATERIAL
105	1	CHAINWHEEL	CAST IRON
55	1	QUADRANT	DUCTILE IRON
54	2	SLEEVE BEARING	BRONZE
53	1	HANDWHEEL	DUCTILE IRON
52	1	WORM GEAR	STEEL
50	1	HOUSING	CAST IRON
15	AR	LOCKWASHER	STEEL/ZINC
14	AR	CAP SCREW	STEEL/ZINC
13	1	TRUNION COVER	CAST IRON
12	1	O RING	ELAS. AS SPEC.
11	1	SUPPORT WASHER	STEEL
10	2	WASHER	PTFE
9	1	WASHER	BRASS
8	AR	CAP SCREW	STEEL/ZINC
7	1	O RING	ELAS. AS SPEC.
6	2	U CUP SEALS	ELAS. AS SPEC.
5	2	RETAINING RING	SPRING STEEL
4	2	SLEEVE BEARING	316 STN. STEEL
3	1	PLUG	DUCTILE IRON
2	1	CAP	A126 CL B
1	1	BODY	A126 CL B

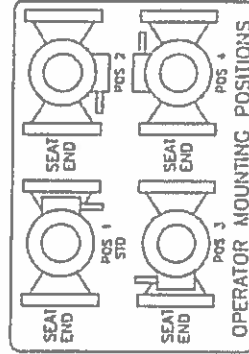
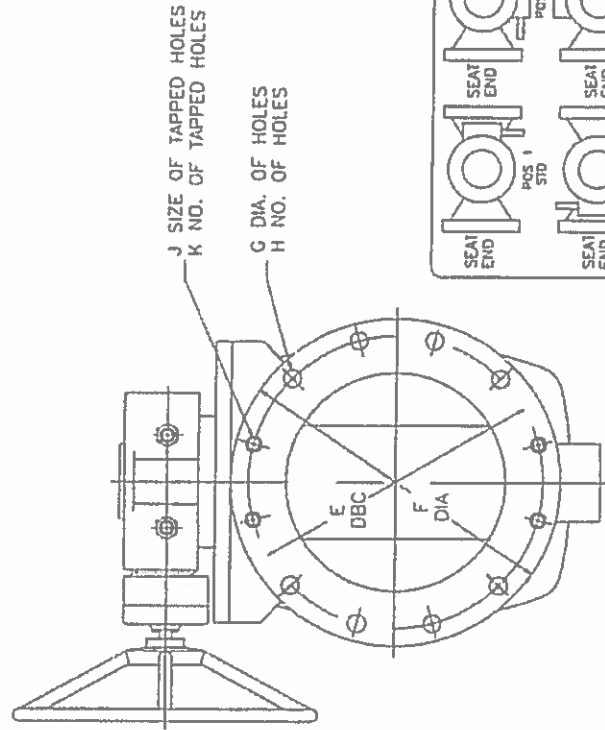
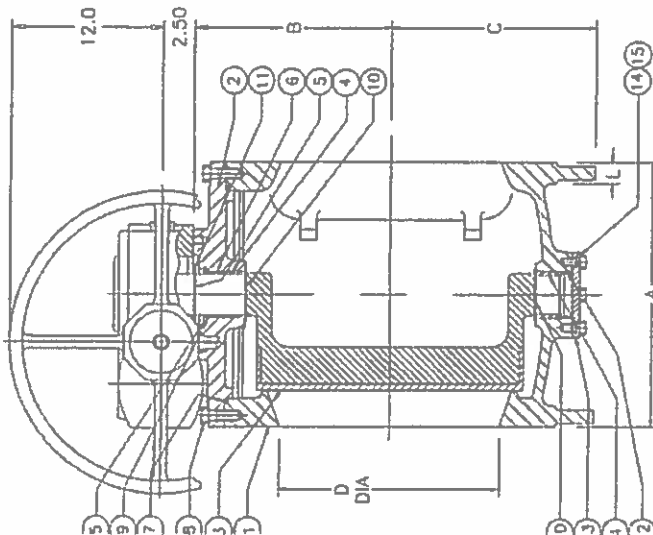
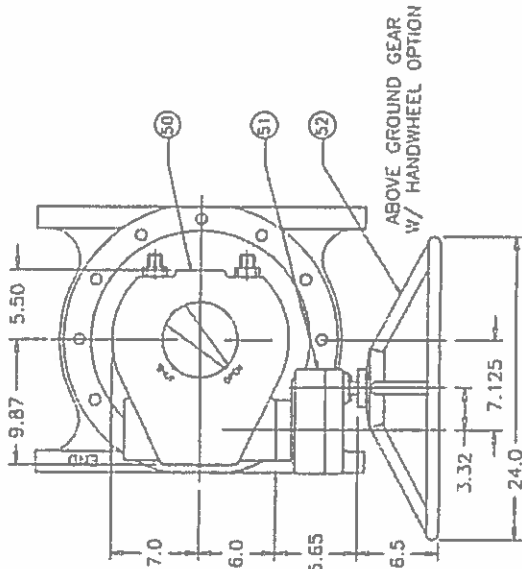
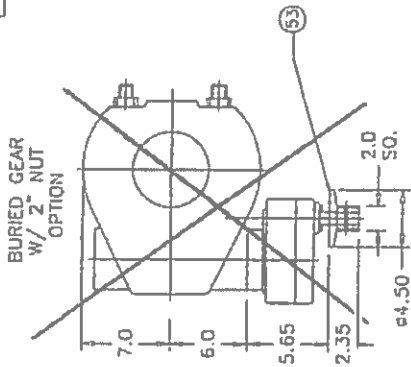
MILLIKEN VALVE CO

DATE: 11/83
REVISED: 6/8
BY: RANSONS
CHECKED: 8/98
DRAWN: 10/95
SCALE: NONE

FIG. 601
14"-20" MILLICENTRIC
PLUG VALVE FLANGED
GEAR OPERATED W/
HANDWHEEL

DWG. NO. S49036

VALVE SIZE	A	B	C	D	E	F	G	H	J	K	L
24	42	19.38	21.63	24	29.50	32	1.38	20	-	-	1.88
30	51	23.44	24.75	30	36	36.75	1.38	25	-	-	2.13



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53	1	2" NUT OPTION	
52	1	HANDWHEEL OPTION	
51	1	5:1 SPUR GEAR	
50	1	GEAR OPERATOR	
15	AR	LOCKWASHER	STEEL/ZINC
14	AR	CAP SCREW	STEEL/ZINC
13	1	TRUNION COVER	CAST IRON
12	1	O RING	ELAS. AS SPEC.
11	1	SUPPORT WASHER	STEEL
10	2	WASHER	PTFE
9	1	WASHER	STEEL
8	AR	CAP SCREW	STEEL/ZINC
7	1	O RING	ELAS. AS SPEC.
6	2	U CUP SEALS	ELAS. AS SPEC.
5	2	RETAINING RING	SPRING STEEL
4	2	SLEEVE BEARING	BRONZE
3	1	PLUG ELASTOMER AS SPEC.	A126 CL B
2	1	CAP	A126 CL B
1	1	BODY	A126 CL B

ITEM QTY. DESCRIPTION MATERIAL

MILLIKEN VALVE CO

DATE	REVISIONS	BY	DATE	SCALE	TITLE
11/99	ITEM 3 WAS O.L. ITEM 4 WAS B.O.S.S. ITEM 9 WAS B.O.S.S.	CR	9/99	NONE	FIG. 601 24" - 30" MILLICENTRIC PLUG VALVE, FLANGED, W/ MASTERGEAR

DWG. NO. S49859

VALVE SIZE	GEAR SIZE	A	B	C	D	E	F	G	H	J	K	L
3	M3	8	3.34	3.75	3	6.00	7.50	0.75	4	--	--	0.75
4	M3	9	4.31	4.50	4	7.50	9	0.75	6	0.63	2	0.94
5	M3	10	5.56	5.75	5	8.50	10	0.88	6	0.75	2	0.94
6	M3	10.50	5.56	5.75	6	9.50	11	0.88	6	0.75	2	1
8	M5	11.50	7.38	7.63	8	11.75	13.50	0.88	6	0.75	2	1.13
10	M8	13	9.13	8.88	10	14.25	16	1	8	0.88	4	1.19
12	M8	14	10.81	10	12	17.00	19	1	8	0.88	4	1.25
14	M8	17	12.75	13	14	18.75	21	1.13	10	1	2	1.38

ACT. MODEL	*HH	JJ	KK	*LL	MM	NN	PP
SA07.1	16.2	9.21	3.19	18.0	5.51	4.02	7.75
SA07.5	16.2	9.84	3.19	18.0	6.30	4.02	7.75
SA10.1	17.2	10.08	3.27	18.0	7.87	4.53	7.75
SA14.1	20.9	12.80	4.49	7.9	12.40	6.02	8.74

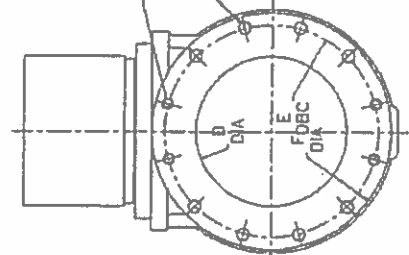
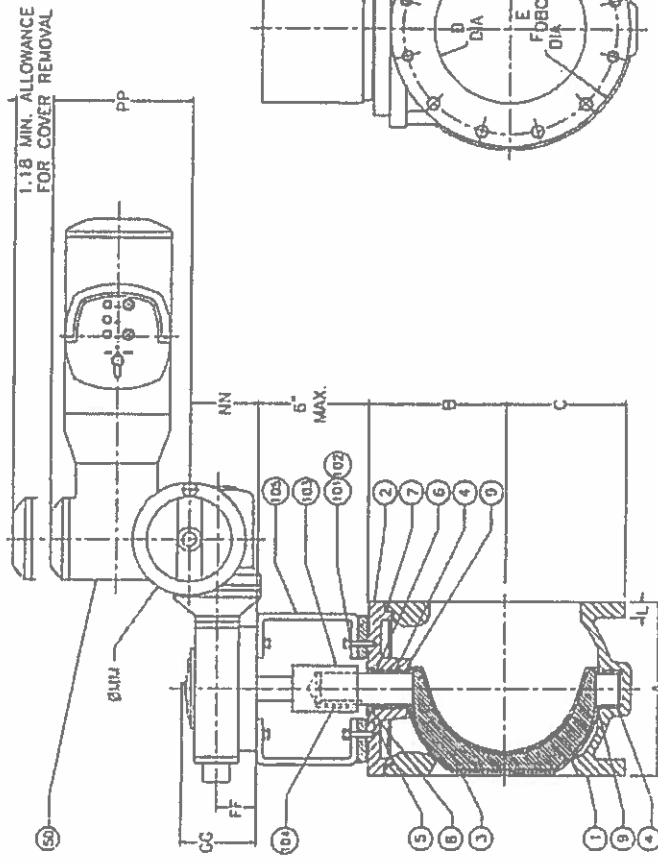
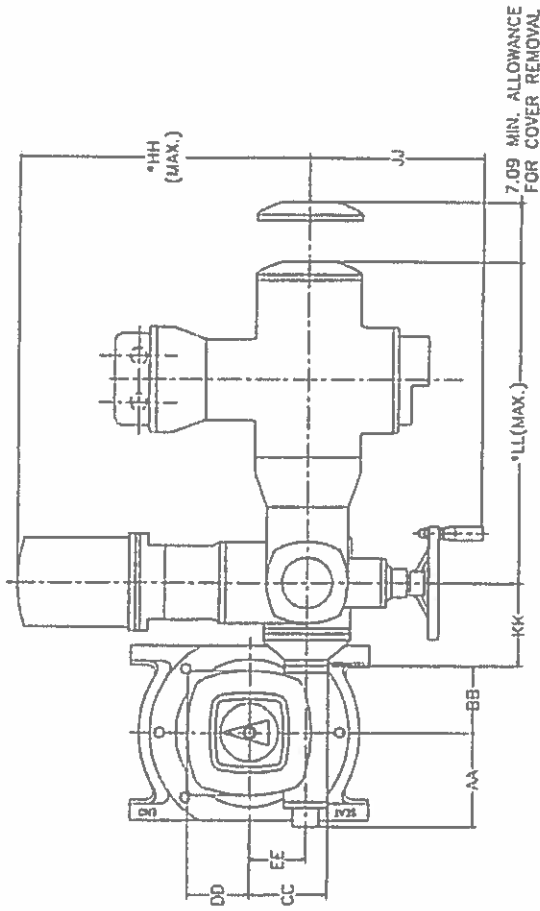
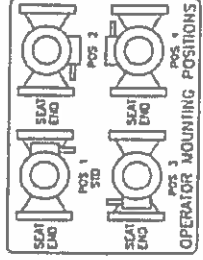
GEAR MODEL	AA	BB	CC	DD	EE	FF	GG
GS40.3	3.78	3.94	2.68	2.05	1.58	1.26	2.76
GS50.3	3.78	3.94	3.03	2.48	1.97	1.58	3.15
GS63.3	5.00	4.92	3.70	2.95	2.48	1.77	3.70
GS80.3	5.20	5.12	4.37	3.47	3.15	2.24	4.21
GS100.3	7.17	7.48	5.83	4.13	3.94	2.95	5.59

ITEM	QTY	DESCRIPTION	MATERIAL
105	1	BRACKET	STEEL
104	AR	KEY	STEEL
103	1	COUPLING	STEEL
102	AR	CAP SCREW	STEEL/ZINC
101	AR	LOCK WASHER	STEEL/ZINC
50	1	OPERATOR	
9	2	WASHER	PIPE
8	1	WASHER	BRONZE
7	1	O RING	ELAS AS SPEC.
6	2	U CUP SEAL	ELAS AS SPEC.
5	1	RETAINING RING	SPRING STEEL
4	2	SLEEVE BEARING	316 STN. STEEL
3	1	PLUG	DUCTILE IRON
2	1	CAP	A 126 CL B
1	1	BODY	A 126 CL B

DATE	BY	SCALE	TITLE
			MILLIKEN VALVE CO
			3"-14" MILLICENTRIC PLUG VALVE, FLANGED, W/ AUMA SA/GS SERIES W/ INTEGRAL PUSH BUTTON STATION
			FIG. 601
			REV. NO. 5-1969B-1

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*NOTE: DIMENSION DEPENDENT UPON CONTROL ASSEMBLY.



J SIZE OF TAPPED HOLES
K NO. OF TAPPED HOLES
G DIA. OF HOLES
H NO. OF HOLES



Auma Actuators Inc.
 Phone (724) 743-AUMA (2862)
 Fax (724) 743-4711
www.auma-usa.com

Please send any replies to: Sue Hite

Customer PO #: MV1103632

Dear Customer,

This is the Initial Order Submittal for your PO # as listed above. This submittal contains all drawings and data sheets for the Auma products purchased on this order.

Manufacturing is currently being held for this order pending receipt of customer approval and release.

Please contact the Order Administration Department (Sue Hite) should you have questions or comments concerning the contents of this submittal.

Regards,
 Auma Actuators


Files included:

Customer PO Item	DataSheet	Part No.	End User Tag
1	1 A080713-AUTODS-001.PDF	A080713-AUTODS-001.PDF	

ACTUATOR SCHEMATIC WIRING DRAWING: MSP 1A1700-2F4JE1 KMS TP104-241 (EC-01) -S REV-000.PDF
ACTUATOR DIMENSIONAL DRAWING: SD 111521 REV-000.PDF
OUTPUT DRIVE/MOUNTING FLANGE DRAWING: SK 099241 REV-001.PDF

Customer PO Item	DataSheet	Part No.	End User Tag
2	2 A080713-AUTODS-002.PDF	A080713-AUTODS-002.PDF	

ACTUATOR SCHEMATIC WIRING DRAWING: MSP 1A10KC5-F2JE2 KMS 9TP100-231-1 -S REV-005.PDF
ACTUATOR DIMENSIONAL DRAWING: SD 111522 REV-000.PDF
OUTPUT DRIVE/MOUNTING FLANGE DRAWING: SK 099241 REV-001.PDF


 4.6.08

Actuator Data Sheet**AUMA Comm No.: A080713-DS001****auma[®]**

AUMA Actuators, Inc. USA

www.auma-usa.com

Phone: (724) 743-2862 Fax: (724) 743-4711

Customer: MILLIKEN VALVE COMPANY
P.O. No: MV1103632
Customer Item: 1
Qty: 2

Project: LAS VIRGENES, CA
Valve/Gate Size & Type: 8" PLUG VALVE
Part No:
AUMA Lines: 2, 3, 4, 5, 6

AUMA Actuator Model: SAR07.5-13B
Motor Model: VD63-4/45
Phase: 3-PHASE
Voltage: 480/60
Duty (min.): 15
HP: 1/8
RPM: 1680
NEC: H
FLA (amps): 0.6
LRA (amps): 1.6
Operating Time (sec): 60
Stroke: 90 Degrees
Turns: 13
Output RPM: 13

NEMA 4X
POT 5/5K WIRE WOUND WITH RWG-1 SAR
12.01-14.0 TURNS=REDUCTION 22:1
MOUNT TO GS GEARBOX
STANDARD TEMP -20 F TO +175 F
24V CONTROL UNIT HEATER
HANDWHEEL 6.3" SA07 STANDARD
NO MDPI (S)
FT LB TORQUE DIAL SA07.5
4 GTLS 3 STAGE
AUMA STANDARD SILVER-GRAY COROTHANE

Output Drive Type: MACHINED B NUT - SA07.5

Gearbox: AUMA GS80.3 WORM GEARBOX (RR)
STYLE RR STD
KN CORROSION PROTECTION -STD
90 DEGREE SWING ANGLE STD
MOUNTING FLANGE FA14 W/OUT SPIGOT STD
POINTER COVER IP68-3 STD
-20F TO +175F - STD
AUMA STANDARD SILVER-GRAY COROTHANE
Direction to close: CW

Output Drive Type: MACHINED COUPLING - GS80.3
BORE: 1.625 / 1.630"
KEYWAY: 0.437 / 0.439"
FUW 7/16" SQUARE KEY

Motor Control: AUMA Matic W/ POSITIONER
480 VOLT 3 PHASE WITH POWER SUPPLY 24V
POSITIONER SS STARTERS
PB-3 SS-3POS AUX CONTACT
NEMA 4X
AUMA STANDARD SILVER-GRAY COROTHANE
P&S 100MM (1) 1-1/4" (2) 1/2"
Open: Limit switch
Closed: Limit switch
Faceplate:
Pushbuttons: Open, Stop, Close
Selector Switch: Local, Off, Remote
Lights: Open, Fault, Closed
(Red, Amber, Green)

Drawings:

ACTUATOR SCHEMATIC WIRING DRAWING
MSP 1A1700--2F4JE1 KMS TP104-241 (EC-01) -S REV-000
ACTUATOR DIMENSIONAL DRAWING
SD 111521 REV-000
OUTPUT DRIVE/MOUNTING FLANGE DRAWING
SK 099241 REV-001

Certified By: Sue Hite**Certified Date:** 3/27/2008**Revision:** 0

Actuator Data Sheet**AUMA Comm No.: A080713-DS002****auma**[®]

AUMA Actuators, Inc. USA

www.auma-usa.com

Phone: (724) 743-2862 Fax: (724) 743-4711

Customer: MILLIKEN VALVE COMPANY
 P.O. No: MV1103632
 Customer Item: 2
 Qty: 2

Project: LAS VIRGENES, CA
 Valve/Gate Size & Type: 6" PLUG VALVE
 Part No:
 AUMA Lines: 7, 8, 9, 10, 11

AUMA Actuator Model: SA07.5-13B
 Motor Model: VD63-4/45
 Phase: 3-PHASE
 Voltage: 480/60
 Duty (min.): 15
 HP: 1/8
 RPM: 1680
 NEC: H
 FLA (amps): 0.6
 LRA (amps): 1.6
 Operating Time (sec): 60
 Stroke: 90 Degrees
 Turns: 13
 Output RPM: 13

NEMA 4X
 MOUNT TO GS GEARBOX
 STANDARD TEMP -20 F TO +175 F
 110V-250V CONTROL UNIT HEATER
 HANDWHEEL 6.3" SA07 STANDARD
 NO MDPI (S)
 4 GTLS 3 STAGE
 AUMA STANDARD SILVER-GRAY COROTHANE
 FT LB TORQUE DIAL SA07.5

Output Drive Type: MACHINED B NUT - SA07.5

Gearbox: AUMA GS63.3 WORM GEARBOX (RR)
 STYLE RR STD
 KN CORROSION PROTECTION -STD
 90 DEGREE SWING ANGLE STD
 MOUNTING FLANGE FA12 W/OUT SPIGOT STD
 POINTER COVER IP68-3 STD
 -20F TO +175F - STD
 AUMA STANDARD SILVER-GRAY COROTHANE
 Direction to close: CW

Output Drive Type: MACHINED COUPLING - GS63.3
 BORE: 1.250 / 1.255"
 KEYWAY: 0.250 / 0.252"
 FUW 1/4" SQUARE KEY

Motor Control: AUMA Matic W/ 110V INTERFACE BOARD
 INTERFACE 115VAC NO EMERGENCY MECH START
 STARTER SIZE A 110V WITH OL
 65 TO 1 AMP OVERLOAD
 480 VOLT 3 PHASE WITH POWER SUPPLY 115V
 NEMA 4X
 AUMA STANDARD SILVER-GRAY COROTHANE
 PB-3 SS-3POS AUX CONTACT
 P&S 100MM (1) 1-1/4" (2) 1/2"
 Overload Relays: 0.8 amps
 Open: Limit switch
 Closed: Limit switch
 Faceplate:
 Pushbuttons: Open, Stop, Close
 Selector Switch: Local, Off, Remote
 Lights: Open, Fault, Closed
 (Red, Amber, Green)

Drawings:

ACTUATOR SCHEMATIC WIRING DRAWING
 MSP 1A10KC5-F2JE2 KMS 9TP100-231-1 -S REV-005
 ACTUATOR DIMENSIONAL DRAWING
 SD 111522 REV-000
 OUTPUT DRIVE/MOUNTING FLANGE DRAWING
 SK 099241 REV-001

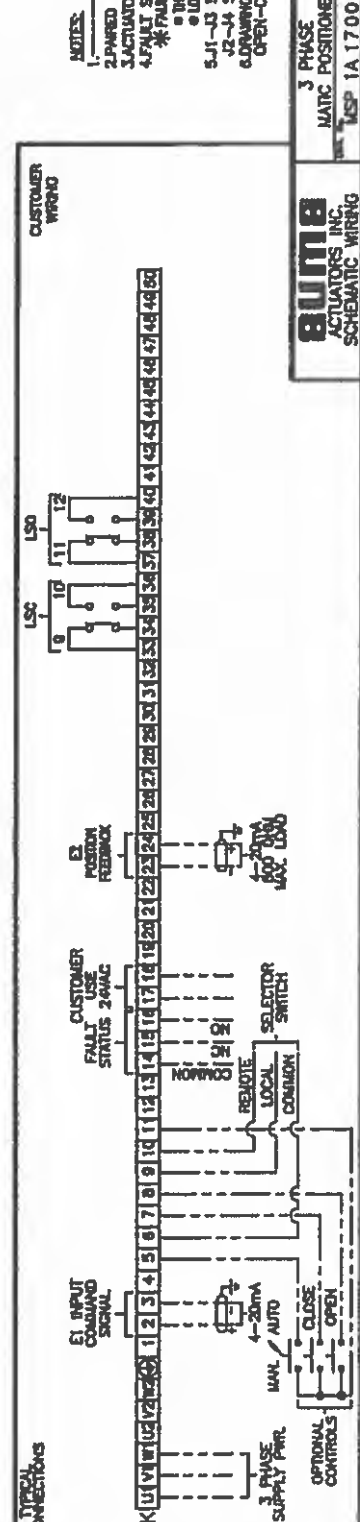
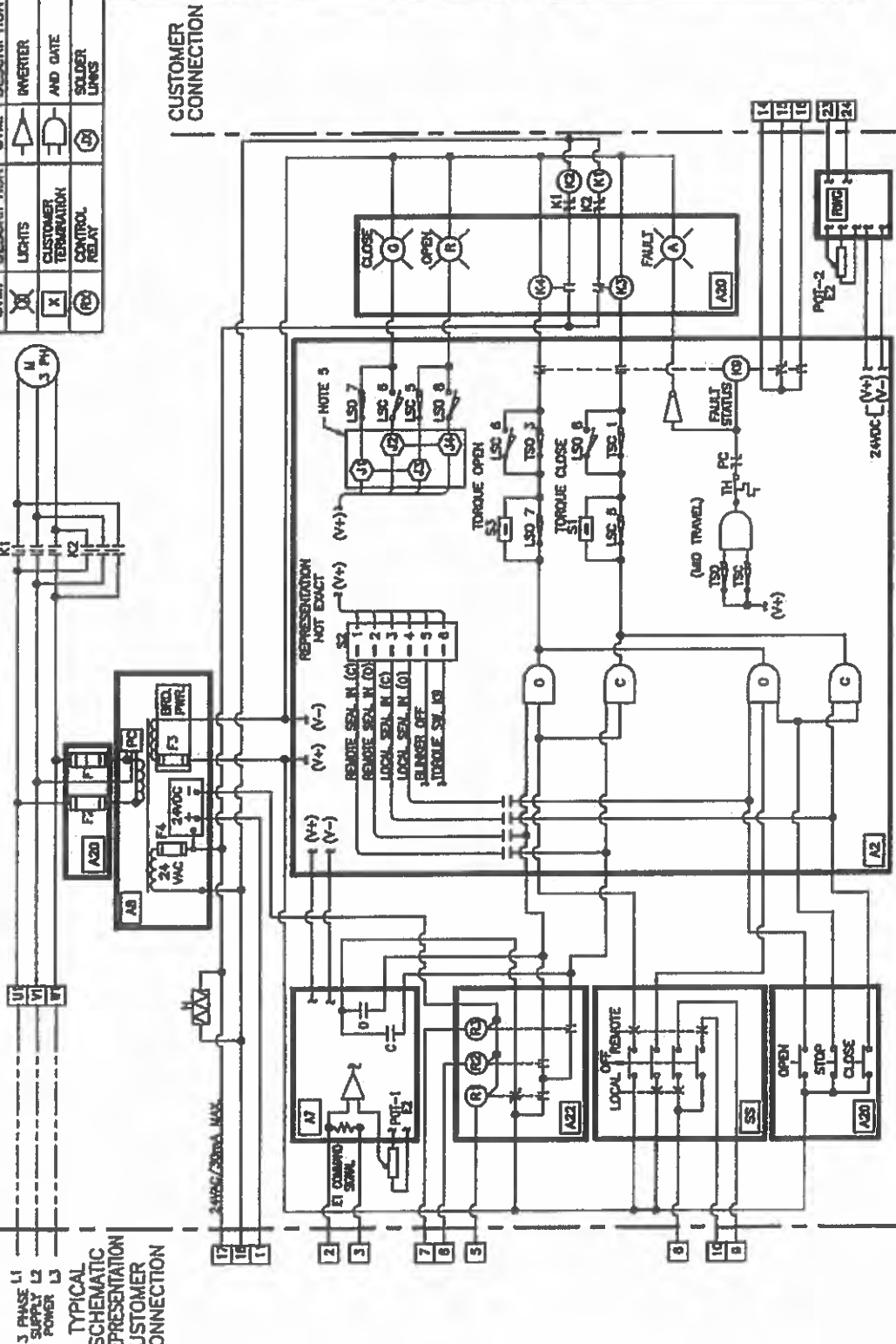
Certified By: Sue Hile

Certified Date: 3/27/2008

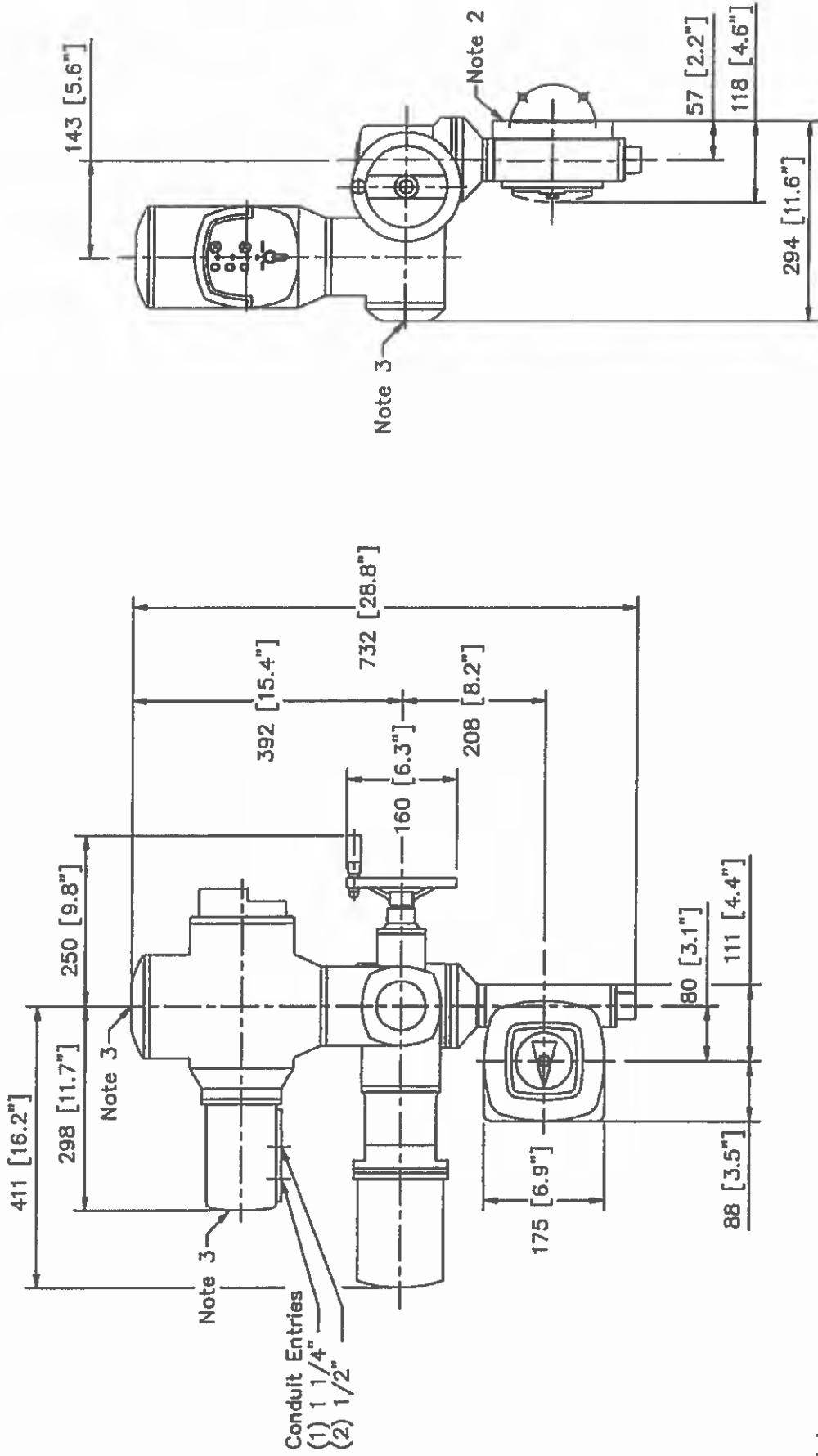
Revision: 0

A2	LISC BOARD
A7	INVERTER
A8	AND GATE
A20	SOLDER LINKS
F1-F2	CONTROL RELAY
H	HEATER
K1-K2	REVERSING CONTACTOR
K3	FAULT STATUS RELAY
LSC (N5R)	LIMIT SWITCH CLOSE
LSD (N6L)	LIMIT SWITCH OPEN
PC	PHASE CORRECTION POTENTIOMETER
POT	POTENTIOMETER
RWD	POSITION TRANSDUCER
S1	SW-TORQUE SEATING, CLOSE
S2	SW-SEAL-IN BLINKER, TORQUE FAULT
S3	SW-TORQUE SEATING, OPEN
SS	SELECTOR SWITCH
TH	MOTOR THERMAL SW. (AUTO-RESET)
TSC (DSR)	TORQUE SWITCH CLOSE
TSD (DBL)	TORQUE SWITCH OPEN

CONTACT	1	2	3	4	5	6	7	8	9	10	11	12
15C												
15D												
15E												
15F												
15G												
15H												
15I												
15J												
15K												



NOTES:
1. FIELD WIRING BY OTHERS
2. PHASE SWITCHES WITHIN BRACKETS MUST HAVE SAME VOLTAGE
3. ACTUATOR DRAWING SHOWS THE LIMIT IN THE MID-POSITION
4. FAULT STATUS IS SHOWN IN FAULT CONDITION
* FAULT STATUS INCLUDES: (COLLECTIVE)
- TORQUE OVERLOAD
- LOSS OF PHASE
- TORQUE SW. TRIP (NO-TRIP)
- TORQUE SW. TRIP (NO-TRIP)
5. J1-J3 SOLDER LINKS FOR LIGHTS ON IN MID TRAVEL OR
6. DRAWING SHOWS WITHOUT PHASE CORRECTION
OPEN-CLOSE WILL BE SWITCHED IF ACTIVATED.



Notes:

1. Metric tolerance per ISO 2768-m. Dimensions in brackets [] are in inches and rounded to one decimal place.
2. See appropriate drive drawing.
3. Seven inch minimum clearance recommended for removal of access cover and equipment adjustment.
4. Consult factory for more detailed dimensionals.
5. Actuator dimensions will not exceed drawing dimensions.

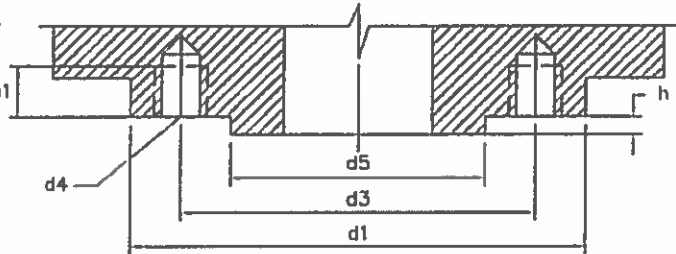
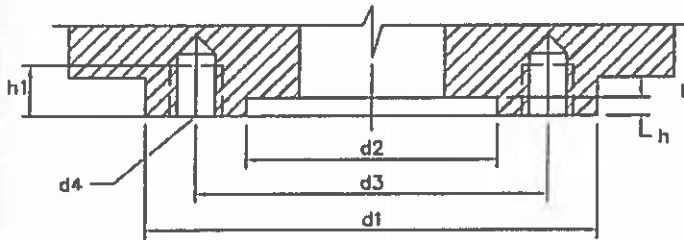
BUMA ACTUATORS INC.	SA(R)07.1-07.5/AM02.1-100 GS80.3 (STYLE RR-RL)		PART CODE 0	DATE 04/01/08
	DESCRIPTION SD111521		REV. DATE 11/17/07	REV. DATE 04/01/08

auma

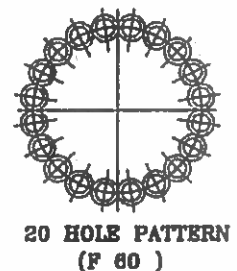
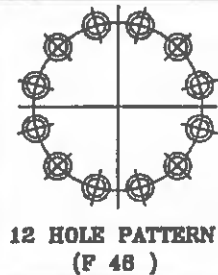
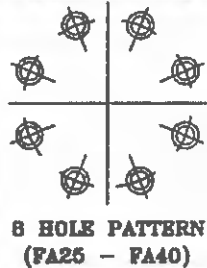
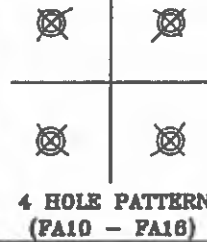
AUMA ACTUATORS, INC.

FA10 - FA40

F48 - F60



GEARBOX MODEL	FLANGE TYPE	d1	d2 (H8)	d3 ± 0.01	(qty.)d4	h	h1	d5 (f8)
GS50.3	FA10	4.9	3.346	4.00	(4) 3/8-16	0.157	0.63	-
GS63.3	FA12	5.9	4.134	4.92	(4) 1/2-13	0.157	0.75	-
GS80.3	FA14	6.9	4.527	5.51	(4) 5/8-11	0.197	0.98	-
GS100.3	FA16	8.3	5.512	6.50	(4) 3/4-10	0.197	1.26	-
GS125.3	FA25	11.8	8.858	10.00	(8) 5/8-11	0.197	0.98	-
GS160.3	FA25	11.8	7.874	10.00	(8) 5/8-11	0.236	1.00	-
GS200.3	FA30	13.8	9.055	11.75	(8) 3/4-10	0.236	1.26	-
GS250.3	FA35	16.3	10.236	14.00	(8) 1-8	0.236	1.57	-
GS315	FA40	18.7	11.811	16.00	(8) 1 1/2-6 ⁽⁴⁾	0.393	2.00	-
GS400	F48	22.1	-	19.01	(12) M36 x 4.0	0.275	2.00	14.567
GS500	F60	35.8	-	23.74	(20) M36 x 4.0	0.275	2.20	18.500



Notes:

1. All dimensions are in inches.
2. Unless specified tolerance per ISO 2768-m.
3. FA Flange per MSS STANDARD SP-101 unless otherwise noted.
4. FA40 Thread size 1 1/2-6 not per MSS STANDARD SP-101.
5. F Flange per ISO 5211.

STANDARD MOUNTING FLANGE DIMENSIONS

GS50.3 - GS500

BY/DATE
MK
11/01/06

APP/DATE
JL
11/01/06

DWG. NO.

SK099241

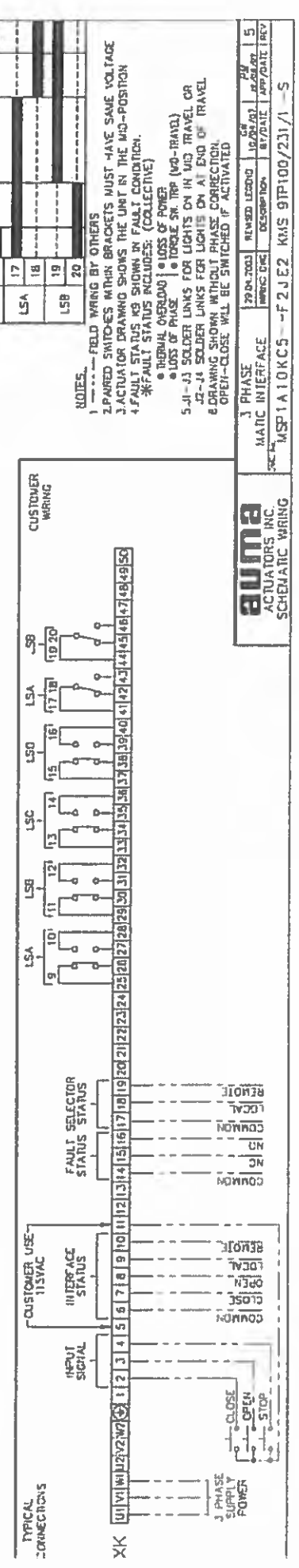
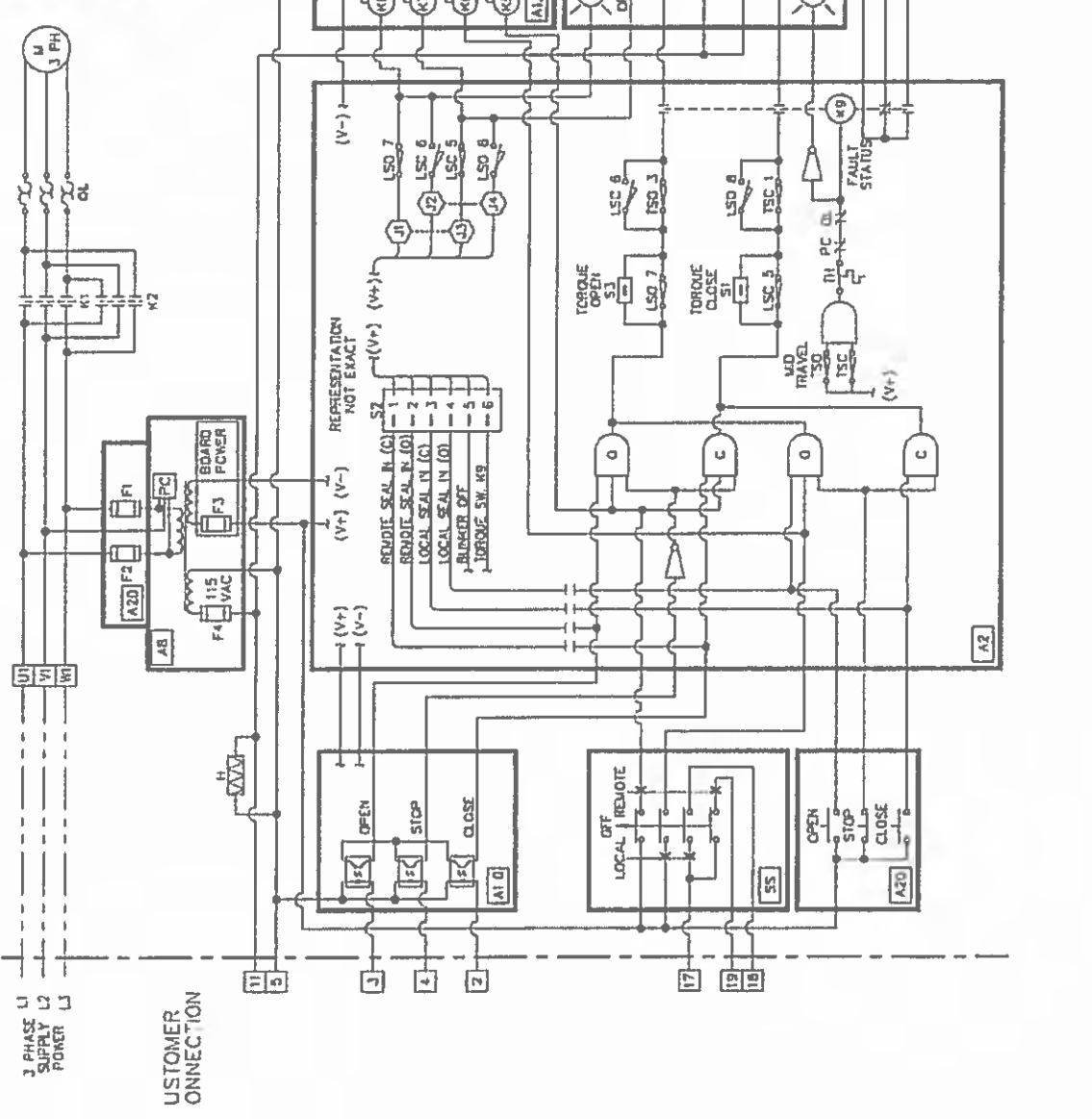
REV
1

SYM.	DESCRIPTION	SYM.	DESCRIPTION
(L)	LIGHTS	(I)	INVERTER
(X)	CUSTOMER TERMINATION	(G)	AND GATE
(R)	CONTROL RELAY	(S)	SOLDER LINKS

LEGEND	
A1-D	INTERFACE BOARD
A2	LOGIC BOARD
AB	POWER SUPPLY
A20	MONITOR/CONTROL BOARD
F1-F2	PRIMARY FUSE
F3-F4	SECONDARY FUSE
H	HEATER
K1-K2	REVERSING CONTACTOR
K3-K4	INTERPOSING RELAYS
K5-K8	STATUS RELAY
K9	FAULT STATUS RELAY
L5A (NOR)	LIMIT SWITCH INTERMEDIATE
L5B (NCL)	LIMIT SWITCH INTERMEDIATE
L5C (WSR)	LIMIT SWITCH CLOSE
L5D (KOL)	LIMIT SWITCH OPEN
M	MOTOR
OL	THERMAL OVERLOAD RELAYS
PC	PHASE CORRECTION
S1	SW - TORQUE SEATING, CLOSE
S2	SW - SEAL-IN, BLINKER, TORQUE FAULT
S3	SWITCH - TORQUE SEATING, OPEN
S5	SELECTOR SWITCH
TH	MOTOR THERMAL SW. (AUTO-RESET)
TSC (SR)	TORQUE SWITCH CLOSE
TSC (OL)	TORQUE SWITCH OPEN

CONTACT	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
TSC																				
TSC																				
L5C																				
L5D																				
L5A																				
L5B																				

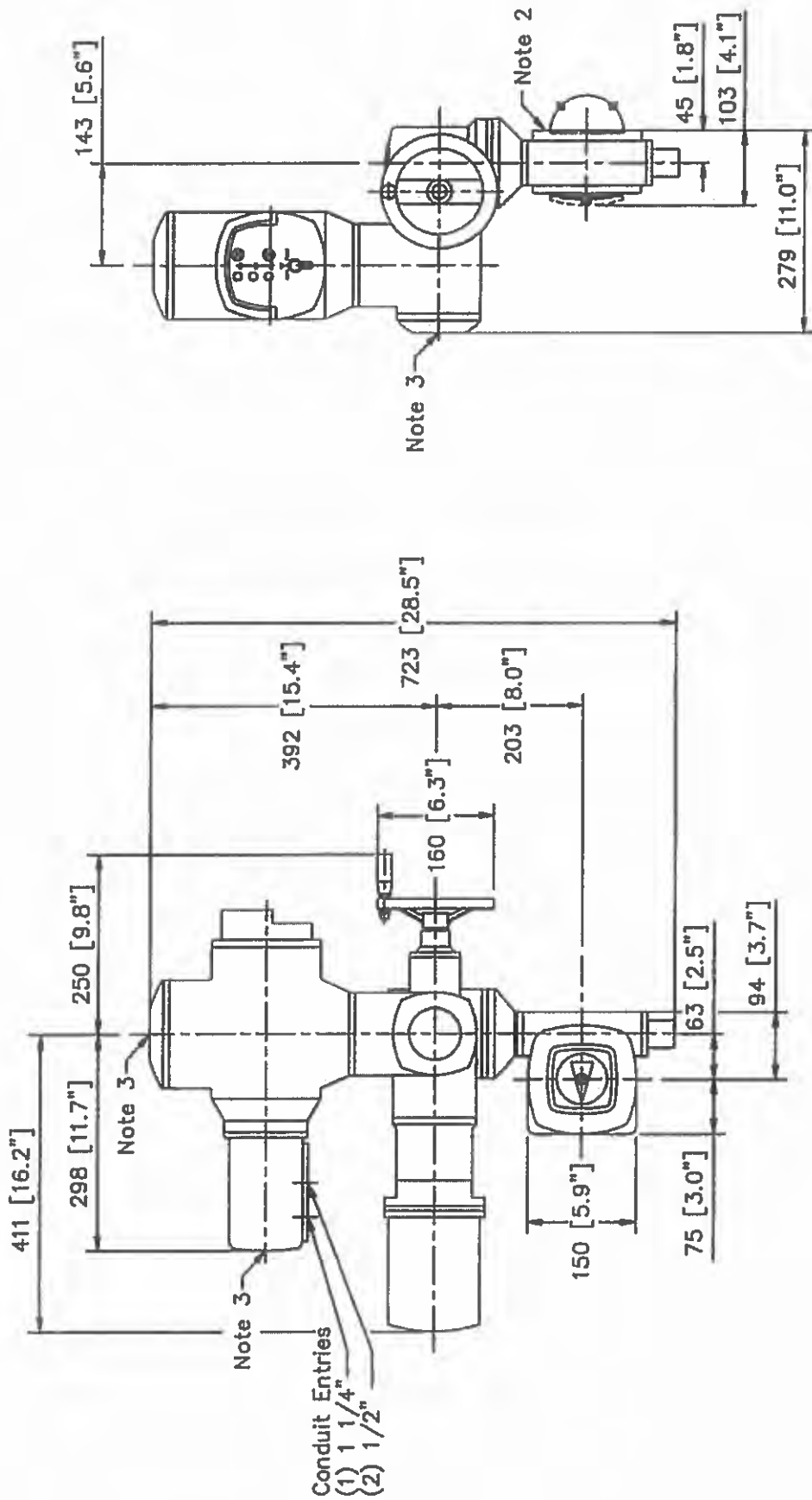
NOTES:
 1 --- FIELD WIRING BY OTHERS
 2 PAIRED SWITCHES WITHIN BRACKETS MUST HAVE SAME VOLTAGE
 3 ACTUATOR DRAWING SHOWS THE UNIT IN THE MD-POSITION
 4 FAULT STATUS IS NO SHOWING OF FAULT CONDITION.
 * FAULT STATUS INCLUDES: (COLLECTIVE)
 a THERMAL OVERLOAD
 b LOSS OF POWER
 c TORQUE SW. TRIP (NO-TRAVEL)
 5 J1-J3 SOLDER LINKS FOR LIGHTS ON IN MD TRAVEL OR
 22-24 SOLDER LINKS FOR LIGHTS ON AT END OF TRAVEL
 6 DRAWING SHOWN WITHOUT PHASE CORRECTION.
 OPEN-CLOSE WILL BE SWITCHED IF ACTIVATED



uma
 ACTUATORS INC.
 SCHEMATIC WIRING

REV.	DATE	DESCRIPTION	BY/CHK	APP/CHK
1				
2				
3				
4				
5				

3 PHASE
 MATEC INTERFACE
 MSP1A10K5 - F2JE2 KMS 9P100/231/1 - 5



Notes:

1. Metric tolerance per ISO 2768-m. Dimensions in brackets [] are in inches and rounded to one decimal place.
2. See appropriate mounting flange drawing.
3. Seven inch minimum clearance recommended for removal of access cover and equipment adjustment.
4. Consult factory for more detailed dimensions.
5. Actuator dimensions will not exceed drawing dimensions.

BIMBA
 ACTUATORS INC.

SA (R) 07.1-07.5/AM02.1-100
 GS63.3
 (STYLE RR-RL)

REV	DATE	BY	CHKD	APP'D	DATE
0					
PART ISSUE					
DRAWING					
REV. DATE					
BY					
DATE					
APP'D					
DATE					
REV. DATE					
BY					
DATE					
APP'D					
DATE					



AMERON
INTERNATIONAL

Performance Coatings & Finishes

Amerlock® 400

High-solids epoxy coating

Product Data/ Application Instructions

- VOC compliant
- High-performance general maintenance coating for new or old steel
- Cures through wide temperature range
- Self-priming topcoat over most existing coatings
- Can be overcoated with wide range of topcoats
- Compatible with prepared damp surfaces
- Compatible with adherent rust remaining on prepared surfaces
- 5 mils or more in a single coat
- Resists high humidity and moisture

Amerlock's low solvent level meets VOC requirements, reduces the chances for film pinholing and solvent entrapment at the substrate-coating interface, often a major cause of coating failure with conventional epoxies and lower solids systems.

Amerlock 400 is available in a variety of colors, including aluminum, and therefore does not require a topcoat. For extended weatherability or special uses, a topcoat may be desired.

Typical Uses

Amerlock 400 is used in those areas where blasting is impractical or impossible. As a maintenance coating, Amerlock 400 protects steel structures in industrial facilities, bridges, tank exteriors, marine weathering, offshore, oil tanks, piping, roofs, water towers and other exposures. Amerlock 400 has good chemical resistance to splash/spillage, fumes and immersion in neutral, fresh and salt water (see resistance table). Contact your Ameron representative for specific information.

Typical Properties

Physical

Abrasion resistance (ASTM D4060)	
1 kg load/1000 cycles	weight loss
CS-17 wheel	102 mg
Impact resistance (ASTM D2794)	
Direct	24 in · lb
Reverse	6 in · lb
Moisture vapor transmission (ASTM F1249)	
	4.49 g/m ²
Adhesion (ASTM D4541)	
	900 psi

Performance

Salt spray (ASTM B117) 3000 hours	
Face blistering	None
Humidity (ASTM D2247) 750 hours	
Face corrosion, blistering	None
Immersion (NACE TM-01-69) fresh water 1 year	
blistering	None



Physical Data

Finish	Semigloss
Color	Standard, Rapid Response, custom colors and aluminum

White and light colors may show yellowing on aging. Use of Amercoat 861 with white or light colors will slightly discolor. Do not use Amercoat 861 with 400FD cure. With white and light colors, 400FD cure will cause yellowing.

Yellow, red and orange colors will fade faster than other colors due to the replacement of lead based pigments with lead-free pigments in these colors.

Components	2
Curing mechanism	Solvent release and chemical reaction between components

Volume solids (ASTM D2697 modified)	
400, 400FD	83% ± 3%
400AL	88% ± 3%

Dry film thickness (per coat)	4-8 mils (100-200 microns)
-------------------------------	----------------------------

Coats	1 or 2
-------	--------

Theoretical coverage	ft ² /gal	m ² /L
1 mil (25 microns)		
400	1331	32.6
400AL	1412	34.7

5 mils (125 microns)		
400	266	6.5
400AL	282	6.9

VOC	lb/gal	g/L
400 mixed	1.4	168
mixed/thinned (1/2 pt/gal)	1.7	204
400AL mixed	1.0	120
mixed/thinned (1 1/2 pt/gal)	2.0	240
400FD mixed	1.2	144
mixed/thinned (1/2 pt/gal)	1.6	192

Temperature resistance,	wet		dry	
	°F	°C	°F	°C
400				
continuous	100	38	200	93
intermittent	100	38	350	177
with 880				
continuous	100	38	425	218
intermittent	100	38	450	232

Some discoloration and darkening will occur at temperatures greater than 200°F; this will not affect film integrity or coating performance.

Flash point (SETA)	°F	°C
400 resin	131	55
400 cure	85	29
400FD cure	87	30
400AL resin	110	43
400AL cure	116	47
Amercoat® 8	20	-7
Amercoat 65	78	25
Amercoat 12	2	-17

Qualifications

USDA – Incidental food contact
 NFPA – Class A

NSF Standard 61 – For use in drinking water;
 Amerlock 400 only

- Colors: Ivory, White, Medium Grey, RT 1805 Blue
- Numbers of Coats: 2-4
- Sequence of Coats: Any combination of listed colors
- Maximum Field Use Dry Film Thickness (in mills) : 24
- Maximum Thinner 12% Amercoat #65 by volume; 12% Amercoat #8 by volume (alternate)
- Recoat / Cure Time: 12 hours / 7 days
- Number of Coats: Use of Amercoat #8 Thinner is limited to tanks of 250,000 gallons or greater
- Tanks 1,000 gallons or greater
- Pipes 21 inches in diameter or greater
- Valves 6 inches in diameter or greater
- *Certain restrictions do apply*

Chemical Resistance Guide

Environment	Immersion		Splash and Spillage		Fumes and Weather	
	400	400AL	400	400AL	400	400AL
Acidic	*	*	F	F	G	G
Alkaline	*	*	E	G	E	E
Solvents	*	*	G	G	E	E
Salt water	E	E	E	E	E	E
Water	E	E	E	E	E	E

F-Fair G-Good E-Excellent

*Contact your Ameron representative.

This table is only a guide to show typical resistances of Amerlock 400 and 400AL. For specific recommendations, contact your Ameron representative for your particular corrosion protection needs.

Systems using Amerlock 400 or 400AL

1 st coat	2 nd Coat**	3 rd coat***
400	None	None
400	450HS	None
Amershield™	None	
400**	400	None
Dimetcote® 9, 9FT or 9HS	400	None
Dimetcote 9, 9FT or 9HS	400	450HS

**Water Immersion.

***For color contrast when 2 coats of 400AL are used, 400AL red can be used as first coat.

Recoat/Topcoat time minimum (hours)	°F/°C		
	90/32	70/21	50/10
400	8	16	30
400 with 1 pt 861	4	7	16
400FD	2	3½	10
400AL	3	12	48
400AL with ½ pt 861	3	5	12

Recoat/Topcoat time @ 70°F (21°C)

System	Maximum time
400/400	3 months
400 with 861/400	1 month
400FD/400FD	2 weeks
400/Amershield or 450HS	1 month
400/5405	1 day
400FD/Amershield or 450HS	7 days
400 with 861/Amershield or 450HS	2 weeks

Note: If maximum time is exceeded, roughen surface. For topcoats (finish coats) not listed, see Product Data sheet for specific topcoat time limitations.

Surface Preparation

Coating performance is, in general, proportional to the degree of surface preparation. Abrasive blasting is usually the most effective and economical method. When this is impossible or impractical, Amerlock 400 can be applied over mechanically cleaned surfaces. All surfaces must be clean, dry and free of all contaminants, including salt deposits.

Amerlock 400 may be used over most types of properly prepared and tightly adhering coatings. A test patch is recommended for use over existing coatings.

Steel – Remove all loose rust, dirt, moisture, grease or other contaminants from surface. Power-tool clean SSPC-SP3 or hand-tool clean SSPC-SP2. For more severe environments, dry abrasive blast SSPC-SP7. Water blasting is also acceptable. For immersion service – dry abrasive blast SSPC-SP10.

Aluminum – Remove oil, grease or soap film with neutral detergent or emulsion cleaner; treat with Alodine® 1200, Alumiprep® or equivalent or blast lightly with fine abrasive.

Application Data

Applied over	Steel, concrete, aluminum, galvanizing				
Surface preparation	Steel SSPC-SP2, 3, 6, 7, 10 or 11 Concrete ASTM D4259 or 4260 Aluminum Alodine®, Alumiprep® or light abrasive blast				
Galvanizing	Galvaprep® or light abrasive blast				
Method	Airless or conventional spray. Brush or roller may require additional coats.				
Mixing ratio (by volume)	1 part resin to 1 part cure				
Pot life (hours)	°F/°C				
861 Accelerator	Amerlock				
Amount	/mixed 5 gal				
None	400	90/32	70/21	50/10	32/0
	400AL	1½	2½	4	7
	400FD	3½	5½	10	15
½ pt	400	1	1½	2½	4
	400AL	1	1½	2½	4
1 pt	400	½	1	1½	2

Pot life is the period of time after mixing that a five-gallon unit of material is sprayable when thinned as recommended. Mixture may appear fluid beyond this time, but spraying and film build characteristics may be impaired.

Environmental conditions

Product	Air and Surface Temperature
Amerlock 400 or 400AL	40° to 122°F (4° to 50°C)
Amerlock with 861	20° to 122°F (-6° to 50°C)
Amerlock 400FD cure	20° to 122°F (-6° to 50°C)

Surface temperatures must be at least 5°F (3°C) above dew point to prevent condensation. At freezing temperatures, surface must be free of ice.

Do not use Amerlock 400AL on water damp surfaces. Do not use 400FD cure with 400AL resin.

Drying time (ASTM D1640) (hours)

861 Amt	Amerlock /mixed 5 gal	touch °F/°C					
		120/49	90/32	70/21	50/10	32/0	20/-6
None	400	1½	4½	9	28	96	NR
	400AL	1	4	12	36	96	NR
	400FD cure	½	1	2	8	24	48
½ pt	400	1½	3	5	24	72	120
	400AL	1	1½	2½	5	10	24
1 pt	400	1	2	4	15	48	96

Drying time continued

		through					
		6	12	20	40	140	NR
None	400	6	12	20	40	140	NR
	400AL	1 1/2	7 1/2	24	72	216	NR
	400FD cure	1 1/2	2 1/2	4 1/2	13	38	96
1/2 pt	400	3	6	10	30	96	180
	400AL	2	4	9	24	48	120
1 pt	400	2 1/2	5	9	24	72	160
Cure for immersion (days)							
None	400	2	4	7	21	NR	NR
	400AL	2	4	7	21	NR	NR
	400FD cure	1	2	3	7	21	NR
1/2 pt	400AL	1	2	3	7	21	NR
	1 pt	400	1	2	3	7	21

Amercoat 861 Accelerator will slightly discolor Amerlock 400 white and other Amerlock light colors. Do not use 861 Accelerator with 400FD cure.

NR = Not recommended

Thinner Amercoat 8 or 65

Equipment cleaner Thinner or Amercoat 12

Galvanizing – Remove oil or soap film with detergent or emulsion cleaner, then use zinc treatment such as Galvaprep[®] or equivalent or blast lightly with fine abrasive.

Concrete – Acid etching (ASTM D4260) or abrasive blast (ASTM D4259) new concrete cured a minimum of 14 days.

Application Equipment

The following is a guide; suitable equipment from other manufacturers may be used. Changes in pressure, hose and tip size may be needed for proper spray characteristics.

Airless spray – Standard equipment such as Graco Bulldog 30:1 or larger, with a 0.017- to 0.021-inch fluid tip.

Conventional spray – Industrial equipment, such as DeVilbiss MBC or JGA or Blinks 18 or 62 spray gun. A moisture and oil trap in the main air supply line, a pressure material pot with mechanical agitator and separate regulators of air and fluid pressure are recommended.

Power mixer – Jiffy Mixer powered by an air or explosion-proof electric motor.

Brush or roller – Additional coats may be required to attain proper thickness.

Application Procedure

1. Flush all equipment with thinner or Amercoat[®] 12 before use.
2. Stir resin using an explosion-proof power mixer to disperse pigments.
3. Add cure to resin. Mix thoroughly until uniformly blended to a workable consistency. For low temperature application, use Amercoat 861 accelerator or 400FD cure. Do not use Amercoat 861 when using Amerlock 400FD cure or with Amerlock white or light colors as color variation may result. Do not exceed the 1 pint Amercoat 861 accelerator per 5 gallon unit recommendation. Do not use 400FD cure with 400AL resin.
4. Do not mix more material than can be used within the expected pot life.
5. For optimum application, material should be from 50° to 90°F (10° to 32°C). Above 122°F (50°C), sagging may occur.
6. Use only Ameron recommended thinners. Above 85°F (29°C) use Amercoat 8, at lower temperatures use Amercoat 65. A small amount of thinner greatly reduces viscosity; excessive thinning will cause running or sagging. Thin cautiously as follows:

Amercoat 8 or 65 thinner	400 and 400FD	400AL
Airless – up to	1/4 pt/gal	1 1/2 pt/gal
Conventional – up to	1/2 pt/gal	1 1/2 pt/gal

Below 50°F additional thinning may be needed and multiple coats required to achieve specified thickness.

7. To minimize orange peel appearance, adjust conventional spray equipment to obtain adequate atomization at lowest air pressure.
8. Apply a wet coat in even, parallel passes with 50 percent overlap to avoid holidays, bare areas and pinholes. If required, cross spray at right angles.
9. When applying Amerlock 400 directly over inorganic zincs or zinc rich primers, a mist coat/full coat technique may be required to minimize bubbling. This will depend on the age of the Dimetecote[®], surface roughness and conditions during curing.

Note – Do not use Amerlock 400AL on water damp surfaces

10. Ventilate confined areas with clean air between coats and while curing the final coat. Prevent moisture condensation on the surface between coats.
11. Repair damaged areas by brush or spray.
12. Clean equipment with thinner or Amercoat 12 immediately after use.

Shipping Data

Packaging unit	2 gal	5 gal
cure	1-gal can	2.5-gal can
resin	1-gal can	2.5-gal can
Shipping weight (approx)	lbs	kg
2-gal unit		
400 cure	12.5	5.7
400FD cure	12.2	5.5
400 resin	13.7	6.2
400AL cure	12.1	5.5
400AL resin	11.0	5.0
5-gal unit		
400 cure	31.8	14.4
400FD cure	31.2	14.2
400 resin	35.0	15.9
400AL cure	30.9	14.0
400AL resin	28.3	12.8

Shelf life when stored indoors at 40° to 100°F (4° to 38°C) resin and cure 1 year from shipment date.

Numerical values are subject to normal manufacturing tolerances, color and testing variances. Allow for application losses and surface irregularities.

This mixed product is photochemically reactive as defined by the South Coast Air Quality Management District's Rule 102 or equivalent regulations.

Safety Precautions

Read each component's material safety data sheet before use. Mixed material has hazards of each component. Safety precautions must be strictly followed during storage, handling and use.

CAUTION - Improper use and handling of this product can be hazardous to health and cause fire or explosion.

Do not use this product without first taking all appropriate safety measures to prevent property damage and injuries. These measures may include, without limitation: implementation of proper ventilation, use of proper lamps, wearing of proper protective clothing and masks, tenting and proper separation of application areas. Consult your supervisor. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapor concentrations within safe limits and to protect against toxic hazards. Necessary safety equipment must be used and ventilation requirements carefully observed, especially in confined or enclosed spaces, such as tank interiors and buildings.

This product is to be used by those knowledgeable about proper application methods. Ameron makes no recommendation about the types of safety measures that may need to be adopted because these depend on application and space, of which Ameron is unaware and over which it has no control.

If you do not fully understand the warnings and instructions or if you cannot strictly comply with them, do not use the product.

Note: Consult Code of Federal Regulations Title 29, Labor, parts 1910 and 1915 concerning occupational safety and health standards and regulations, as well as any other applicable federal, state and local regulations on safe practices in coating operations.

This product is for industrial use only. Not for residential use.

Limitation of Liability

Ameron's liability on any claim of any kind, including claims based upon Ameron's negligence or strict liability, for any loss or damage arising out of, connected with, or resulting from the use of the products, shall in no case exceed the purchase price allocable to the products or part thereof which give rise to the claim. In no event shall Ameron be liable for consequential or incidental damages.

Warranty

Ameron warrants its products to be free from defects in material and workmanship. Ameron's sole obligation and Buyer's exclusive remedy in connection with the products shall be limited, at Ameron's option, to either replacement of products not conforming to this Warranty or credit to Buyer's account in the invoiced amount of the nonconforming products. Any claim under this Warranty must be made by Buyer to Ameron in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life, or one year from the delivery date, whichever is earlier. Buyer's failure to notify Ameron of such nonconformance as required herein shall bar Buyer from recovery under this Warranty.

Ameron makes no other warranties concerning the product. No other warranties, whether expressed, implied, or statutory, such as warranties of merchantability or fitness for a particular purpose, shall apply. In no event shall Ameron be liable for consequential or incidental damages.

Any recommendation or suggestion relating to use of the products made by Ameron, whether in its technical literature, or in response to specific inquiry, or otherwise, is based on data believed to be reliable; however, the products and information are intended for use by Buyers having requisite skill and know-how in the industry, and therefore it is for Buyer to satisfy itself of the suitability of the products for its own particular use and it shall be deemed that Buyer has done so, at its sole discretion and risk. Variation in environment, changes in procedures of use, or extrapolation of data may cause unsatisfactory results.



Ameron U.S.A. • 13010 Morris Rd, Suite 400, Alpharetta, GA 30004 • (678) 393-0653
Ameron B.V. • J. F. Kennedylaan 7, 4191 MZ Geldermalsen, The Netherlands • (31) 345-587-587

MILLIKEN VALVE COMPANY

2625 Brodhead Road, Suite 100 Phone (610) 861-8803
Bethlehem, PA 18020-9081 FAX (610) 861-8094

MILLCENTRIC FLOW (CV) CHART

<u>Valve Size</u>	<u>Milliken CV</u>
3"	635 gpm
4"	1,120 gpm
6"	2,359 gpm
8"	4,182 gpm
10"	7,073 gpm
12"	8,366 gpm
14" *	8,505 gpm
14" **	4,631 gpm
16"	9,365 gpm
18"	11,411 gpm
20"	13,612 gpm
24"	21,343 gpm
30"	36,445 gpm
36"	47,871 gpm

*round port

**rectangular port

9/07

Project: Proof of Design Tests

Certificate No.: LIV 202965/1

Client: Hattersley Newman Hender Ltd.
Milliken Valve Company Inc.

Office: Liverpool

Client's Order No.: R904720

Date: 8 February 1993

Inspection dates
First: 23.11.92

Order Status: Complete

Final: 14.1.93

This is to certify that at the request of the above client the undersigned Surveyor to this Society did attend at their Ormskirk works on and between the above dates for the purpose of witnessing testing as under noted on:-

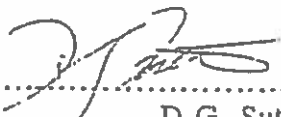
6" Fig 601 Millcentric Eccentric Plug Valves.
in accordance with section 5.5 of A.W.W.A. C504-80.

Three of the above valves were selected and hydro static tested to 350psi on the body for 1 minute no deformation or leakage found and on the seat to 350 psi for 1 minute no deformation or leakage found. Each valve in turn was then subjected to 10000 operational under hydraulic pressure of as follows.

1. Valve closed.
2. Hydraulic pressure of 175 psi applied.
3. Valve opens to fully open and zero pressure.
4. Back to operation 1.

On completion of 10,000 cycles each valve was subjected to a seat leakage test of 175 psi for 1 minute and found tight.

The valves were then opened up and inspected and no visible deterioration was noted.


.....
D.G. Sutton.
Surveyor to Lloyd's Register.



Research and Development Center

20 Thurber Blvd.
Smithfield, RI 02917
401-349-3020
401-349-3021 Fax

**Test Report MUAD02-1
Proof-of-Design Test
Milliken 24" Figure 601 Plug Valve
June 6th 2003**

Test Objective:

This test was performed to evaluate the capability of a Milliken Figure 601 Plug Valve to meet the Proof-of-Design requirements of ANSI/AWWA C504-00 Section 5, Paragraphs 5.2.4 through 5.4.2.3.

Description of test valve.

The valve tested was a Milliken 24" Figure 601 eccentric plug valve with a rectangular elastomer coated plug. The valve pressure rating was 150 CWP. Valve design was in accordance with MSS-SP-78 1998.

Test Apparatus:

The valve was actuated by a Morin model B 575U D000 Cylinder Actuator, driven by air over water reservoirs. The end flanges of the valve were closed by test heads, and the valve was pressurized to 150 psig in each closed cycle by a centrifugal pump fed by a water reservoir. Valve discharge on opening was returned to the same reservoir. A directional solenoid valve initiated by an electronic timer controlled the open/close cycling of the valve. The same device recorded open/close cycles. The open/close/open cycle of the valve was 45 seconds. Test pressure was monitored by a 0 – 500 psig pressure gauge, serial # MF-01-007, Calibrated 7/15/02, recalibration due 8/21/03.

Test procedure:

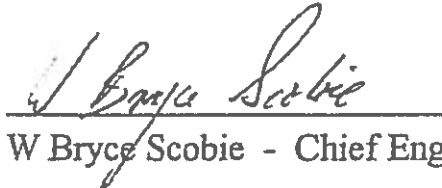
The valve shell was pressurized to 300 psig with the plug in the open position, and inspected for external leakage. No leakage was evident. The plug was then closed and the valve pressurized to 300 psig seat upstream. No leakage or permanent deflection was observed. This procedure was repeated with the pressure seat downstream. Again no leakage or permanent deflection was observed. The valve was cycled fully open /closed/fully open for 5,000 cycles with 150 psig applied to the plug at each closed cycle. The valve was inspected for leakage at 1,000 cycle intervals. At the completion of 5,000 cycles the valve was tested in both flow directions for leakage past the plug. No leakage was observed.

Conclusion:

The 24" Milliken figure 601 Plug Valve meets ANSI/AWWA C504-00 Proof-of-Design requirements as specified in Section 5 Paragraphs 5.2.4 through 5 4.2.3.



Robert Engelhardt - Senior Laboratory Technician



W Bryce Scobie - Chief Engineer

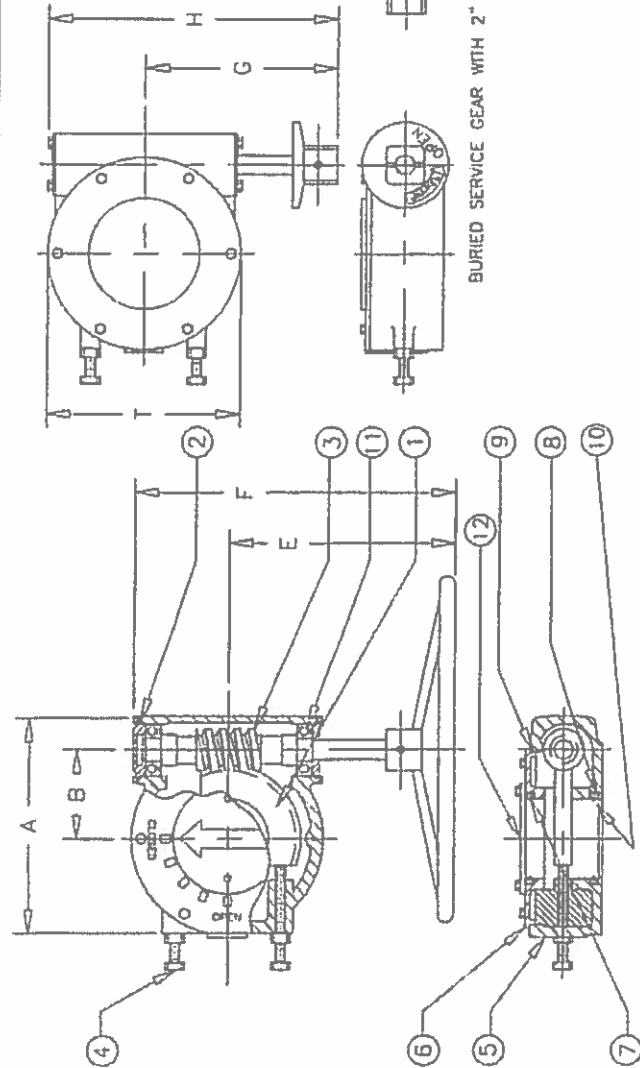
Subscribed and sworn to before me in
Providence County Rhode Island on the
10th day of June 2003



Renee M. Pelletier
Notary Public - Rhode Island
My Commission Expires
February 25, 2004

OPER.	A	B	C	D	E	F	G	H	T
M3	7.00	2.56	1.50	3.34	9.5	11.7	8.0	11.3	6
M5	8.00	3.16	1.50	3.56	11.3	14.7	8.0	11.4	7.25
M8	11.25	4.63	2.00	4.72	11.6	16.2	10.0	14.6	10.0

NOTE:
CAP FOR BURIED SERVICE IS ONE PIECE
AND DOES NOT HAVE AN INDICATOR PLATE



BURIED SERVICE GEAR WITH 2" NUT

ABOVE GROUND GEAR WITH HANDWHEEL

ITEM	QTY	DESCRIPTION	MATERIAL
12	1	INDICATING COVER	ALUMINUM
11	2	BEARING	STEEL ROLLER BEARINGS
10	1	O-RING	NITRILE
9	1	O-RING	NITRILE
8	2	SLEEVE BEARING	BRONZE
7	2	O-RING	NITRILE
6	1	CAP	SAME AS HOUSING
5	1	GEAR HOUSING	DUCTILE IRON
4	2	STOP LUG	STL/ZINC OR 316 STN. STL.
3	1	WORN GEAR	HARDENED STEEL
2	2	O-RING	NITRILE
1	1	QUAD GEAR	DUCTILE IRON A536

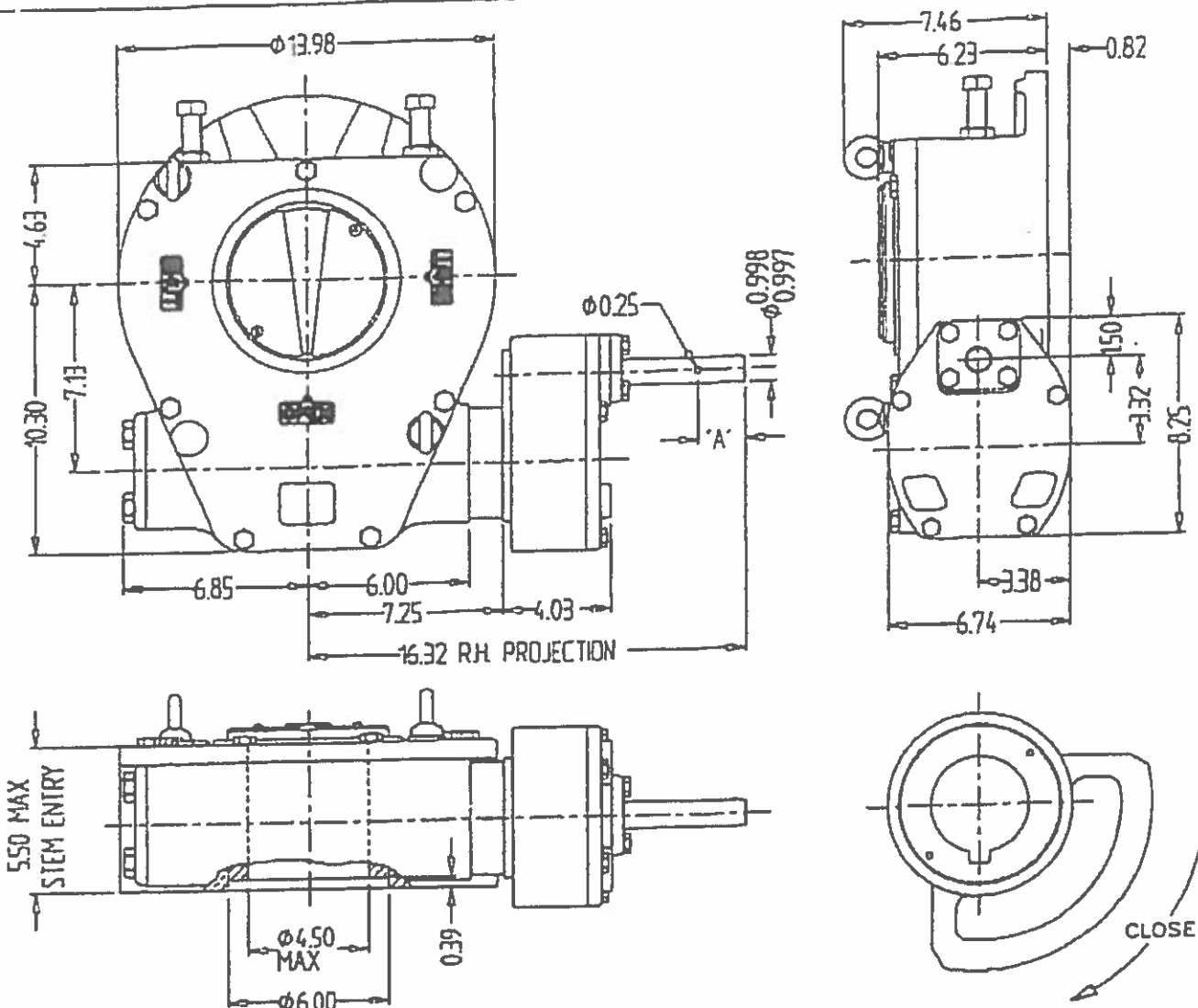
THIS DRAWING IS THE PROPERTY OF
MILLIKEN VALVE COMPANY
AND MUST NOT BE USED IN ANY WAY
PREJUDICIAL TO THEIR INTERESTS

MILLIKEN VALVE CO		BY DATE	SCALE
DATE	REVISIONS	CR	8/97
5/78	1. REVISION	CHK'D	NONE
	2. REVISION		
	3. REVISION		
	4. REVISION		
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	100. REVISION		

DWG. NO. S49624

ACTUATOR TYPE -

MJF50/S5



GENERAL INFORMATION

TRAVEL _____ 90° ±5° AT BOTH ENDS
 RATIO _____ 250:1
 TURNS TO CLOSE _____ 625

MECHANICAL ADVANTAGE _____ 730 ±10%
 MAXIMUM OUTPUT TORQUE _____ 105000 in-lbs
 MAXIMUM INPUT TORQUE _____ 1438 in-lbs

MOUNTING HOLE DETAIL: PREFERRED BOLT CIRCLE STRADDLING C₁ 10.00" (F25)
 MAXIMUM BOLT CIRCLE STRADDLING C₁ 11.75"
 MAXIMUM BOLT CIRCLE ON C₁ 11.75"
 MINIMUM BOLT CIRCLE 7.25"

APPROXIMATE WEIGHT _____ 2205 lbs (100 kg)

OUTPUT KEYWAY DETAILS SHOWN IN OPEN POSITION

HANDWHEEL DATA		
Ø	'A'	RIM PULL AT MAX TORQUE
10"	1.25"	288 lbs
12"	1.25"	240 lbs
14"	1.25"	205.5 lbs
18"	1.75"	160 lbs
24"	1.75"	120 lbs
30"	1.75"	96 lbs
36"	1.75"	80 lbs



MASTERGEAR
 DIVISION OF REDAL-BELLET CORPORATION
 5466 EAST ROCKTON RD. • SOUTH BELL, N. C. 28680



DIMENSIONS IN INCHES

DO NOT SCALE

DRAWING NO. MJ 7028

THIS DRAWING/DESIGN IS THE PROPERTY OF MASTERGEAR AND MUST NOT BE USED OR COPIED WITHOUT THEIR SPECIFIC WRITTEN CONSENT.

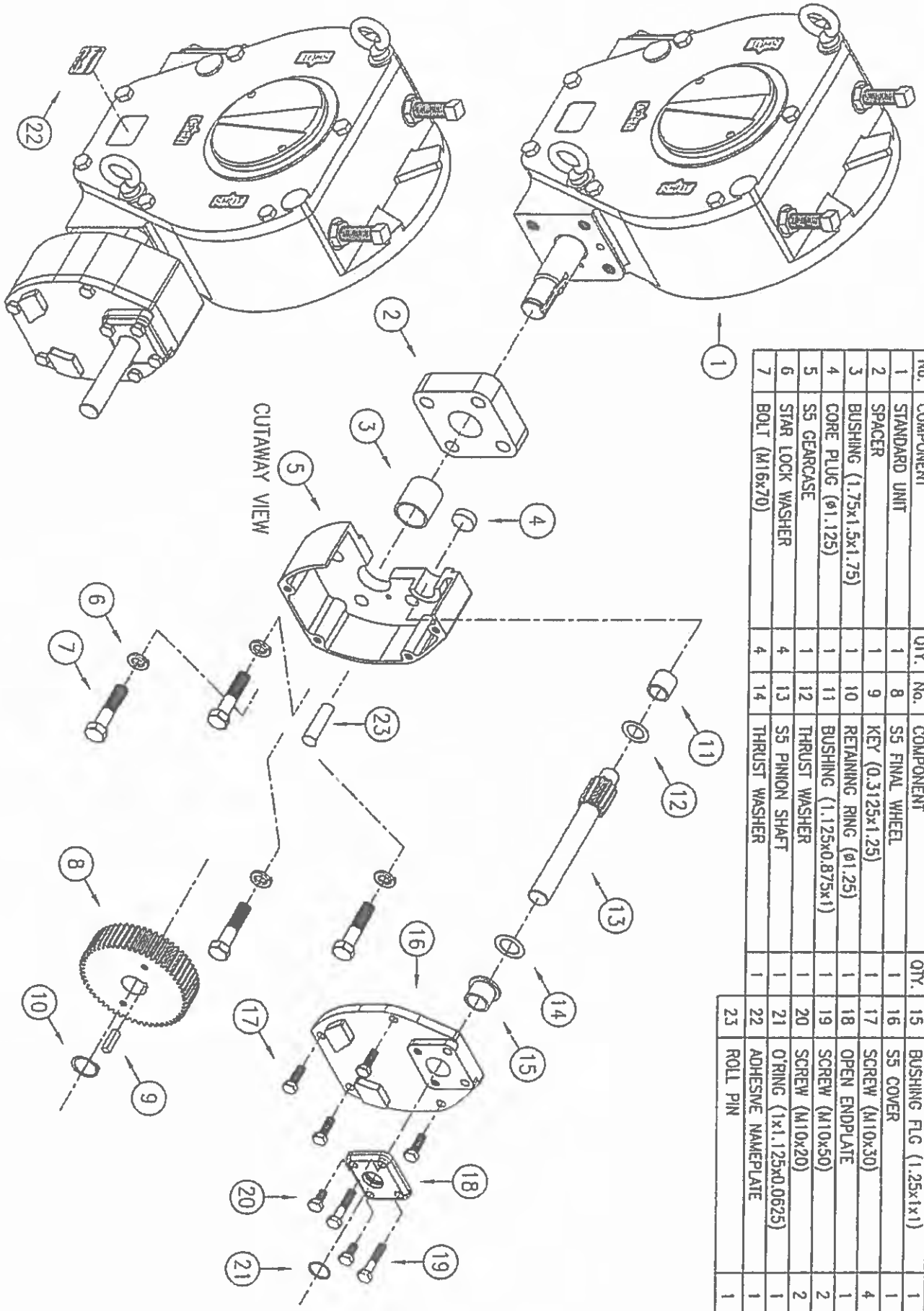
APPROVED BY *JRIB*

REV. A 2/9/98

MJF50/S5 MATERIAL LIST

ITEM	MATERIAL
	1 SEE MJF50 MATERIAL LIST
	2 CAST IRON
	3 SINTERED BRONZE
	4 PLATED STEEL
	5 CAST IRON
	6 PLATED STEEL
	7 HARDENED STEEL
	8 CARBON STEEL
	9 CARBON STEEL
	10 STEEL
	11 SINTERED BRONZE
	12 HARDENED STEEL
	13 CARBON STEEL
	14 HARDENED STEEL
	15 SINTERED BRONZE
	16 CAST IRON
	17 HARDENED STEEL
	18 CAST IRON
	19 HARDENED STEEL
	20 HARDENED STEEL
	21 NITRILE
	22 ALUMINUM
	23 HARDENED STEEL

No.	COMPONENT	QTY.	No.	COMPONENT	QTY.	No.	COMPONENT	QTY.
1	STANDARD UNIT	1	8	S5 FINAL WHEEL	1	15	BUSHING FLG (1.25x1x1)	1
2	SPACER	1	9	KEY (0.3125x1.25)	1	16	S5 COVER	1
3	BUSHING (1.75x1.5x1.75)	1	10	RETAINING RING (ø1.25)	1	17	SCREW (M10x30)	4
4	CORE PLUG (ø1.125)	1	11	BUSHING (1.125x0.875x1)	1	18	OPEN ENDPLATE	1
5	S5 GEARCASE	1	12	THRUST WASHER	1	19	SCREW (M10x50)	2
6	STAR LOCK WASHER	4	13	S5 PINION SHAFT	1	20	SCREW (M10x20)	2
7	BOLT (M16x70)	4	14	THRUST WASHER	1	21	O'RING (1x1.125x0.0625)	1
			11			22	ADHESIVE NAMEPLATE	1
			12			23	ROLL PIN	1



90° OUTPUT UNIT

UNIT: MJF

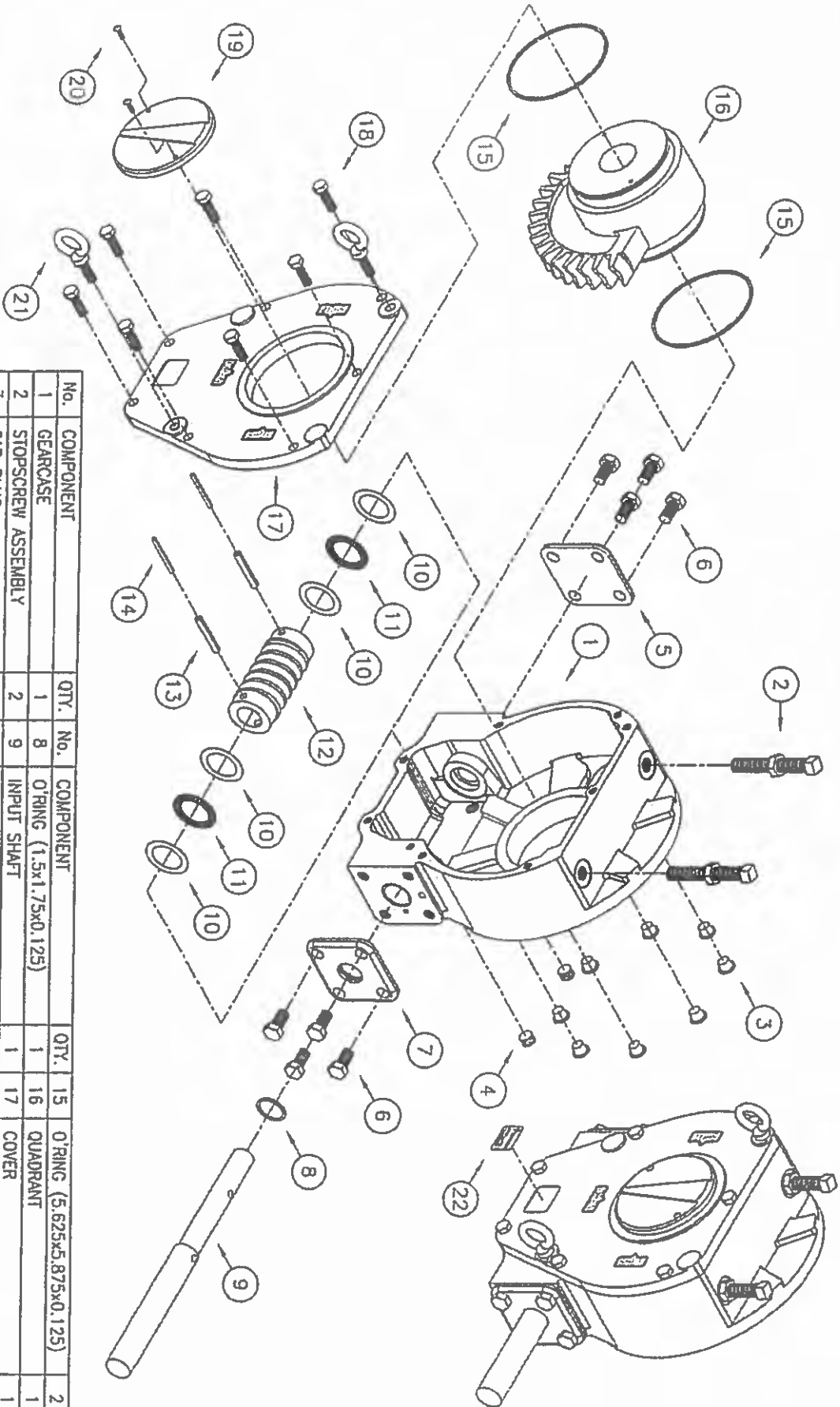
S5 SPUR BOX

MJF/S5/SLO39

REV: B

MJF50 MATERIAL LIST

ITEM	MATERIAL
	1 CAST IRON
	2 HARDENED STEEL
	3 PLASTIC
	4 CAST IRON
	5 CAST IRON
	6 HARDENED STEEL
	7 CAST IRON
	8 NITRILE
	9 CARBON STEEL
	10 HARDENED STEEL
	11 HARDENED STEEL
	12 ALLOY STEEL
	13 HARDENED STEEL
	14 HARDENED STEEL
	15 NITRILE
	16 DUCTILE IRON
	17 CAST IRON
	18 HARDENED STEEL
	19 CAST IRON
	20 HARDENED STEEL
	21 CAST IRON
	22 ALUMINUM



No.	COMPONENT	QTY.	No.	COMPONENT	QTY.	No.	COMPONENT	QTY.
1	GEARCASE	1	8	O-RING (1.5x1.75x0.125)	1	15	O-RING (5.625x5.875x0.125)	2
2	STOPSCREW ASSEMBLY	2	9	INPUT SHAFT	1	16	QUADRANT	1
3	CAP PLUG	8	10	THRUST WASHER	4	17	COVER	1
4	PRESS PLUG (90.375)	2	11	NEEDLE BEARING	5	18	SCREW (M12x40)	7
5	CLOSED ENDPLATE	1	12	WORM	1	19	INDICATOR CAP	1
6	SCREW (M16x30)	8	13	ROLL PIN (10x65)	2	20	SCREW (M6x25)	1
7	OPEN ENDPLATE	1	14	ROLL PIN (6x65)	2	21	EYE BOLT (M12x40)	2
						22	ADHESIVE NAMEPLATE	1

MJF

STANDARD UNIT

MJF/SLO39

REV. A

MILLIKEN

MILLCENTRIC

ECCENTRIC PLUG VALVE

The Milliken criteria of quality, reliability, safety and value are embodied in the MILLCENTRIC Eccentric valve, setting higher standards for dependable performance with excellent features achieved by the utilization of the very latest design and manufacturing techniques.

BODY

Conforming to AWWA C504 wall thickness, the Millcentric valve body casting is in ASTM A126 CL B cast iron using high pressure molding techniques. Alternative flanged, grooved or mechanical joint ends are available.

Flange diameter, thickness and drilling conform to ANSI B16.1 Class 125 or 250.

Grooved ends meet AWWA C-606 for ductile or steel pipe. Mechanical joints to AWWA C111 (ANSI A21.11).

SEAT

The Millcentric valve incorporates as standard, on 3" and larger, a welded 90% nickel seat for corrosion and erosion resistance specially profiled for low torque and extended seat life.

An alternative corrosion resistant epoxy seat is available for general service duties.

STEM SEAL

High integrity sealing by combining the advantages of a resilient and abrasion resistant U-Cup seal. From vacuum to high pressure, the self-adjusting sealing system (per AWWA C504) gives positive, trouble-free service and is retained independently of the plug stem or external torque device.

BEARINGS

The plug rotates in permanently lubricated 316 grade stainless steel bearings on 20" and smaller, and permanently lubricated bronze bearings on 24" and larger, located in the body and bonnet, along with upper and lower PTFE thrust washers, which ensure consistently low operating torque.

- Computer Aided Design
- High integrity casting
- CNC manufacturing delivers consistent sizes on all components

All complemented by rigorous Quality Control System

PLUG

Supported on integral trunnions, the plug face is covered with an elastomer that is molded 2½"-12" and vulcanized on 14" and larger to the casting providing tight shut off even under vacuum conditions. High integrity corrosion-free sealing is achieved by a variety of abrasion resistant elastomers which protect the plug right up to the trunnions. When assembled, the light compression of the elastomers onto PTFE thrust washers, prevents entry of abrasive materials into the bearings.

BONNET SEAL

Superior "O" ring sealing with metal/metal contact means lower bolting stresses compared with compression gaskets.

FLOW

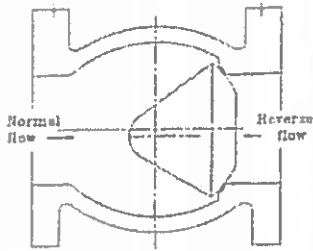
The port design (round on 2½"-12" and rectangular on 14" and larger) with streamlined internal contours gives high capacity straight through flow in the full open position, reducing turbulence and pressure drop and the effect of erosive media. Handling of sludges and slurries is therefore enhanced.

INTERCHANGEABLE

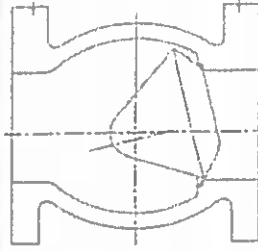
Because of common face to face dimensions with wedge gate valves (3"-12"), fitting the tight shut-off rotary MILLCENTRIC valve into existing systems is accomplished without pipeline modifications.

TRAVEL STOPS

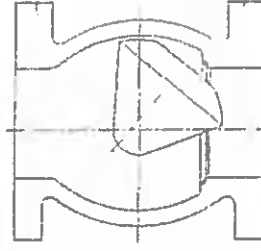
Adjustable open and closed travel stops are fitted as standard on both wrench and gear operated Millcentric valves



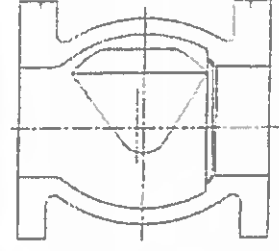
- Valve in closed position for bubble tight shut-off
- Normal flow direction gives pressure assisted sealing
- Torques are low even in reverse flow.



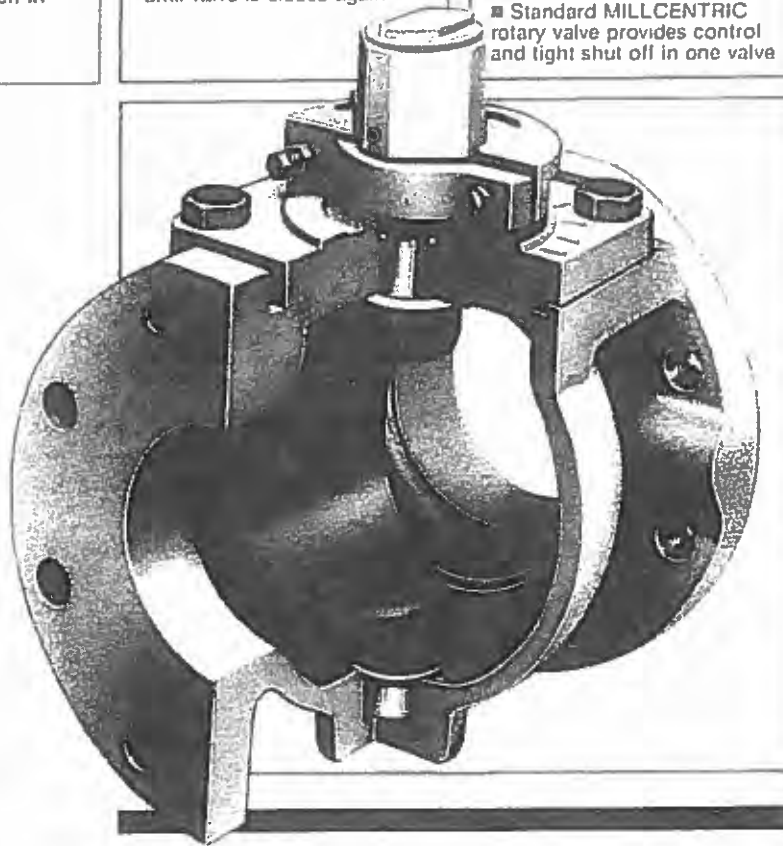
- Plug rotates away from the seat for instant opening
- Seat wear and operating torque reduced
- No further seat contact until valve is closed again



- Design of MILLCENTRIC valve allows modulating control over the full 90° travel
- Ideally suited for balancing service
- Standard MILLCENTRIC rotary valve provides control and tight shut off in one valve



- Plug is out of flow path when fully open
- Straight through, uninterrupted smooth flow
- Round port reduces turbulence and erosion lowers pumping costs and can be "pigged" to clean the pipeline



INSTALLATION

The MILLCENTRIC valve is suitable for flow and shut-off in either direction. Seat end downstream is the preferred orientation and any reverse flow requirement should be stated at the time of order. For use on fluids with suspended solids, installation with the seat upstream and the valve stem horizontal may be preferable; plug rotation to the top of the valve will ensure smooth operation.

IN-LINE MAINTENANCE

In the unlikely event of gland leakage, the stem seals can be easily replaced without removing the bonnet. Access to the body for cleaning or inspection does not require removal from the line.

MODULAR CONSTRUCTION

Design of the bonnet and stem allows for on-site adaptation of gear operators, power actuators, or extension devices on to standard valves. Conversion can be easily undertaken without removing the valve bonnet, thereby minimizing downtime.

POWER OPERATION

Pneumatic, electric or hydraulic operation is available, complete with accessories such as limit switches, solenoid valves and positioners when required.

ELASTOMERS AVAILABLE FOR MILLCENTRIC VALVE

Natural rubber is also available.

Nitrile

A general purpose material sometimes referred to as BUNA-N or HYCAR with a -20°F to 225°F temperature range. Used on sewage, water, hydrocarbon and mineral oils.

EPDM

An excellent polymer for use on chilled water through to LP steam applications having a temperature range of -35°F to 250°F. Resistance to many acids, alkalis, detergents, phosphate esters, alcohols and glycols is an added benefit.

Neoprene

This versatile material shows outstanding resistance to abrasion and ozone. Chemical resistance to a wide range of petroleum based products and dilute acids and alkalis. Temperature range -20°F to 225°F.

Viton

Retention of mechanical properties at high temperature is an important feature of this elastomer: temperature range is -10°F to 400°F. It also has excellent resistance to oils, fuels, lubricants and most mineral acids and aromatic hydrocarbons.

PRESSURE RATING

12" and smaller	ANSI 125	175 psi	←
14" and larger	ANSI 125	150 psi	←
12" and smaller	ANSI 250	400 psi	
14"-36"	ANSI 250	300 psi	
Body Hydrotest = 200% of rated pressure			
Seat Test = 120% of rated pressure			

MILLCENTRIC VALVE - SERIES 600

ORDERING INFORMATION

Valve Types	Designation
Mechanical Joint	600
ANSI 125 Flanged	601 ←
ANSI 250 Flanged	602
ANSI 125 Grooved End for Steel Pipe	606S
ANSI 125 Grooved End for Ductile Iron Pipe	606D ←
Seat	
Nickel	N ←
Epoxy	E
Elastomer Trim	
EPDM	0
Nitrile (Buna)	1 ←
Viton	2
Neoprene	3
Natural	4
Gear Operators	
Buried Gear with 2" nut	BG
Above Ground Gear with Indicator and Handwheel	AG
Memory Stop Gearbox with Handwheel	MG
Example: 4" 601 N3AG	
4" ANSI 125 Flanged with Nickel Seat, Neoprene Elastomer and Above Ground Gear with Indicator and Handwheel	

VALVES ARE ONLY SUPPLIED FOR BI-DIRECTIONAL SHUT-OFF IF SPECIFIED AT TIME OF ORDER.

ELASTOMER SELECTION CHART

The chart below is to assist in the selection of elastomers for some common fluids. It doesn't mean other elastomers are not suitable within varying limits. Temperature, concentration, and mixture all affect chemical attack. If there is any

doubt regarding compatibility, specific conditions should be referred to engineering for recommendations. The chart below is to serve as a guide only.

Service	Elastomer	Average Uselol Temp. Range	Service	Elastomer	Average Uselol Temp. Range	Service	Elastomer	Average Uselol Temp. Range
Acetone	EPDM	-35°F to 250°F	Caustic Soda	EPDM	-35 F to 250 F	Oil, Animal	Nitrile	-20°F to 212°F
Air	EPDM	-35°F to 250°F	Cement Slurry	EPDM	-35 F to 250 F	Oil, Mobil Therm Light	Viton	10°F to 250°F
Air w/Oil	Nitrile	0°F to 212°F	Copper Sulphate	EPDM	-35 F to 250 F	Oil, Mobil Therm 600	Vitaa	10°F to 250°F
Alcohol, Amyl	EPDM	0°F to 212°F	Cresote (Coal)	Nitrile	-20 F to 212 F	Oil, Mobil Therm 603	Nitrile	-20°F to 212°F
Alcohol, Aromatic	Viton	10°F to 250°F	Coal Slurry	Nitrile	-20 F to 212 F	Oil, Lubricating	Nitrile	-20°F to 212°F
Alcohol, Butyl	Neoprene	-20°F to 225°F	Diesel Fuel No 1	Nitrile	-20 F to 212 F	Oil, Vegetable	Nitrile	-20°F to 212°F
Alcohol, Denatured	Nitrile	-20°F to 212°F	Diethylene Glycol	EPDM	-35 F to 250 F	Paint, Latex	Nitrile	-20°F to 212°F
Alcohol, Ethyl	EPDM	-35°F to 250°F	Ethylene Glycol	EPDM	-35 F to 250 F	Phosphate Ester	EPDM	-35°F to 250°F
Alcohol, Gram	Nitrile	-20°F to 225°F	Fatty Acid	Nitrile	-20 F to 212 F	Propane	Nitrile	-20°F to 212°F
Alcohol, Isopropyl	Neoprene	-20°F to 225°F	Fuel Oil No 2	Nitrile	-20 F to 212 F	Rape Seed Oil	EPDM	-35°F to 250°F
Alcohol, Methyl	EPDM	-35°F to 250°F	Fertilizer Liquid (H ₂ N ₂ O ₄)	EPDM	-35 F to 250 F	Sewage (w/ols)	Nitrile	-20°F to 212°F
Ammonia, Anhydrous	Neoprene	-20°F to 225°F	Gasoline, Keg	Nitrile	-20 F to 212 F	Sodium Hydroxide 20%	EPDM	-35°F to 250°F
Ammonium Nitrate	EPDM	-35°F to 250°F	Gasoline, Tank	Nitrile	-20 F to 212 F	Starch	EPDM	-35°F to 250°F
Ammonia, Water	EPDM	-35°F to 250°F	Glue, Animal	Nitrile	-20 F to 212 F	Steam to 300°F	EPDM	-35°F to 250°F
Animal Fats	Nitrile	-20°F to 212°F	Green Liquor	EPDM	-35 F to 250 F	Stoddard Solvent	Nitrile	-20°F to 80°F
Black Liquor	EPDM	-35°F to 250°F	Hydraulic Oil (Petrol)	Nitrile	-20 F to 212 F	Sulphuric Acid 10% 50%	Neoprene	-35°F to 158°F
Blast Furnace Gas	Neoprene	-20°F to 225°F	Hydrogen	Nitrile	-20 F to 212 F	Sulphuric Acid 100%	Viton	10°F to 300°F
Butane	Nitrile	-20°F to 212°F	JF1, JF5	Viton	0 F to 300 F	Trichloroethylene Dry	Viton	10°F to 300°F
Bunker Oil "C"	Nitrile	-20°F to 212°F	Kerosene	Nitrile	-20 F to 212 F	Triethanol Amine	EPDM	-35°F to 300°F
Calcium Chloride	EPDM	-35°F to 250°F	Ketone	EPDM	-35 F to 250 F	Varnish	Viton	10°F to 250°F
Carbon Dioxide	EPDM	-35°F to 250°F	Lime Slurry	EPDM	-35 F to 250 F	Water, Fresh	EPDM	-35°F to 250°F
Carbon Monoxide (Cold)	Neoprene	-20°F to 150°F	Methane	Nitrile	-20 F to 212 F	Water, Salt	EPDM	-35°F to 250°F
Carbon Monoxide (Hot)	Viton	10°F to 300°F	Methyl Ethyl Ketone	EPDM	-35 F to 250 F	Xylene	Viton	10°F to 300°F
Carbon Tetrachloride	Viton	10°F to 300°F	Naphtha (Benzol)	Nitrile	-20 F to 212 F			



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Employee Owned

April 29, 2008
16817.01

Brett Dingman
Las Virgenes Municipal Water District
4232 Las Virgenes Road
Calabasas, CA 91302

**Las Virgenes Municipal Water District
Construction Submittal Review
Tapia BNR Project – Centrate Treatment
Submittal 08: Plug Valves/ Electric Actuators 400520, 409210**

We are returning three (3) copies of the noted submittal with the following comments:

Spec. No.	Sub.	Action	Description	Comments
		1	Cover Sheet (2 pages)	No comments
400520		2	Plug Valve Drawings/ Description (9 pages)	Provide bi-directional valves per specification for reverse flow shutoff.
409210		3	Actuator Data sheet Dimensions/Electrical Schematics/Proof of Design Test (22 pages)	Identify protective coating on actuators. Submittal says KN protection. Provide explanation of KN coating.

The submittals reviewed by Boyle Engineering Corporation are only for general conformance with the design concept of the project and general compliance with the plans and specifications and shall not be construed as relieving the Contractor of the full responsibility for: providing materials, equipment, and work required by the contract; the proper fitting and construction of the work; the accuracy and completeness of the submittal; selecting fabrication processes and techniques of construction; and performing the work in a safe manner.

ACTION

- "1": No exceptions taken.
- "2": Make corrections noted/No other exceptions taken. Please submit revised copy for file.
- "3": Make corrections noted/Resubmit.
- "4": Rejected/Revise and resubmit.
- "5": Accepted for information only or not required.

Please call me if you have any questions.

Boyle Engineering Corporation

A handwritten signature in black ink, appearing to read "Dan Ellison". The signature is fluid and cursive, with the first name "Dan" being more prominent than the last name "Ellison".

Dan Ellison, PE
Project Manager

MILLIKEN VALVE COMPANY. INC.

2625 Brodhead Road, Suite 100
Bethlehem, PA 18020-9081

Phone (610) 861-8803
FAX (610) 861-8094

Transmittal Form

To: HD Supply
3155 N. Indian Avenue
Perris, CA 92571-3208
Attn: Chase Stallings

Date: 4/14/08
Milliken Order #: 1103632ML

Project: Tapia BNR, Las Virgenes MWD

Your P.O. #: LOI

As requested, we are forwarding the following information:

For Approval XX Number of Sets _____

For Records _____

Item	Qty	Description	Document Number
1	2	½" 603 Threaded eccentric plug valve, epoxy seat, Buna coated plug, with lever, with 10-12 mils exterior Ameron 400 blue epoxy	S 49063
2	2	8" 606D grooved for ductile pipe, welded Nickel Seat, Buna coated plug, with Above ground Indicating Gear & ¹⁶ Handwheel (M5 Gear), with 316SS Bolting, with 10-12 mils interior Ameron 400 black epoxy, & 10-12 mils exterior Ameron 400 blue epoxy	S 49318
3	1	4" 601 Flanged plug valve, welded Nickel Seat, Buna coated plug, with Above ground Indicating Gear & ¹⁶ Handwheel (M3 Gear), with 316SS bolting, with 10-12 mils interior Ameron 400 black epoxy, & 10-12 mils exterior Ameron 400 blue epoxy	S 49110
4	4	8" 601 Flanged plug valve, welded Nickel Seat, Buna coated plug, with Above ground Indicating Gear & ¹⁶ Handwheel (M5 Gear), with 316SS Bolting, with 10-12 mils interior Ameron 400 black epoxy, & 10-12 mils exterior Ameron 400 blue epoxy	S 49110
5	2	12" 601 Flanged plug valve, welded Nickel Seat, Buna coated plug, with Above ground Indicating Gear & ¹⁶ Handwheel (M8 Gear), with 316SS bolting, with 10-12 mils interior Ameron 400 black epoxy, & 10-12 mils exterior Ameron 400 blue epoxy	S 49110

Agent: Kelly Brians/SW Valve

Name: Angela S. Jackson
Title: Sales Coordinator

MILLIKEN VALVE COMPANY

2625 Brodhead Road, Suite 100
Bethlehem, PA 18020-9081

Phone (610) 861-8803
FAX (610) 861-8094

Transmittal Form

To: HD Supply

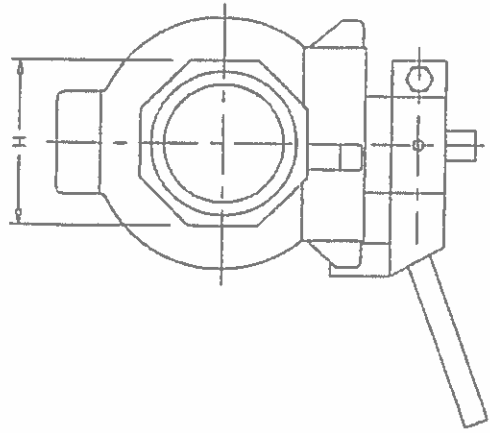
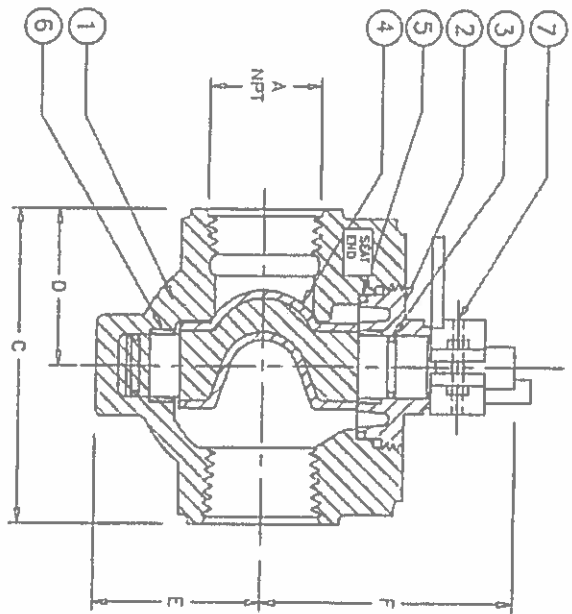
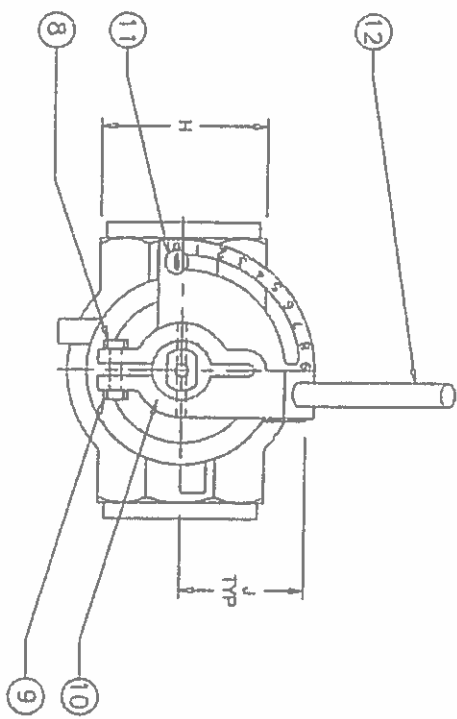
Date: 4/14/08

Project: Las Virgenes MWD

Milliken Order #: 1103632ML

Page: 2

Item	Qty	Description	Document Number
6	7	16" Flanged plug valve, welded Nickel Seat, Buna coated plug, with Above ground Indicating Gear & Handwheel (M8 Gear) , with 316SS Bolting, with 10-12 ¹⁶ mils interior Ameron 400 black epoxy & 10-12 mils exterior Ameron 400 blue epoxy	S 49036
7	4	24" 601 Flanged plug valve, welded Nickel Seat, Buna coated plug, with Above ground Indicating Gear & Handwheel (Mastergear MJF50/S5) with 316SS Bolting with 10-12 ¹⁶ mils interior Ameron 400 black epoxy, & 10-12 mils exterior Ameron 400 blue epoxy	S 49859
8	2	6" 601 Flanged plug valve, welded Nickel Seat, Buna coated plug, with 316SS Bolting, with 10-12 ¹⁶ mils interior Ameron 400 black epoxy & 10-12 mils exterior Ameron 400 blue epoxy, with AUMA SA07.5-13B/GS63.3 Electric Motor for open/close service, 480V/3PH/60Hz, NEMA 4X enclosure, with reversing starters, transformer, 110VAC interface board, overload relays for the MATIC, O/S/C pushbuttons, 3 lights, L/O/R selector switch, special conduit entries (Qty 2-1/2")	S 49698I
9	2	8" 601 Flanged plug valve, welded Nickel Seat, Buna coated plug, with 316SS Bolting, with 10-12 ¹⁶ mils interior Ameron 400 black epoxy, & 10-12 mils exterior Ameron 400 blue epoxy, with AUMA SAR07.5-13B/GS80.3 Electric Motor for Modulating service, 480V/3PH/60Hz, NEMA 4X enclosure, with reversing starters, transformer, 4-20ma positioner, dual precision potentiometer (5K/5K ohms), RWG position transmitter (4-20ma DC output), solid state starters, O/S/C pushbuttons, 3 lights, L/O/R selector switch, special conduit entries (Qty 2-1/2")	S 49698I
10		AUMA Actuator Wiring Diagrams/data sheets	
11		Ameron 400 epoxy paint data sheet	
12		CV chart	
13		Proof of Design Tests	
14		Gearbox detail drawing for 20" & smaller valves	S 49624
15		Mastergear MJF50/S5 detail drawings	Catalog Cuts
16		Millcentric plug valve brochure	

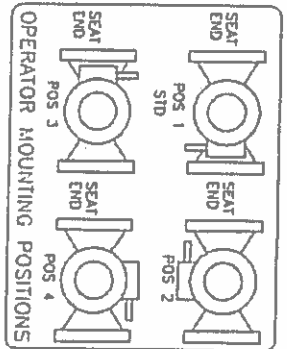
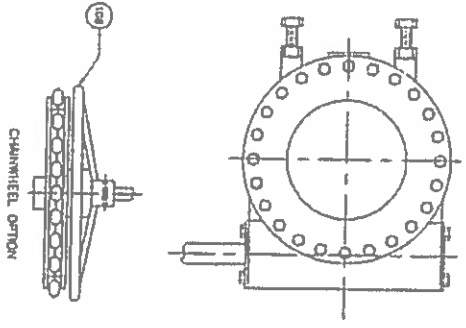
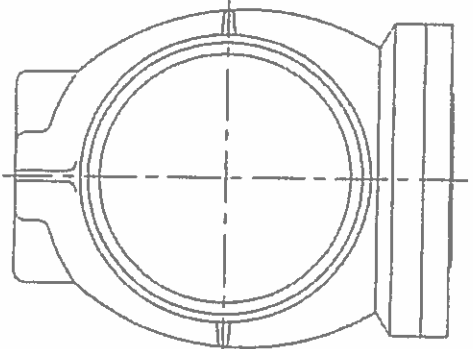
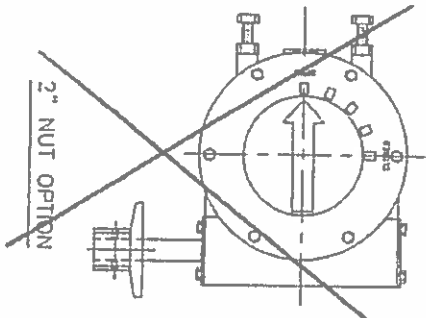
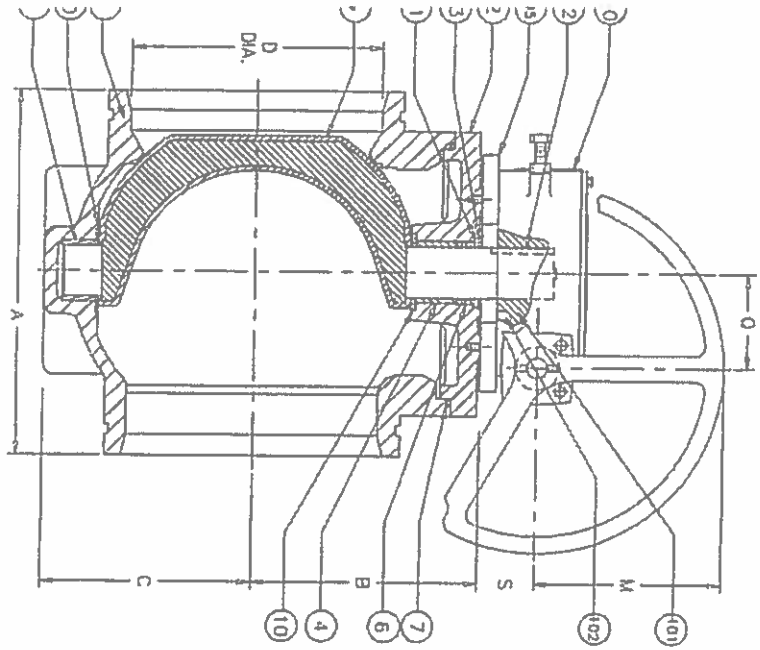
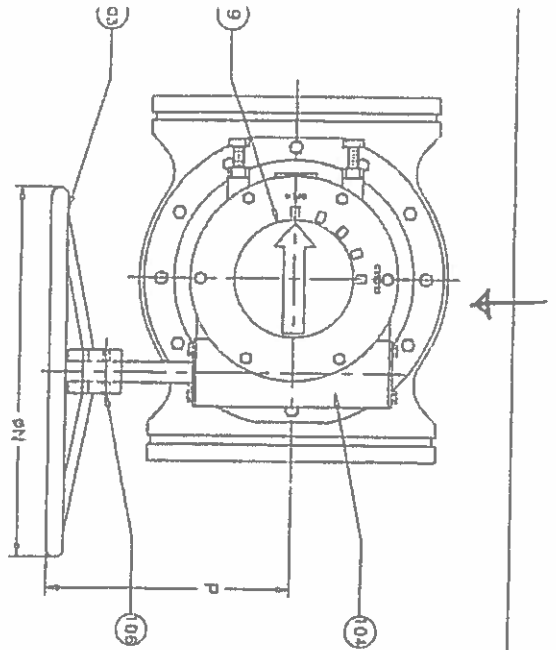


VALVE SIZE	A	C	D	E	F	H	J	WEIGHT
1/2	0.50	3.75	2.10	2.00	3.75	1.88	2.0	4
3/4	0.75	3.80	2.00	2.00	3.75	2.00	2.0	4
1	1.00	3.75	2.01	2.00	3.75	1.88	2.0	4
1-1/4	1.25	4.75	2.63	2.38	4.45	2.75	2.3	7
1-1/2	1.50	4.90	2.63	2.38	4.30	2.75	2.3	7
2	2.00	5.25	2.90	3.30	5.30	3.25	2.5	12

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ITEM	QTY	DESCRIPTION	MATERIAL
12	1	HANDLE	STEEL
11	1	MEMORY STOP	ALUMINUM
10	1	TORQUE COLLAR	ALUMINUM
9	1	MACHINE SCREW	STEEL/ZINC
8	1	LOCKNUT	STEEL/ZINC
7	1	SPRING PIN	SPRING STEEL
6	2	BUSHING	BRONZE
5	1	O-RING	ELASTOMER AS SPEC.
4	1	PLUG	DUCTILE IRON
3	3	O-RING	ELASTOMER AS SPEC.
2	1	CAP	A 126 CL B
1	1	BODY	A 126 CL B

MILLIKEN VALVE CO		DATE	BY	CHK'D	SCALE
12/69		12/69	CR	4/97	NONE
1/2" TO 2" FIG. 603		DIMENSIONS		INCHES	
W/ SCREWED ENDS		TORQUE COLLAR		& WRENCH	
DWS. NO. S-19063					



VALVE SIZE	DUCT. PIPE	A	STEEL PIPE	B	C	D	M	N	P	O	S
3	9.06	8.5	3.34	3.75	3	3	6	6	9.5	2.56	2.25
4	10.25	10.13	4.31	4.5	4	3	6	6	9.5	2.56	2.5
5	N/A	12.38	5.56	5.75	5	3	6	6	9.5	2.56	2.5
6	12.5	12.38	5.56	5.75	6	3	6	6	9.5	2.56	2.5
8	14	13.88	7.39	7.63	8	6	12	12	9.5	3.16	2.25
10	16.56	16.44	9.13	8.88	10	6	12	12	11.25	4.63	2.5
12	18	18	10.81	10.81	10	12	12	12	11.25	4.63	2.5
14	21.63	21.5	10.81	10.81	10	14	6	12	11.25	4.63	2.0

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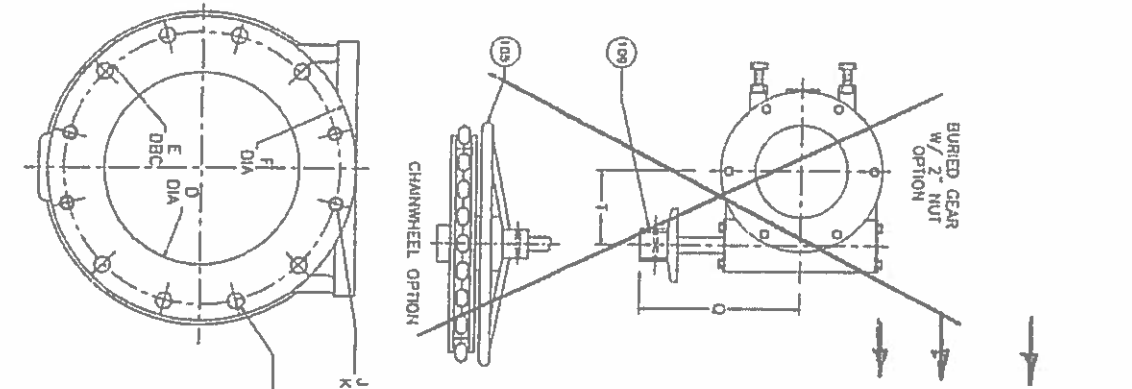
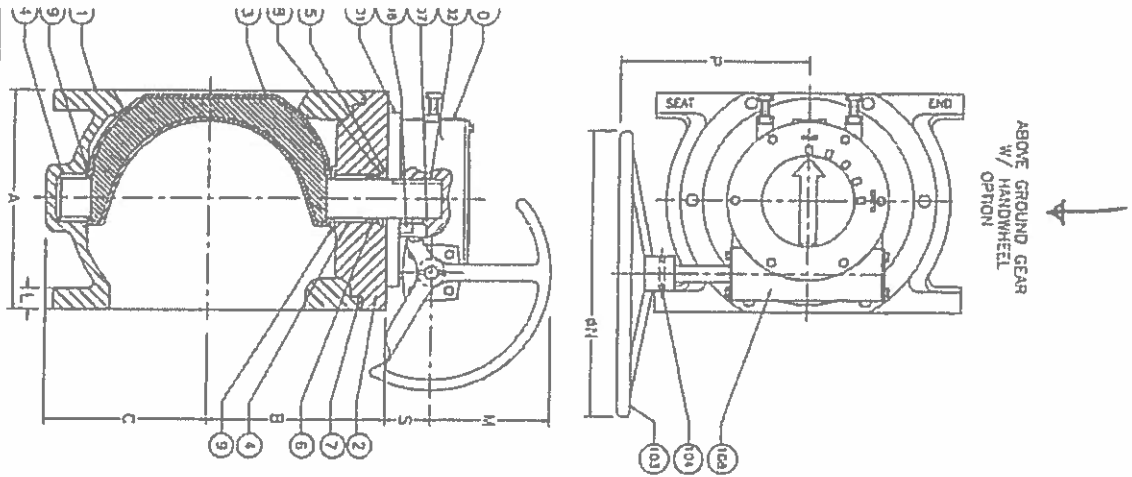
ITEM	QTY	DESCRIPTION	MATERIAL
108	1	CHAINWHEEL	DUCTILE IRON
106	1	SPRING PIN	STEEL
105	1	RISER PLATE	CAST IRON
104	1	WORMGEAR	STEEL
103	1	HANDWHEEL	DUCTILE IRON
102	2	SLEEVE BEARING	BRONZE
101	1	QUAD GEAR	DUCTILE IRON
50	1	HOUSING	CAST IRON
13	1	RETAINING RING	SPRING STEEL
12	1	KEY	STEEL
11	1	WASHER	BRASS
10	2	WASHER	PTFE
9	1	INDICATOR CAP	PLASTIC
7	1	'O' RING	ELAS. AS SPEC.
6	2	'U' CUP SEALS	ELAS. AS SPEC.
4	2	SLEEVE BEARING	316 STN. STEEL
3	1	PLUG	DUCTILE IRON
2	1	BONNET	CAST IRON
1	1	BODY	DUCTILE IRON

MILLIKEN VALVE CO.

DATE: 11/79
 DRAWN BY: J. W. S.
 CHECKED BY: J. W. S.
 TITLE: 3"-14" FIG. 806
 MILLIKEN VALVE CO. GEAR OPERATED VALVE, GROOVED END, GEAR OPERATED, W/ HANDWHEEL OR 2" NUT MEMORY GEAR OPT.

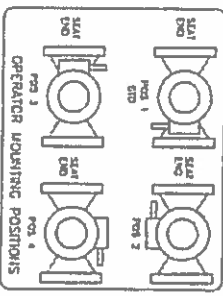
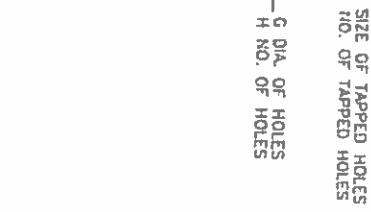
SCALE: NONE
 DATE: 6/96
 DRAWN BY: J. W. S.
 CHECKED BY: J. W. S.

QMC, Inc. 549318



VALVE SIZE	GEAR SIZE & RATIO	A	B	C	D	E	F	G	H	J	K	L	M	N	P	O	S	T
2.5	252-07 (20:1)	7.5	1.25	3.50	2.5	5.50	7.00	0.75	4	--	--	0.89	2.5	5	4.75	4.75	2.0	2.00
3	232-07 (20:1)	8	3.34	3.75	3	6.00	7.50	0.75	4	--	--	0.75	2.5	5	4.75	4.75	2.0	2.00
4	M3 (30:1)	9	4.31	4.50	4	7.50	9	0.75	6	0.63	2	0.94	3	6	9.50	8	2	2.56
5	M3 (30:1)	10	5.56	5.75	5	8.50	10	0.88	6	0.75	2	0.94	3	6	9.50	8	2	2.56
6	M3 (30:1)	10.50	5.56	5.75	6	9.50	11	0.88	6	0.75	2	1	3	6	9.50	8	2	2.56
8	M5 (50:1)	11.50	7.38	7.63	8	11.75	13.50	0.88	6	0.75	2	1.13	6	12	11.25	8	2.3	3.16
10	M8 (80:1)	13	9.13	8.88	10	14.25	16	1	8	0.88	4	1.19	6	12	11.63	10	2.5	4.63
12	M8 (80:1)	14	10.81	10	12	17.00	19	1	8	0.88	4	1.25	6	12	11.63	10	2.5	4.63
14	M8 (80:1)	17	12.75	13	14	18.75	21	1.13	8	1	4	1.38	6	12	11.63	10	2.5	4.63

SIZE	GEAR	# OF TURNS
2.5"	20:1	5
3"	20:1	5
4"	30:1	7 1/2
5"	30:1	7 1/2
6"	30:1	7 1/2
8"	50:1	12 1/2
10"	80:1	20
12"	80:1	20
14"	80:1	20



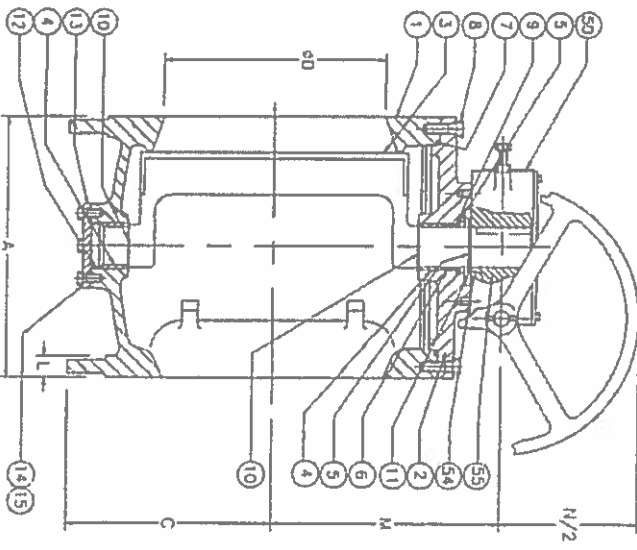
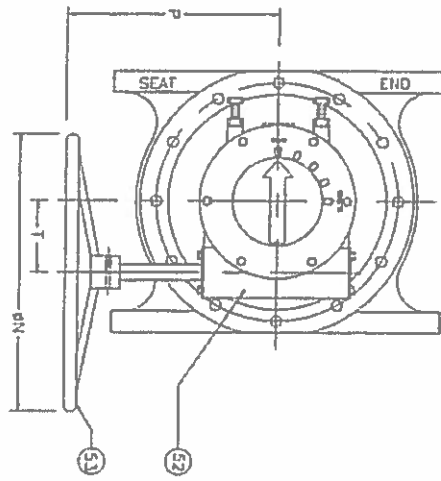
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ITEM	QTY	DESCRIPTION	MATERIAL	SCALE
1	1	BODY	A 126 CL B	NONE
2	1	CAP	A 126 CL B	NONE
3	1	PLUG	A 126 CL B	NONE
4	2	SLAVE BEARING	316 STN. STEEL	NONE
5	1	RETAINING RING	EAS AS SPEC.	NONE
6	2	V CUP SEAL	EAS AS SPEC.	NONE
7	1	O RING	EAS AS SPEC.	NONE
8	1	WASHER	BRASS	NONE
9	1	HOUSING	CAST IRON	NONE
10	1	RISE RING	A536 DI	NONE
11	1	KEY	1018 STEEL	NONE
12	1	HANDWHEEL	DUCTILE IRON	NONE
13	1	SPRING PIN	1093 STEEL	NONE
14	1	CHAINWHEEL	DUCTILE IRON	NONE
15	2	SLEEVE BEARING	BRONZE	NONE
16	1	QUAD GEAR	DUCTILE IRON	NONE
17	1	WORM GEAR	ASA 4140 STEEL	NONE
18	1	2" NUT	DUCTILE IRON	NONE
19	1	CHAINWHEEL	DUCTILE IRON	NONE
20	1	KEY	1018 STEEL	NONE
21	1	RISE RING	A536 DI	NONE
22	1	HOUSING	CAST IRON	NONE
23	1	WASHER	BRASS	NONE
24	1	O RING	EAS AS SPEC.	NONE
25	2	V CUP SEAL	EAS AS SPEC.	NONE
26	1	RETAINING RING	EAS AS SPEC.	NONE
27	1	SLAVE BEARING	316 STN. STEEL	NONE
28	1	PLUG	A 126 CL B	NONE
29	1	CAP	A 126 CL B	NONE
30	1	BODY	A 126 CL B	NONE

MILLIKEN VALVE CO
DATE: 10/95
SCALE: NONE
INCHES

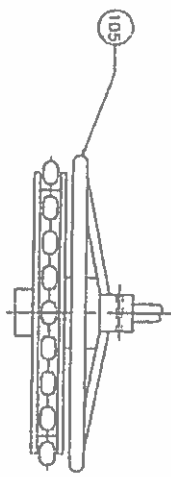
FIG 601 MILLIKEN PLUG VALVE, FLANGED, GEAR OPERATED W/ HANDWHEEL, 2" NUT, OR CHAINWHEEL OPTION
549110

ABOVE GROUND GEAR
W/ HANDWHEEL
OPN

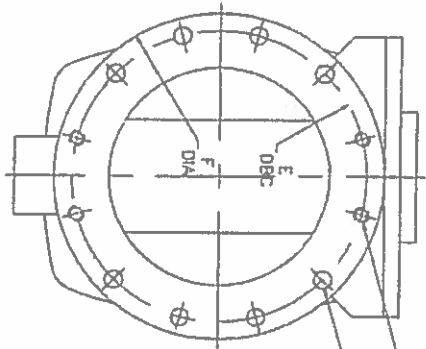


VALVE SIZE	A	C	D	E	F	G	H	J	K	L	M	N	P	T	FLANGE STYLE	GEAR SIZE
14	17	13	14	18.75	21	1.13	8	1	4	1.13	15.06	18	11.63	4.75	CL125	M80
16	17.75	14	16	21.25	23.25	1.13	8	1	8	1.44	15.81	18	11.63	4.75	CL125	M80
18	21.50	15	18	22.75	25	1.25	8	1.13	8	1.56	17	18	11.63	4.75	CL125	M80
20	23.50	16	20	25	27.50	1.25	12	1.13	8	1.69	20.44	18	11.63	4.75	CL125	M80

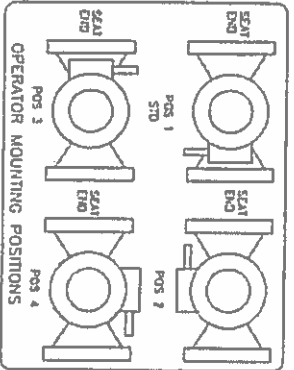
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CHAINWHEEL OPTION



J SIZE OF TAPPED HOLES
K NO. OF TAPPED HOLES
G DIA. OF HOLES
H NO. OF HOLES



** OPTIONAL

ITEM	QTY.	DESCRIPTION	MATERIAL
105	1	CHAINWHEEL	CAST IRON
55	1	QUADRANT	DUCTILE IRON
54	2	SLEEVE BEARING	BRONZE
53	1	HANDWHEEL	DUCTILE IRON
52	1	WORM GEAR	STEEL
50	1	HOUSING	CAST IRON
15	AR	LOCKWASHER	STEEL/ZINC
14	AR	CAP SCREW	STEEL/ZINC
13	1	TRUNION COVER	CAST IRON
12	1	O RING	ELAS. AS SPEC.
11	1	SUPPORT WASHER	STEEL
10	2	WASHER	PTFE
9	1	WASHER	BRASS
8	AR	CAP SCREW	STEEL/ZINC
7	1	O RING	ELAS. AS SPEC.
6	2	U CUP SEALS	ELAS. AS SPEC.
5	2	RETAINING RING	SPRING STEEL
4	2	SLEEVE BEARING	316 STN. STEEL
3	1	PLUG	DUCTILE IRON
2	1	CAP	A126 CL B
1	1	BODY	A126 CL B

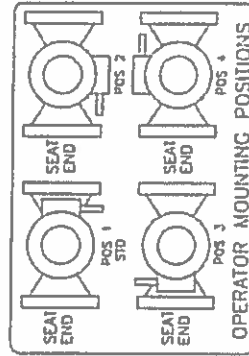
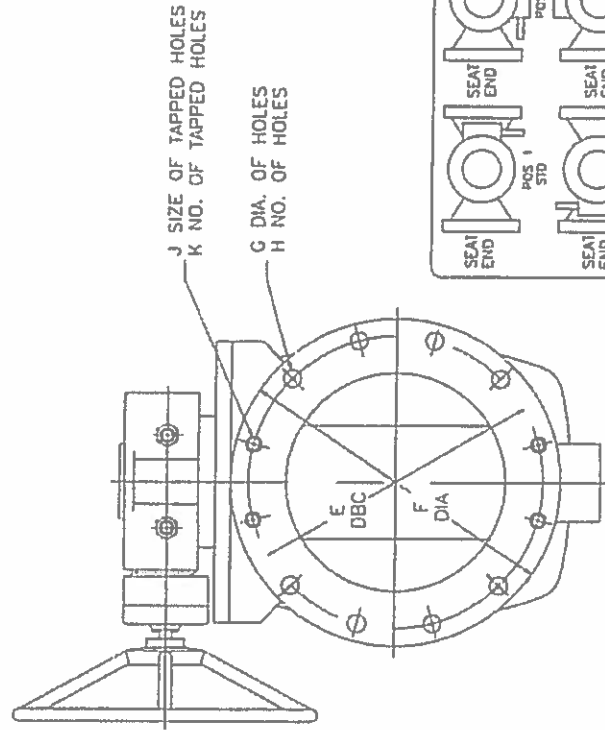
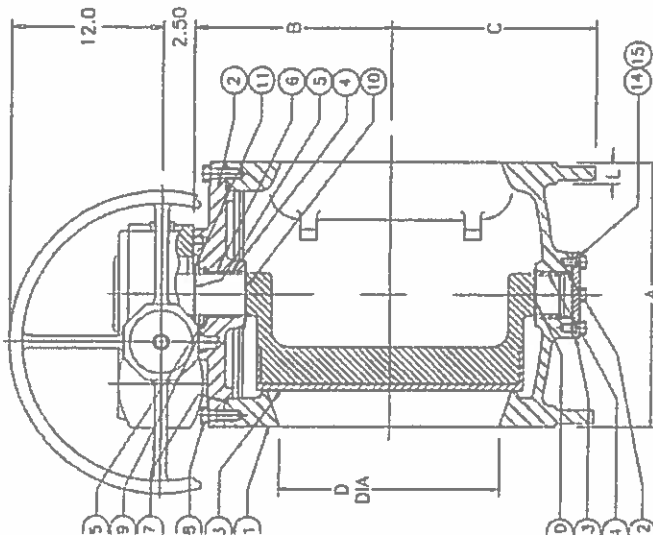
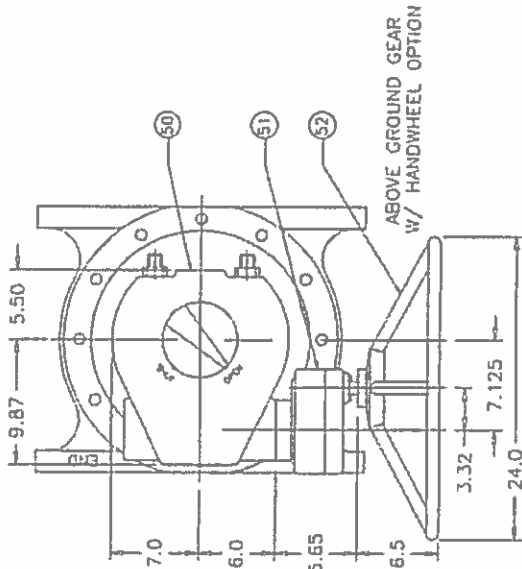
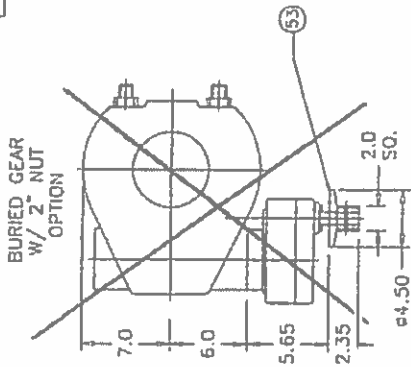
MILLIKEN VALVE CO

DATE: 11/83
REVISED: 6/8
BY: RANSONS
CHECKED: 8/98
DRAWN: 10/95

FIG. 601
14"-20" MILLICENTRIC
PLUG VALVE FLANGED
GEAR OPERATED W/
HANDWHEEL

DWG. NO. S49036

VALVE SIZE	A	B	C	D	E	F	G	H	J	K	L
24	42	19.38	21.63	24	29.50	32	1.38	20	-	-	1.88
30	51	23.44	24.75	30	36	36.75	1.38	25	-	-	2.13



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53	1	2" NUT OPTION	
52	1	HANDWHEEL OPTION	
51	1	5:1 SPUR GEAR	
50	1	GEAR OPERATOR	
15	AR	LOCKWASHER	STEEL/ZINC
14	AR	CAP SCREW	STEEL/ZINC
13	1	TRUNION COVER	CAST IRON
12	1	O RING	ELAS. AS SPEC.
11	1	SUPPORT WASHER	STEEL
10	2	WASHER	PTFE
9	1	WASHER	STEEL
8	AR	CAP SCREW	STEEL/ZINC
7	1	O RING	ELAS. AS SPEC.
6	2	U CUP SEALS	ELAS. AS SPEC.
5	2	RETAINING RING	SPRING STEEL
4	2	SLEEVE BEARING	BRONZE
3	1	PLUG ELASTOMER AS SPEC.	A126 CL B
2	1	CAP	A126 CL B
1	1	BODY	A126 CL B

ITEM	QTY.	DESCRIPTION	MATERIAL
------	------	-------------	----------

MILLIKEN VALVE CO

DATE	REVISIONS	BY	SCALE	TITLE
11/99	ITEM 3 WAS O.L. ITEM 4 WAS O.L. ITEM 5 WAS O.L. ITEM 6 WAS O.L. ITEM 7 WAS O.L. ITEM 8 WAS O.L. ITEM 9 WAS O.L.	CR	9/99	FIG. 601 24" - 30" MILLICENTRIC PLUG VALVE, FLANGED, W/ MASTERGEAR

DWG. NO. S49859

VALVE SIZE	GEAR SIZE	A	B	C	D	E	F	G	H	J	K	L
3	M3	8	3.34	3.75	3	6.00	7.50	0.75	4	--	--	0.75
4	M3	9	4.31	4.50	4	7.50	9	0.75	6	0.63	2	0.94
5	M3	10	5.56	5.75	5	8.50	10	0.88	6	0.75	2	0.94
6	M3	10.50	5.56	5.75	6	9.50	11	0.88	6	0.75	2	1
8	M5	11.50	7.38	7.63	8	11.75	13.50	0.88	6	0.75	2	1.13
10	M8	13	9.13	8.88	10	14.25	16	1	8	0.88	4	1.19
12	M8	14	10.81	10	12	17.00	19	1	8	0.88	4	1.25
14	M8	17	12.75	13	14	18.75	21	1.13	10	1	2	1.38

ACT. MODEL	*HH	JJ	KK	*LL	MM	NN	PP
SA07.1	16.2	9.21	3.19	18.0	5.51	4.02	7.75
SA07.5	16.2	9.84	3.19	18.0	6.30	4.02	7.75
SA10.1	17.2	10.08	3.27	18.0	7.87	4.53	7.75
SA14.1	20.9	12.80	4.49	7.9	12.40	6.02	8.74

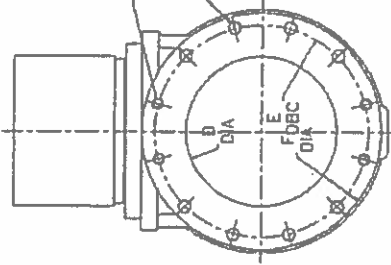
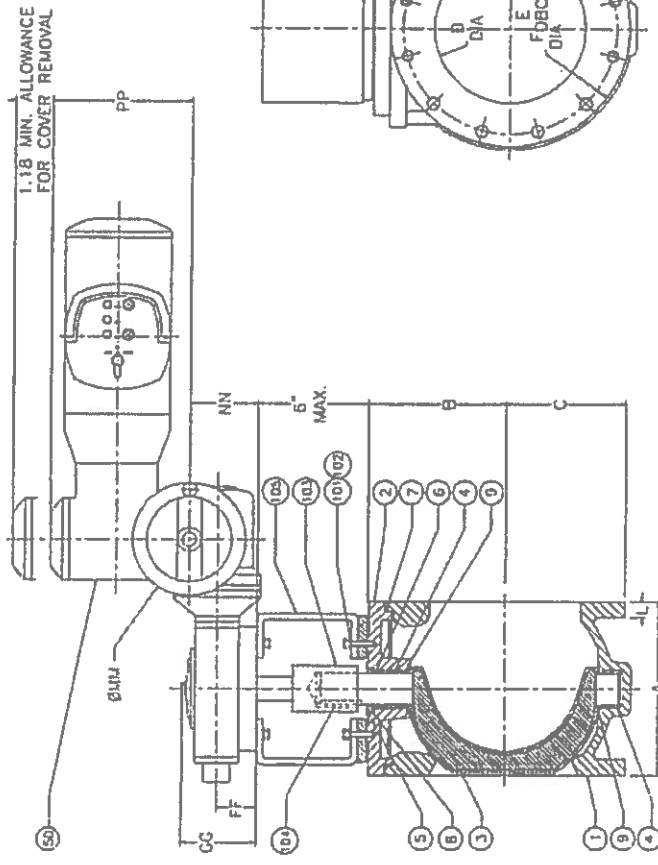
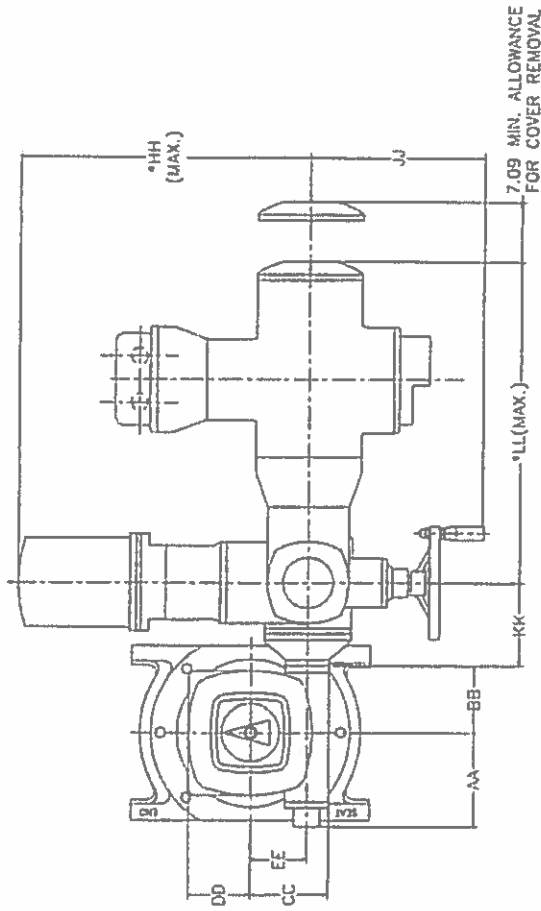
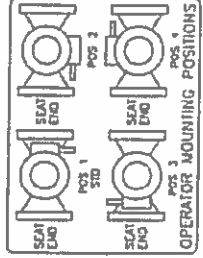
GEAR MODEL	AA	BB	CC	DD	EE	FF	GG
GS40.3	3.78	3.94	2.68	2.05	1.58	1.26	2.76
GS50.3	3.78	3.94	3.03	2.48	1.97	1.58	3.15
GS63.3	5.00	4.92	3.70	2.95	2.48	1.77	3.70
GS80.3	5.20	5.12	4.37	3.47	3.15	2.24	4.21
GS100.3	7.17	7.48	5.83	4.13	3.94	2.95	5.59

ITEM	QTY	DESCRIPTION	MATERIAL
105	1	BRACKET	STEEL
104	AR	KEY	STEEL
103	1	COUPLING	STEEL
102	AR	CAP SCREW	STEEL/ZINC
101	AR	LOCK WASHER	STEEL/ZINC
50	1	OPERATOR	
9	2	WASHER	PIPE
8	1	WASHER	BRONZE
7	1	O RING	ELAS AS SPEC.
6	2	U CUP SEAL	ELAS AS SPEC.
5	1	RETAINING RING	SPRING STEEL
4	2	SLEEVE BEARING	316 STN. STEEL
3	1	PLUG	DUCTILE IRON
2	1	CAP	A 126 CL B
1	1	BODY	A 126 CL B

DATE	BY	SCALE	TITLE
			MILLIKEN VALVE CO
			3"-14" MILLICENTRIC PLUG VALVE, FLANGED, W/ AUMA SA/GS SERIES W/ INTEGRAL PUSH BUTTON STATION
			FIG. 601
			REV. NO. 5-1969B-1

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*NOTE: DIMENSION DEPENDENT UPON CONTROL ASSEMBLY.





Auma Actuators Inc.
 Phone (724) 743-AUMA (2862)
 Fax (724) 743-4711
www.auma-usa.com

Please send any replies to: Sue Hite

Customer PO #: MV1103632

Dear Customer,

This is the Initial Order Submittal for your PO # as listed above. This submittal contains all drawings and data sheets for the Auma products purchased on this order.

Manufacturing is currently being held for this order pending receipt of customer approval and release.

Please contact the Order Administration Department (Sue Hite) should you have questions or comments concerning the contents of this submittal.

Regards,
 Auma Actuators


Files included:

Customer PO Item	DataSheet	Part No.	End User Tag
1	1 A080713-AUTODS-001.PDF	A080713-AUTODS-001.PDF	

ACTUATOR SCHEMATIC WIRING DRAWING: MSP 1A1700-2F4JE1 KMS TP104-241 (EC-01) -S REV-000.PDF
ACTUATOR DIMENSIONAL DRAWING: SD 111521 REV-000.PDF
OUTPUT DRIVE/MOUNTING FLANGE DRAWING: SK 099241 REV-001.PDF

Customer PO Item	DataSheet	Part No.	End User Tag
2	2 A080713-AUTODS-002.PDF	A080713-AUTODS-002.PDF	

ACTUATOR SCHEMATIC WIRING DRAWING: MSP 1A10KC5-F2JE2 KMS 9TP100-231-1 -S REV-005.PDF
ACTUATOR DIMENSIONAL DRAWING: SD 111522 REV-000.PDF
OUTPUT DRIVE/MOUNTING FLANGE DRAWING: SK 099241 REV-001.PDF


 4.6.08

Actuator Data Sheet**AUMA Comm No.: A080713-DS001****auma®**

AUMA Actuators, Inc. USA

www.auma-usa.com

Phone: (724) 743-2862 Fax: (724) 743-4711

Customer: MILLIKEN VALVE COMPANY
 P.O. No: MV1103632
 Customer Item: 1
 Qty: 2

Project: LAS VIRGENES, CA
 Valve/Gate Size & Type: 8" PLUG VALVE
 Part No:
 AUMA Lines: 2, 3, 4, 5, 6

AUMA Actuator Model: SAR07.5-13B
Motor Model: VD63-4/45
Phase: 3-PHASE
Voltage: 480/60
Duty (min.): 15
HP: 1/8
RPM: 1680
NEC: H
FLA (amps): 0.6
LRA (amps): 1.6
Operating Time (sec): 60
Stroke: 90 Degrees
Turns: 13
Output RPM: 13

NEMA 4X
 POT 5/5K WIRE WOUND WITH RWG-1 SAR
 12.01-14.0 TURNS=REDUCTION 22:1
 MOUNT TO GS GEARBOX
 STANDARD TEMP -20 F TO +175 F
 24V CONTROL UNIT HEATER
 HANDWHEEL 6.3" SA07 STANDARD
 NO MDPI (S)
 FT LB TORQUE DIAL SA07.5
 4 GTLS 3 STAGE
 AUMA STANDARD SILVER-GRAY COROTHANE

Output Drive Type: MACHINED B NUT - SA07.5

Gearbox: AUMA GS80.3 WORM GEARBOX (RR)
 STYLE RR STD
 KN CORROSION PROTECTION -STD
 90 DEGREE SWING ANGLE STD
 MOUNTING FLANGE FA14 W/OUT SPIGOT STD
 POINTER COVER IP68-3 STD
 -20F TO +175F - STD
 AUMA STANDARD SILVER-GRAY COROTHANE
Direction to close: CW

Output Drive Type: MACHINED COUPLING - GS80.3
BORE: 1.625 / 1.630"
KEYWAY: 0.437 / 0.439"
 FUW 7/16" SQUARE KEY

Motor Control: AUMA Matic W/ POSITIONER
 480 VOLT 3 PHASE WITH POWER SUPPLY 24V
 POSITIONER SS STARTERS
 PB-3 SS-3POS AUX CONTACT
 NEMA 4X
 AUMA STANDARD SILVER-GRAY COROTHANE
 P&S 100MM (1) 1-1/4" (2) 1/2"
 Open: Limit switch
 Closed: Limit switch
Faceplate:
 Pushbuttons: Open, Stop, Close
 Selector Switch: Local, Off, Remote
 Lights: Open, Fault, Closed
 (Red, Amber, Green)

Drawings:

ACTUATOR SCHEMATIC WIRING DRAWING
 MSP 1A1700--2F4JE1 KMS TP104-241 (EC-01) -S REV-000
 ACTUATOR DIMENSIONAL DRAWING
 SD 111521 REV-000
 OUTPUT DRIVE/MOUNTING FLANGE DRAWING
 SK 099241 REV-001

Certified By: Sue Hite

Certified Date: 3/27/2008

Revision: 0

Actuator Data Sheet**AUMA Comm No.: A080713-DS002****auma**[®]

AUMA Actuators, Inc. USA

www.auma-usa.com

Phone: (724) 743-2862 Fax: (724) 743-4711

Customer: MILLIKEN VALVE COMPANY
 P.O. No: MV1103632
 Customer Item: 2
 Qty: 2

Project: LAS VIRGENES, CA
 Valve/Gate Size & Type: 6" PLUG VALVE
 Part No:
 AUMA Lines: 7, 8, 9, 10, 11

AUMA Actuator Model: SA07.5-13B
 Motor Model: VD63-4/45
 Phase: 3-PHASE
 Voltage: 480/60
 Duty (min.): 15
 HP: 1/8
 RPM: 1680
 NEC: H
 FLA (amps): 0.6
 LRA (amps): 1.6
 Operating Time (sec): 60
 Stroke: 90 Degrees
 Turns: 13
 Output RPM: 13

NEMA 4X
 MOUNT TO GS GEARBOX
 STANDARD TEMP -20 F TO +175 F
 110V-250V CONTROL UNIT HEATER
 HANDWHEEL 6.3" SA07 STANDARD
 NO MDPI (S)
 4 GTLS 3 STAGE
 AUMA STANDARD SILVER-GRAY COROTHANE
 FT LB TORQUE DIAL SA07.5

Output Drive Type: MACHINED B NUT - SA07.5

Gearbox: AUMA GS63.3 WORM GEARBOX (RR)
 STYLE RR STD
 KN CORROSION PROTECTION -STD
 90 DEGREE SWING ANGLE STD
 MOUNTING FLANGE FA12 W/OUT SPIGOT STD
 POINTER COVER IP68-3 STD
 -20F TO +175F - STD
 AUMA STANDARD SILVER-GRAY COROTHANE
 Direction to close: CW

Output Drive Type: MACHINED COUPLING - GS63.3
 BORE: 1.250 / 1.255"
 KEYWAY: 0.250 / 0.252"
 FUW 1/4" SQUARE KEY

Motor Control: AUMA Matic W/ 110V INTERFACE BOARD
 INTERFACE 115VAC NO EMERGENCY MECH START
 STARTER SIZE A 110V WITH OL
 65 TO 1 AMP OVERLOAD
 480 VOLT 3 PHASE WITH POWER SUPPLY 115V
 NEMA 4X
 AUMA STANDARD SILVER-GRAY COROTHANE
 PB-3 SS-3POS AUX CONTACT
 P&S 100MM (1) 1-1/4" (2) 1/2"
 Overload Relays: 0.8 amps
 Open: Limit switch
 Closed: Limit switch
 Faceplate:
 Pushbuttons: Open, Stop, Close
 Selector Switch: Local, Off, Remote
 Lights: Open, Fault, Closed
 (Red, Amber, Green)

Drawings:

ACTUATOR SCHEMATIC WIRING DRAWING
 MSP 1A10KC5-F2JE2 KMS 9TP100-231-1 -S REV-005
 ACTUATOR DIMENSIONAL DRAWING
 SD 111522 REV-000
 OUTPUT DRIVE/MOUNTING FLANGE DRAWING
 SK 099241 REV-001

Certified By: Sue Hile

Certified Date: 3/27/2008

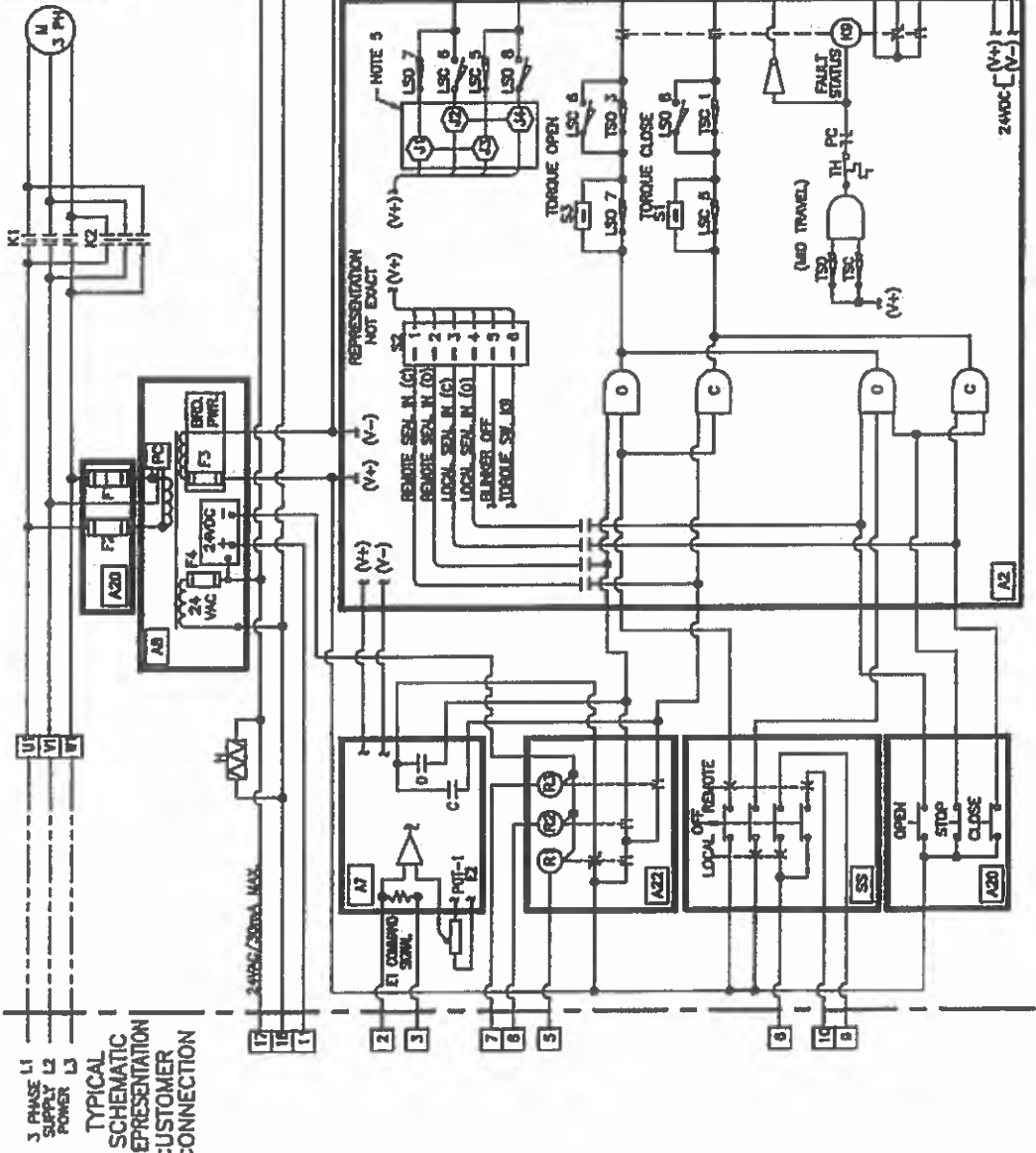
Revision: 0

3 PHASE SUPPLY POWER	L1	L2	L3
3 PHASE SUPPLY POWER	U1	V1	W1
LIGHTS	(X)	(R)	(A)
CUSTOMER TERMINATION	(K)	(L)	(M)
CONTROL RELAY	(N)	(O)	(P)
INVERTER	(Q)	(R)	(S)
AND GATE	(T)	(U)	(V)
SOLDER LINKS	(W)	(X)	(Y)

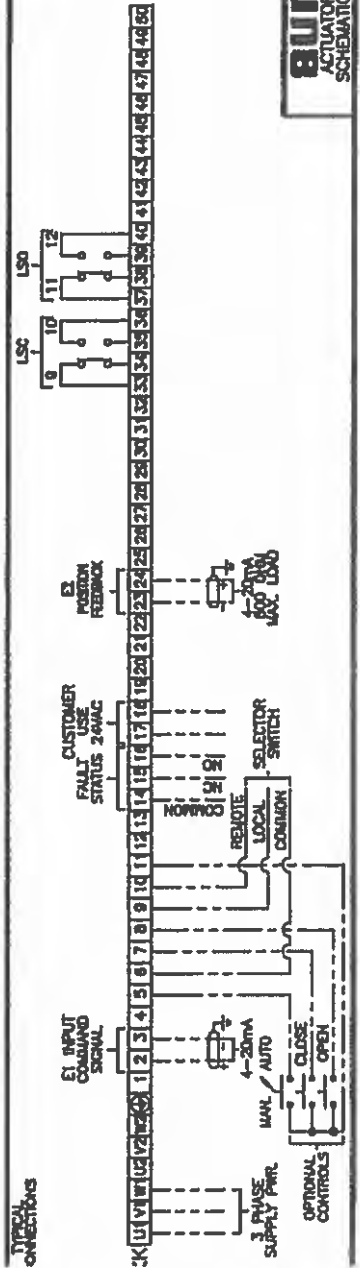
A2	LOGIC BOARD
A7	POSITIONER BOARD
A8	POWER SUPPLY
A20	SIGNAL AND CONTROL BOARD
A22	REMOTE COMMAND BOARD
F1-F2	PRIMARY FUSES
H	HEATER
K1-K2	REVERSING CONTACTOR
K3	FAULT STATUS RELAY
LSC (NSR)	LIMIT SWITCH CLOSE
LSD (NSR)	LIMIT SWITCH OPEN
PC	PHASE CORRECTION POTENTIOMETER
POT	POTENTIOMETER
RWD	POSITION TRANSMITTER
S1	SW-TORQUE SEATING, CLOSE
S2	SW-SEAL-IN BLINKER, TORQUE FAULT
S3	SW-TORQUE SEATING, OPEN
SS	SELECTOR SWITCH
TH	MOTOR THERMAL SW. (AUTO-RESET)
TSC (OSR)	TORQUE SWITCH CLOSE
TSD (OSEL)	TORQUE SWITCH OPEN

1	CLOSE CONTACTS
2	OPEN CONTACTS
3	VALVE POSITION
4	INTERMEDIATE
5	OPEN
6	CLOSE
7	OPEN
8	CLOSE
9	OPEN
10	CLOSE
11	OPEN
12	CLOSE

CUSTOMER CONNECTION



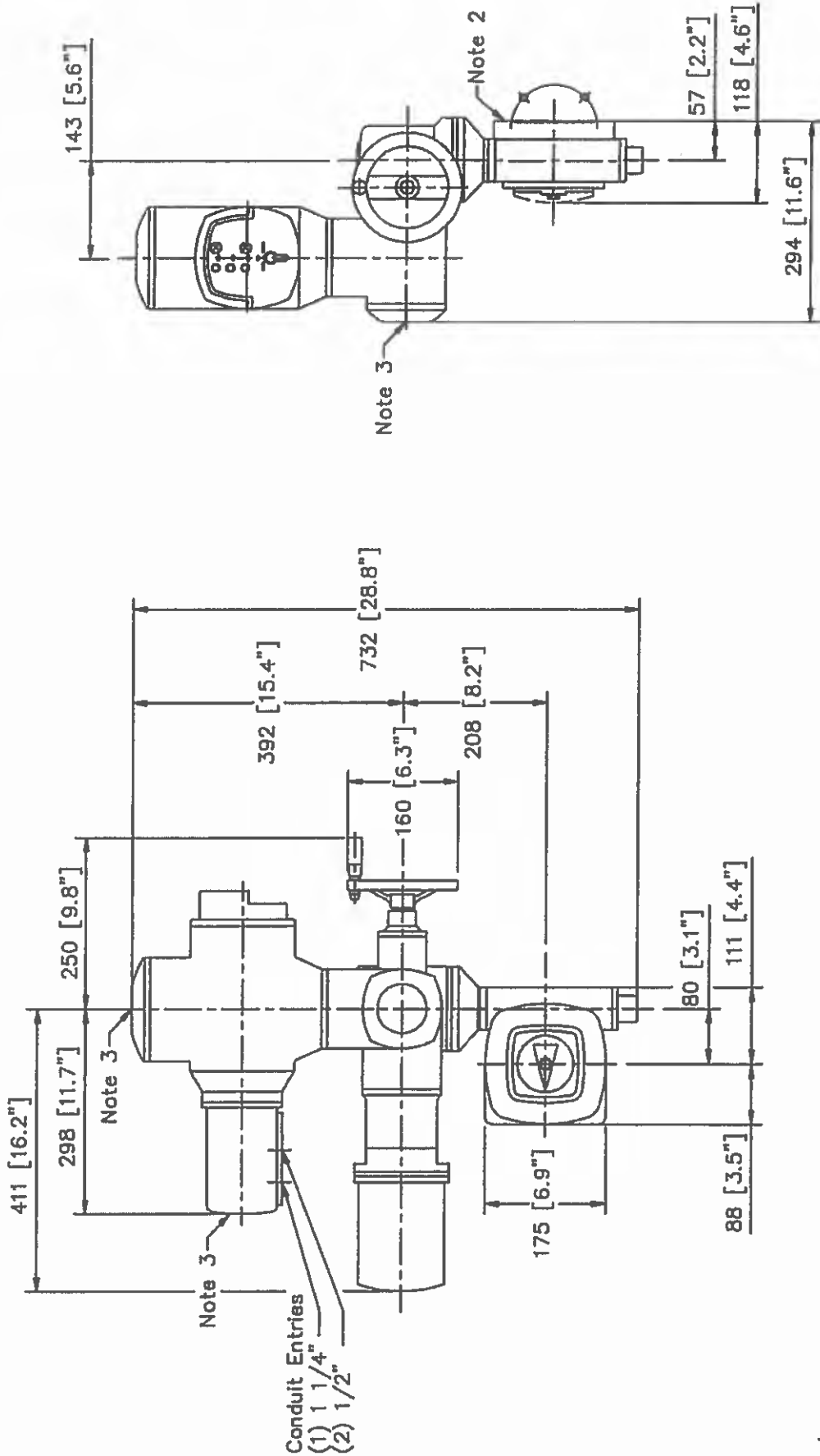
CUSTOMER WIRING



- NOTES:
- FIELD WIRING BY OTHERS
 - PHASE SWITCHES WITHIN BRACKETS MUST HAVE SAME VOLTAGE
 - ACTUATOR DRAWING SHOWS THE LIMIT IN THE MID-POSITION
 - FAULT STATUS IS SHOWN IN FAULT CONDITION
 - * FAULT STATUS INCLUDES: (COLLECTIVE)
 - LOSS OF PHASE
 - TORQUE SW. TRIP (NO-TRAVEL)
 - LOSSES OF POWER
 - TORQUE SW. TRIP (NO-TRAVEL)
 - 5-11-13 SOLDER LINKS FOR LIGHTS ON IN MID-TRAVEL OR
 - 12-14 SOLDER LINKS FOR LIGHTS ON AT END OF TRAVEL
 - DRAWING SHOWS WITHOUT PHASE CORRECTION
 - OPEN-CLOSE WILL BE SWITCHED IF ACTIVATED.

BUMBA
ACTUATORS INC.
SCHEMATIC WIRING

3 PHASE	02/22/00	PRINT ISSUE	0
MATIC POSITIONER	02/22/00	BY/DATE	0
WIRING	02/22/00	BY/DATE	0
WSP 1A.1700 ---2F4JE1 KMS	TP104/241(EE-01)	REV	5



Notes:

1. Metric tolerance per ISO 2768-m. Dimensions in brackets [] are in inches and rounded to one decimal place.
2. See appropriate drive drawing.
3. Seven inch minimum clearance recommended for removal of access cover and equipment adjustment.
4. Consult factory for more detailed dimensionals.
5. Actuator dimensions will not exceed drawing dimensions.

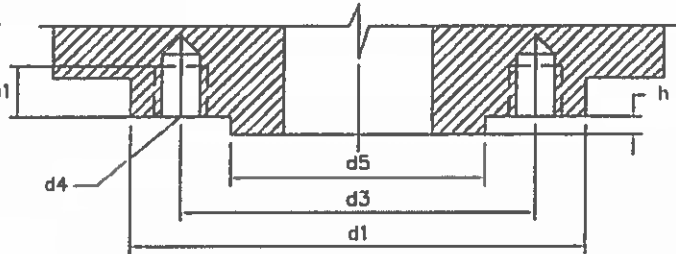
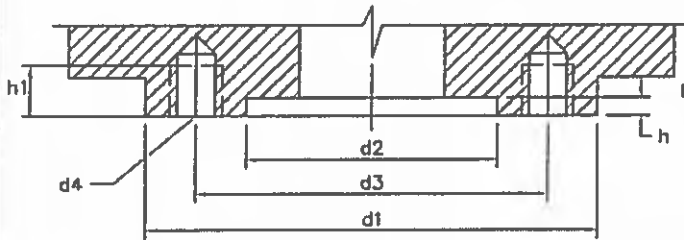
BUMA ACTUATORS INC.	SA(R)07.1-07.5/AM02.1-100	FIG. NO.	0
	GS80.3 (STYLE RR-RL)	REV. DATE	REV.
		DESCRIPTION	SD111521
		BY DATE	
		CHKD BY	

auma

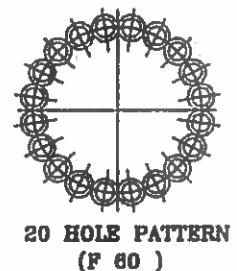
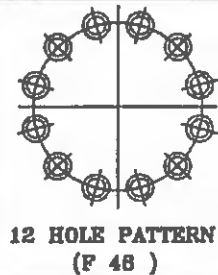
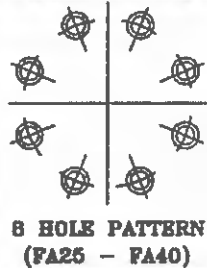
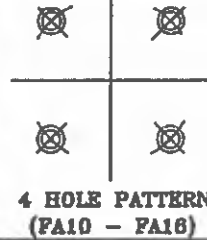
AUMA ACTUATORS, INC.

FA10 - FA40

F48 - F60



GEARBOX MODEL	FLANGE TYPE	d1	d2 (H8)	d3 ± 0.01	(qty.)d4	h	h1	d5 (f8)
GS50.3	FA10	4.9	3.346	4.00	(4) 3/8-16	0.157	0.63	-
GS63.3	FA12	5.9	4.134	4.92	(4) 1/2-13	0.157	0.75	-
GS80.3	FA14	6.9	4.527	5.51	(4) 5/8-11	0.197	0.98	-
GS100.3	FA16	8.3	5.512	6.50	(4) 3/4-10	0.197	1.26	-
GS125.3	FA25	11.8	8.858	10.00	(8) 5/8-11	0.197	0.98	-
GS160.3	FA25	11.8	7.874	10.00	(8) 5/8-11	0.236	1.00	-
GS200.3	FA30	13.8	9.055	11.75	(8) 3/4-10	0.236	1.26	-
GS250.3	FA35	16.3	10.236	14.00	(8) 1-8	0.236	1.57	-
GS315	FA40	18.7	11.811	16.00	(8) 1 1/2-6 ⁽⁴⁾	0.393	2.00	-
GS400	F48	22.1	-	19.01	(12) M36 x 4.0	0.275	2.00	14.567
GS500	F60	35.8	-	23.74	(20) M36 x 4.0	0.275	2.20	18.500



Notes:

- All dimensions are in inches.
- Unless specified tolerance per ISO 2768-m.
- FA Flange per MSS STANDARD SP-101 unless otherwise noted.
- FA40 Thread size 1 1/2-6 not per MSS STANDARD SP-101.
- F Flange per ISO 5211.

STANDARD MOUNTING FLANGE DIMENSIONS

GS50.3 - GS500

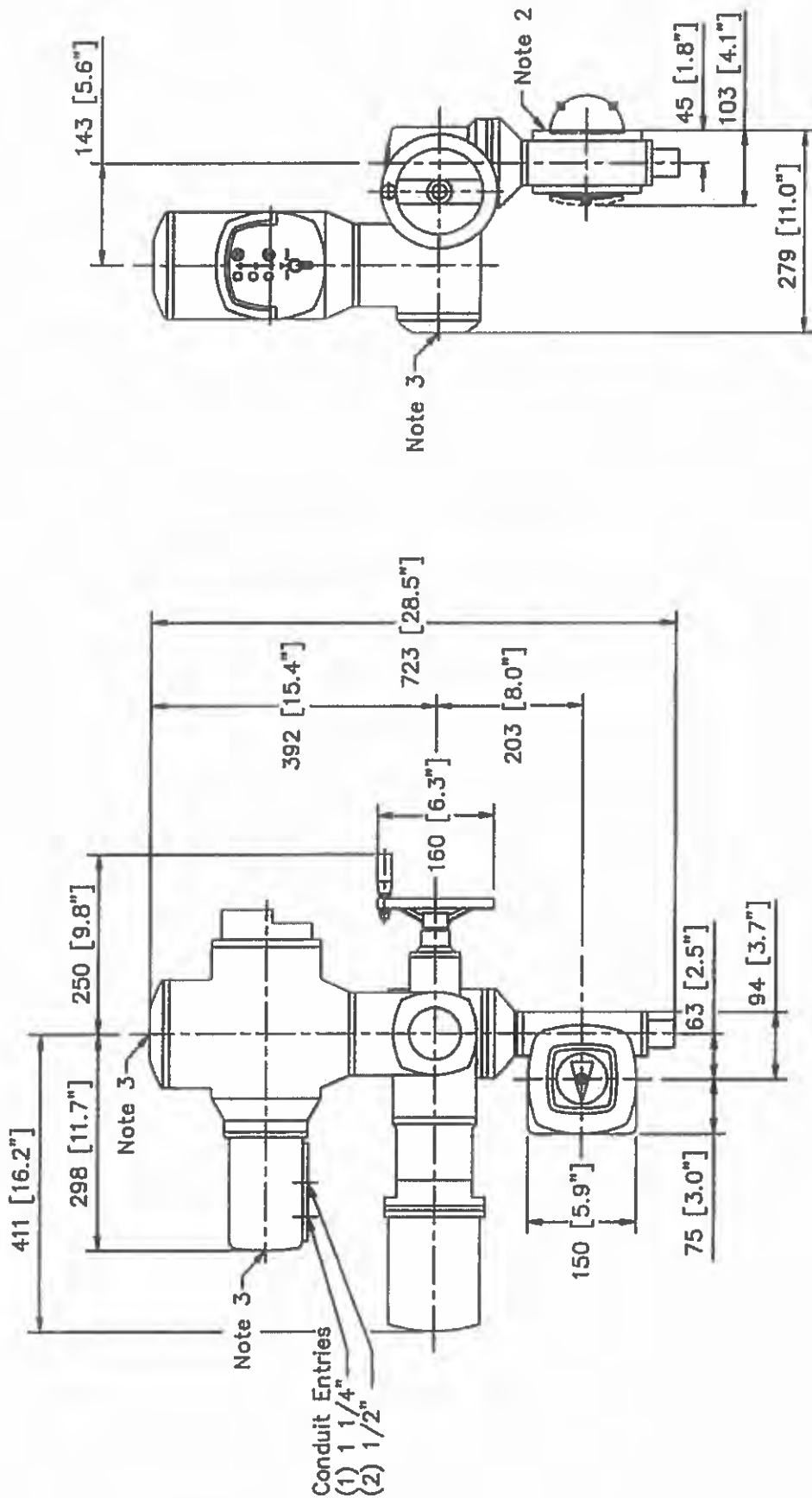
BY/DATE
MK
11/01/06

APP/DATE
JL
11/01/06

DWG. NO.

SK099241

REV
1



Notes:

1. Metric tolerance per ISO 2768-m. Dimensions in brackets [] are in inches and rounded to one decimal place.
2. See appropriate mounting flange drawing.
3. Seven inch minimum clearance recommended for removal of access cover and equipment adjustment.
4. Consult factory for more detailed dimensional.
5. Actuator dimensions will not exceed drawing dimensions.

BIMBA
ACTUATORS INC.

SA (R) 07.1-07.5/AM02.1-100
GS83.3
(STYLE RR-RL)

REV. NO.	DATE	BY	CHKD. BY	APP'D. DATE
0				
PART ISSUE				
DRAWING NO. SD111522				



AMERON
INTERNATIONAL

Performance Coatings & Finishes

Amerlock® 400

High-solids epoxy coating

Product Data/ Application Instructions

- VOC compliant
- High-performance general maintenance coating for new or old steel
- Cures through wide temperature range
- Self-priming topcoat over most existing coatings
- Can be overcoated with wide range of topcoats
- Compatible with prepared damp surfaces
- Compatible with adherent rust remaining on prepared surfaces
- 5 mils or more in a single coat
- Resists high humidity and moisture

Amerlock's low solvent level meets VOC requirements, reduces the chances for film pinholing and solvent entrapment at the substrate-coating interface, often a major cause of coating failure with conventional epoxies and lower solids systems.

Amerlock 400 is available in a variety of colors, including aluminum, and therefore does not require a topcoat. For extended weatherability or special uses, a topcoat may be desired.

Typical Uses

Amerlock 400 is used in those areas where blasting is impractical or impossible. As a maintenance coating, Amerlock 400 protects steel structures in industrial facilities, bridges, tank exteriors, marine weathering, offshore, oil tanks, piping, roofs, water towers and other exposures. Amerlock 400 has good chemical resistance to splash/spillage, fumes and immersion in neutral, fresh and salt water (see resistance table). Contact your Ameron representative for specific information.

Typical Properties

Physical

Abrasion resistance (ASTM D4060)	
1 kg load/1000 cycles	weight loss
CS-17 wheel	102 mg
Impact resistance (ASTM D2794)	
Direct	24 in · lb
Reverse	6 in · lb
Moisture vapor transmission (ASTM F1249)	
	4.49 g/m ²
Adhesion (ASTM D4541)	
	900 psi

Performance

Salt spray (ASTM B117) 3000 hours	
Face blistering	None
Humidity (ASTM D2247) 750 hours	
Face corrosion, blistering	None
Immersion (NACE TM-01-69) fresh water 1 year	
blistering	None



Physical Data

Finish	Semigloss
Color	Standard, Rapid Response, custom colors and aluminum

White and light colors may show yellowing on aging. Use of Amercoat 861 with white or light colors will slightly discolor. Do not use Amercoat 861 with 400FD cure. With white and light colors, 400FD cure will cause yellowing.

Yellow, red and orange colors will fade faster than other colors due to the replacement of lead based pigments with lead-free pigments in these colors.

Components	2
Curing mechanism	Solvent release and chemical reaction between components

Volume solids (ASTM D2697 modified)	
400, 400FD	83% ± 3%
400AL	88% ± 3%

Dry film thickness (per coat)	4-8 mils (100-200 microns)
-------------------------------	----------------------------

Coats	1 or 2
-------	--------

Theoretical coverage	ft ² /gal	m ² /L
1 mil (25 microns)		

400	1331	32.6
400AL	1412	34.7

5 mils (125 microns)		
400	266	6.5
400AL	282	6.9

VOC	lb/gal	g/L
400 mixed	1.4	168
mixed/thinned (1/2 pt/gal)	1.7	204
400AL mixed	1.0	120
mixed/thinned (1 1/2 pt/gal)	2.0	240
400FD mixed	1.2	144
mixed/thinned (1/2 pt/gal)	1.6	192

Temperature resistance,	wet		dry	
	°F	°C	°F	°C
400				
continuous	100	38	200	93
intermittent	100	38	350	177
with 880				
continuous	100	38	425	218
intermittent	100	38	450	232

Some discoloration and darkening will occur at temperatures greater than 200°F; this will not affect film integrity or coating performance.

Flash point (SETA)	°F	°C
400 resin	131	55
400 cure	85	29
400FD cure	87	30
400AL resin	110	43
400AL cure	116	47
Amercoat® 8	20	-7
Amercoat 65	78	25
Amercoat 12	2	-17

Qualifications

USDA – Incidental food contact
 NFPA – Class A

NSF Standard 61 – For use in drinking water;
 Amerlock 400 only

- Colors: Ivory, White, Medium Grey, RT 1805 Blue
- Numbers of Coats: 2-4
- Sequence of Coats: Any combination of listed colors
- Maximum Field Use Dry Film Thickness (in mills) : 24
- Maximum Thinner 12% Amercoat #65 by volume; 12% Amercoat #8 by volume (alternate)
- Recoat / Cure Time: 12 hours / 7 days
- Number of Coats: Use of Amercoat #8 Thinner is limited to tanks of 250,000 gallons or greater
- Tanks 1,000 gallons or greater
- Pipes 21 inches in diameter or greater
- Valves 6 inches in diameter or greater
- *Certain restrictions do apply*

Chemical Resistance Guide

Environment	Immersion		Splash and Spillage		Fumes and Weather	
	400	400AL	400	400AL	400	400AL
Acidic	*	*	F	F	G	G
Alkaline	*	*	E	G	E	E
Solvents	*	*	G	G	E	E
Salt water	E	E	E	E	E	E
Water	E	E	E	E	E	E

F-Fair G-Good E-Excellent

*Contact your Ameron representative.

This table is only a guide to show typical resistances of Amerlock 400 and 400AL. For specific recommendations, contact your Ameron representative for your particular corrosion protection needs.

Systems using Amerlock 400 or 400AL

1 st coat	2 nd Coat**	3 rd coat***
400	None	None
400	450HS	None
Amershield™	None	
400**	400	None
Dimetcote® 9, 9FT or 9HS	400	None
Dimetcote 9, 9FT or 9HS	400	450HS

**Water Immersion.

***For color contrast when 2 coats of 400AL are used, 400AL red can be used as first coat.

Recoat/Topcoat time minimum (hours)	°F/°C		
	90/32	70/21	50/10
400	8	16	30
400 with 1 pt 861	4	7	16
400FD	2	3½	10
400AL	3	12	48
400AL with ½ pt 861	3	5	12

Recoat/Topcoat time @ 70°F (21°C)

System	Maximum time
400/400	3 months
400 with 861/400	1 month
400FD/400FD	2 weeks
400/Amershield or 450HS	1 month
400/5405	1 day
400FD/Amershield or 450HS	7 days
400 with 861/Amershield or 450HS	2 weeks

Note: If maximum time is exceeded, roughen surface. For topcoats (finish coats) not listed, see Product Data sheet for specific topcoat time limitations.

Surface Preparation

Coating performance is, in general, proportional to the degree of surface preparation. Abrasive blasting is usually the most effective and economical method. When this is impossible or impractical, Amerlock 400 can be applied over mechanically cleaned surfaces. All surfaces must be clean, dry and free of all contaminants, including salt deposits.

Amerlock 400 may be used over most types of properly prepared and tightly adhering coatings. A test patch is recommended for use over existing coatings.

Steel – Remove all loose rust, dirt, moisture, grease or other contaminants from surface. Power-tool clean SSPC-SP3 or hand-tool clean SSPC-SP2. For more severe environments, dry abrasive blast SSPC-SP7. Water blasting is also acceptable. For immersion service – dry abrasive blast SSPC-SP10.

Aluminum – Remove oil, grease or soap film with neutral detergent or emulsion cleaner; treat with Alodine® 1200, Alumiprep® or equivalent or blast lightly with fine abrasive.

Application Data

Applied over	Steel, concrete, aluminum, galvanizing
Surface preparation	
Steel	SSPC-SP2, 3, 6, 7, 10 or 11
Concrete	ASTM D4259 or 4260
Aluminum	Alodine®, Alumiprep® or light abrasive blast
Galvanizing	Galvaprep® or light abrasive blast
Method	Airless or conventional spray. Brush or roller may require additional coats.

Mixing ratio (by volume)	1 part resin to 1 part cure				
Pot life (hours)	°F/°C				
861 Accelerator	Amerlock	90/32	70/21	50/10	32/0
Amount	/mixed 5 gal				
None	400	1½	2½	4	7
	400AL	3½	5½	10	15
	400FD	1	1½	2½	4
½ pt	400	1	1½	2½	4
	400AL	1	1½	2½	4
1 pt	400	½	1	1½	2

Pot life is the period of time after mixing that a five-gallon unit of material is sprayable when thinned as recommended. Mixture may appear fluid beyond this time, but spraying and film build characteristics may be impaired.

Environmental conditions

Product	Air and Surface Temperature
Amerlock 400 or 400AL	40° to 122°F (4° to 50°C)
Amerlock with 861	20° to 122°F (-6° to 50°C)
Amerlock 400FD cure	20° to 122°F (-6° to 50°C)

Surface temperatures must be at least 5°F (3°C) above dew point to prevent condensation. At freezing temperatures, surface must be free of ice.

Do not use Amerlock 400AL on water damp surfaces. Do not use 400FD cure with 400AL resin.

Drying time (ASTM D1640) (hours)

861 Amt	Amerlock /mixed 5 gal	touch °F/°C					
		120/49	90/32	70/21	50/10	32/0	20/-6
None	400	1½	4½	9	28	96	NR
	400AL	1	4	12	36	96	NR
	400FD cure	½	1	2	8	24	48
½ pt	400	1½	3	5	24	72	120
	400AL	1	1½	2½	5	10	24
1 pt	400	1	2	4	15	48	96

Drying time continued

		through					
		6	12	20	40	140	NR
None	400	6	12	20	40	140	NR
	400AL	1 1/2	7 1/2	24	72	216	NR
	400FD cure	1 1/2	2 1/2	4 1/2	13	38	96
1/2 pt	400	3	6	10	30	96	180
	400AL	2	4	9	24	48	120
1 pt	400	2 1/2	5	9	24	72	160
Cure for immersion (days)							
None	400	2	4	7	21	NR	NR
	400AL	2	4	7	21	NR	NR
	400FD cure	1	2	3	7	21	NR
1/2 pt	400AL	1	2	3	7	21	NR
	1 pt	400	1	2	3	7	21

Amercoat 861 Accelerator will slightly discolor Amerlock 400 white and other Amerlock light colors. Do not use 861 Accelerator with 400FD cure.

NR = Not recommended

Thinner Amercoat 8 or 65

Equipment cleaner Thinner or Amercoat 12

Galvanizing – Remove oil or soap film with detergent or emulsion cleaner, then use zinc treatment such as Galvaprep[®] or equivalent or blast lightly with fine abrasive.

Concrete – Acid etching (ASTM D4260) or abrasive blast (ASTM D4259) new concrete cured a minimum of 14 days.

Application Equipment

The following is a guide; suitable equipment from other manufacturers may be used. Changes in pressure, hose and tip size may be needed for proper spray characteristics.

Airless spray – Standard equipment such as Graco Bulldog 30:1 or larger, with a 0.017- to 0.021-inch fluid tip.

Conventional spray – Industrial equipment, such as DeVilbiss MBC or JGA or Blinks 18 or 62 spray gun. A moisture and oil trap in the main air supply line, a pressure material pot with mechanical agitator and separate regulators of air and fluid pressure are recommended.

Power mixer – Jiffy Mixer powered by an air or explosion-proof electric motor.

Brush or roller – Additional coats may be required to attain proper thickness.

Application Procedure

1. Flush all equipment with thinner or Amercoat[®] 12 before use.
2. Stir resin using an explosion-proof power mixer to disperse pigments.
3. Add cure to resin. Mix thoroughly until uniformly blended to a workable consistency. For low temperature application, use Amercoat 861 accelerator or 400FD cure. Do not use Amercoat 861 when using Amerlock 400FD cure or with Amerlock white or light colors as color variation may result. Do not exceed the 1 pint Amercoat 861 accelerator per 5 gallon unit recommendation. Do not use 400FD cure with 400AL resin.
4. Do not mix more material than can be used within the expected pot life.
5. For optimum application, material should be from 50° to 90°F (10° to 32°C). Above 122°F (50°C), sagging may occur.
6. Use only Ameron recommended thinners. Above 85°F (29°C) use Amercoat 8, at lower temperatures use Amercoat 65. A small amount of thinner greatly reduces viscosity; excessive thinning will cause running or sagging. Thin cautiously as follows:

Amercoat 8 or 65 thinner	400 and 400FD	400AL
Airless – up to	1/4 pt/gal	1 1/2 pt/gal
Conventional – up to	1/2 pt/gal	1 1/2 pt/gal

Below 50°F additional thinning may be needed and multiple coats required to achieve specified thickness.

7. To minimize orange peel appearance, adjust conventional spray equipment to obtain adequate atomization at lowest air pressure.
8. Apply a wet coat in even, parallel passes with 50 percent overlap to avoid holidays, bare areas and pinholes. If required, cross spray at right angles.
9. When applying Amerlock 400 directly over inorganic zincs or zinc rich primers, a mist coat/full coat technique may be required to minimize bubbling. This will depend on the age of the Dimetco[®], surface roughness and conditions during curing.

Note – Do not use Amerlock 400AL on water damp surfaces

10. Ventilate confined areas with clean air between coats and while curing the final coat. Prevent moisture condensation on the surface between coats.

11. Repair damaged areas by brush or spray.

12. Clean equipment with thinner or Amercoat 12 immediately after use.

Shipping Data

Packaging unit	2 gal	5 gal
	1-gal can	2.5-gal can
cure	1-gal can	2.5-gal can
	resin	
Shipping weight (approx)	lbs	kg
2-gal unit		
400 cure	12.5	5.7
400FD cure	12.2	5.5
400 resin	13.7	6.2
400AL cure	12.1	5.5
400AL resin	11.0	5.0
5-gal unit		
400 cure	31.8	14.4
400FD cure	31.2	14.2
400 resin	35.0	15.9
400AL cure	30.9	14.0
400AL resin	28.3	12.8

Shelf life when stored indoors at 40° to 100°F (4° to 38°C) resin and cure 1 year from shipment date.

Numerical values are subject to normal manufacturing tolerances, color and testing variances. Allow for application losses and surface irregularities.

This mixed product is photochemically reactive as defined by the South Coast Air Quality Management District's Rule 102 or equivalent regulations.

Safety Precautions

Read each component's material safety data sheet before use. Mixed material has hazards of each component. Safety precautions must be strictly followed during storage, handling and use.

CAUTION - Improper use and handling of this product can be hazardous to health and cause fire or explosion.

Do not use this product without first taking all appropriate safety measures to prevent property damage and injuries. These measures may include, without limitation: implementation of proper ventilation, use of proper lamps, wearing of proper protective clothing and masks, tenting and proper separation of application areas. Consult your supervisor. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapor concentrations within safe limits and to protect against toxic hazards. Necessary safety equipment must be used and ventilation requirements carefully observed, especially in confined or enclosed spaces, such as tank interiors and buildings.

This product is to be used by those knowledgeable about proper application methods. Ameron makes no recommendation about the types of safety measures that may need to be adopted because these depend on application and space, of which Ameron is unaware and over which it has no control.

If you do not fully understand the warnings and instructions or if you cannot strictly comply with them, do not use the product.

Note: Consult Code of Federal Regulations Title 29, Labor, parts 1910 and 1915 concerning occupational safety and health standards and regulations, as well as any other applicable federal, state and local regulations on safe practices in coating operations.

This product is for industrial use only. Not for residential use.

Limitation of Liability

Ameron's liability on any claim of any kind, including claims based upon Ameron's negligence or strict liability, for any loss or damage arising out of, connected with, or resulting from the use of the products, shall in no case exceed the purchase price allocable to the products or part thereof which give rise to the claim. In no event shall Ameron be liable for consequential or incidental damages.

Warranty

Ameron warrants its products to be free from defects in material and workmanship. Ameron's sole obligation and Buyer's exclusive remedy in connection with the products shall be limited, at Ameron's option, to either replacement of products not conforming to this Warranty or credit to Buyer's account in the invoiced amount of the nonconforming products. Any claim under this Warranty must be made by Buyer to Ameron in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life, or one year from the delivery date, whichever is earlier. Buyer's failure to notify Ameron of such nonconformance as required herein shall bar Buyer from recovery under this Warranty.

Ameron makes no other warranties concerning the product. No other warranties, whether expressed, implied, or statutory, such as warranties of merchantability or fitness for a particular purpose, shall apply. In no event shall Ameron be liable for consequential or incidental damages.

Any recommendation or suggestion relating to use of the products made by Ameron, whether in its technical literature, or in response to specific inquiry, or otherwise, is based on data believed to be reliable; however, the products and information are intended for use by Buyers having requisite skill and know-how in the industry, and therefore it is for Buyer to satisfy itself of the suitability of the products for its own particular use and it shall be deemed that Buyer has done so, at its sole discretion and risk. Variation in environment, changes in procedures of use, or extrapolation of data may cause unsatisfactory results.



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Ameron B.V. • J. F. Kennedylaan 7, 4191 MZ Geldermalsen, The Netherlands • (31) 345-587-587

MILLIKEN VALVE COMPANY

2625 Brodhead Road, Suite 100 Phone (610) 861-8803
Bethlehem, PA 18020-9081 FAX (610) 861-8094

MILLCENTRIC FLOW (CV) CHART

<u>Valve Size</u>	<u>Milliken CV</u>
3"	635 gpm
4"	1,120 gpm
6"	2,359 gpm
8"	4,182 gpm
10"	7,073 gpm
12"	8,366 gpm
14" *	8,505 gpm
14" **	4,631 gpm
16"	9,365 gpm
18"	11,411 gpm
20"	13,612 gpm
24"	21,343 gpm
30"	36,445 gpm
36"	47,871 gpm

*round port

**rectangular port

9/07

Project: Proof of Design Tests

Certificate No.: LIV 202965/1

Client: Hattersley Newman Hender Ltd.
Milliken Valve Company Inc.

Office: Liverpool

Client's Order No.: R904720

Date: 8 February 1993

Inspection dates
First: 23.11.92

Order Status: Complete

Final: 14.1.93

This is to certify that at the request of the above client the undersigned Surveyor to this Society did attend at their Ormskirk works on and between the above dates for the purpose of witnessing testing as under noted on:-


6" Fig 601 Millcentric Eccentric Plug Valves.
in accordance with section 5.5 of A.W.W.A. C504-80.

Three of the above valves were selected and hydro static tested to 350psi on the body for 1 minute no deformation or leakage found and on the seat to 350 psi for 1 minute no deformation or leakage found. Each valve in turn was then subjected to 10000 operational under hydraulic pressure of as follows.

1. Valve closed.
2. Hydraulic pressure of 175 psi applied.
3. Valve opens to fully open and zero pressure.
4. Back to operation 1.

On completion of 10,000 cycles each valve was subjected to a seat leakage test of 175 psi for 1 minute and found tight.

The valves were then opened up and inspected and no visible deterioration was noted.


.....
D.G. Sutton.
Surveyor to Lloyd's Register.



Research and Development Center

20 Thurber Blvd.
Smithfield, RI 02917
401-349-3020
401-349-3021 Fax

**Test Report MUAD02-1
Proof-of-Design Test
Milliken 24" Figure 601 Plug Valve
June 6th 2003**

Test Objective:

This test was performed to evaluate the capability of a Milliken Figure 601 Plug Valve to meet the Proof-of-Design requirements of ANSI/AWWA C504-00 Section 5, Paragraphs 5.2.4 through 5.4.2.3.

Description of test valve.

The valve tested was a Milliken 24" Figure 601 eccentric plug valve with a rectangular elastomer coated plug. The valve pressure rating was 150 CWP. Valve design was in accordance with MSS-SP-78 1998.

Test Apparatus:

The valve was actuated by a Morin model B 575U D000 Cylinder Actuator, driven by air over water reservoirs. The end flanges of the valve were closed by test heads, and the valve was pressurized to 150 psig in each closed cycle by a centrifugal pump fed by a water reservoir. Valve discharge on opening was returned to the same reservoir. A directional solenoid valve initiated by an electronic timer controlled the open/close cycling of the valve. The same device recorded open/close cycles. The open/close/open cycle of the valve was 45 seconds. Test pressure was monitored by a 0 – 500 psig pressure gauge, serial # MF-01-007, Calibrated 7/15/02, recalibration due 8/21/03.

Test procedure:

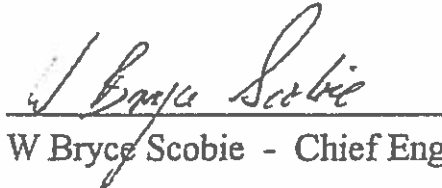
The valve shell was pressurized to 300 psig with the plug in the open position, and inspected for external leakage. No leakage was evident. The plug was then closed and the valve pressurized to 300 psig seat upstream. No leakage or permanent deflection was observed. This procedure was repeated with the pressure seat downstream. Again no leakage or permanent deflection was observed. The valve was cycled fully open /closed/fully open for 5,000 cycles with 150 psig applied to the plug at each closed cycle. The valve was inspected for leakage at 1,000 cycle intervals. At the completion of 5,000 cycles the valve was tested in both flow directions for leakage past the plug. No leakage was observed.

Conclusion:

The 24" Milliken figure 601 Plug Valve meets ANSI/AWWA C504-00 Proof-of-Design requirements as specified in Section 5 Paragraphs 5.2.4 through 5 4.2.3.



Robert Engelhardt - Senior Laboratory Technician



W Bryce Scobie - Chief Engineer

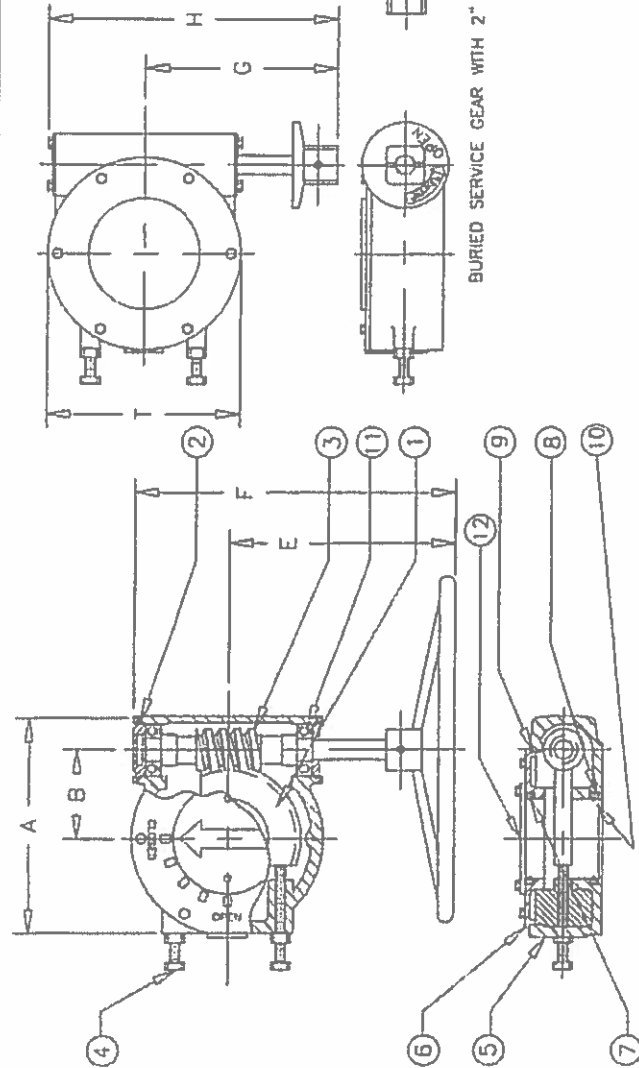
Subscribed and sworn to before me in
Providence County Rhode Island on the
10th day of June 2003



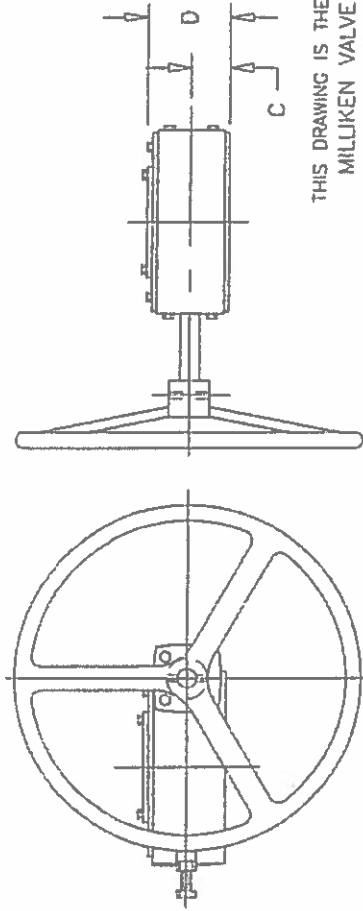
Renee M. Pelletier
Notary Public - Rhode Island
My Commission Expires
February 25, 2004

OPER.	A	B	C	D	E	F	G	H	T
M3	7.00	2.56	1.50	3.34	9.5	11.7	8.0	11.3	6
M5	8.00	3.16	1.50	3.56	11.3	14.7	8.0	11.4	7.25
M8	11.25	4.63	2.00	4.72	11.6	16.2	10.0	14.6	10.0

NOTE:
CAP FOR BURIED SERVICE IS ONE PIECE
AND DOES NOT HAVE AN INDICATOR PLATE



BURIED SERVICE GEAR WITH 2" NUT



ABOVE GROUND GEAR WITH HANDWHEEL

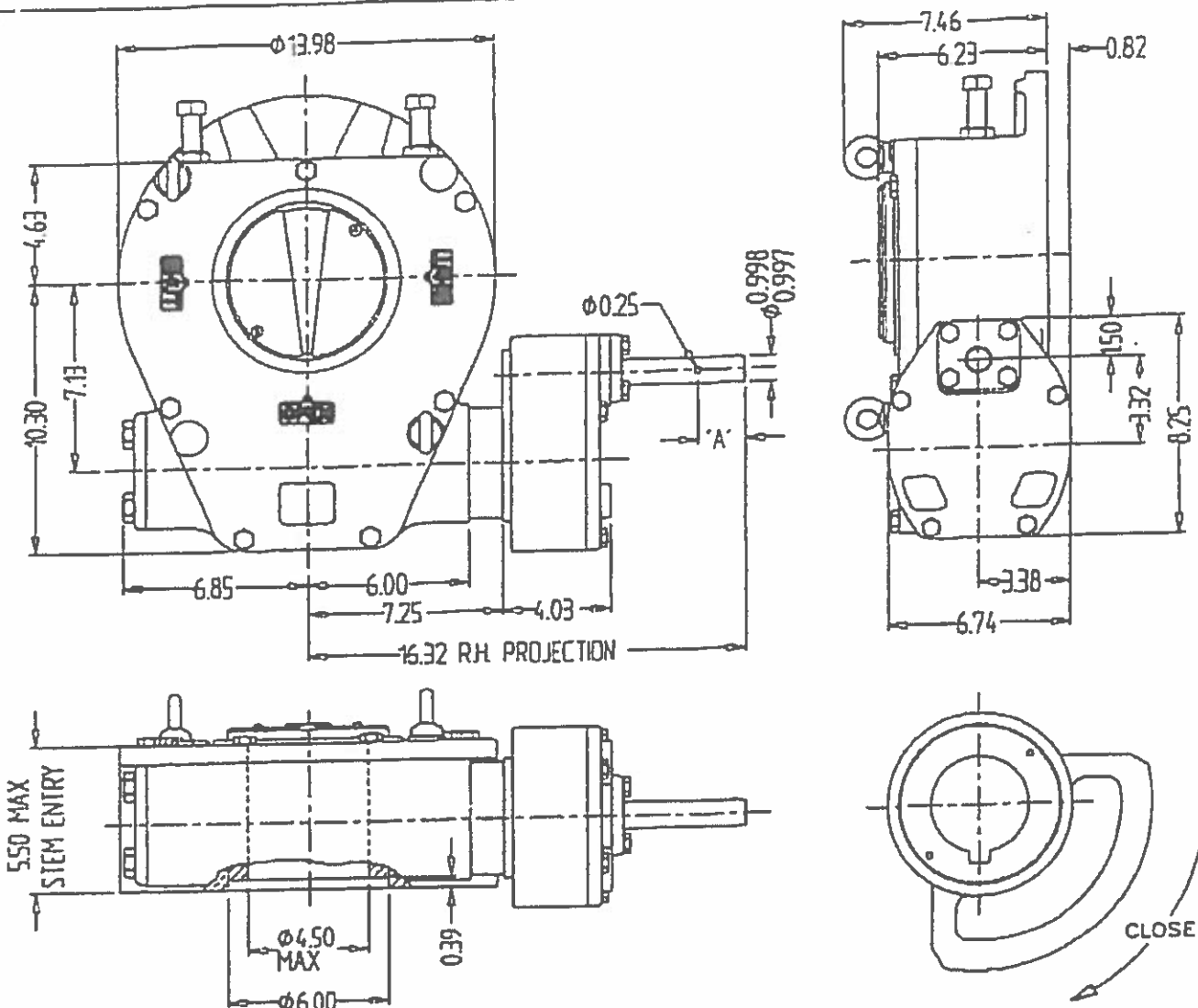
ITEM	QTY	DESCRIPTION	MATERIAL
12	1	INDICATING COVER	ALUMINUM
11	2	BEARING	STEEL ROLLER BEARINGS
10	1	O-RING	NITRILE
9	1	O-RING	NITRILE
8	2	SLEEVE BEARING	BRONZE
7	2	O-RING	NITRILE
6	1	CAP	SAME AS HOUSING
5	1	GEAR HOUSING	DUCTILE IRON
4	2	STOP LUG	STL/ZINC OR 316 STN. STL.
3	1	WORN GEAR	HARDENED STEEL
2	2	O-RING	NITRILE
1	1	QUAD GEAR	DUCTILE IRON A536

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MILLIKEN VALVE COMPANY
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PREJUDICIAL TO THEIR INTERESTS

MILLIKEN VALVE CO		BY DATE	SCALE
DATE	REVISIONS	CR	8/97
5/78	1. S. S. EQUIP. LENGTH	CHK'D	NONE
	2. STOP BOLT LENGTH		
	3. BEARING ITEM		
	4. BALL OF WAT. WORK		
	5. GEAR WAS STEEL		
12/18			
9/07			
ADD T. DESCRIPTION		DWG. NO. S49624	
		FS	

ACTUATOR TYPE -

MJF50/S5



OUTPUT KEYWAY DETAILS SHOWN IN OPEN POSITION

GENERAL INFORMATION

TRAVEL _____ 90° ±5° AT BOTH ENDS
 RATIO _____ 250:1
 TURNS TO CLOSE _____ 625

MECHANICAL ADVANTAGE _____ 730 ±10%
 MAXIMUM OUTPUT TORQUE _____ 105000 in-lbs
 MAXIMUM INPUT TORQUE _____ 1438 in-lbs

MOUNTING HOLE DETAIL: PREFERRED BOLT CIRCLE STRADDLING C_L 10.00" (F25)
 MAXIMUM BOLT CIRCLE STRADDLING C_L 11.75"
 MAXIMUM BOLT CIRCLE ON C_L 11.75"
 MINIMUM BOLT CIRCLE 7.25"

APPROXIMATE WEIGHT _____ 2205 lbs (100 kg)

HANDWHEEL DATA

Ø	'A'	RIM PULL AT MAX TORQUE
10"	1.25"	288 lbs
12"	1.25"	240 lbs
14"	1.25"	205.5 lbs
18"	1.75"	160 lbs
24"	1.75"	120 lbs
30"	1.75"	96 lbs
36"	1.75"	80 lbs



MASTERGEAR
 DIVISION OF RECAL-BELT CORPORATION
 5466 EAST ROCKTON RD. • SOUTH BELL, N. C. 28680



DIMENSIONS IN INCHES

DO NOT SCALE

DRAWING NO. MJ 7028

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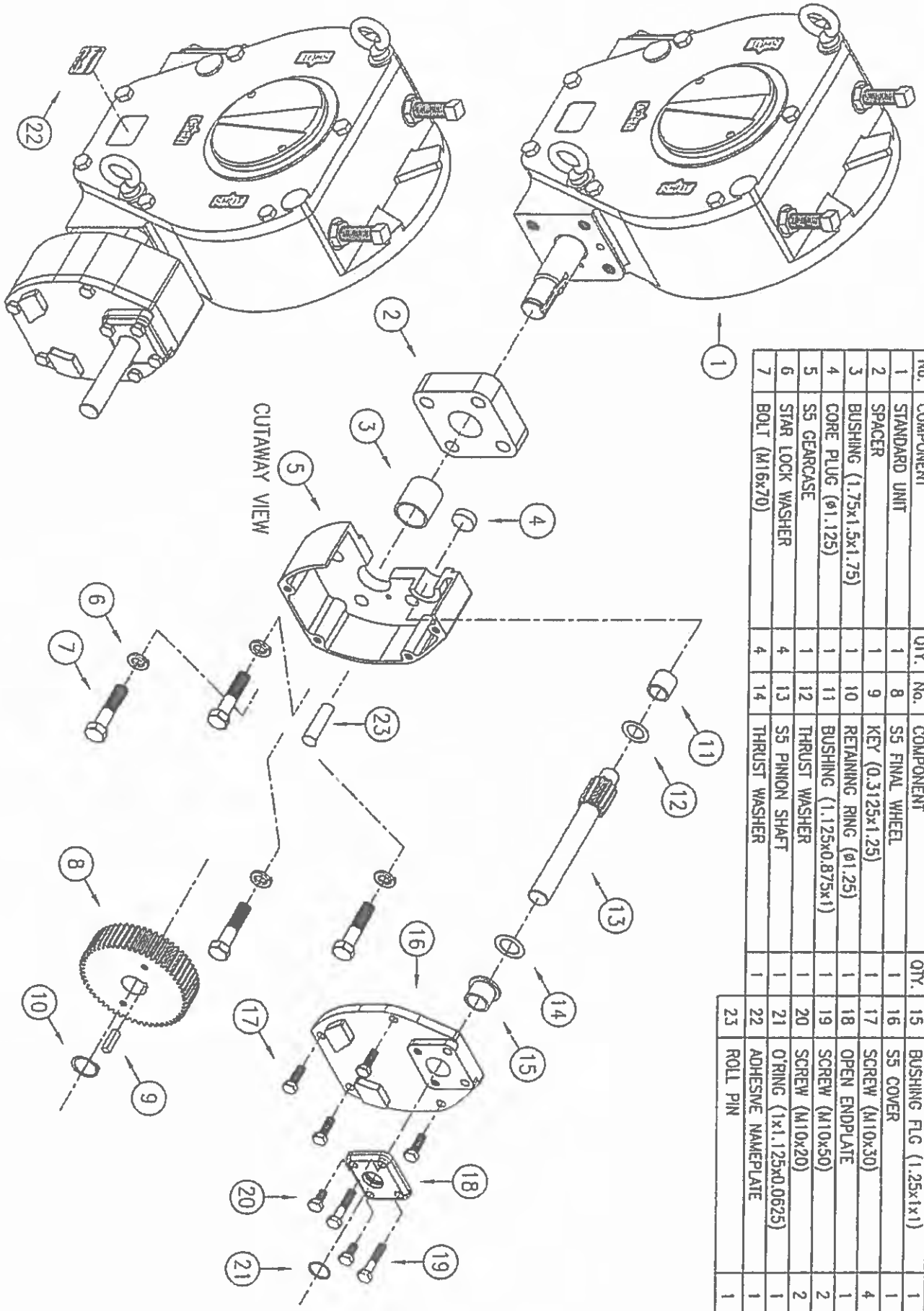
APPROVED BY *JRIB*

REV. A 2/9/98

MJF50/S5 MATERIAL LIST

ITEM	MATERIAL
	1 SEE MJF50 MATERIAL LIST
	2 CAST IRON
	3 SINTERED BRONZE
	4 PLATED STEEL
	5 CAST IRON
	6 PLATED STEEL
	7 HARDENED STEEL
	8 CARBON STEEL
	9 CARBON STEEL
	10 STEEL
	11 SINTERED BRONZE
	12 HARDENED STEEL
	13 CARBON STEEL
	14 HARDENED STEEL
	15 SINTERED BRONZE
	16 CAST IRON
	17 HARDENED STEEL
	18 CAST IRON
	19 HARDENED STEEL
	20 HARDENED STEEL
	21 NITRILE
	22 ALUMINUM
	23 HARDENED STEEL

No.	COMPONENT	QTY.	No.	COMPONENT	QTY.	No.	COMPONENT	QTY.
1	STANDARD UNIT	1	8	S5 FINAL WHEEL	1	15	BUSHING FLG (1.25x1x1)	1
2	SPACER	1	9	KEY (0.3125x1.25)	1	16	S5 COVER	1
3	BUSHING (1.75x1.5x1.75)	1	10	RETAINING RING (ø1.25)	1	17	SCREW (M10x30)	4
4	CORE PLUG (ø1.125)	1	11	BUSHING (1.125x0.875x1)	1	18	OPEN ENDPLATE	1
5	S5 GEARCASE	1	12	THRUST WASHER	1	19	SCREW (M10x50)	2
6	STAR LOCK WASHER	4	13	S5 PINION SHAFT	1	20	SCREW (M10x20)	2
7	BOLT (M16x70)	4	14	THRUST WASHER	1	21	O'RING (1x1.125x0.0625)	1
			11			22	ADHESIVE NAMEPLATE	1
			12			23	ROLL PIN	1



90° OUTPUT UNIT

UNIT: MJF

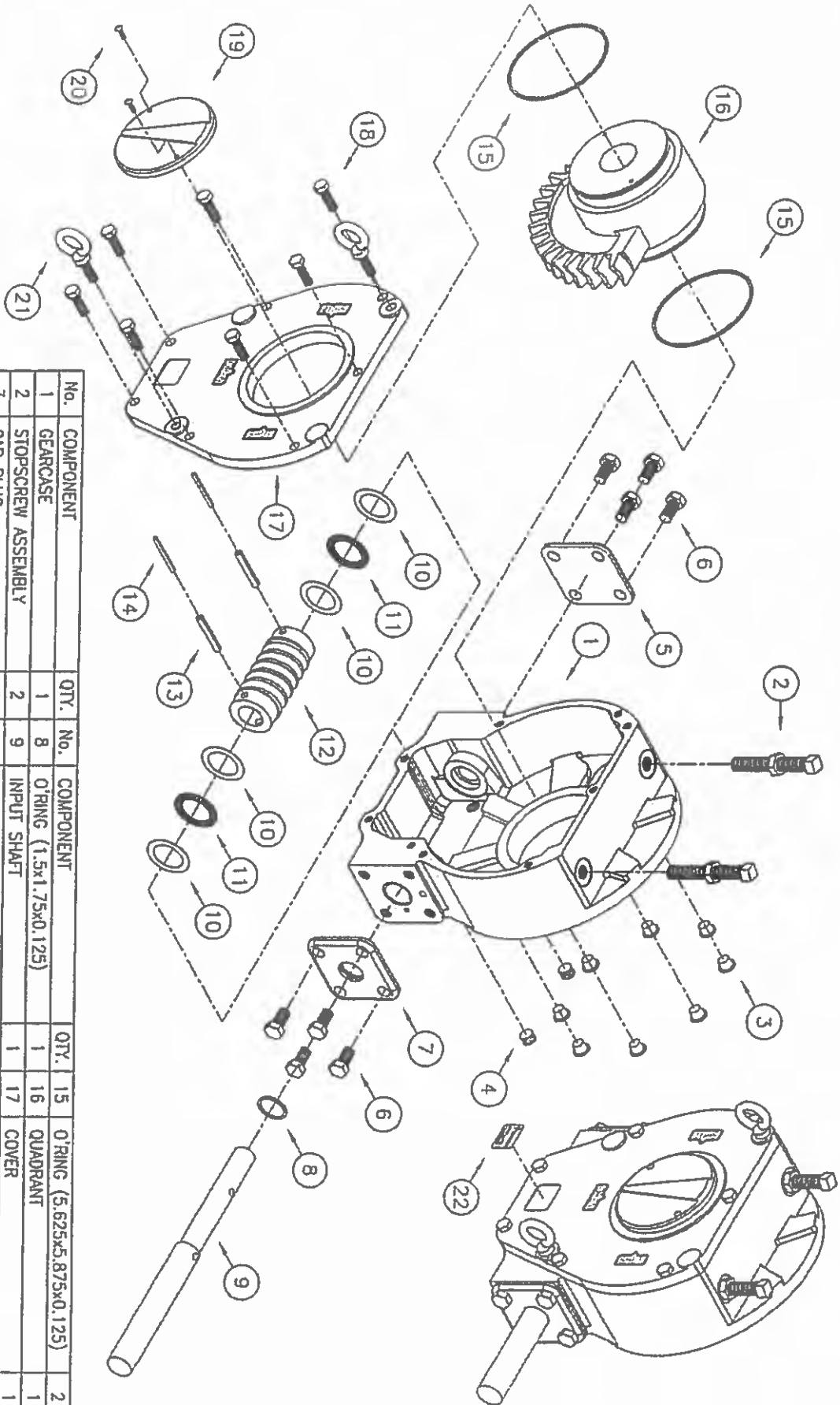
S5 SPUR BOX

MJF/S5/SLO39

REV: B

MJF50 MATERIAL LIST

ITEM	MATERIAL
	1 CAST IRON
	2 HARDENED STEEL
	3 PLASTIC
	4 CAST IRON
	5 CAST IRON
	6 HARDENED STEEL
	7 CAST IRON
	8 NITRILE
	9 CARBON STEEL
	10 HARDENED STEEL
	11 HARDENED STEEL
	12 ALLOY STEEL
	13 HARDENED STEEL
	14 HARDENED STEEL
	15 NITRILE
	16 DUCTILE IRON
	17 CAST IRON
	18 HARDENED STEEL
	19 CAST IRON
	20 HARDENED STEEL
	21 CAST IRON
	22 ALUMINUM



No.	COMPONENT	QTY.	No.	COMPONENT	QTY.	15	16	17	18	19	20	21	22
1	GEARCASE	1	8	O-RING (1.5x1.75x0.125)	1	15	16	17	18	19	20	21	22
2	STOPSCREW ASSEMBLY	2	9	INPUT SHAFT	1	1	1	1	1	1	1	1	1
3	CAP PLUG	8	10	THRUST WASHER	4	1	1	1	1	1	1	1	1
4	PRESS PLUG (Ø0.375)	2	11	NEEDLE BEARING	5	1	1	1	1	1	1	1	1
5	CLOSED ENDPLATE	1	12	WORM	1	1	1	1	1	1	1	1	1
6	SCREW (M16x30)	8	13	ROLL PIN (10x65)	2	2	2	2	2	2	2	2	2
7	OPEN ENDPLATE	1	14	ROLL PIN (6x65)	2	2	2	2	2	2	2	2	2

MJF

STANDARD UNIT

MJF/SLO39

REV. A

MILLIKEN

MILLCENTRIC

ECCENTRIC PLUG VALVE

The Milliken criteria of quality, reliability, safety and value are embodied in the MILLCENTRIC Eccentric valve, setting higher standards for dependable performance with excellent features achieved by the utilization of the very latest design and manufacturing techniques.

BODY

Conforming to AWWA C504 wall thickness, the Millcentric valve body casting is in ASTM A126 CL B cast iron using high pressure molding techniques. Alternative flanged, grooved or mechanical joint ends are available.

Flange diameter, thickness and drilling conform to ANSI B16.1 Class 125 or 250.

Grooved ends meet AWWA C-606 for ductile or steel pipe. Mechanical joints to AWWA C111 (ANSI A21.11).

SEAT

The Millcentric valve incorporates as standard, on 3" and larger, a welded 90% nickel seat for corrosion and erosion resistance specially profiled for low torque and extended seat life.

An alternative corrosion resistant epoxy seat is available for general service duties.

STEM SEAL

High integrity sealing by combining the advantages of a resilient and abrasion resistant U-Cup seal. From vacuum to high pressure, the self-adjusting sealing system (per AWWA C504) gives positive, trouble-free service and is retained independently of the plug stem or external torque device.

BEARINGS

The plug rotates in permanently lubricated 316 grade stainless steel bearings on 20" and smaller, and permanently lubricated bronze bearings on 24" and larger, located in the body and bonnet, along with upper and lower PTFE thrust washers, which ensure consistently low operating torque.

- Computer Aided Design
- High integrity casting
- CNC manufacturing delivers consistent sizes on all components

All complemented by rigorous Quality Control System

PLUG

Supported on integral trunnions, the plug face is covered with an elastomer that is molded 2½"-12" and vulcanized on 14" and larger to the casting providing tight shut off even under vacuum conditions. High integrity corrosion-free sealing is achieved by a variety of abrasion resistant elastomers which protect the plug right up to the trunnions. When assembled, the light compression of the elastomers onto PTFE thrust washers, prevents entry of abrasive materials into the bearings.

BONNET SEAL

Superior "O" ring sealing with metal/metal contact means lower bolting stresses compared with compression gaskets.

FLOW

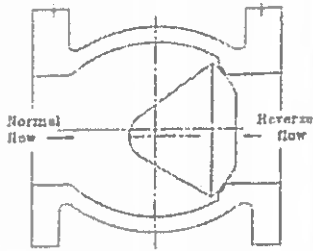
The port design (round on 2½"-12" and rectangular on 14" and larger) with streamlined internal contours gives high capacity straight through flow in the full open position, reducing turbulence and pressure drop and the effect of erosive media. Handling of sludges and slurries is therefore enhanced.

INTERCHANGEABLE

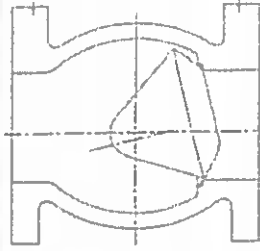
Because of common face to face dimensions with wedge gate valves (3"-12"), fitting the tight shut-off rotary MILLCENTRIC valve into existing systems is accomplished without pipeline modifications.

TRAVEL STOPS

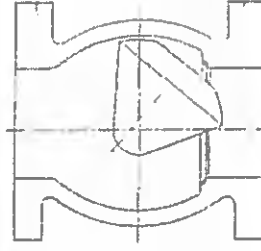
Adjustable open and closed travel stops are fitted as standard on both wrench and gear operated Millcentric valves



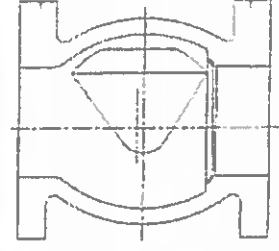
- Valve in closed position for bubble tight shut-off
- Normal flow direction gives pressure assisted sealing
- Torques are low even in reverse flow.



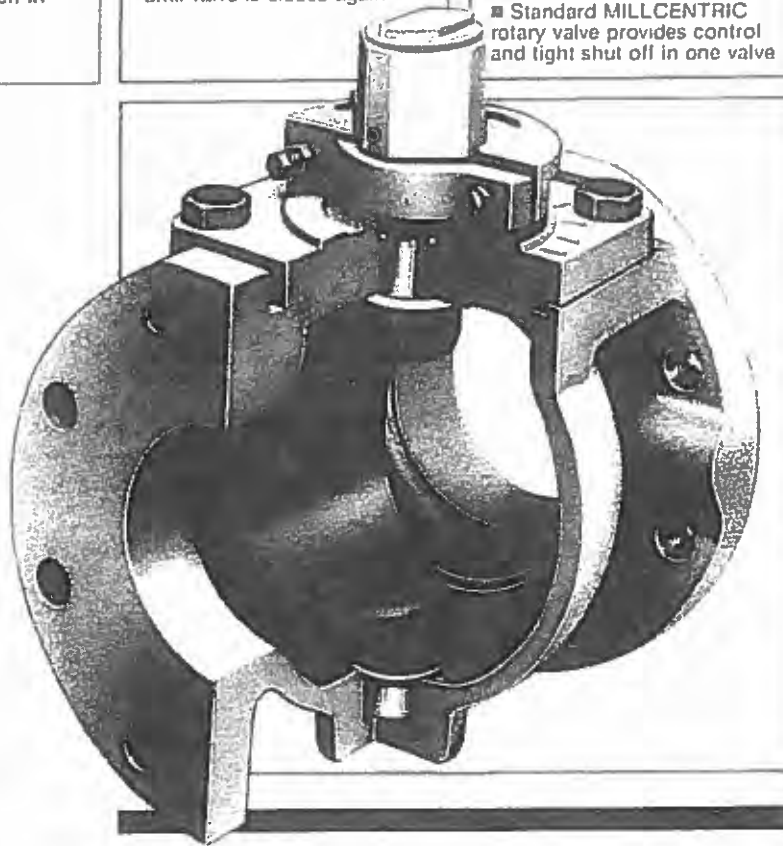
- Plug rotates away from the seat for instant opening
- Seat wear and operating torque reduced
- No further seat contact until valve is closed again



- Design of MILLCENTRIC valve allows modulating control over the full 90° travel
- Ideally suited for balancing service
- Standard MILLCENTRIC rotary valve provides control and tight shut off in one valve



- Plug is out of flow path when fully open
- Straight through, uninterrupted smooth flow
- Round port reduces turbulence and erosion lowers pumping costs and can be "pigged" to clean the pipeline



INSTALLATION

The MILLCENTRIC valve is suitable for flow and shut-off in either direction. Seat end downstream is the preferred orientation and any reverse flow requirement should be stated at the time of order. For use on fluids with suspended solids, installation with the seat upstream and the valve stem horizontal may be preferable; plug rotation to the top of the valve will ensure smooth operation.

IN-LINE MAINTENANCE

In the unlikely event of gland leakage, the stem seals can be easily replaced without removing the bonnet. Access to the body for cleaning or inspection does not require removal from the line.

MODULAR CONSTRUCTION

Design of the bonnet and stem allows for on-site adaptation of gear operators, power actuators, or extension devices on to standard valves. Conversion can be easily undertaken without removing the valve bonnet, thereby minimizing downtime.

POWER OPERATION

Pneumatic, electric or hydraulic operation is available, complete with accessories such as limit switches, solenoid valves and positioners when required.

ELASTOMERS AVAILABLE FOR MILLCENTRIC VALVE

Natural rubber is also available.

Nitrile

A general purpose material sometimes referred to as BUNA-N or HYCAR with a -20°F to 225°F temperature range. Used on sewage, water, hydrocarbon and mineral oils.

EPDM

An excellent polymer for use on chilled water through to LP steam applications having a temperature range of -35°F to 250°F. Resistance to many acids, alkalis, detergents, phosphate esters, alcohols and glycols is an added benefit.

Neoprene

This versatile material shows outstanding resistance to abrasion and ozone. Chemical resistance to a wide range of petroleum based products and dilute acids and alkalis. Temperature range -20°F to 225°F.

Viton

Retention of mechanical properties at high temperature is an important feature of this elastomer: temperature range is -10°F to 400°F. It also has excellent resistance to oils, fuels, lubricants and most mineral acids and aromatic hydrocarbons.

PRESSURE RATING

12" and smaller	ANSI 125	175 psi	←
14" and larger	ANSI 125	150 psi	←
12" and smaller	ANSI 250	400 psi	
14"-36"	ANSI 250	300 psi	
Body Hydrotest = 200% of rated pressure			
Seat Test = 120% of rated pressure			

MILLCENTRIC VALVE - SERIES 600

ORDERING INFORMATION

Valve Types	Designation
Mechanical Joint	600
ANSI 125 Flanged	601 ←
ANSI 250 Flanged	602
ANSI 125 Grooved End for Steel Pipe	606S
ANSI 125 Grooved End for Ductile Iron Pipe	606D ←

Seat	
Nickel	N ←
Epoxy	E

Elastomer Trim	
EPDM	0
Nitrile (Buna)	1 ←
Viton	2
Neoprene	3
Natural	4

Gear Operators	
Buried Gear with 2" nut	BG
Above Ground Gear with Indicator and Handwheel	AG
Memory Stop Gearbox with Handwheel	MG

Example: 4" 601 N3AG
4" ANSI 125 Flanged with Nickel Seat, Neoprene Elastomer and Above Ground Gear with Indicator and Handwheel

VALVES ARE ONLY SUPPLIED FOR BI-DIRECTIONAL SHUT-OFF IF SPECIFIED AT TIME OF ORDER.

ELASTOMER SELECTION CHART

The chart below is to assist in the selection of elastomers for some common fluids. It doesn't mean other elastomers are not suitable within varying limits. Temperature, concentration, and mixture all affect chemical attack. If there is any

doubt regarding compatibility, specific conditions should be referred to engineering for recommendations. The chart below is to serve as a guide only.

Service	Elastomer	Average Uselol Temp. Range	Service	Elastomer	Average Uselol Temp. Range	Service	Elastomer	Average Uselol Temp. Range
Acetone	EPDM	-35°F to 250°F	Caustic Soda	EPDM	-35 F to 250 F	Oil, Animal	Nitrile	-20°F to 212°F
Air	EPDM	-35°F to 250°F	Cement Slurry	EPDM	-35 F to 250 F	Oil, Mobil Therm Light	Viton	10°F to 250°F
Air w/Oil	Nitrile	0°F to 212°F	Copper Sulphate	EPDM	-35 F to 250 F	Oil, Mobil Therm 600	Vitaa	10°F to 250°F
Alcohol, Amyl	EPDM	0°F to 212°F	Cresote (Coal)	Nitrile	-20 F to 212 F	Oil, Mobil Therm 603	Nitrile	-20°F to 212°F
Alcohol, Aromatic	Viton	10°F to 250°F	Coal Slurry	Nitrile	-20 F to 212 F	Oil, Lubricating	Nitrile	-20°F to 212°F
Alcohol, Butyl	Neoprene	-20°F to 225°F	Diesel Fuel No 1	Nitrile	-20 F to 212 F	Oil, Vegetable	Nitrile	-20°F to 212°F
Alcohol, Denatured	Nitrile	-20°F to 212°F	Diethylene Glycol	EPDM	-35 F to 250 F	Paint, Latex	Nitrile	-20°F to 212°F
Alcohol, Ethyl	EPDM	-35°F to 250°F	Ethylene Glycol	EPDM	-35 F to 250 F	Phosphate Ester	EPDM	-35°F to 250°F
Alcohol, Gram	Nitrile	-20°F to 225°F	Fatty Acid	Nitrile	-20 F to 212 F	Propane	Nitrile	-20°F to 212°F
Alcohol, Isopropyl	Neoprene	-20°F to 225°F	Fuel Oil No 2	Nitrile	-20 F to 212 F	Rape Seed Oil	EPDM	-35°F to 250°F
Alcohol, Methyl	EPDM	-35°F to 250°F	Fertilizer Liquid (H ₂ N ₂ O ₄)	EPDM	-35 F to 250 F	Sewage (w/ols)	Nitrile	-20°F to 212°F
Ammonia, Anhydrous	Neoprene	-20°F to 225°F	Gasoline, Keg	Nitrile	-20 F to 212 F	Sodium Hydroxide 20%	EPDM	-35°F to 250°F
Ammonium Nitrate	EPDM	-35°F to 250°F	Gasoline, Tank	Nitrile	-20 F to 212 F	Starch	EPDM	-35°F to 250°F
Ammonia, Water	EPDM	-35°F to 250°F	Glue, Animal	Nitrile	-20 F to 212 F	Steam to 300°F	EPDM	-35°F to 250°F
Animal Fats	Nitrile	-20°F to 212°F	Green Liquor	EPDM	-35 F to 250 F	Stoddard Solvent	Nitrile	-20°F to 80°F
Black Liquor	EPDM	-35°F to 250°F	Hydraulic Oil (Petrol)	Nitrile	-20 F to 212 F	Sulphuric Acid 10% 50%	Neoprene	-35°F to 158°F
Blast Furnace Gas	Neoprene	-20°F to 225°F	Hydrogen	Nitrile	-20 F to 212 F	Sulphuric Acid 100%	Viton	10°F to 300°F
Butane	Nitrile	-20°F to 212°F	JP1, JP5	Viton	0 F to 300 F	Trichloroethylene Dry	Viton	10°F to 300°F
Bunker Oil "C"	Nitrile	-20°F to 212°F	Kerosene	Nitrile	-20 F to 212 F	Triethanol Amine	EPDM	-35°F to 300°F
Calcium Chloride	EPDM	-35°F to 250°F	Ketone	EPDM	-35 F to 250 F	Varnish	Viton	10°F to 250°F
Carbon Dioxide	EPDM	-35°F to 250°F	Lime Slurry	EPDM	-35 F to 250 F	Water, Fresh	EPDM	-35°F to 250°F
Carbon Monoxide (Cold)	Neoprene	-20°F to 150°F	Methane	Nitrile	-20 F to 212 F	Water, Salt	EPDM	-35°F to 250°F
Carbon Monoxide (Hot)	Viton	10°F to 300°F	Methyl Ethyl Ketone	EPDM	-35 F to 250 F	Xylene	Viton	10°F to 300°F
Carbon Tetrachloride	Viton	10°F to 300°F	Naphtha (Benzol)	Nitrile	-20 F to 212 F			

Professional Services Agreement

**Las Virgenes Municipal Water District
PROFESSIONAL SERVICES AGREEMENT**

This Professional Services Agreement (“Agreement”) is entered into this ____ day of _____, 20____, by and between Las Virgenes Municipal Water District (“Agency”), and Consultant (“Consultant”). Agency and Consultant are sometimes individually referred to as “Party” and collectively as “Parties.”

1. PURPOSE.

1.1 Project.

Consultant desires to perform and assume responsibility for the provision of certain professional services required by the Agency on the terms and conditions set forth in this Agreement and Agency desires to engage Consultant to render such services for project (“Project”) as set forth in this Agreement and its attached exhibits.

Now therefore, in consideration of the mutual covenants and agreements set forth herein, the Parties do contract and agree as follows:

2. TERMS.

2.1 Scope of Services.

2.1.1 General Scope of Services. Consultant promises and agrees to furnish to the Agency all labor, materials, tools, equipment, services, and incidental and customary work necessary to fully and adequately supply the professional services necessary for the Project (“Services”). The Services are more particularly described in the attached **Exhibit “A”** (“Scope of Services”). All Services shall be subject to, and performed in accordance with, this Agreement, the exhibits attached hereto and incorporated herein by reference, and all applicable local, state and federal laws, rules, and regulations.

2.1.2 Term. *[This Agreement shall commence on the date above written and shall continue until completion of the Services described above.]*

or

*The term of this Agreement shall be from Date to Date, as set forth in the attached **Exhibit “B”** (“Fee Schedule”) unless earlier terminated as provided herein. Consultant shall complete the Services within the term of this Agreement and shall meet any other established schedules and deadlines. The Parties may, by mutual, written consent, extend the term of this Agreement if necessary to complete the Services.]*

2.2 Consideration.

2.2.1 Compensation. *Consultant shall receive compensation, including authorized reimbursements, for all Services rendered under this Agreement at the rates set forth in the Fee Schedule. The total compensation shall not exceed written dollar value Dollars (\$XXX.00) without written approval by Agency. Extra Work may be authorized, as described below, and if authorized, will be compensated at the rates and manner set forth in this Agreement.*

Or

Agency agrees to pay Consultant compensation, including authorized reimbursements, in accordance with the completion and acceptance of the task, milestones, and Deliverables delineated in the Scope of Work and Fee Schedule.

2.2.2 Payment. Consultant shall submit to Agency a monthly itemized statement which indicates work completed and hours of Services rendered by Consultant. The statement shall describe the Services and supplies provided since the initial commencement date, or since the start of the subsequent billing periods, as appropriate, through the date of the statement. Agency shall pay all approved charges within forty-five (45) days of receiving such statement.

2.2.3 Extra Work. At any time during the term of this Agreement, Agency may request that Consultant perform Extra Work. As used herein, "Extra Work" means any work which is determined by Agency to be necessary for the proper completion of the Project, but which the Parties did not reasonably anticipate would be necessary at the execution of this Agreement. Consultant shall not perform, nor be compensated for, Extra Work without written authorization by Agency.

2.3 Responsibilities of Consultant.

2.3.1 Independent Contractor. The Services shall be performed by Consultant or under its supervision. Consultant will determine the means, methods and details of performing the Services subject to the requirements of this Agreement. Consultant is an independent contractor and not an employee of Agency. Except as Agency may specify in writing, Consultant shall have no authority, expressed or implied, to act on behalf of Agency in any capacity whatsoever as an agent. Any additional personnel performing the Services under this Agreement on behalf of Consultant shall also not be employees of Agency and shall at all times be under Consultant's exclusive direction and control.

2.3.2 Payment of Subordinates. Consultant shall pay all wages, salaries, and other amounts due such personnel in connection with their performance of Services under this Agreement and as required by law. Consultant shall be responsible for all reports and obligations respecting such additional personnel, including, but not limited to: social security

taxes, income tax withholding, unemployment insurance, disability insurance, and workers' compensation insurance.

2.3.3 Standard of Care. Consultant shall perform all Services under this Agreement in a skillful and competent manner, consistent with the standards generally recognized as being employed by professionals in the same discipline in the State of California. Consultant represents and maintains that it is skilled in the professional calling necessary to perform the Services. Consultant warrants that all employees and subconsultants shall have sufficient skill and experience to perform the Services assigned to them.

2.3.4 Licensing. Consultant represents that it, its employees and subconsultants have all licenses, permits, qualifications, and approvals of whatever nature that are legally required to perform the Services, and that such licenses and approvals shall be maintained throughout the term of this Agreement.

2.3.5 Conformance to Applicable Requirements. All work prepared by Consultant shall be subject to the approval of Agency.

2.3.6 Substitution of Key Personnel. Consultant has represented to Agency that certain key personnel will perform and coordinate the Services under this Agreement. Key Consultant personnel to be assigned to this Agreement are identified in the List of Key Consultant Personnel set forth in the attached **Exhibit "C"** ("Key Personnel"). Key Personnel shall be available to perform under the terms and conditions of this Agreement immediately upon commencement of the term of this Agreement. Should one or more of such personnel become unavailable, Consultant may substitute other personnel of at least equal competence upon written approval of Agency. The Agency shall have the right to approve or disapprove the reassignment or substitution of Consultant key personnel listed in Exhibit C for any reason at its sole discretion. In the event that Agency and Consultant cannot agree as to the substitution of key personnel, Agency shall be entitled to terminate this Agreement for cause.

2.3.7 Unavailability of Key Personnel. In the event individual key personnel listed in Exhibit C are terminated either by the Consultant or the individual, with or without cause, or if individual key personnel are otherwise unavailable to perform services for the Consultant, the Consultant shall provide to the Agency written notification detailing the circumstances of the unavailability of the individual key personnel and designating replacement personnel prior to the effective date of individual key personnel termination or unavailability date, to the maximum extent feasible, but no later than five (5) business days after the effective date of the individual key personnel termination or unavailability. The Consultant shall propose replacement personnel that have a level of experience and expertise equivalent to the unavailable individual key personnel for Agency review and approval.

2.3.8 Removal of Consultant Personnel. The Consultant agrees to remove personnel from performing work under this Agreement if reasonably requested to do so by the Agency within 24 hours or as soon thereafter as is practicable.

2.3.9 Laws and Regulations. Consultant shall keep itself fully informed of and in compliance with all local, state and federal laws, rules and regulations in any manner affecting the performance of the Project or the Services, including all Cal/OSHA requirements, and shall give all notices required by law. Consultant shall be liable for all violations of such laws and regulations in connection with Services. If the Consultant performs any work knowing it to be contrary to such laws, rules, and regulations, Consultant shall be solely responsible for all costs arising therefrom.

2.3.10 Labor Code Provisions.

(a) Prevailing Wages. Consultant is aware of the requirements of California Labor Code Section 1720, et seq., and 1770, et seq., as well as California Code of Regulations, Title 8, Section 16000, et seq., (“Prevailing Wage Laws”), which require the payment of prevailing wage rates and the performance of other requirements on “public works” and “maintenance” projects. If the Services are being performed as part of an applicable “public works” or “maintenance” project, as defined by the Prevailing Wage Laws, and if the total compensation is \$1,000 or more, Consultant agrees to fully comply with such Prevailing Wage Laws. Consultant shall comply with all prevailing wage requirements under the California Labor Code and Consultant shall forfeit as penalty to the Agency a sum of not more than \$200.00 for each calendar day, or portion thereof, for each worker paid less than the prevailing rates. This penalty shall be in addition to any shortfall in wages paid. The Agency has obtained the general prevailing rate of wages, as determined by the Director of the Department of Industrial Relations, a copy of which is on file in the Agency’s office and shall be made available for viewing to any interested party upon request. Consultant shall make copies of the prevailing rates of per diem wages for each craft, classification, or type of worker needed to execute the Services available to interested parties upon request and shall post copies at the Consultant’s principal place of business and at the Project site.

(b) Registration and Labor Compliance. If the Services are being performed as part of an applicable “public works” or “maintenance” project, then, in addition to the foregoing, pursuant to Labor Code sections 1725.5 and 1771.1, the Consultant and all subconsultants must be registered with the Department of Industrial Relations (“DIR”). Consultant shall maintain registration for the duration of the Project and require the same of any subconsultants. This Project may also be subject to compliance monitoring and enforcement by the Department of Industrial Relations. It shall be Consultant’s sole responsibility to comply with all applicable registration and labor compliance requirements, including the submission of payroll records directly to the DIR.

(c) Labor Certification. By its signature hereunder, Consultant certifies that it is aware of the provisions of Section 3700 of the California Labor Code which require every employer to be insured against liability for Workers’ Compensation or to undertake self-insurance in accordance with the provisions of that Code and agrees to comply with such provisions before commencing the performance of the Services.

2.3.11 Accounting Records. Consultant shall maintain complete and accurate records with respect to all costs and expenses incurred under this Agreement. All such records shall be clearly identifiable. Consultant shall allow a representative of Agency during normal business hours to examine, audit, and make transcripts or copies of such records and any other documents created pursuant to this Agreement. Consultant shall allow inspection of all work, data, documents, proceedings, and activities related to the Agreement for a period of four (4) years from the date of final payment under this Agreement.

2.4 Representatives of the Parties.

2.4.1 Agency's Representative. The Agency hereby designates its General Manager, or his or her designee, to act as its representative for the performance of this Agreement ("Agency's Representative"). Consultant shall not accept direction or orders from any person other than the Agency's Representative or his or her designee.

2.4.2 Consultant's Representative. Consultant hereby designates XXXXXX, or his or her designee, to act as its representative for the performance of this Agreement ("Consultant's Representative"). Consultant's Representative shall have full authority to represent and act on behalf of the Consultant for all purposes under this Agreement. The Consultant's Representative shall supervise and direct the Services, using their best skill and attention, and shall be responsible for all means, methods, techniques, sequences, and procedures and for the satisfactory coordination of all portions of the Services under this Agreement.

2.5 Indemnification.

To the fullest extent permitted by law, Consultant shall immediately indemnify and hold the Agency, its directors, officials, officers, employees, volunteers, and agents free and harmless from any and all claims, demands, causes of action, costs, expenses, liability, loss, damage, or injury of any kind, in law or equity, to property or persons, including wrongful death, in any manner arising out of, pertaining to, or incident to any alleged acts, errors, or omissions of Consultant, its officials, officers, employees, subcontractors, consultants, or agents in connection with the performance of the Consultant's Services, the Project, or this Agreement, including without limitation the payment of all consequential damages, attorneys' fees and costs, including expert witness fees. Notwithstanding the foregoing, to the extent Consultant's Services are subject to Civil Code Section 2782.8, the above indemnity shall be limited, to the extent required by Civil Code Section 2782.8, to claims that arise out of, pertain to, or relate to the negligence, recklessness, or willful misconduct of the Consultant.

Consultant shall immediately defend, with Counsel of Agency's choosing and at Consultant's own cost, expense and risk, any and all claims, suits, actions, or other proceedings of every kind that may be brought or instituted against Agency or its directors, officials, officers, employees, volunteers, and agents. Consultant shall pay and satisfy any judgment, award, or decree that may be rendered against Agency or its directors, officials, officers, employees, volunteers, and agents as part of any such claim, suit, action, or other proceeding. Consultant

shall also reimburse Agency for the cost of any settlement paid by Agency or its directors, officials, officers, employees, agents, or volunteers as part of any such claim, suit, action, or other proceeding. Such reimbursement shall include payment for Agency's attorneys' fees and costs, including expert witness fees. Consultant's obligation to defend and indemnify shall survive expiration or termination of this Agreement, and shall not be restricted to insurance proceeds, if any, received by the Agency, its directors, officials, officers, employees, agents, or volunteers.

2.6 Insurance.

2.6.1 Time for Compliance. Consultant shall not commence Work under this Agreement until it has provided evidence satisfactory to the Agency that it has secured all insurance required under this section. In addition, Consultant shall not allow any subconsultant to commence work on any subcontract until it has provided evidence satisfactory to the Agency that the subconsultant has secured all insurance required under this section. Failure to provide and maintain all required insurance shall be grounds for the Agency to terminate this Agreement for cause.

2.6.2 Minimum Requirements. Consultant shall, at its expense, procure and maintain for the duration of the Agreement insurance against claims for injuries to persons or damages to property which may arise from or in connection with the performance of the Agreement by the Consultant, its agents, representatives, employees, or subconsultants. Consultant shall also require all of its subconsultants to procure and maintain the same insurance for the duration of the Agreement. Such insurance shall meet at least the following minimum levels of coverage:

(a) Commercial General Liability. Coverage for commercial general liability insurance shall be at least as broad as Insurance Services Office (ISO) Commercial General Liability Coverage (Occurrence Form CG 0001). Consultant shall maintain limits no less than \$2,000,000 per occurrence, or the full per occurrence limits of the policies available, whichever is greater, for bodily injury, personal injury, and property damage. If Commercial General Liability Insurance or other form with general aggregate limit or product-completed operations aggregate limit is used, including but not limited to form CG 2503, either the general aggregate limit shall apply separately to this Agreement/location or the general aggregate limit shall be twice the required occurrence limit.

(b) Automobile Liability. Coverage shall be at least as broad as the latest version of the Insurance Services Office Business Auto Coverage form number CA 0001, code 1 (any auto). Consultant shall maintain limits no less than \$1,000,000 per accident for bodily injury and property damage. The automobile liability policy shall cover all owned, non-owned, and hired automobiles.

(c) Workers' Compensation and Employer's Liability Insurance. Consultant shall maintain Workers' Compensation insurance as required by the State of California and Employer's Liability Insurance in an amount no less than \$1,000,000 per accident

for bodily injury or disease. The insurer shall agree to waive all rights of subrogation against the Agency, its directors, officials, officers, employees, agents, and volunteers for losses paid under the terms of the insurance policy which arise from work performed by the Consultant.

(d) Professional Liability. Consultant shall procure and maintain, and require its subconsultants to procure and maintain, for a period of five (5) years following completion of the Project, errors and omissions liability insurance appropriate to their profession covering Consultant's wrongful acts, negligent actions, errors, or omissions. The retroactive date (if any) is to be no later than the effective date of this Agreement. Consultant shall purchase a one-year extended reporting period: i) if the retroactive date is advanced past the effective date of this Agreement; ii) if the policy is canceled or not renewed; or iii) if the policy is replaced by another claims-made policy with a retroactive date subsequent to the effective date of this Agreement. Such insurance shall be in an amount not less than \$2,000,000 per claim.

(e) Excess Liability (if necessary). The limits of Insurance required in this Agreement may be satisfied by a combination of primary and umbrella or excess insurance. Any umbrella or excess coverage shall contain or be endorsed to contain a provision that such coverage shall also apply on a primary and non-contributory basis for the benefit of the Agency (if agreed to in a written contract or agreement) before the Agency's own primary or self-Insurance shall be called upon to protect it as a named insured. The policy shall be endorsed to state that the Agency, its directors, officials, officers, employees, agents, and volunteers shall be covered as additional insured at least as broad a form as CG 20 10 11 85 or the latest versions of both CG 20 10 and CG 20 37. The coverage shall contain no special limitations on the scope of protection afforded to the Agency, its directors, officials, officers, employees, agents, and volunteers.

2.6.3 All Coverages. The general liability and automobile liability policy shall include or be endorsed to state that: (1) the Agency, its directors, officials, officers, employees, agents, and volunteers shall be covered as additional insured with respect to work by or on behalf of the Consultant, including materials, parts, or equipment furnished in connection with such work using as broad a form as CG 20 10 11 85 or the latest versions of both CG 20 10 and CG 20 37; and (2) the insurance coverage shall be primary insurance as respects the Agency, its directors, officials, officers, employees, agents, and volunteers using as broad a form as CG 20 01 04 13, or if excess, shall stand in an unbroken chain of coverage excess of the Consultant's scheduled underlying coverage. Any insurance or self-insurance maintained by the Agency, its directors, officials, officers, employees, agents, and volunteers shall be excess of the Consultant's insurance and shall not be called upon to contribute with it in any way.

(a) The insurance policies required above shall contain or be endorsed to contain the following specific provisions:

(i) The policies shall contain a waiver of transfer rights of recovery ("waiver of subrogation") against Agency, its board members, officers, employees, agents, and volunteers, for any claims arising out of the work of Consultant.

(ii) Policies may provide coverage which contains deductible or self-insured retentions. Such deductible and/or self-insured retentions shall not be applicable with respect to the coverage provided to Agency under such policies. Consultant shall be solely responsible for deductible and/or self-insured retention and Agency, at its option, may require Consultant to secure the payment of such deductible or self-insured retentions by a surety bond or an irrevocable and unconditional letter of credit. The insurance policies that contain deductibles or self-insured retentions in excess of \$25,000 per occurrence shall not be acceptable without the prior approval of Agency.

(iii) Prior to start of work under this Agreement, Consultant shall file with Agency evidence of insurance as required above from an insurer or insurers certifying to the required coverage. The coverage shall be evidenced on a certificate of insurance signed by an authorized representative of the insurer(s).

(iv) Each policy required in this section shall contain a policy cancellation clause that provides the policy shall not be cancelled or otherwise terminated by the insurer or the Consultant or reduced in coverage or in limits except after thirty (30) days' prior written notice by certified mail, return receipt requested, has been given to the Agency, Attention: Director of Finance & Administration.

(v) Insurance required by this Agreement shall be placed with insurers licensed by the State of California to transact insurance business of the types required herein. Each insurer shall have a current Best Insurance Guide rating of not less than A: VII unless prior approval is secured from the Agency as to the use of such insurer.

(vi) Consultant shall include all subcontractors as insureds under its policies or shall furnish separate certificates and endorsements for each subcontractor. All coverages for subcontractors shall be subject to all of the requirements stated herein. Consultant shall maintain evidence of compliance with the insurance requirements by the subcontractors at the job site and make them available for review by Agency.

2.6.4 Reporting of Claims. Consultant shall report to the Agency, in addition to Consultant's insurer, any and all insurance claims submitted by Consultant in connection with the Services under this Agreement.

2.7 Termination of Agreement.

2.7.1 Grounds for Termination. Agency may, by written notice to Consultant, terminate the whole or any part of this Agreement without liability to the Agency if Consultant fails to perform or commits a substantial breach of the terms hereof. Either Party may terminate this agreement on thirty (30) days' written notice for any reason. Upon termination, Consultant shall be compensated only for those Services which have been adequately rendered to Agency, and Consultant shall be entitled to no further compensation. If the Agreement is

terminated by Consultant without cause, Consultant shall reimburse Agency for additional costs to be incurred by Agency in obtaining the work from another consultant.

2.8 Ownership of Materials and Confidentiality.

2.8.1 Documents & Data; Licensing of Intellectual Property. This Agreement creates a non-exclusive and perpetual license for Agency to copy, use, modify, reuse, or sublicense any and all copyrights, designs, and other intellectual property embodied in plans, specifications, studies, drawings, estimates, and other documents or works of authorship fixed in any tangible medium of expression, including but not limited to, physical drawings or data magnetically or otherwise recorded on computer diskettes, which are prepared or caused to be prepared by Consultant under this Agreement (“Documents & Data”). The Consultant shall deliver to Agency on demand or upon completion of the Project, all such Documents & Data which shall be and remain the property of the Agency. If the Agency uses any of the data, reports, and documents furnished or prepared by the Consultant for projects other than the project shown on Exhibit A, the Consultant shall be released from responsibility to third parties concerning the use of the data, reports, and documents. The Consultant may retain copies of the materials. The Agency may use or reuse the materials prepared by Consultant without additional compensation to Consultant.

2.8.2 Confidentiality. All Documents & Data, either created by or provided to Consultant in connection with the performance of this Agreement, shall be held confidential by Consultant. All Documents & Data shall not, without the prior written consent of Agency, be used or reproduced by Consultant for any purposes other than the performance of the Services. Consultant shall not disclose, cause, or facilitate the disclosure of the Documents & Data to any person or entity not connected with the performance of the Services or the Project. Nothing furnished to Consultant that is otherwise known to Consultant or is generally known, or has become known, to the related industry shall be deemed confidential. Consultant shall not use Agency’s name or insignia, photographs of the Project, or any publicity pertaining to the Services or the Project in any magazine, trade paper, newspaper, television, or radio production, or other similar medium without the prior written consent of Agency.

2.9 Subcontracting/Subconsulting.

2.9.1 Prior Approval Required. Consultant shall not subcontract any portion of the work required by this Agreement, except as expressly stated herein, without prior written approval of Agency. Subcontracts, if any, shall contain a provision making them subject to all provisions stipulated in this Agreement.

3. General Provisions.

3.1.1 Notices. All notices permitted or required under this Agreement shall be given to the respective parties at the following address, or at such other address as the respective parties may provide in writing for this purpose:

Agency:

Las Virgenes Municipal Water District
Attn: District Contact
4232 Las Virgenes Road
Calabasas, CA 91302

Consultant:

Consultant, Contact & Address

Such notice shall be deemed made when personally delivered or when mailed, upon deposit in the U.S. Mail, first class postage prepaid and registered or certified addressed to the Party at its applicable address. Actual notice shall be deemed adequate notice on the date actual notice occurred, regardless of the method of service.

3.1.2 Equal Opportunity Employment. Consultant represents that it is an equal opportunity employer and it shall not discriminate against any subconsultant, employee or applicant for employment because of race, religion, color, national origin, handicap, ancestry, sex, or age. Such non-discrimination shall include, but not be limited to, all activities related to initial employment, upgrading, demotion, transfer, recruitment or recruitment advertising, layoff, or termination.

3.1.3 Time of Essence. Time is of the essence for each and every provision of this Agreement. The acceptance of late performance shall not waive the right to claim damages for such breach nor constitute a waiver of the requirement of timely performance of any obligations remaining to be performed.

3.1.4 Agency's Right to Employ Other Consultants. Agency reserves the right to employ other consultants in connection with this Project.

3.1.5 Successors and Assigns. This Agreement shall be binding on the successors and assigns of the Parties.

3.1.6 Assignment or Transfer. Consultant shall not assign, hypothecate, or transfer, either directly or by operation of law, this Agreement or any interest herein without the prior written consent of the Agency.

3.1.7 Amendment. This Agreement may not be altered or amended except in a writing signed by both Parties.

3.1.8 Waiver. No waiver of any default shall constitute a waiver of any other default or breach, whether of the same or other covenant or condition.

3.1.9 No Third Party Beneficiaries. There are no intended third party beneficiaries of any right or obligation assumed by the Parties.

3.1.10 Invalidity; Severability. If any portion of this Agreement is declared invalid, illegal, or otherwise unenforceable by a court of competent jurisdiction, the remaining provisions shall continue in full force and effect.

3.1.11 Governing Law. This Agreement shall be governed by the laws of the State of California. Venue shall be in Los Angeles County.

3.1.12 Attorneys' Fees. If either Party commences an action against the other Party, either legal, administrative or otherwise, arising out of or in connection with this Agreement, the prevailing party in such litigation shall be entitled to have and recover from the losing party reasonable attorneys' fees and all other costs of such action.

3.1.13 Authority to Enter Agreement. Consultant has all requisite power and authority to conduct its business and to execute, deliver, and perform the Agreement. Each Party warrants that the individuals who have signed this Agreement have the legal power, right, and authority to make this Agreement and bind each respective Party.

3.1.14 Counterparts. This Agreement may be signed in counterparts, each of which shall constitute an original.

3.1.15 Integration. This Agreement represents the entire understanding of Agency and Consultant as to those matters contained herein. No prior oral or written understanding shall be of any force or effect with respect to those matters covered hereunder.

[Signature Page following]

IN WITNESS WHEREOF, the Parties hereby have caused this Agreement to be executed the date first written above:

APPROVED:

Las Virgenes Municipal Water District

APPROVED:

CONSULTANT

David W. Pedersen
General Manager

Name
Title

EXHIBIT A
SCOPE OF SERVICES

**EXHIBIT B
FEE SCHEDULE**

EXHIBIT C
KEY PERSONNEL